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AFRPL-TR-68-124-Vol II

AD 839278

**FLEXIBLE EXIT CONE
NOZZLE DEVELOPMENT PROGRAM
PHASE II REPORT**

**VOLUME II
COLD FLOW TEST DATA (PLOTTED)**

APPENDIX I

August 1968

Prepared for

**Air Force
Rocket Propulsion Laboratory
Research and Technology Division
Air Force Systems Command
Edwards, California**

*93523
attn: RPPR ST/WFO*

***Thiokol*
CHEMICAL CORPORATION
WASATCH DIVISION**

AFRPL-TR-68-124-Vol II

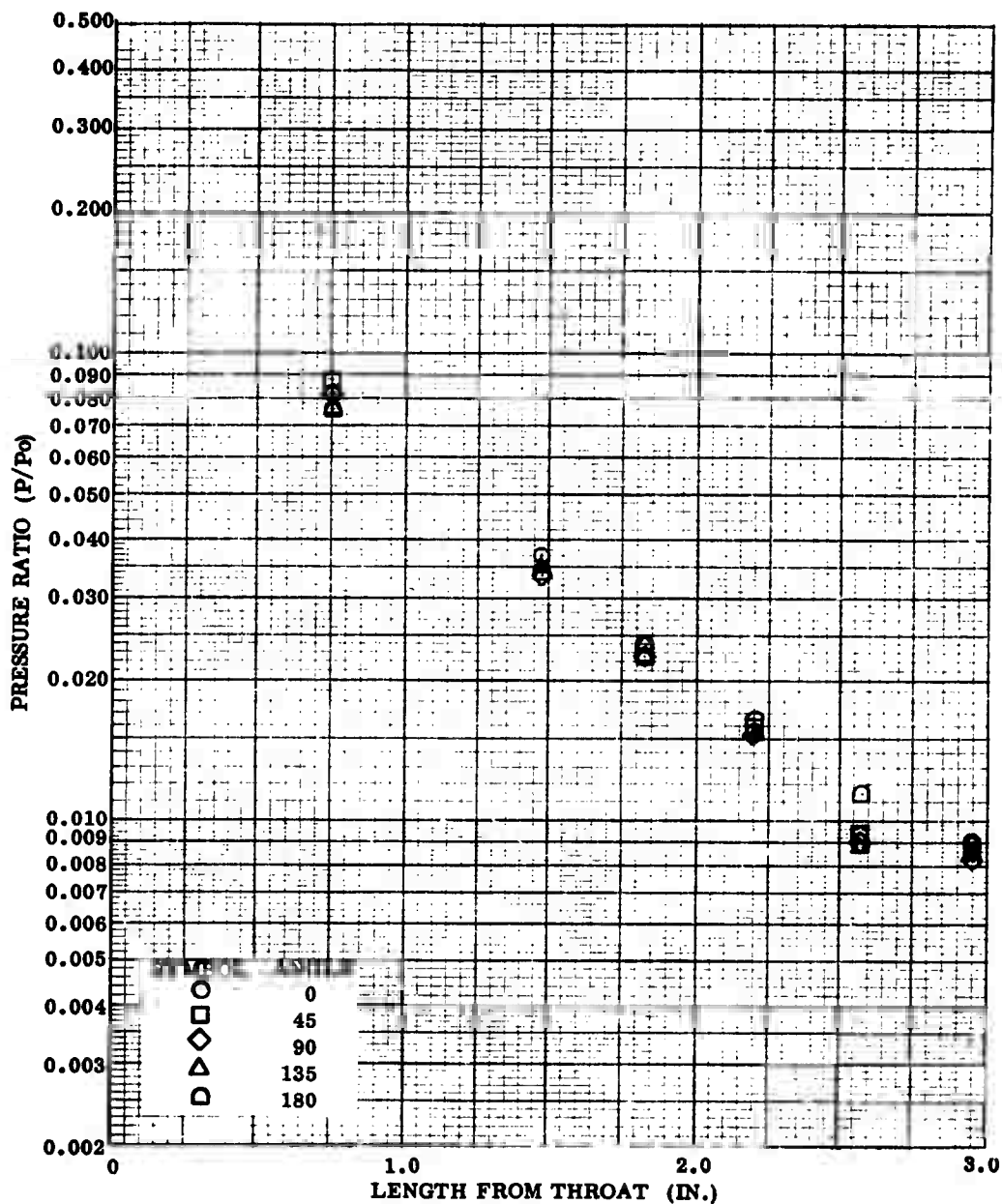
**FLEXIBLE EXIT CONE
NOZZLE DEVELOPMENT PROGRAM
PHASE II REPORT**

**VOLUME II
COLD FLOW TESTS DATA (PLOTTED)**

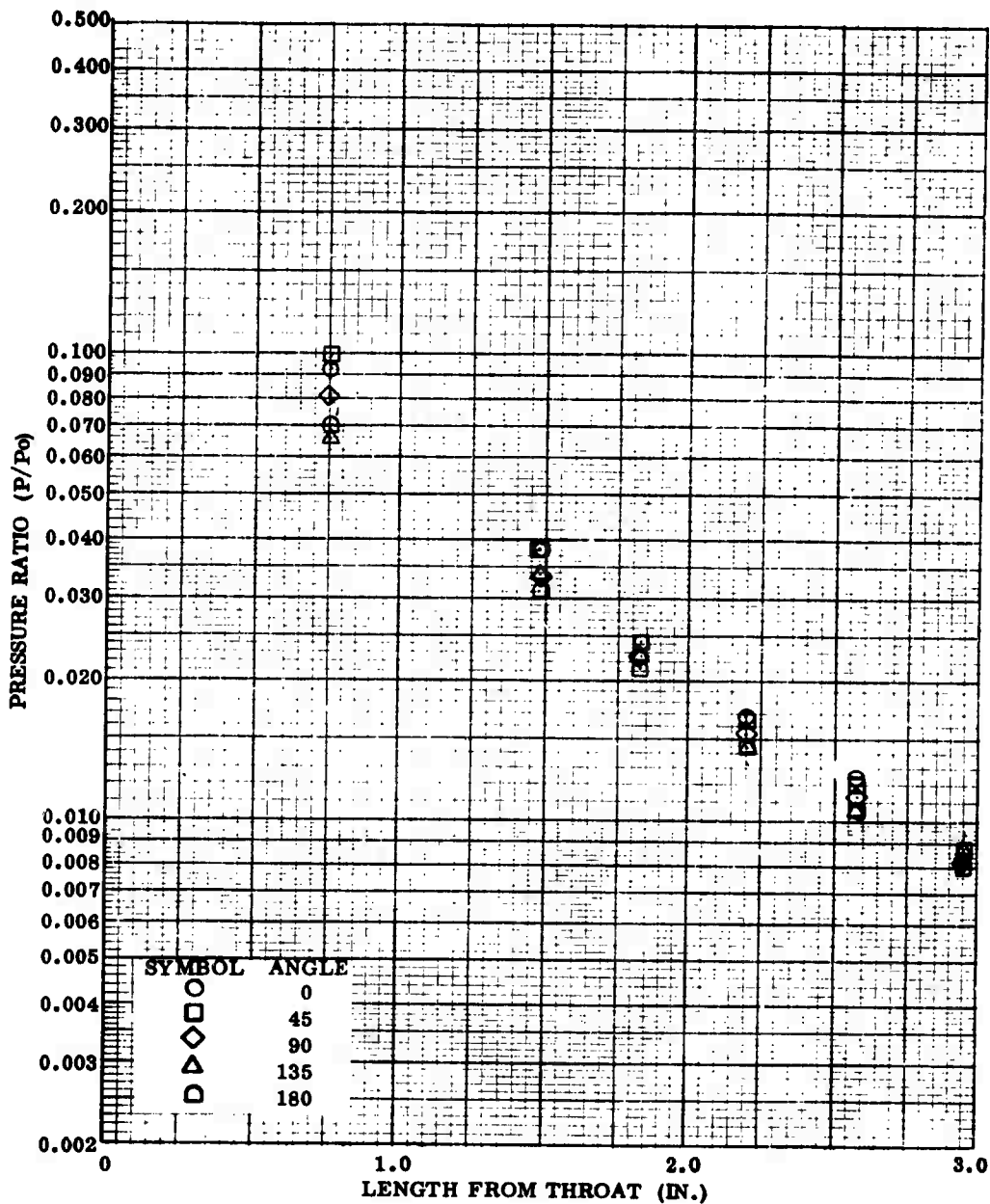
APPENDIX I

August 1968

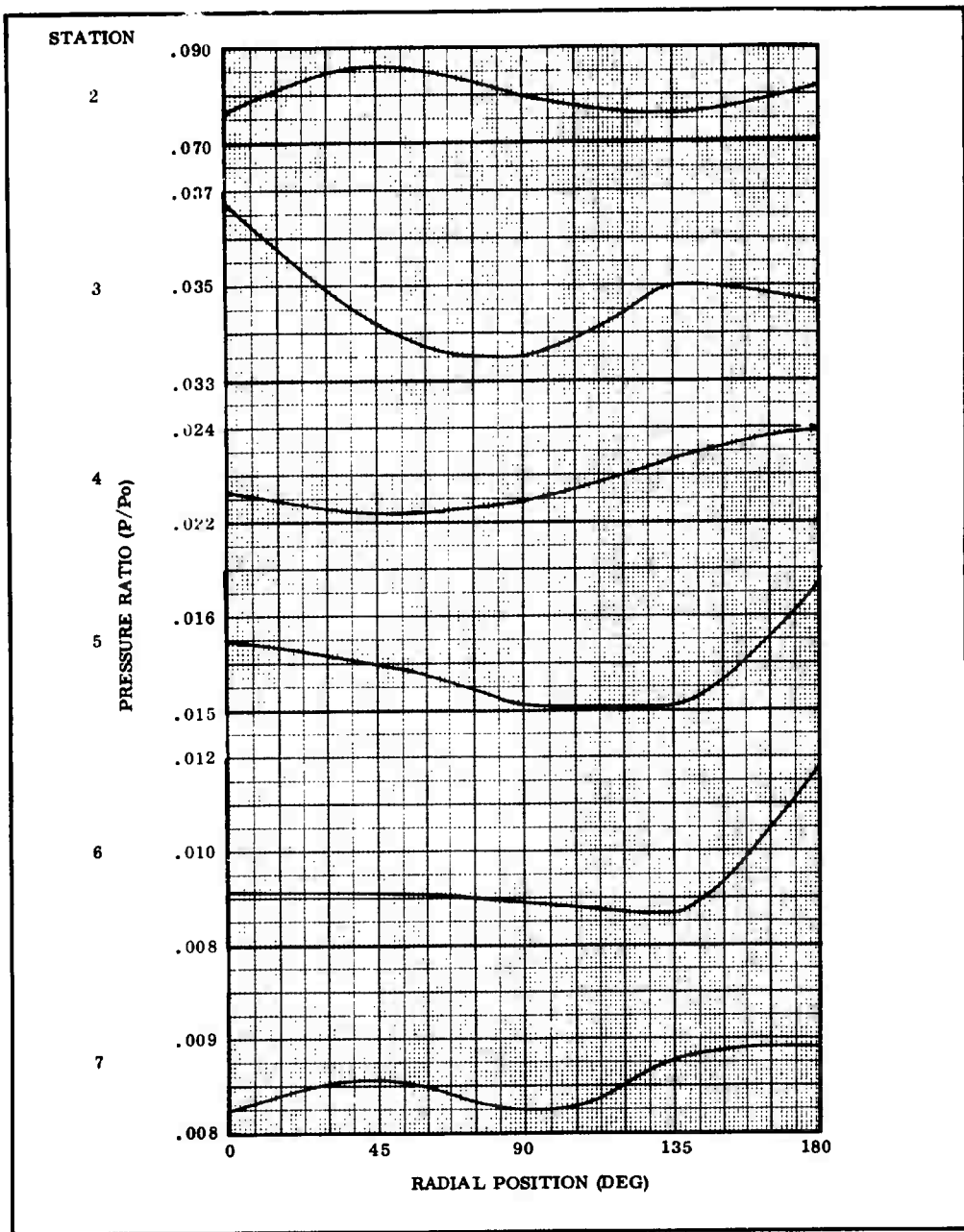
**Prepared by
THIOKOL CHEMICAL CORPORATION
WASATCH DIVISION
Brigham City, Utah**



Flex-X Cold Flow Run No. 1, Vector Angle 0 Degrees

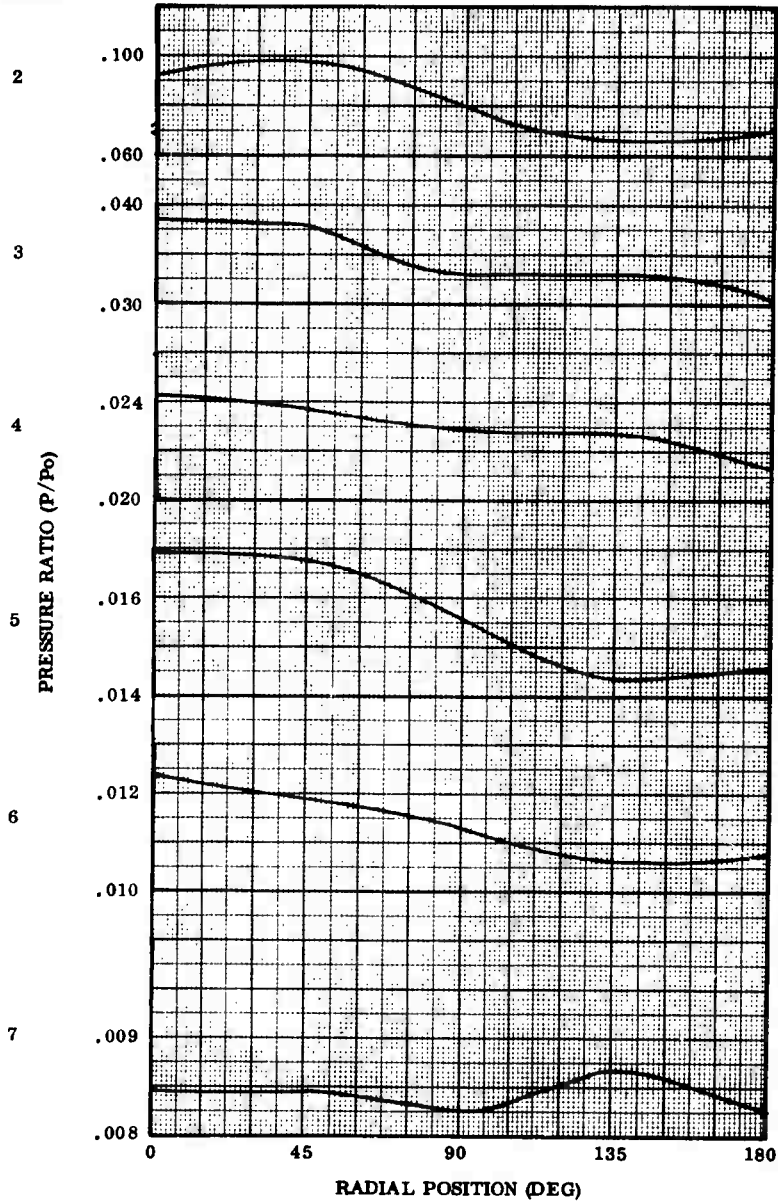


Flex-X Cold Flow Run No. 1 , Vector Angle 2.5 Degrees



Flex-X Cold Flow Run 1, Vector Angle 0 Degrees

STATION



Flex-X Cold Flow Run 1, Vector Angle 2.5 Degrees

STATION

1

2

3

4

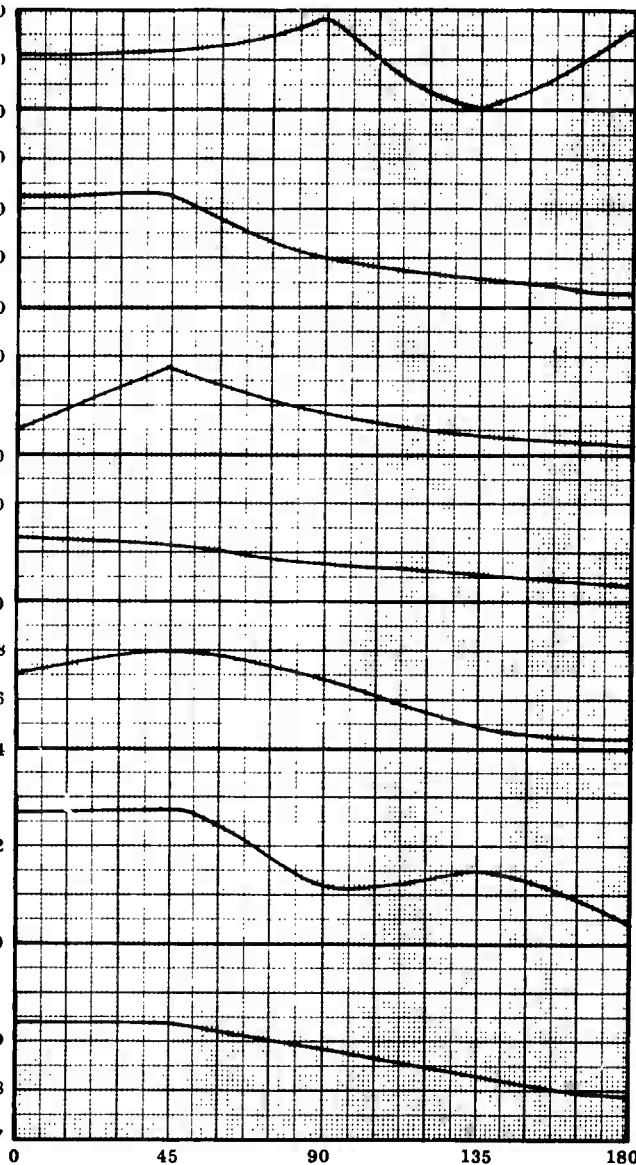
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6

7

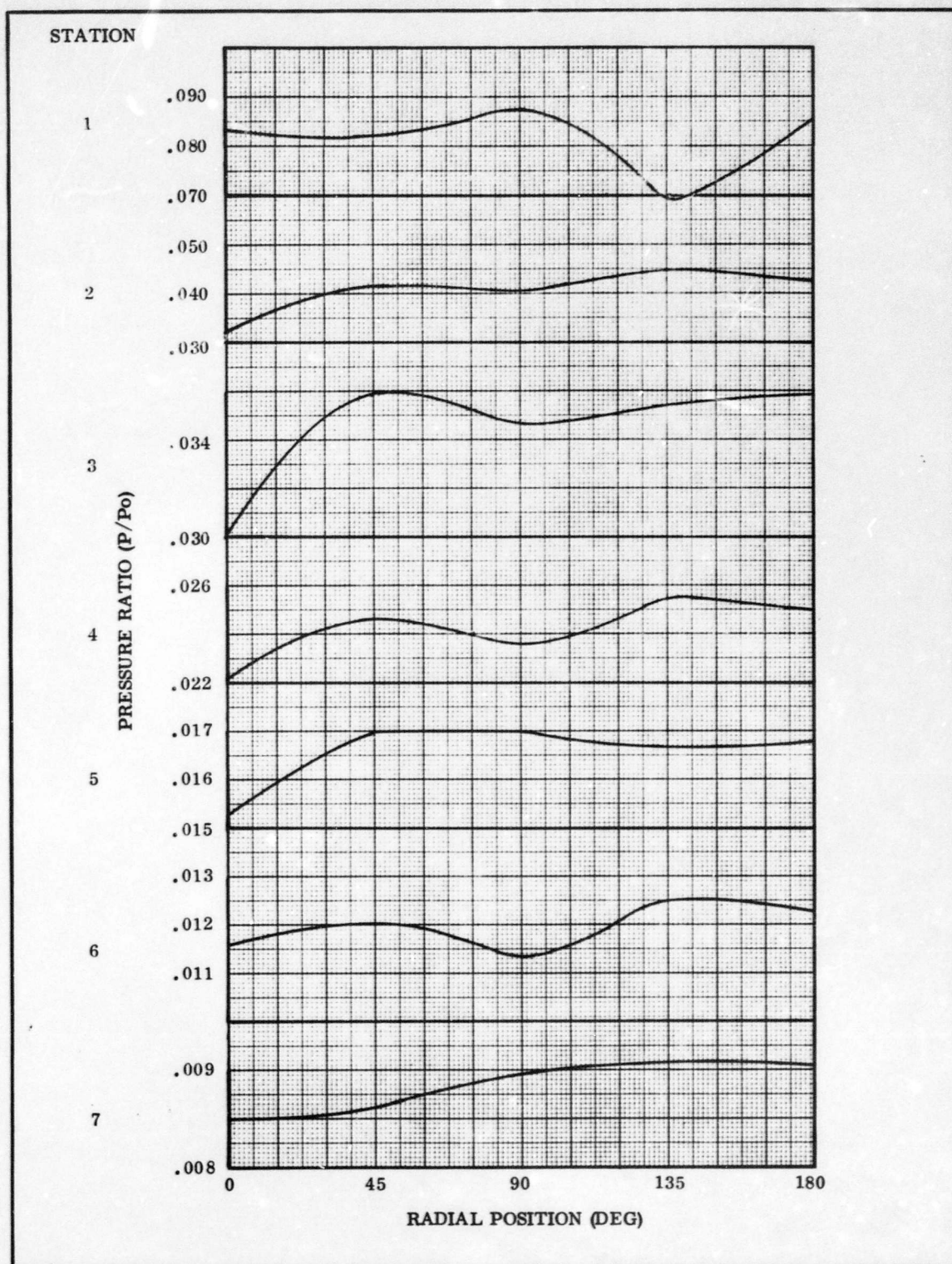
PRESSURE RATIO (P/P_0)

.090
.080
.070
.060
.050
.040
.030
.040
.030
.030
.020
.018
.016
.014
.012
.010
.009
.008
.007

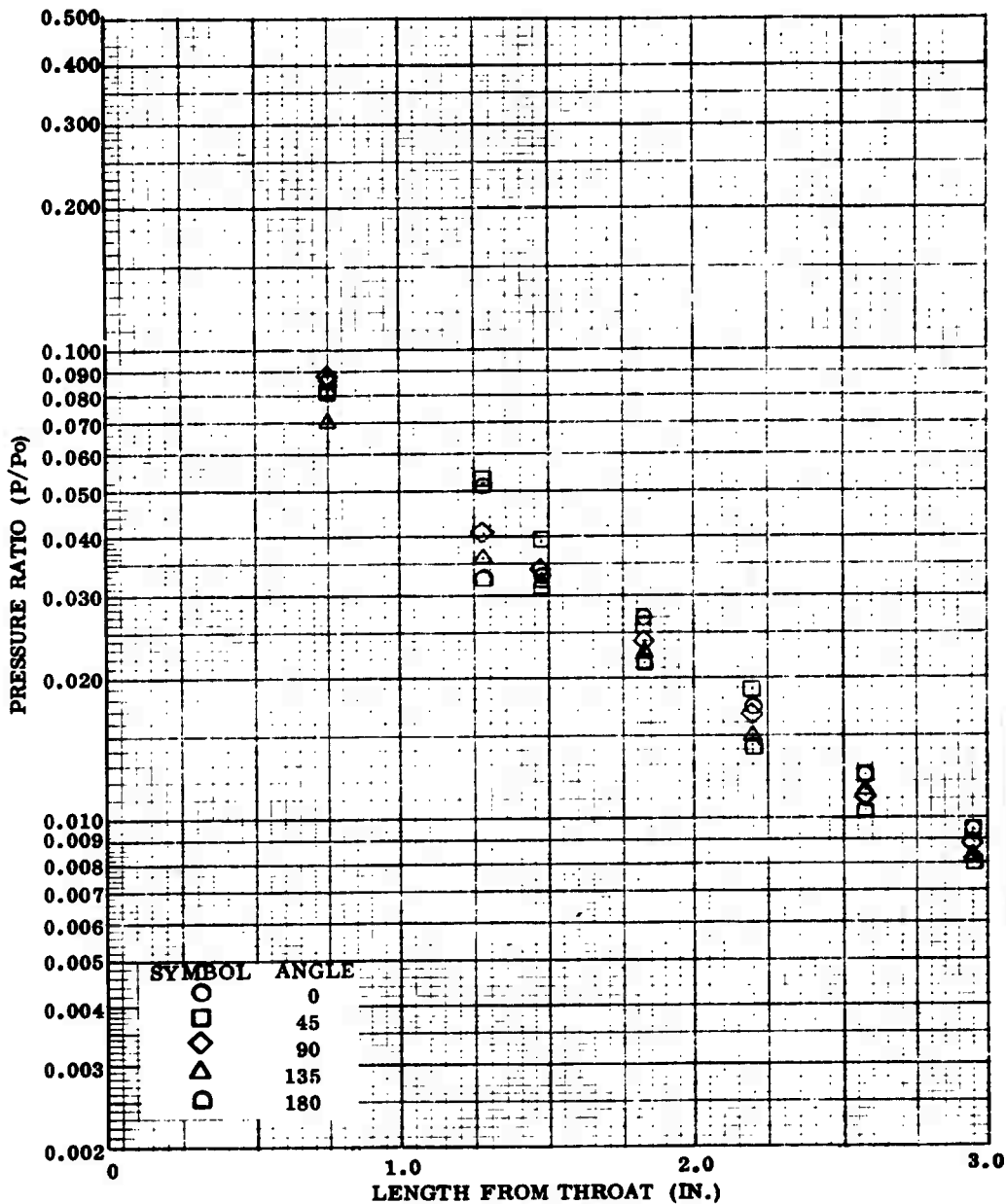


RADIAL POSITION (DEG)

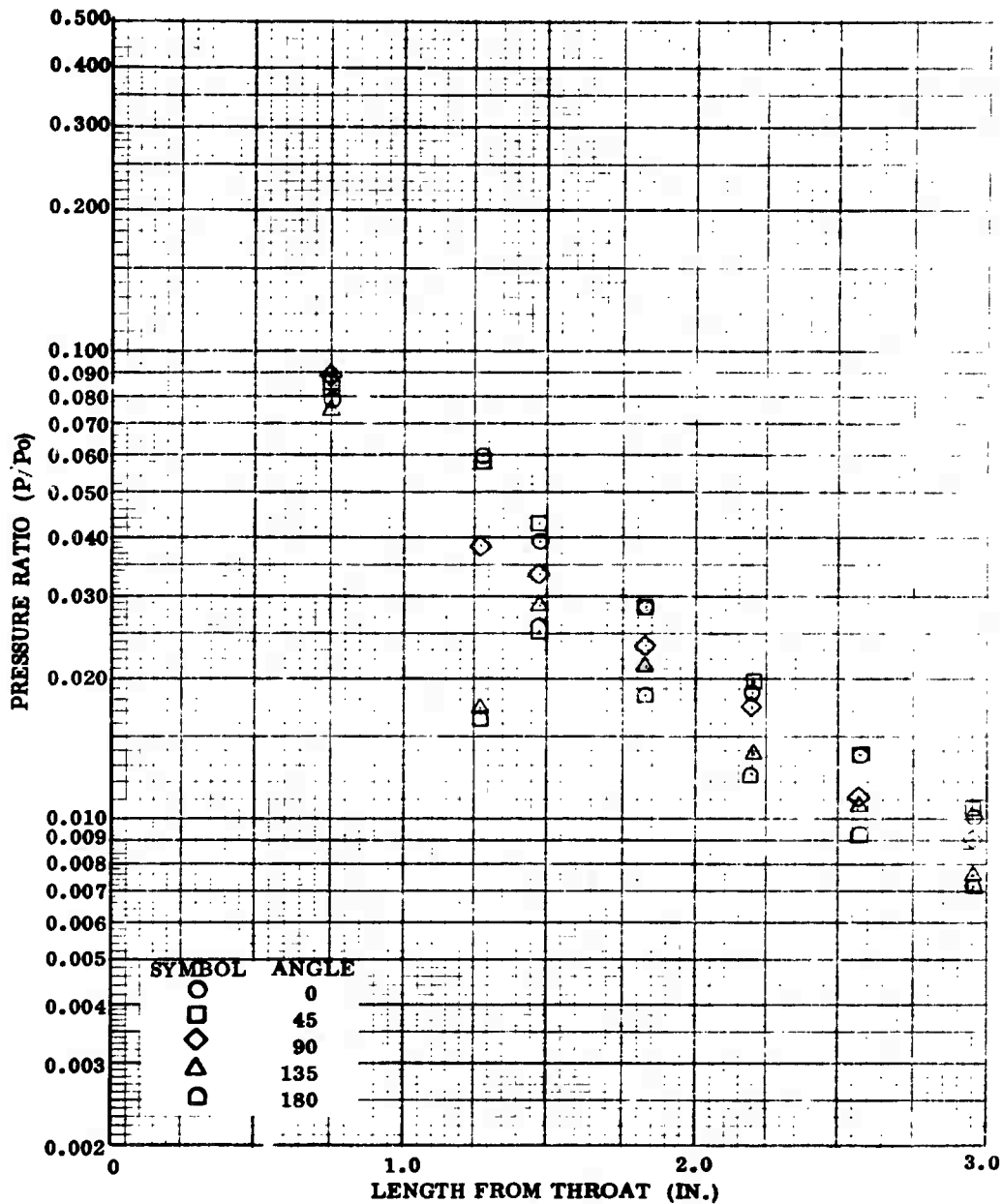
Flex-X Cold Flow Run 2, Vector Angle 2.5 Degrees



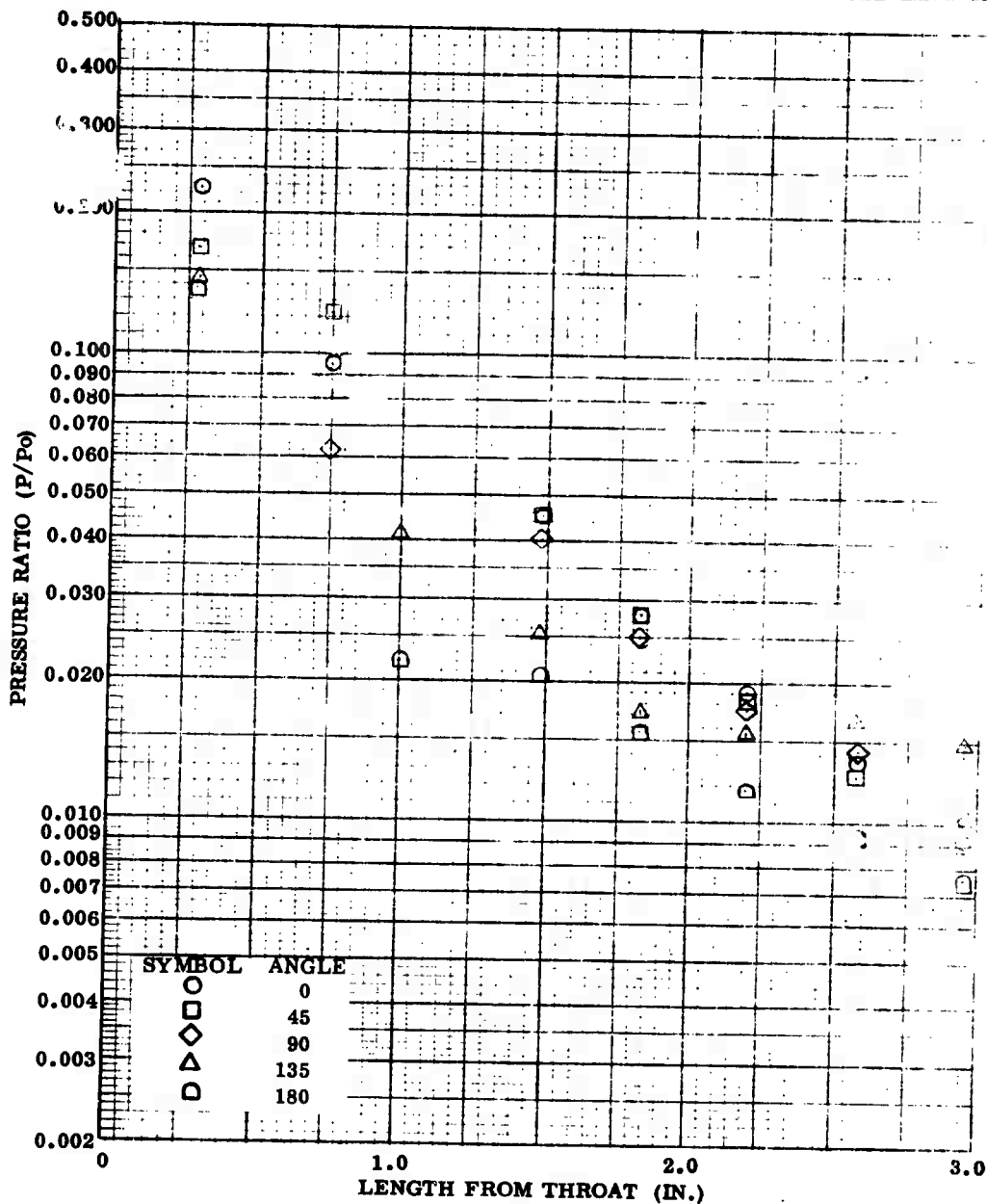
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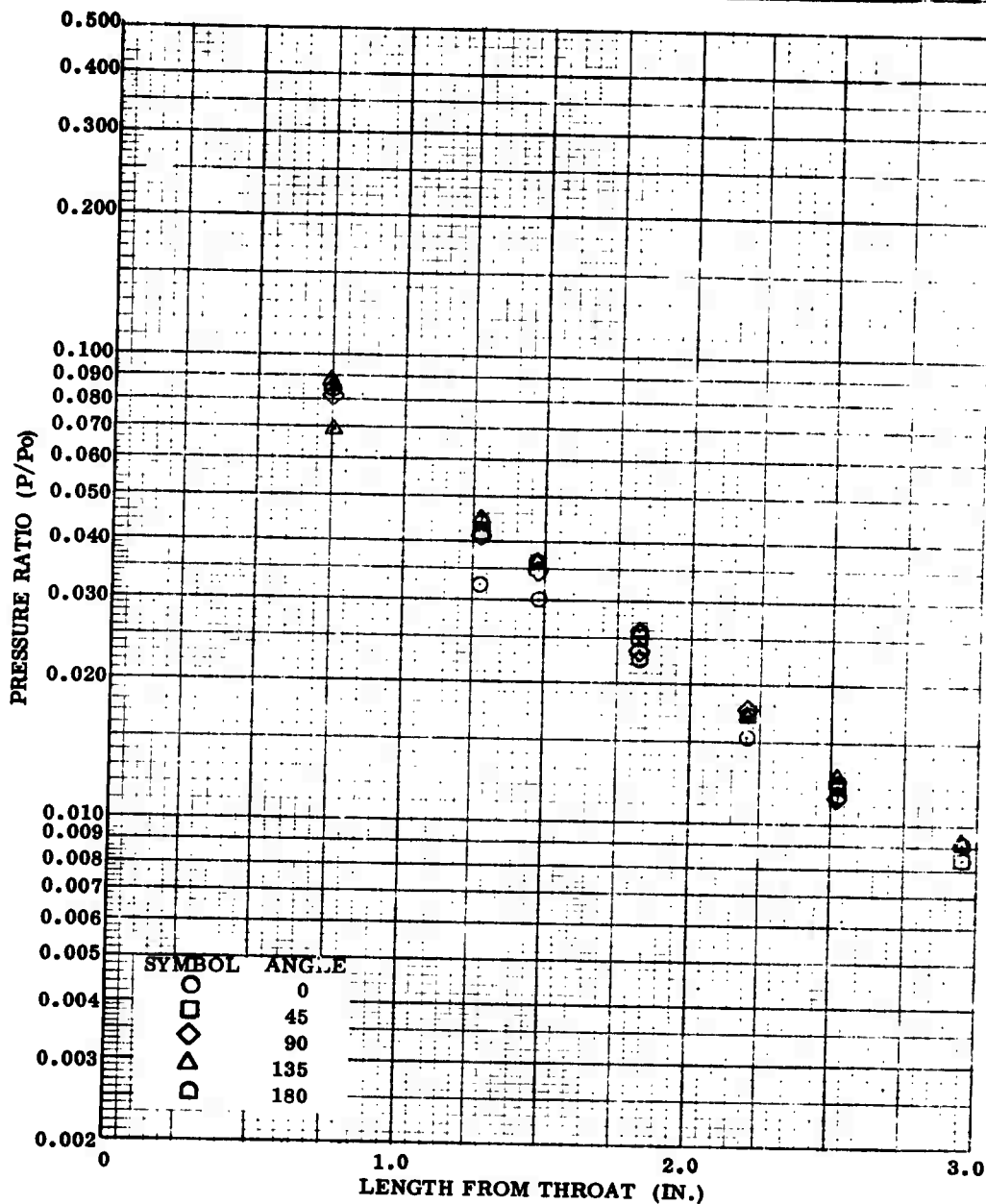
Flex-X Cold Flow Run No. 2 , Vector Angle 2.5 Degrees



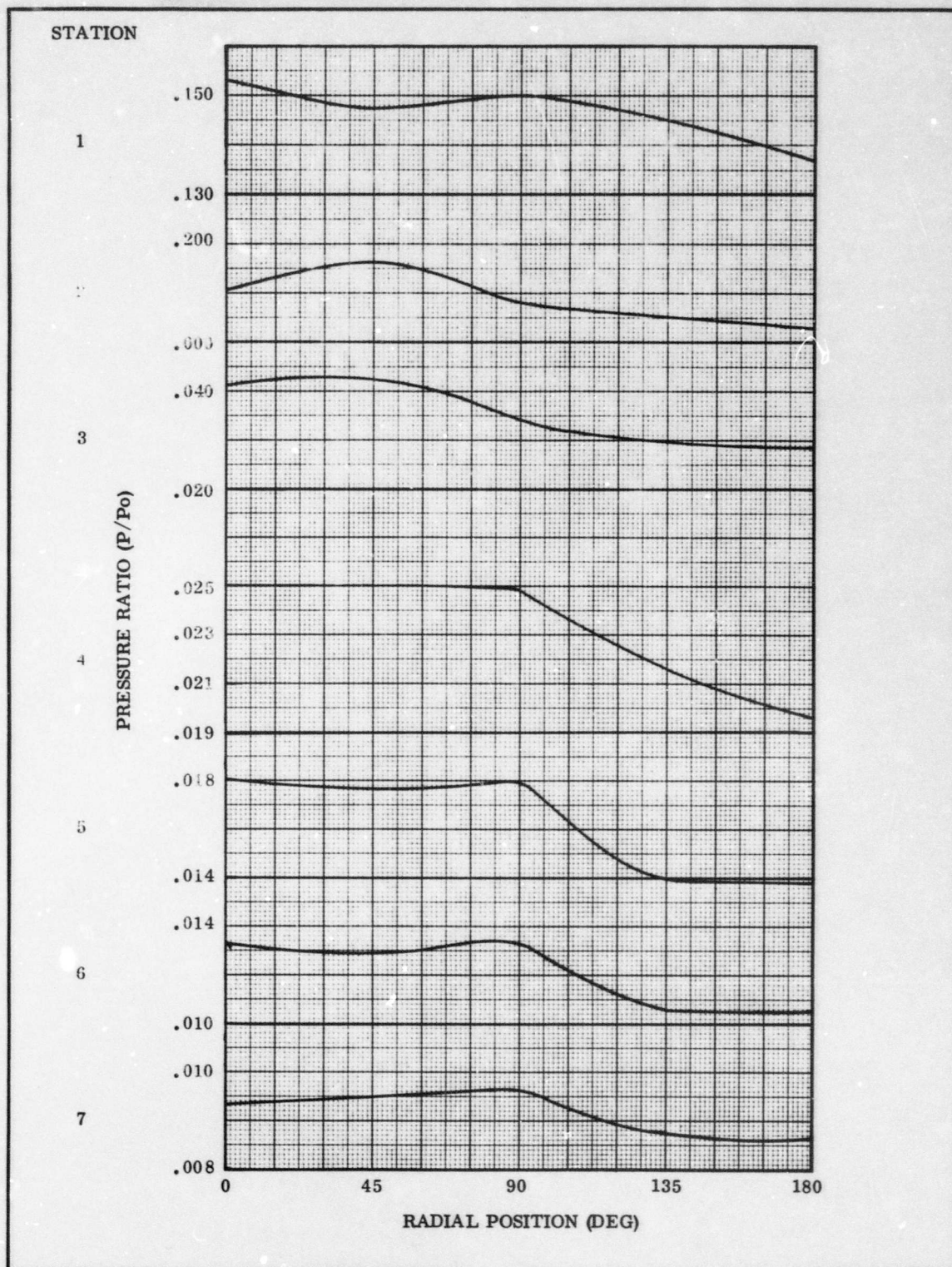
Flex-X Cold Flow Run No. 2 , Vector Angle 5 Degrees



Flex-X Cold Flow Run No. 1, Vector Angle 10 Degrees

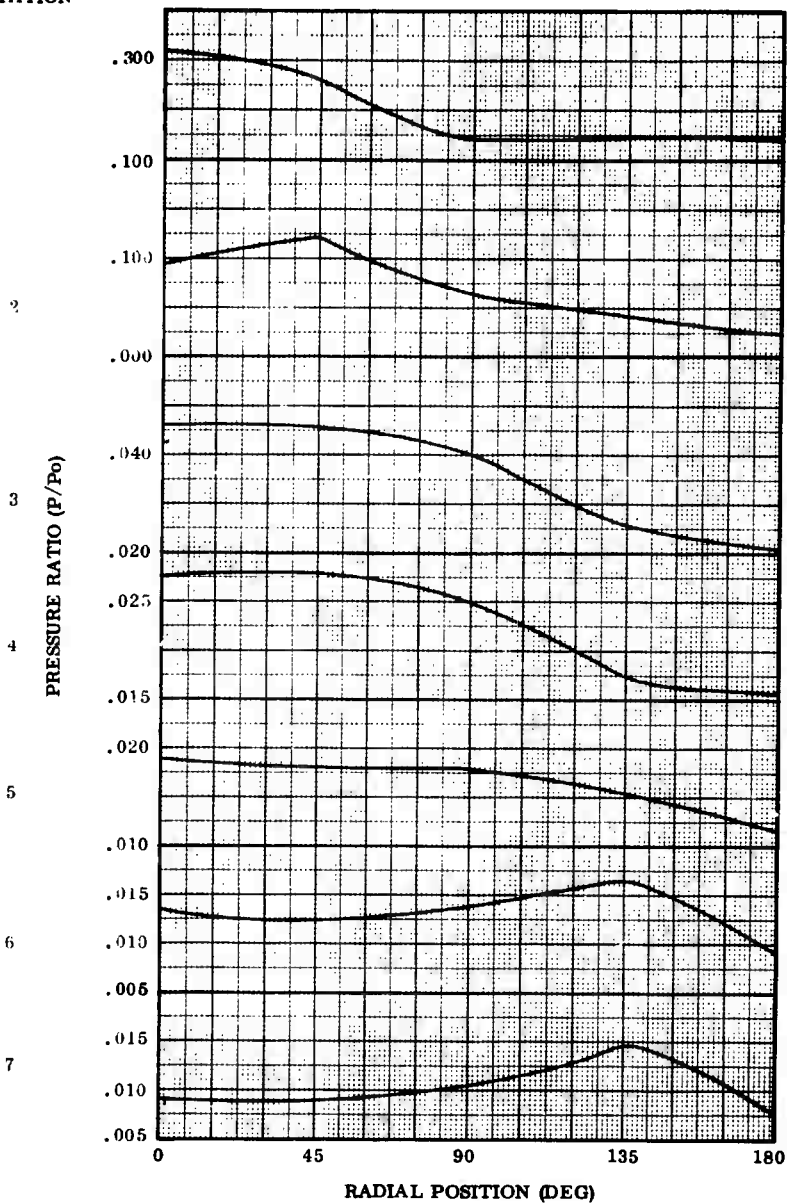


Flex-X Cold Flow Run No. 2 , Vector Angle 0 Degrees

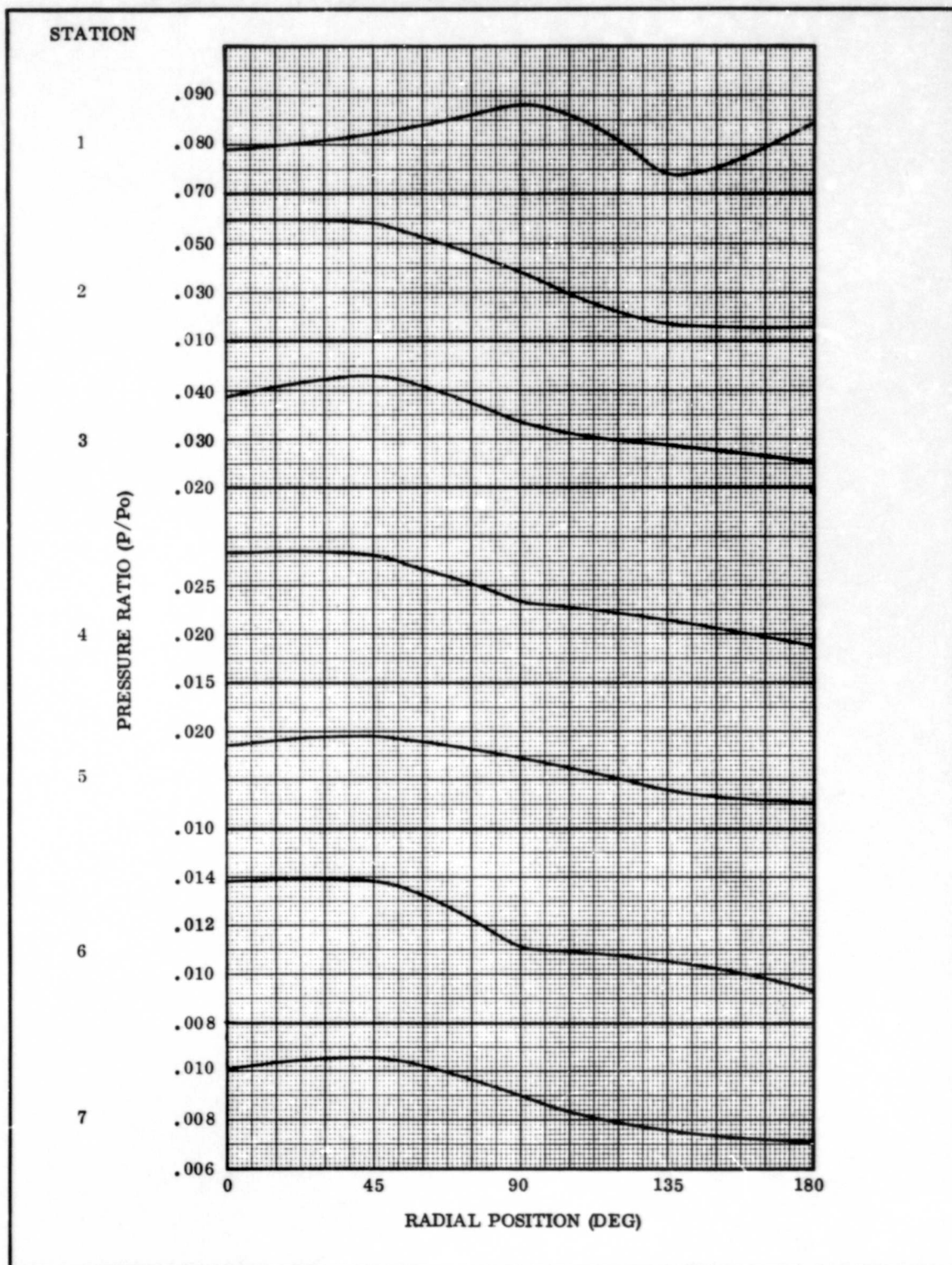


Flex-X Cold Flow Run 1, Vector Angle 5 Degrees

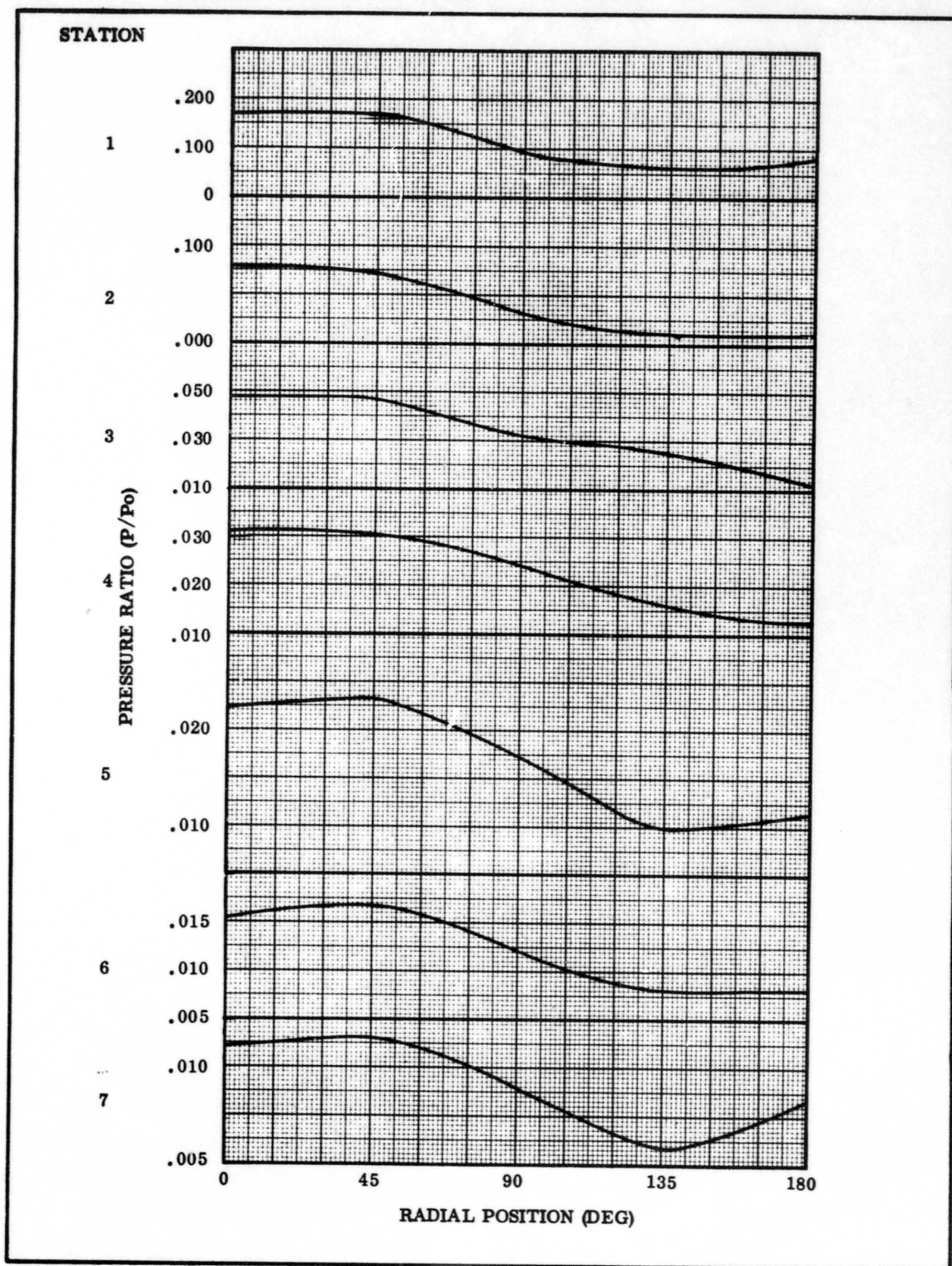
STATION



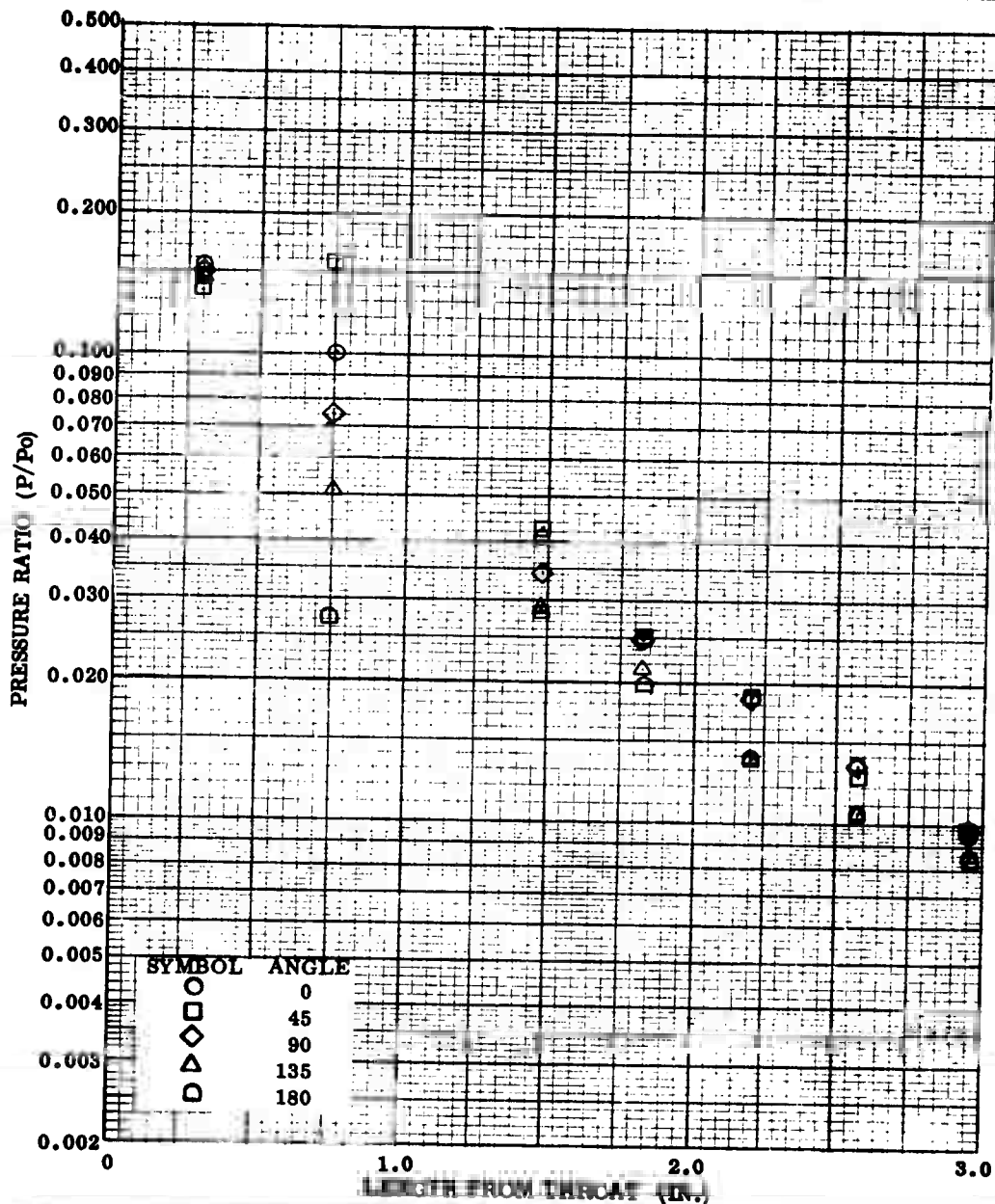
Flex-X Cold Flow Run 1, Vector Angle 10 Degrees



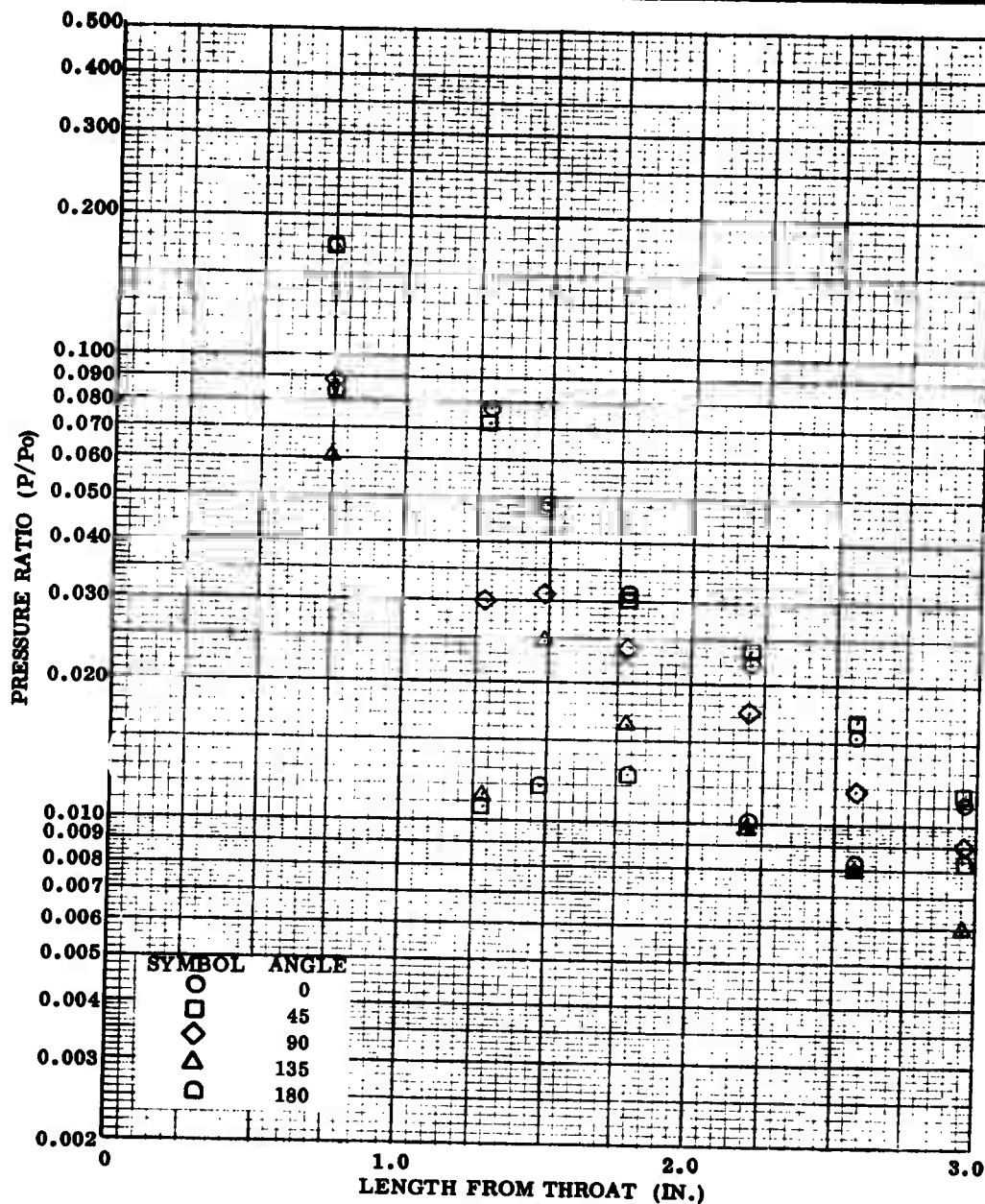
Flex-X Cold Flow Run 2 , Vector Angle 5 Degrees



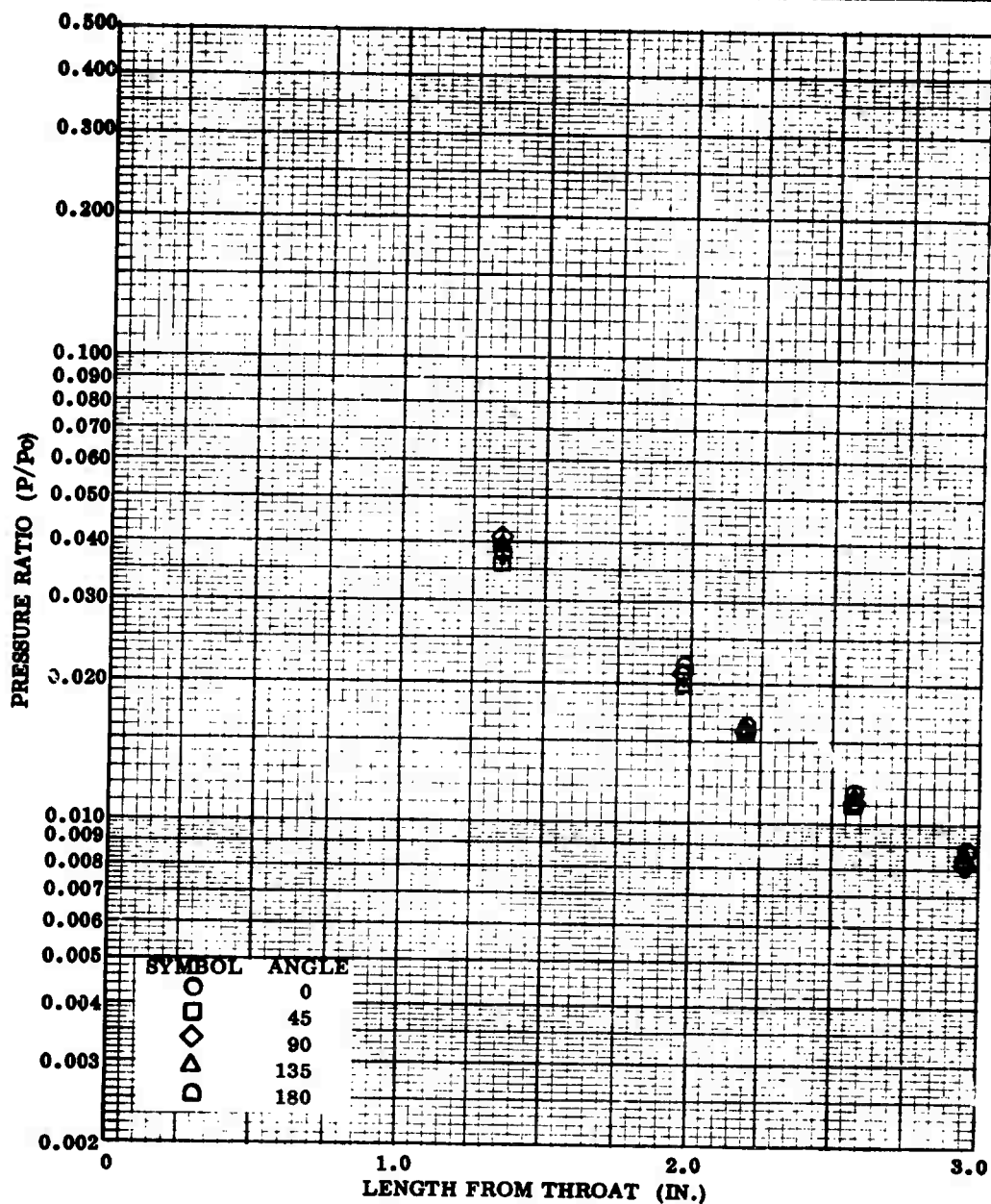
Flex-X Cold Flow Run 2, Vector Angle 10 Degrees



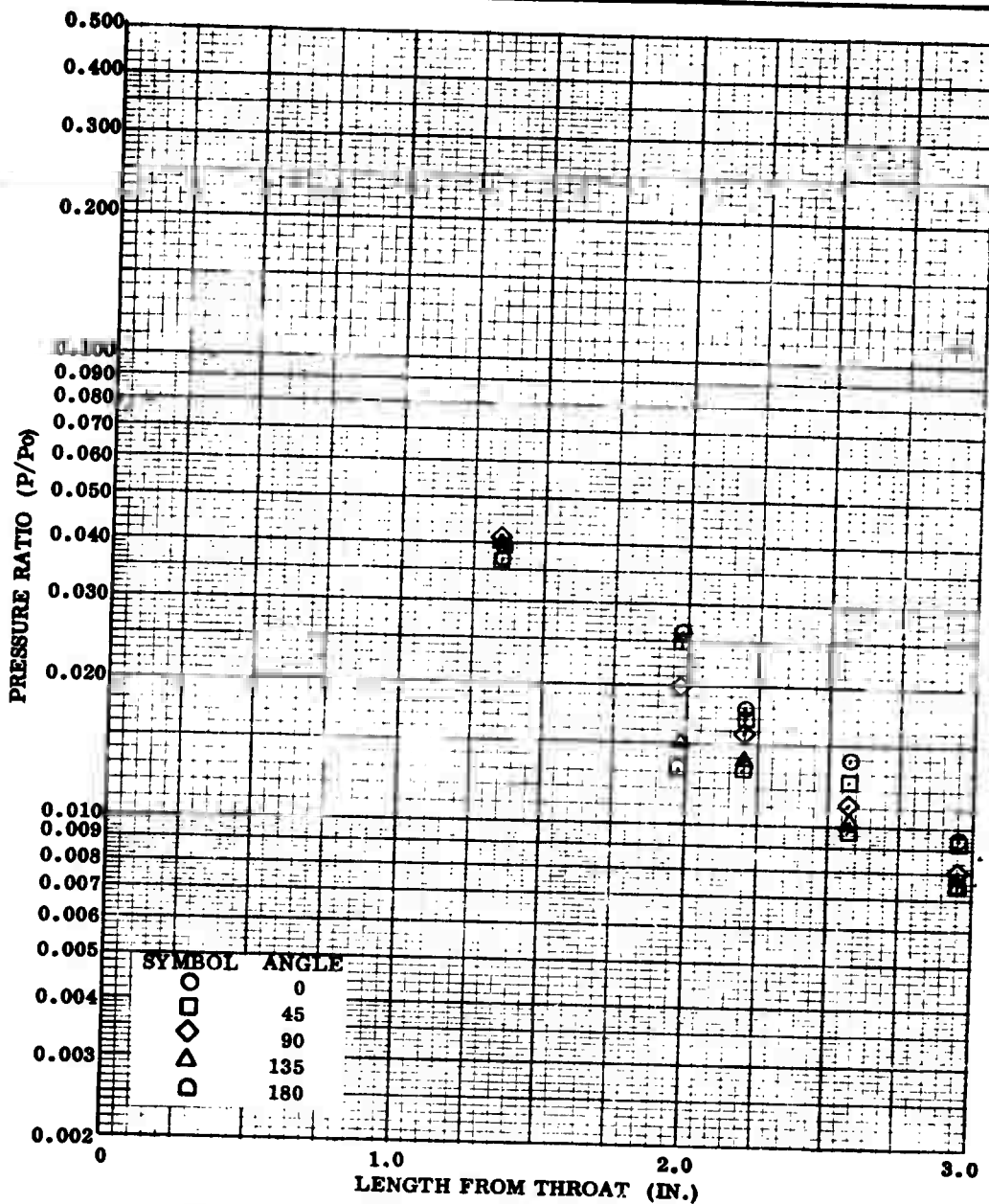
Flex-X Cold Flow Run No. 1 , Vector Angle 5 Degrees



Flex-X Cold Flow Run No. 2 , Vector Angle 10 Degrees

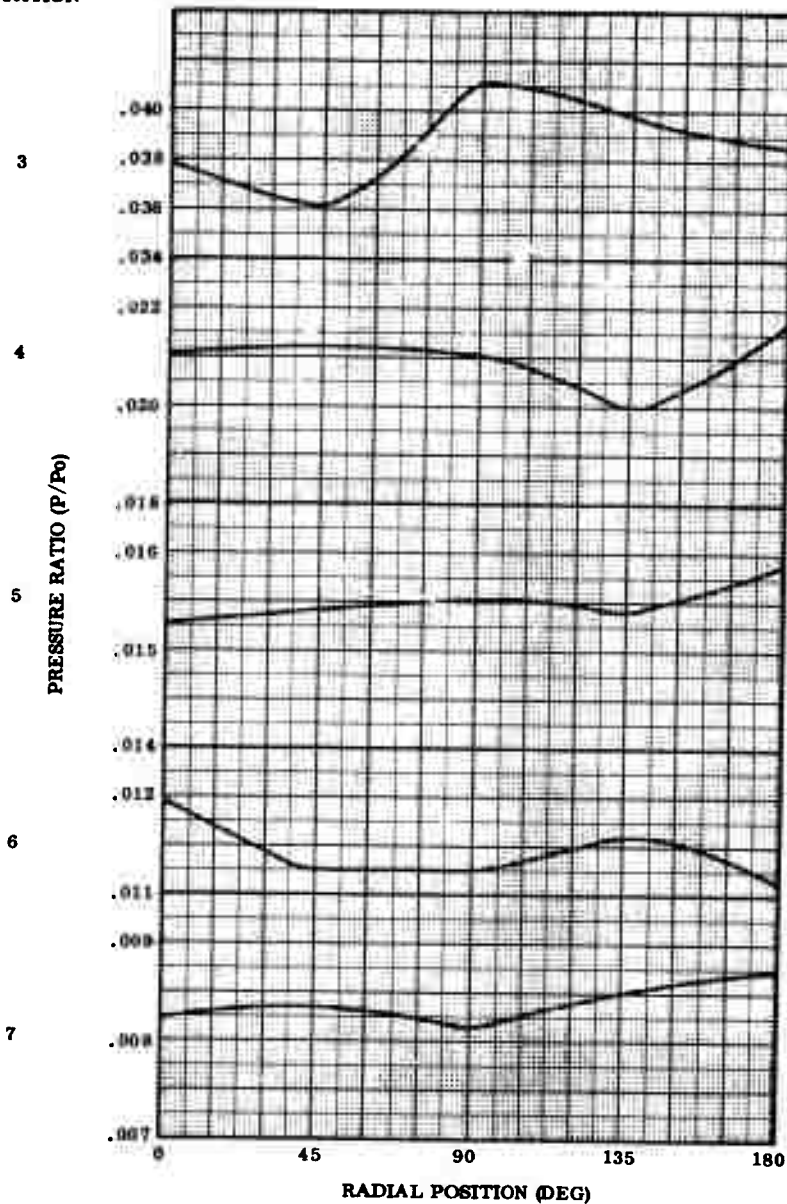


Flex-X Cold Flow Run No. 3, Vector Angle 0 Degrees



Flex-X Cold Flow Run No. 3 , Vector Angle 2.5 Degrees

STATION



Flex-X Cold Flow Run 3, Vector Angle 0 Degrees

STATION

3

4

5

6

7

PRESSURE RATIO (P/P_0)

.040

.035

.030

.025

.020

.015

.010

.019

.017

.015

.013

.013

.011

.009

.008

.006

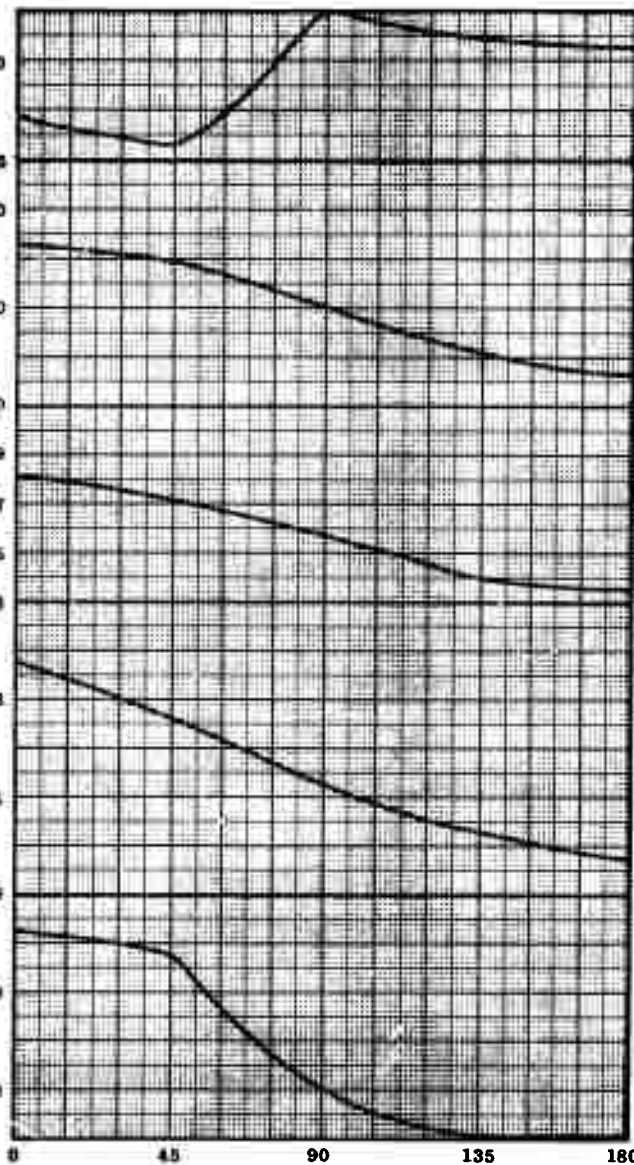
.005

.004

.003

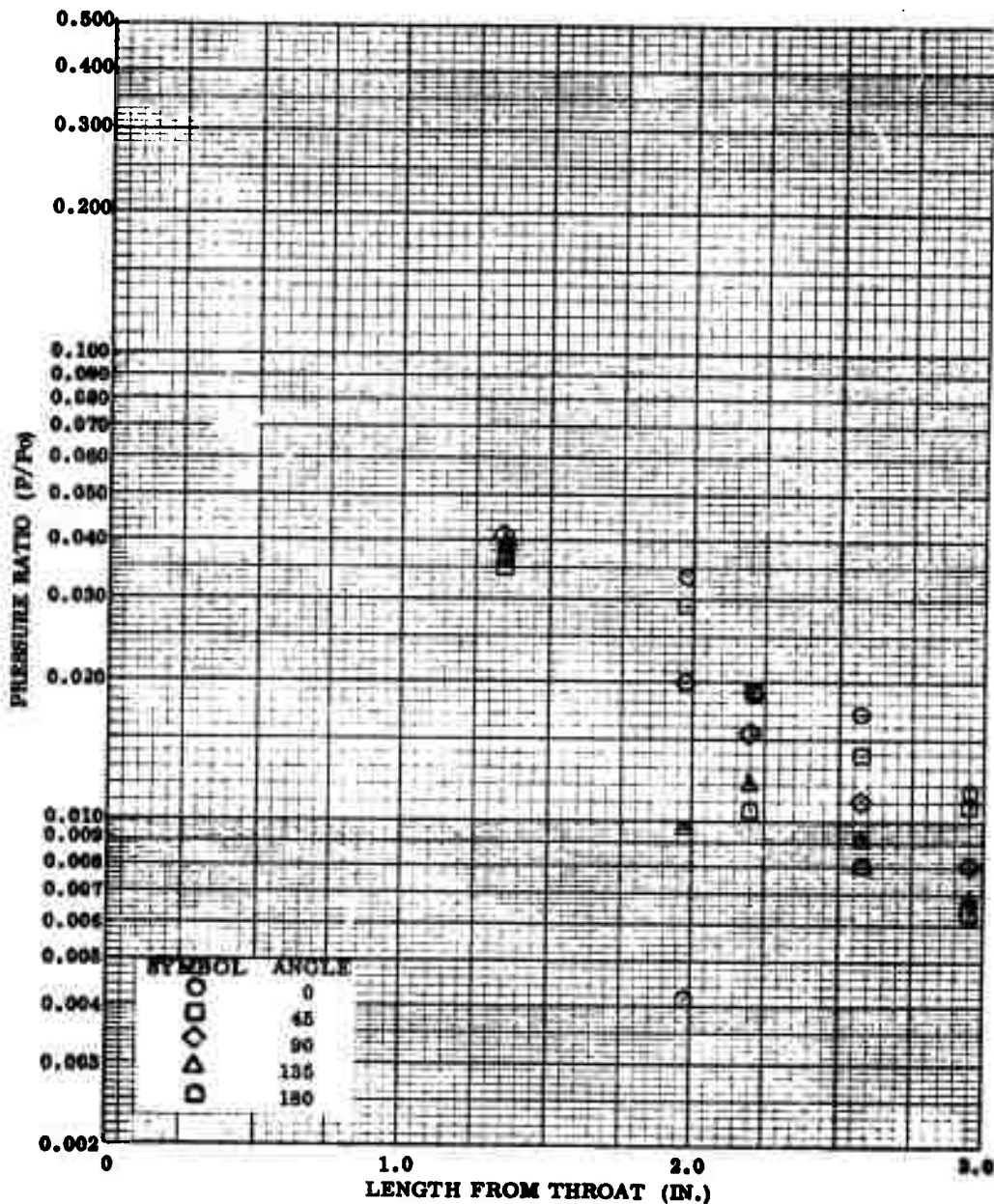
.002

.001

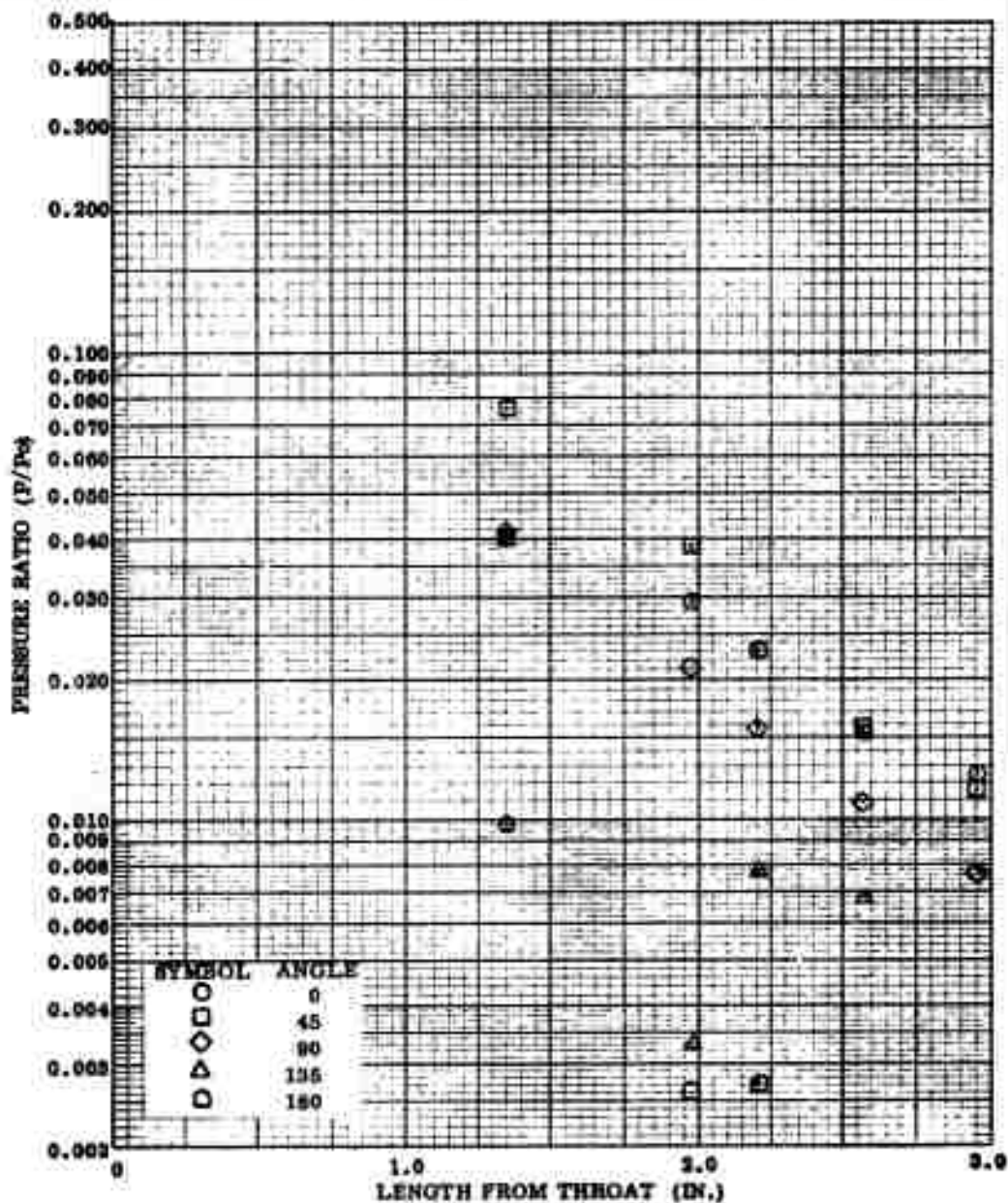


RADIAL POSITION (DEG)

Flex-X Cold Flow Run 3 , Vector Angle 2.5 Degrees



Flex-X Cold Flow Run No. 3 , Vector Angle 5 Degrees



Flex-X Cold Flow Run No. 3 , Vector Angle 10 Degrees

STATION

3

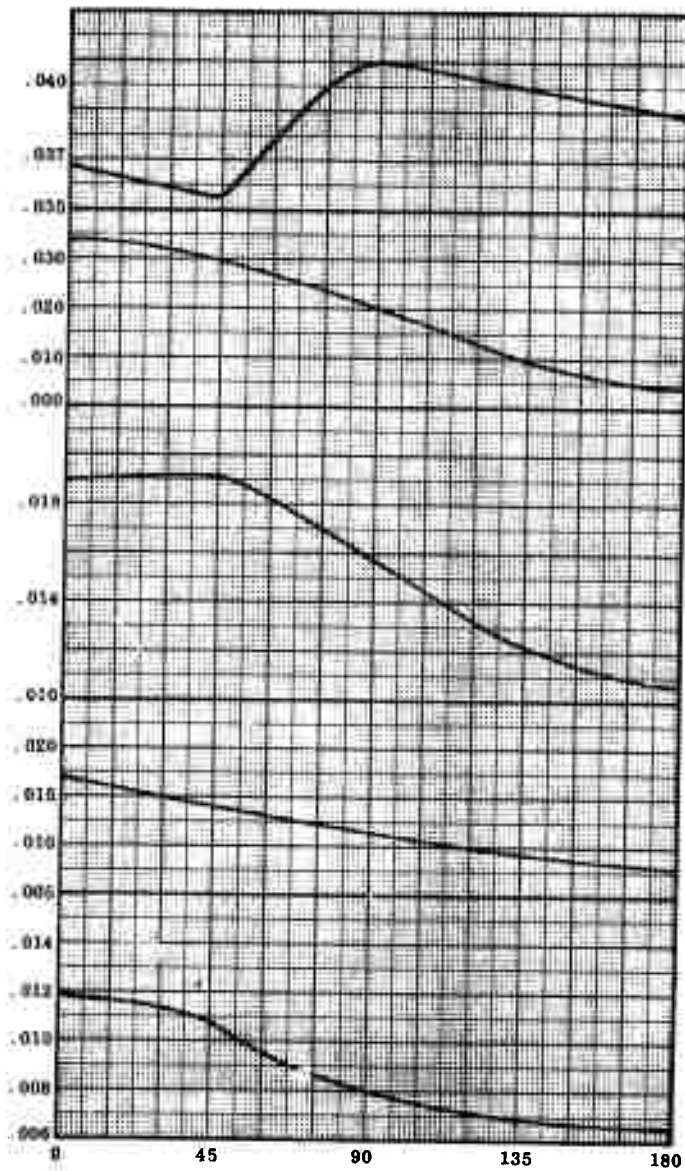
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5

6

7

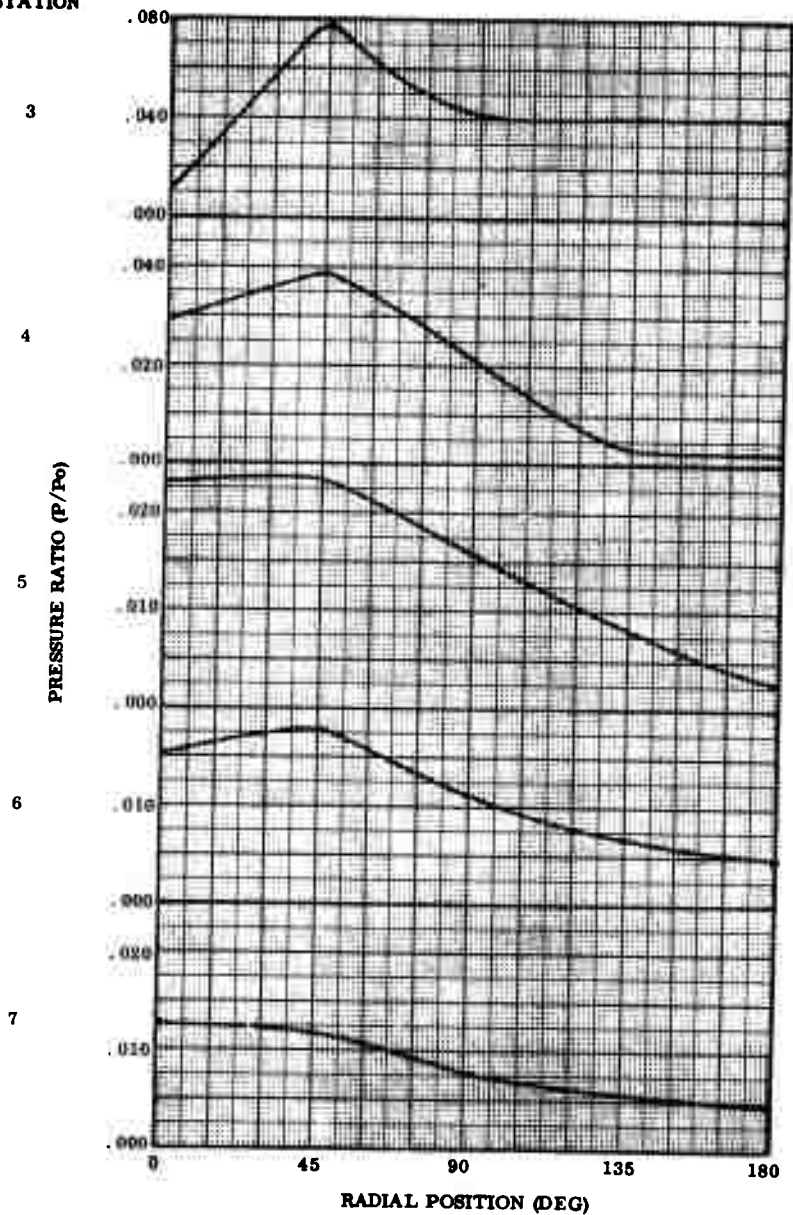
PRESSURE RATIO (P/P_0)



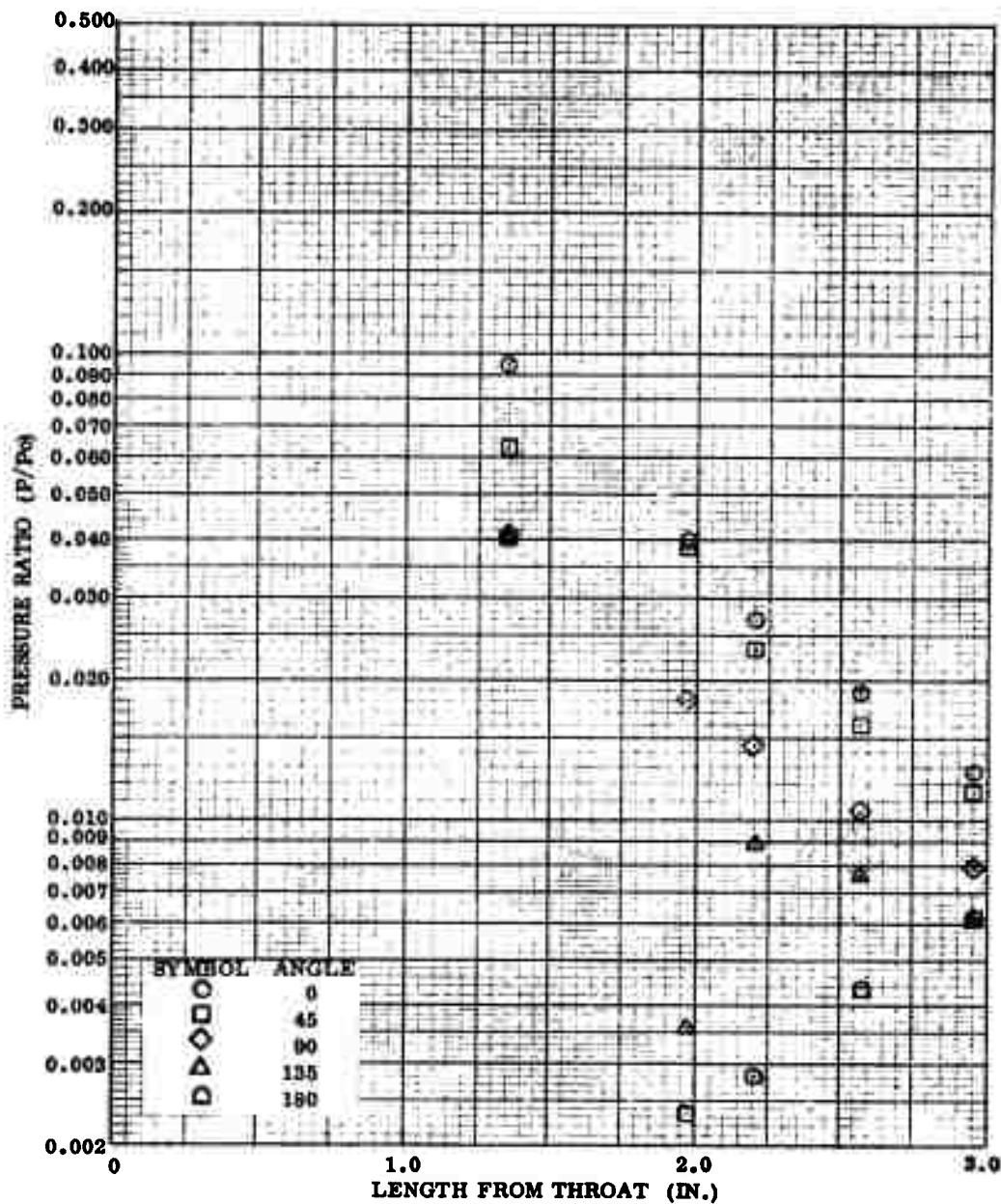
RADIAL POSITION (DEG)

Flex-X Cold Flow Run 3 , Vector Angle 5 Degrees

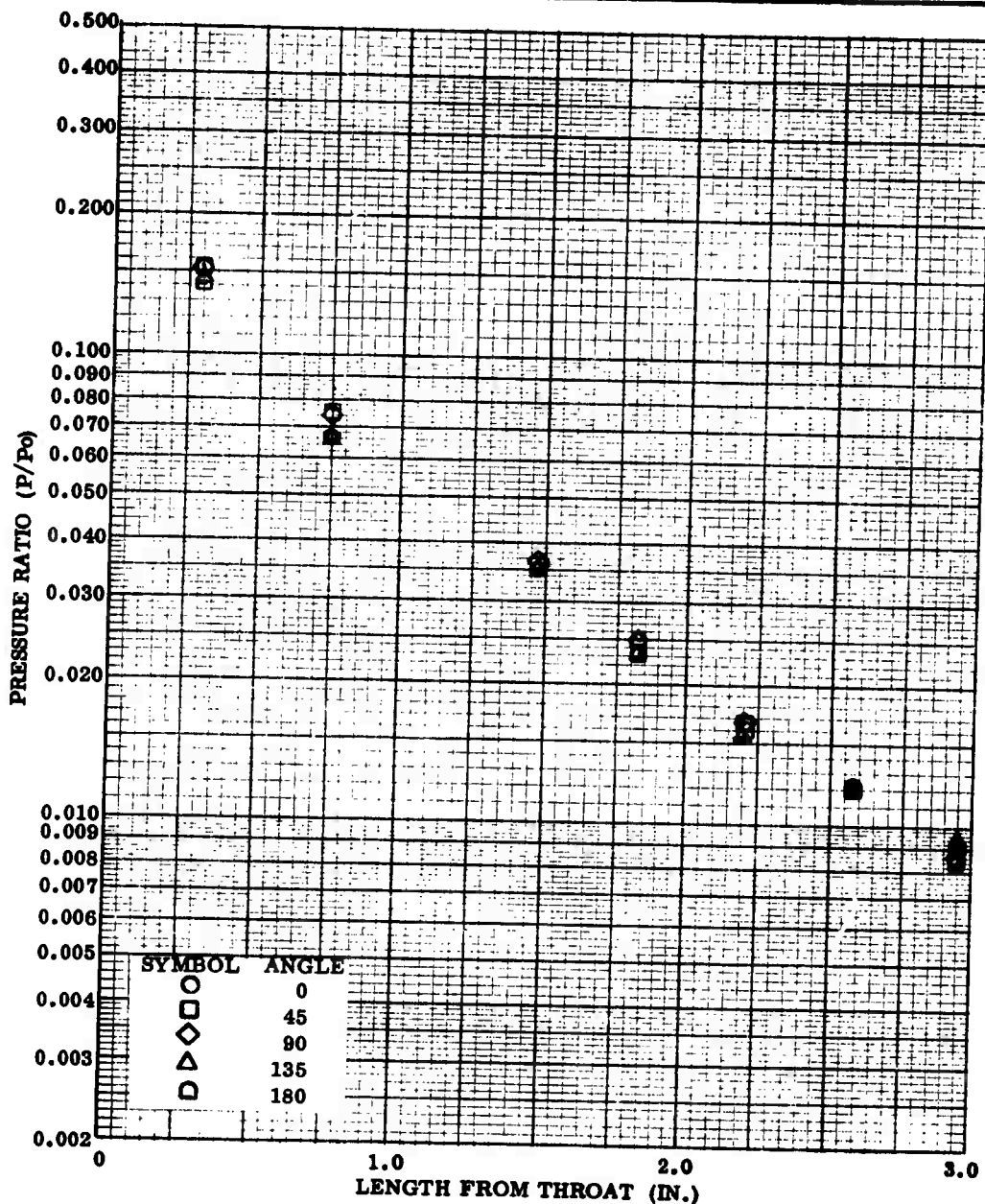
STATION



Flex-X Cold Flow Run 3 , Vector Angle 10 Degrees



Flex-X Cold Flow Run No. 3A , Vector Angle 10 Degrees



Flex-X Cold Flow Run No. 4 , Vector Angle 0 Degrees

STATION

3

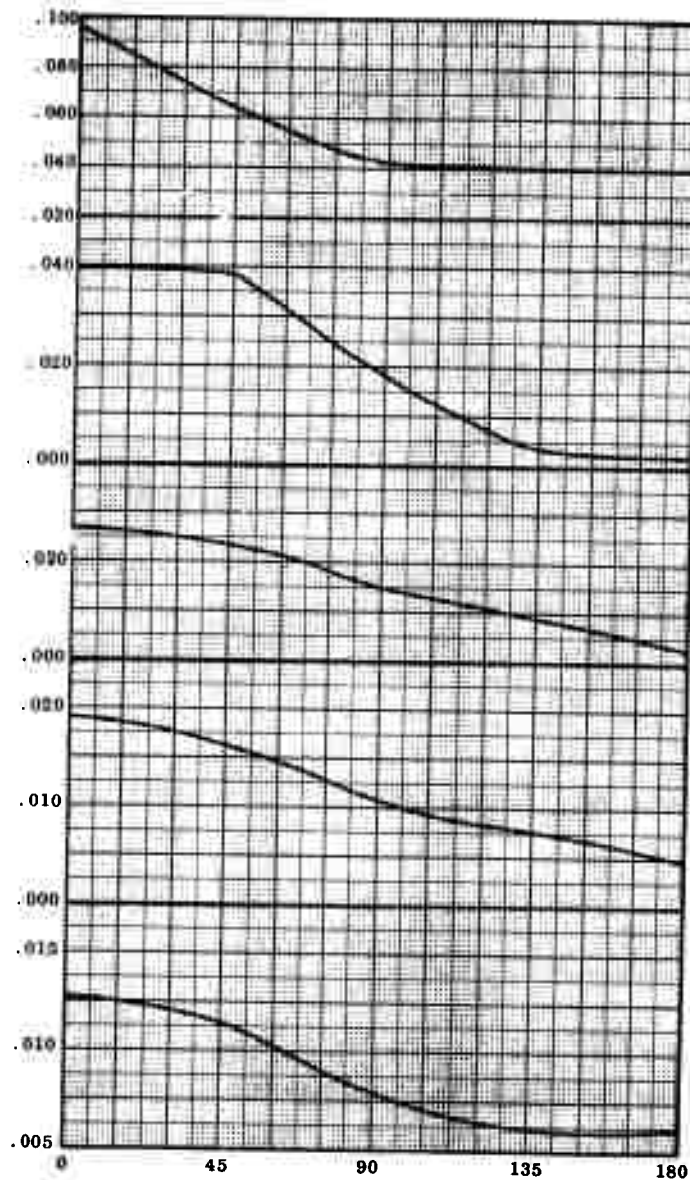
4

5

6

7

PRESSURE RATIO (P/P_0)



RADIAL POSITION (DEG)

Flex-X Cold Flow Run 3A, Vector Angle 10 Degrees

STATION

1

2

3

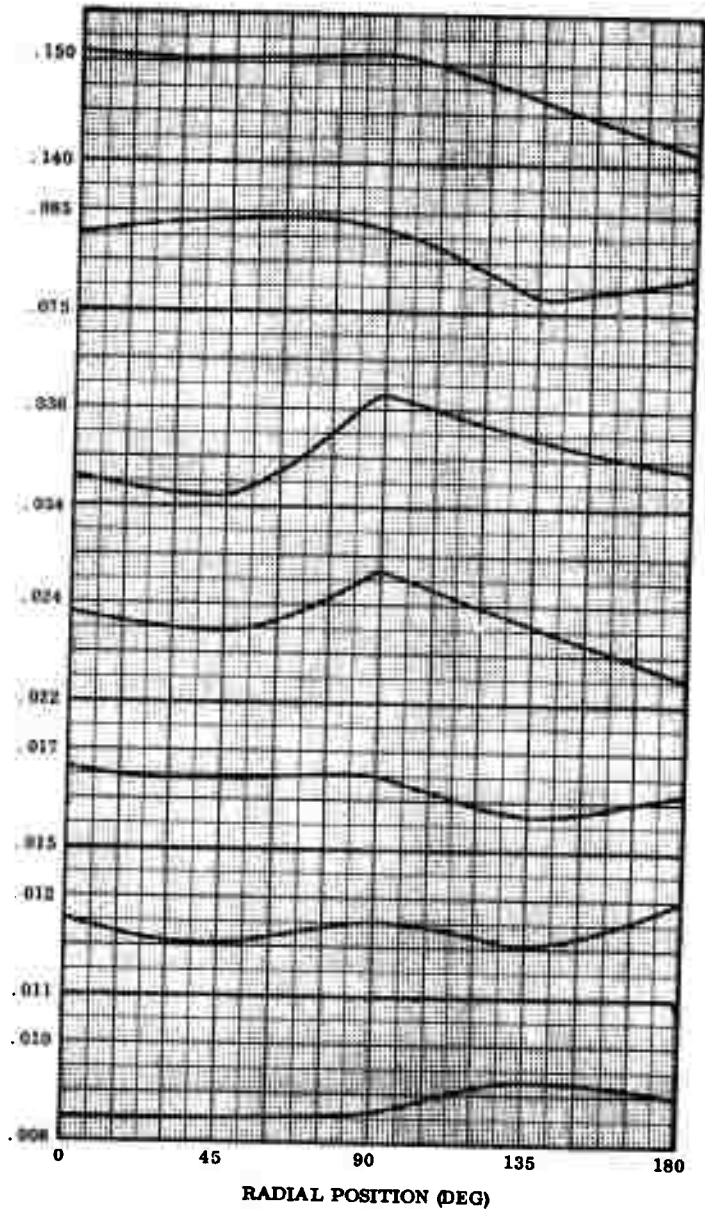
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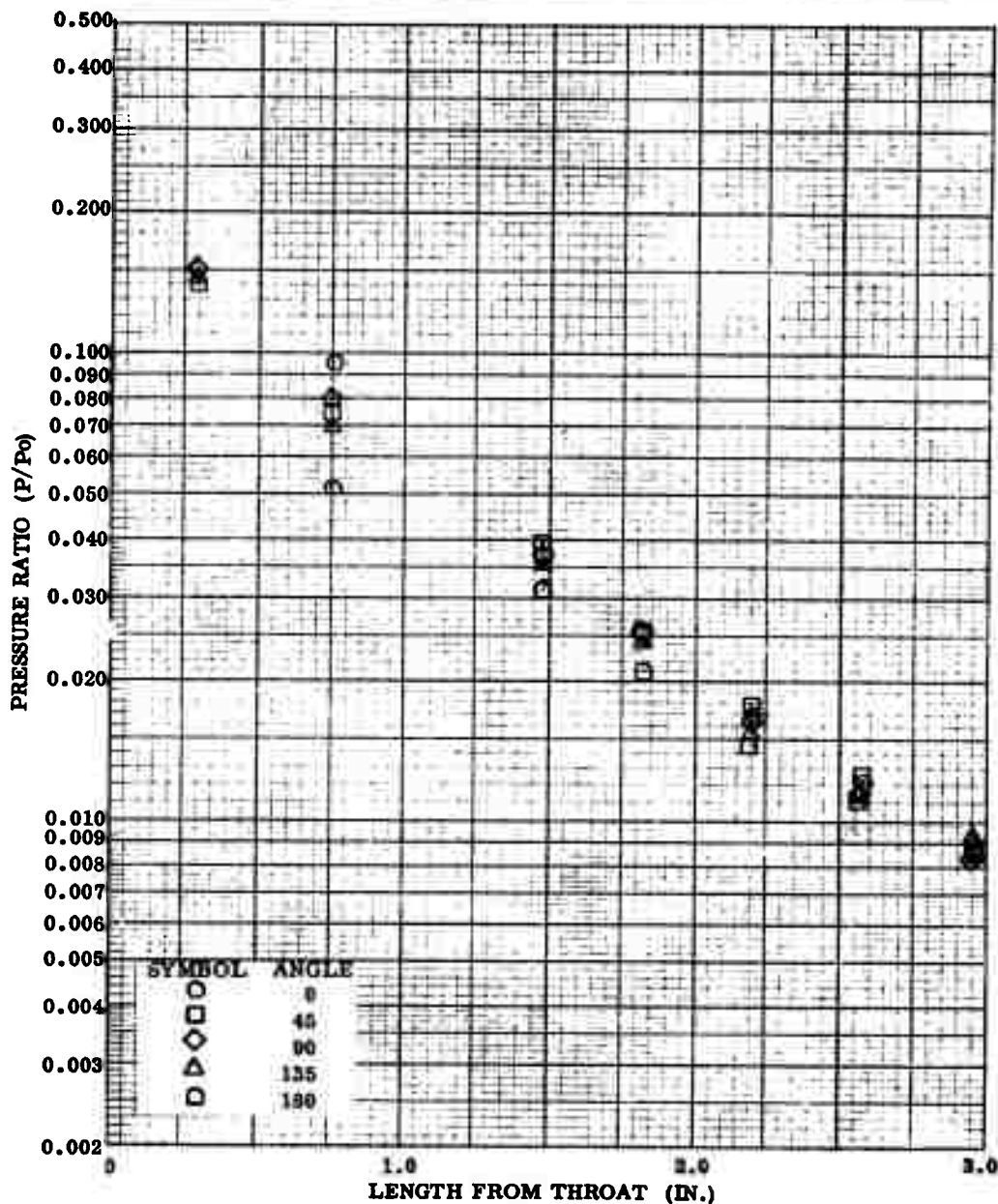
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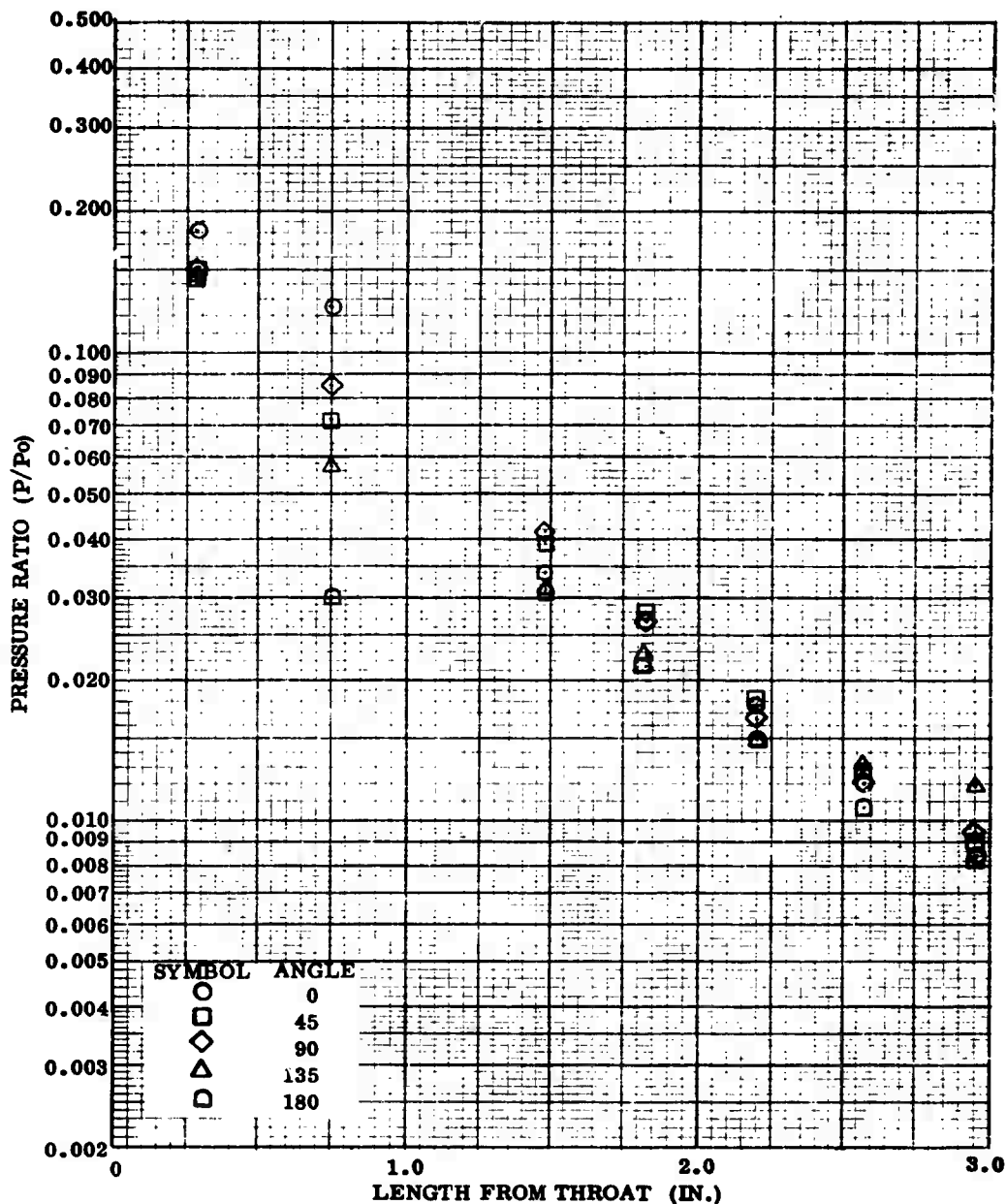
PRESSURE RATIO (P/P_0)



Flex-X Cold Flow Run 4, Vector Angle 0 Degrees

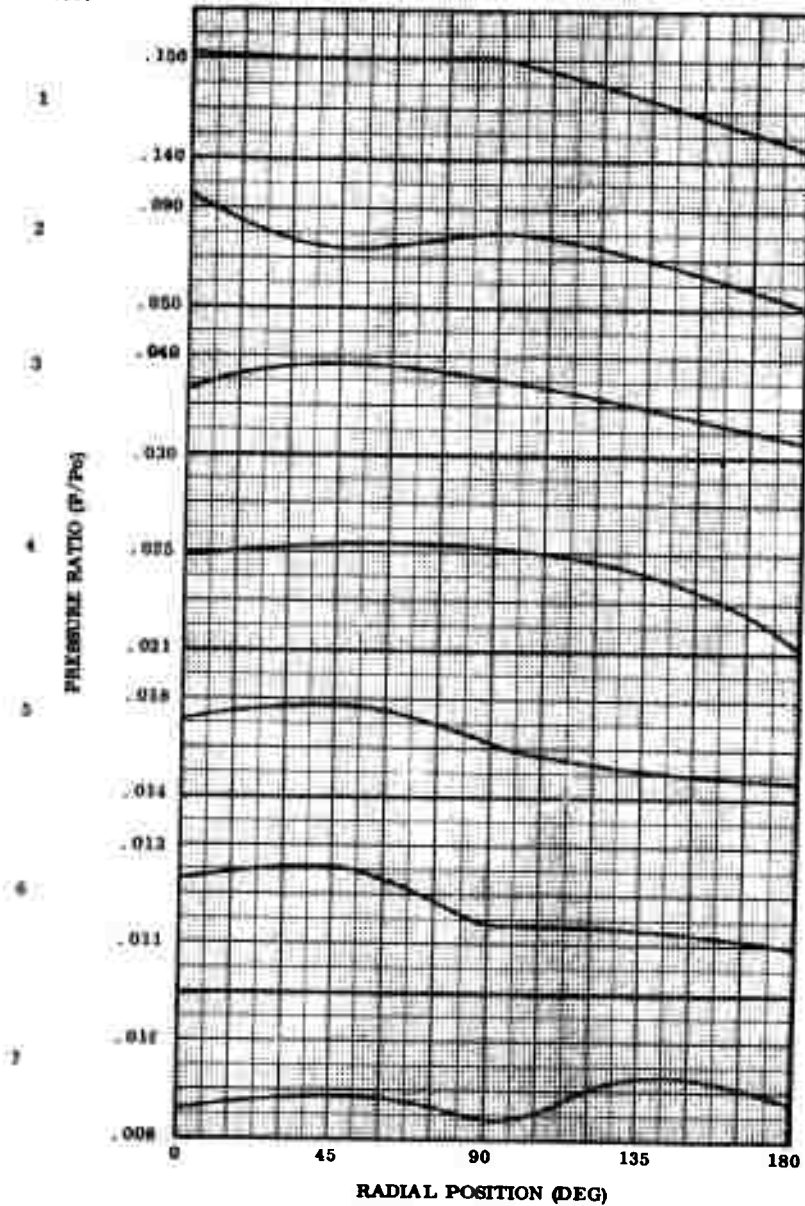


Flex-X Cold Flow Run No. 4 , Vector Angle 2.5 Degrees



Flex-X Cold Flow Run No. 4 , Vector Angle 5 Degrees

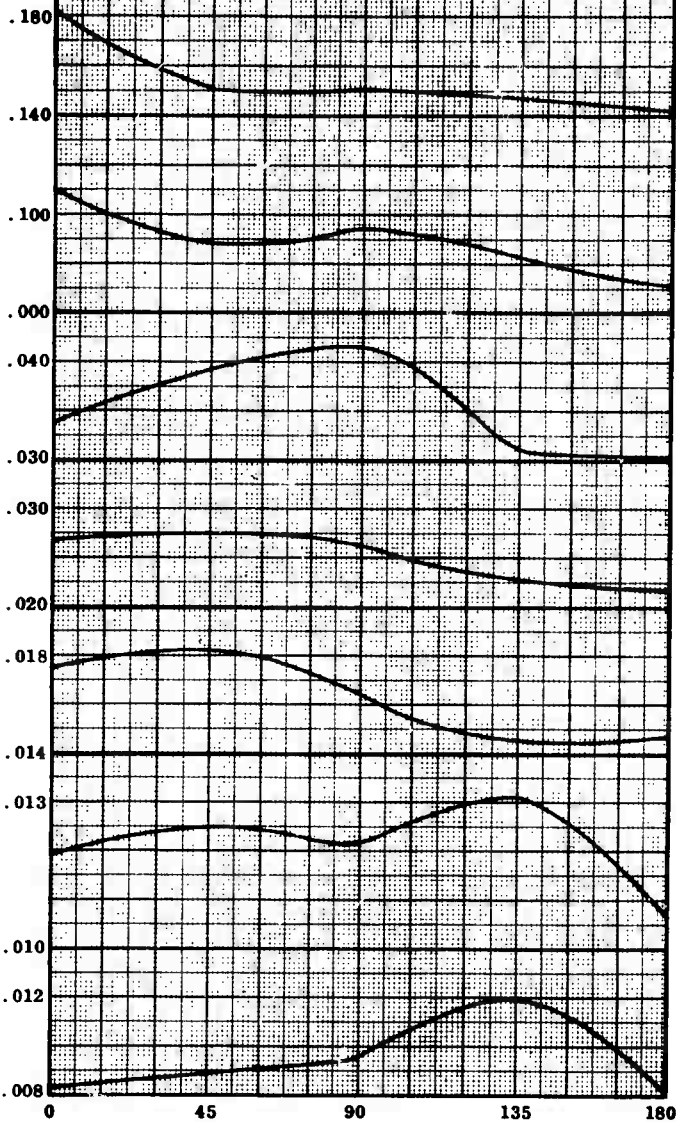
STATION



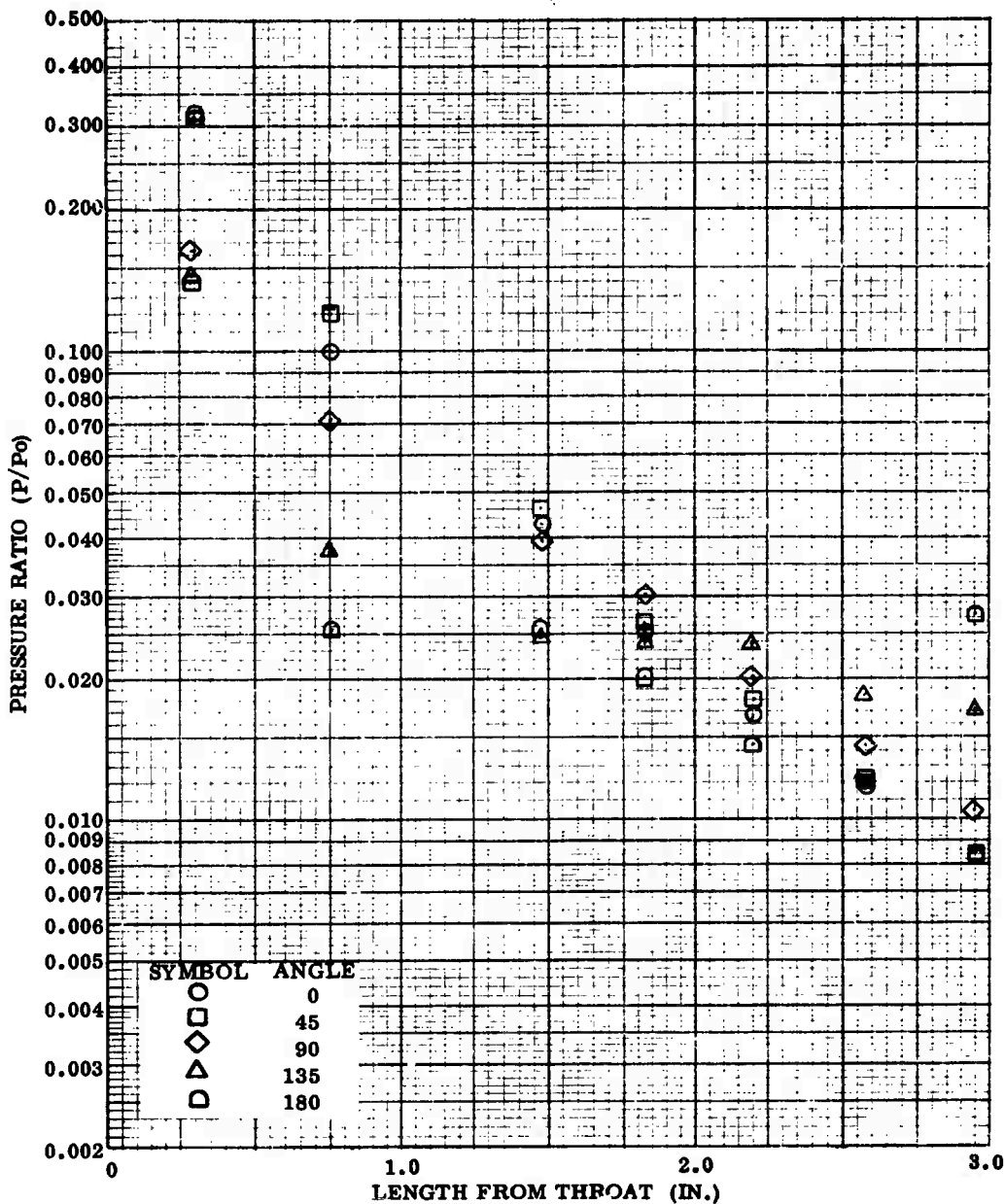
Flex-X Cold Flow Run 4 , Vector Angle 2.5 Degrees

STATION

1



Flex-X Cold Flow Run 4, Vector Angle 5 Degrees



Flex-X Cold Flow Run No. 4 , Vector Angle 10 Degrees

STATION

1

2

3

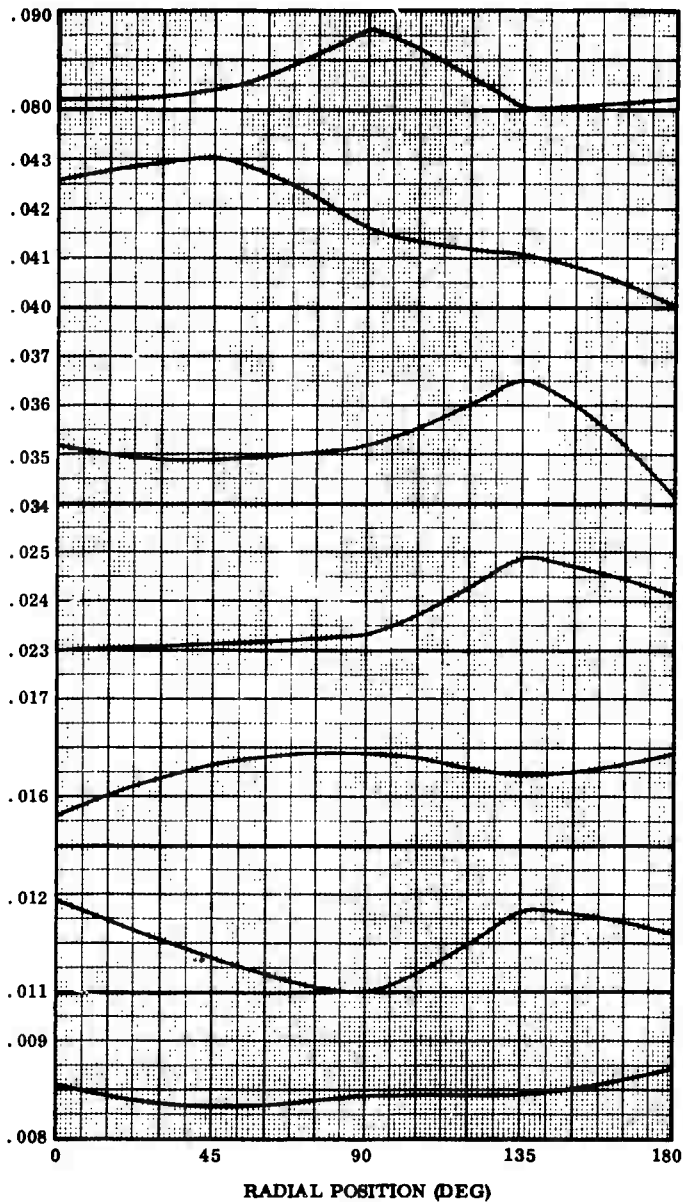
4

5

6

7

PRESSURE RATIO (P/P_0)



Flex-X Cold Flow Run 5 , Vector Angle 0 Degrees

STATION

1

.300

.100

2

.100

.000

3

.040

.020

4

.030

.020

5

.020

.010

6

.020

.010

7

.040

.000

PRESSURE RATIO (P/P₀)

0

45

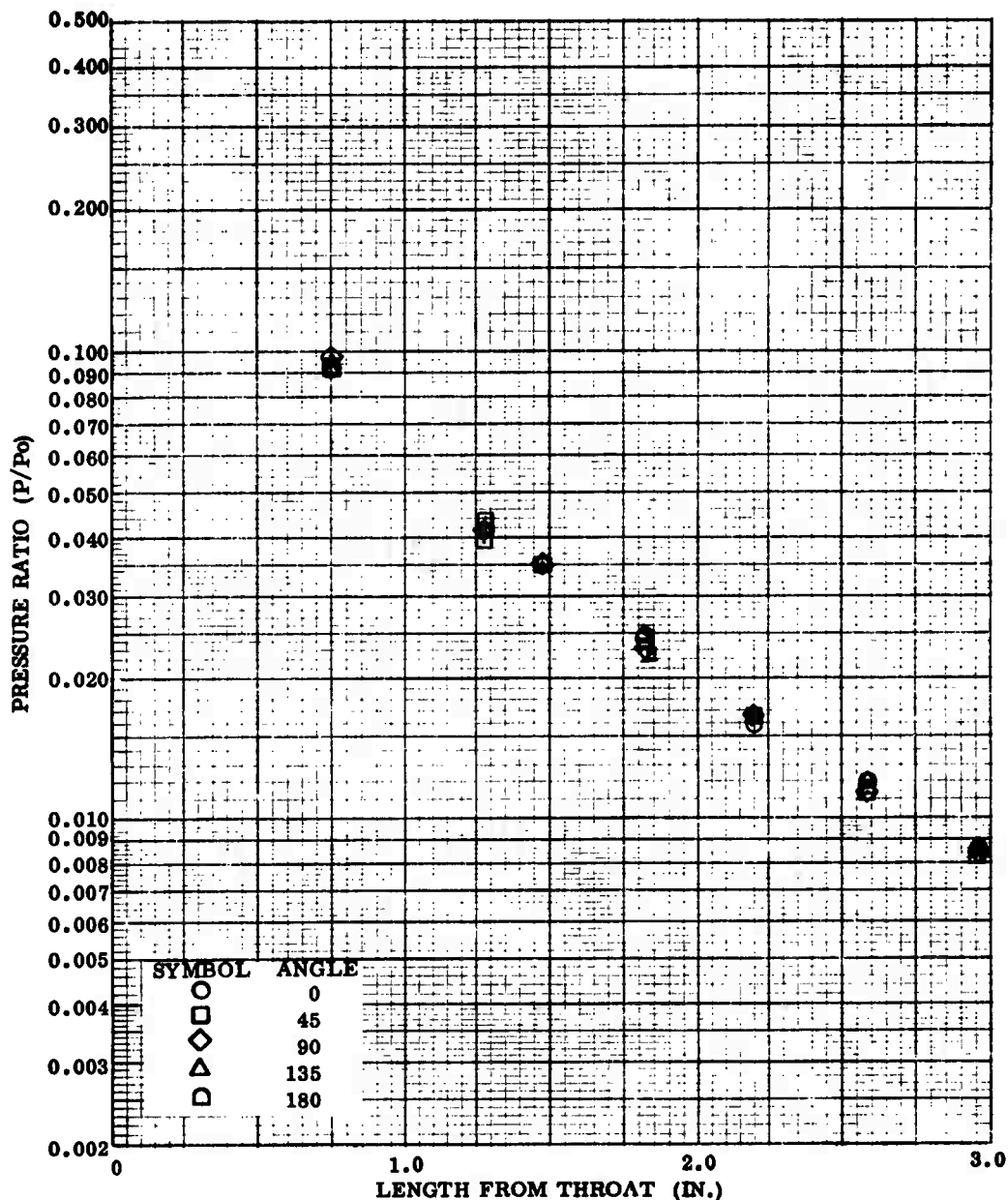
90

135

180

RADIAL POSITION (DEG)

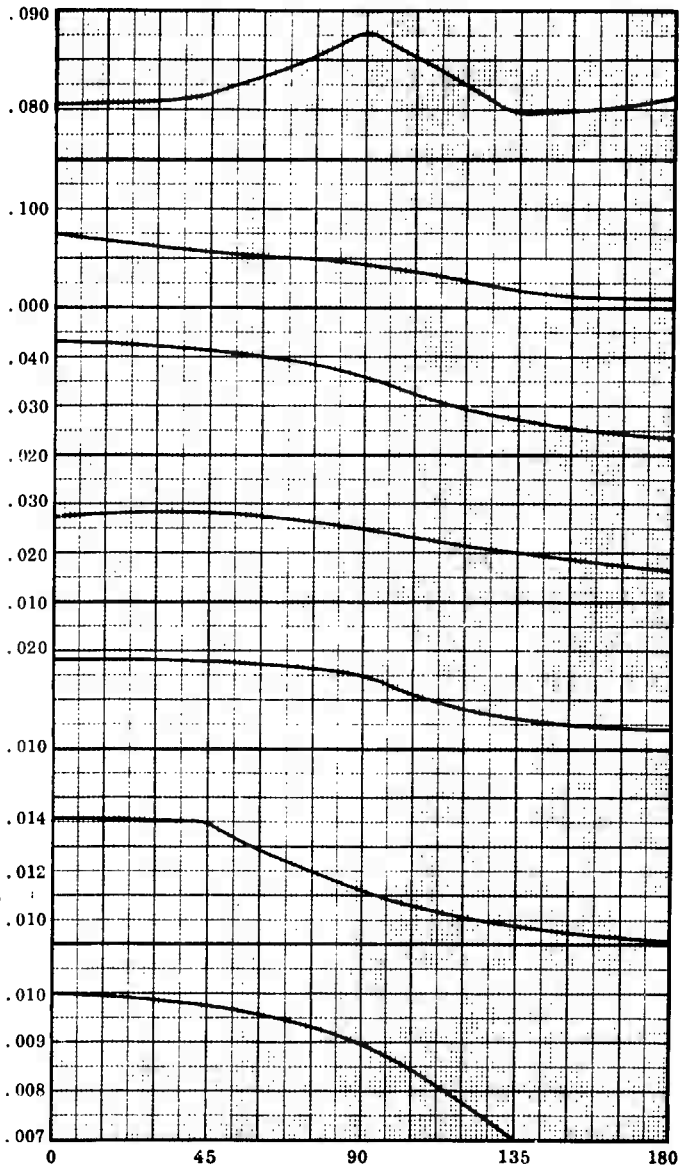
Flex-X Cold Flow Run 4 , Vector Angle 10 Degrees



Flex-X Cold Flow Run No. 5 , Vector Angle 0 Degrees

STATION

1



2

3

4

5

6

7

RADIAL POSITION (DEG)

Flex-X Cold Flow Run 5 , Vector Angle 5 Degrees

STATION

1

2

3

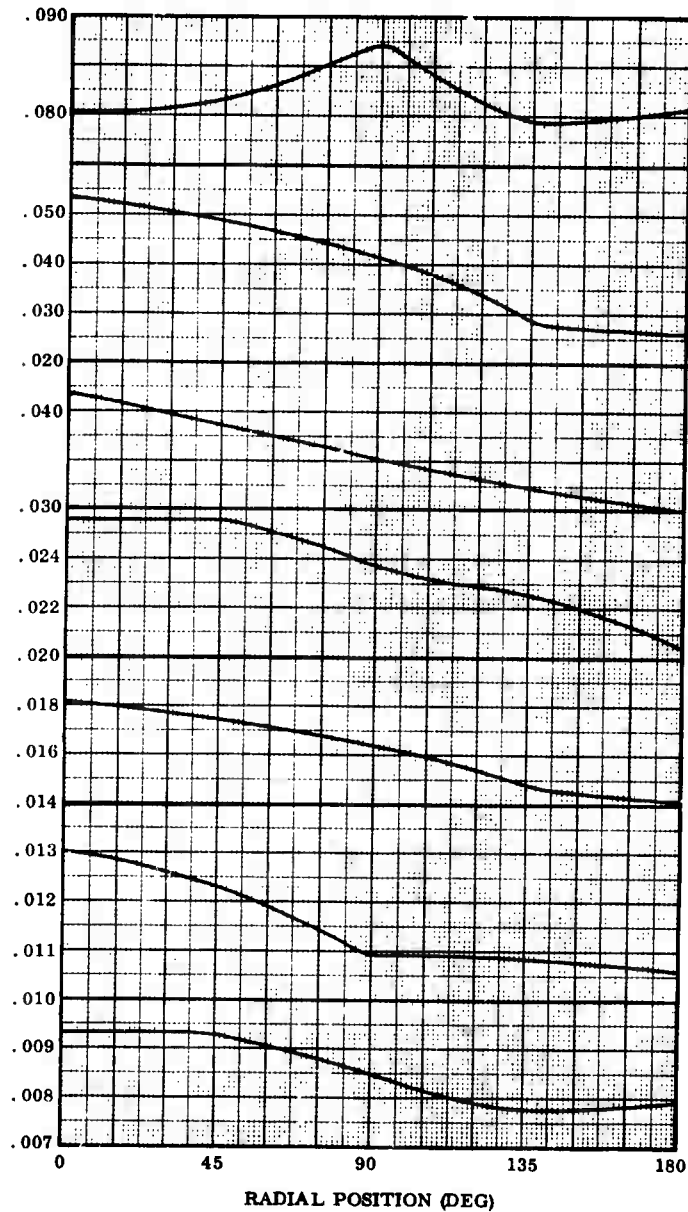
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5

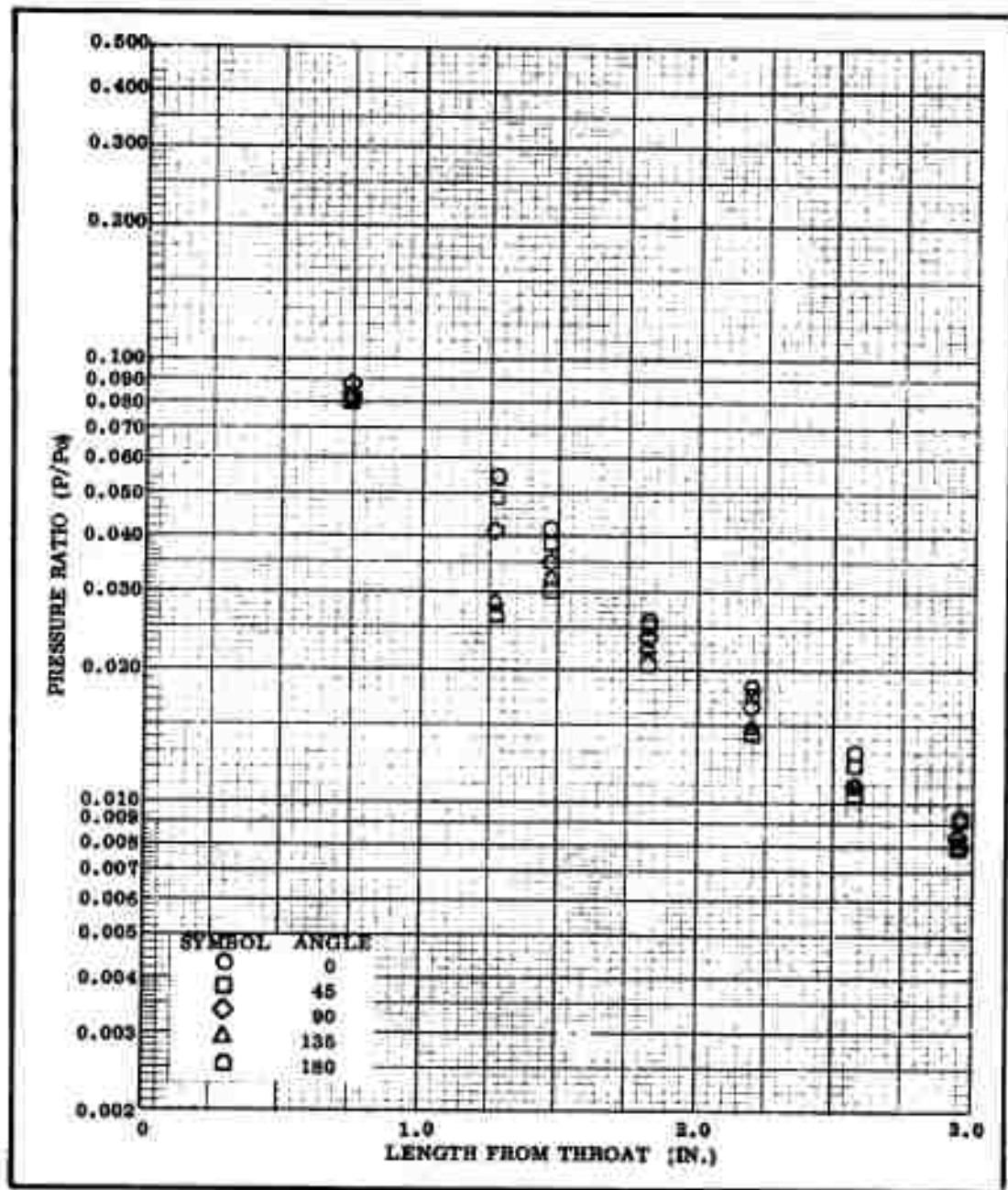
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7

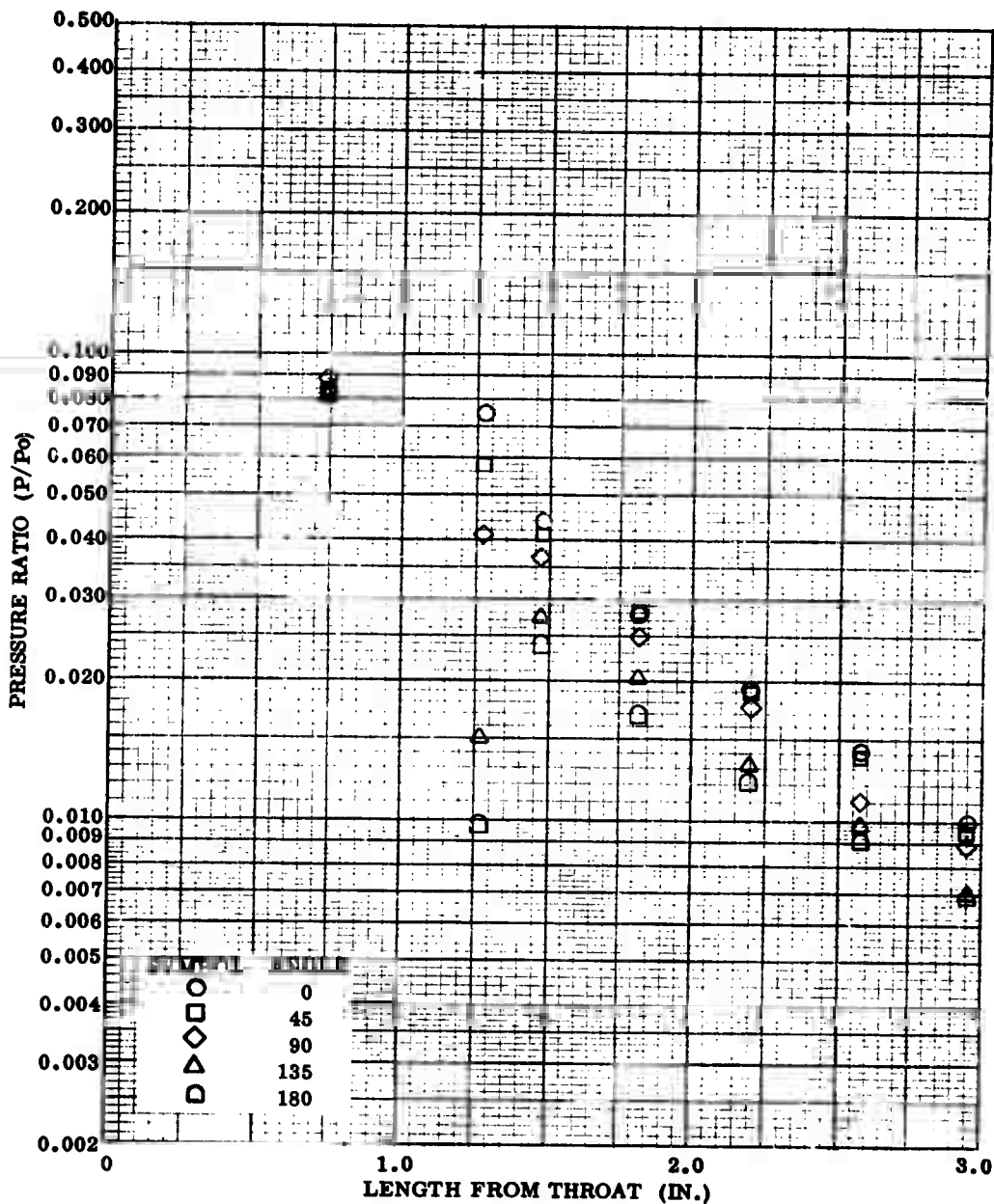
PRESSURE RATIO (P/P_0)



Flex-X Cold Flow Run 5 , Vector Angle 2.5 Degrees



Flex-X Cold Flow Run No. 5 , Vector Angle 2.5 Degrees



Flex-X Cold Flow Run No. 5 , Vector Angle 5 Degrees

STATION

1

2

3

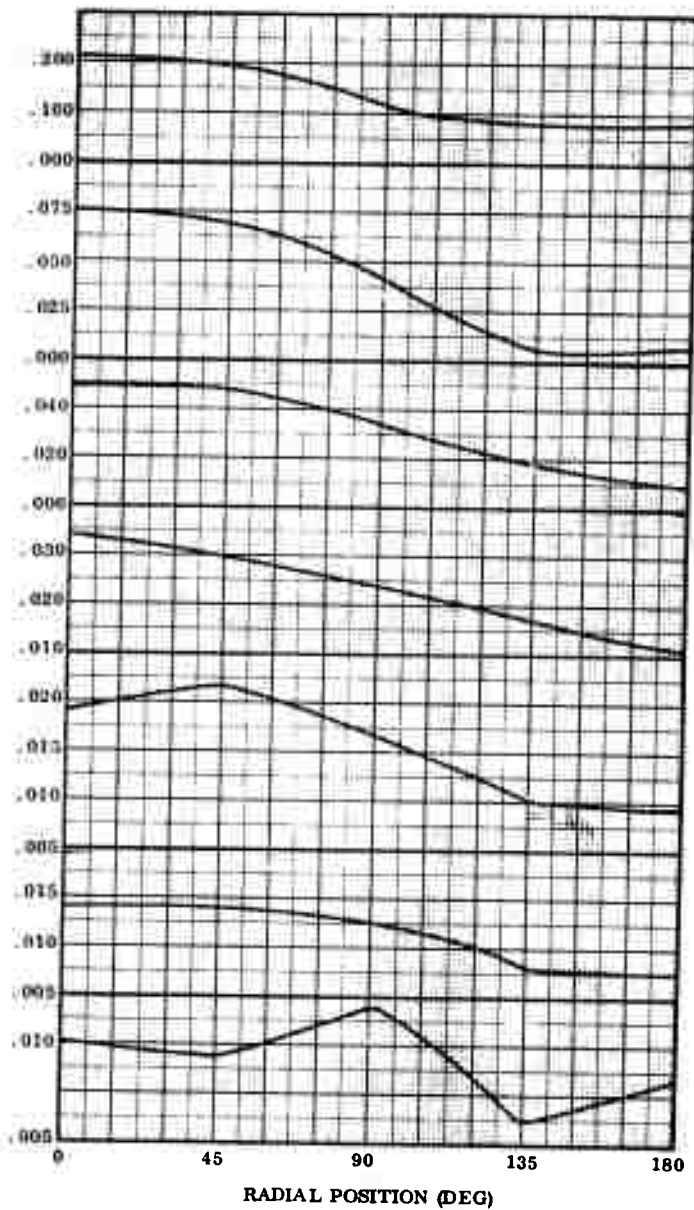
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5

6

7

PRESSURE RATIO (P/P₀)



Flex-X Cold Flow Run 5 , Vector Angle 10 Degrees

STATION

1

2

3

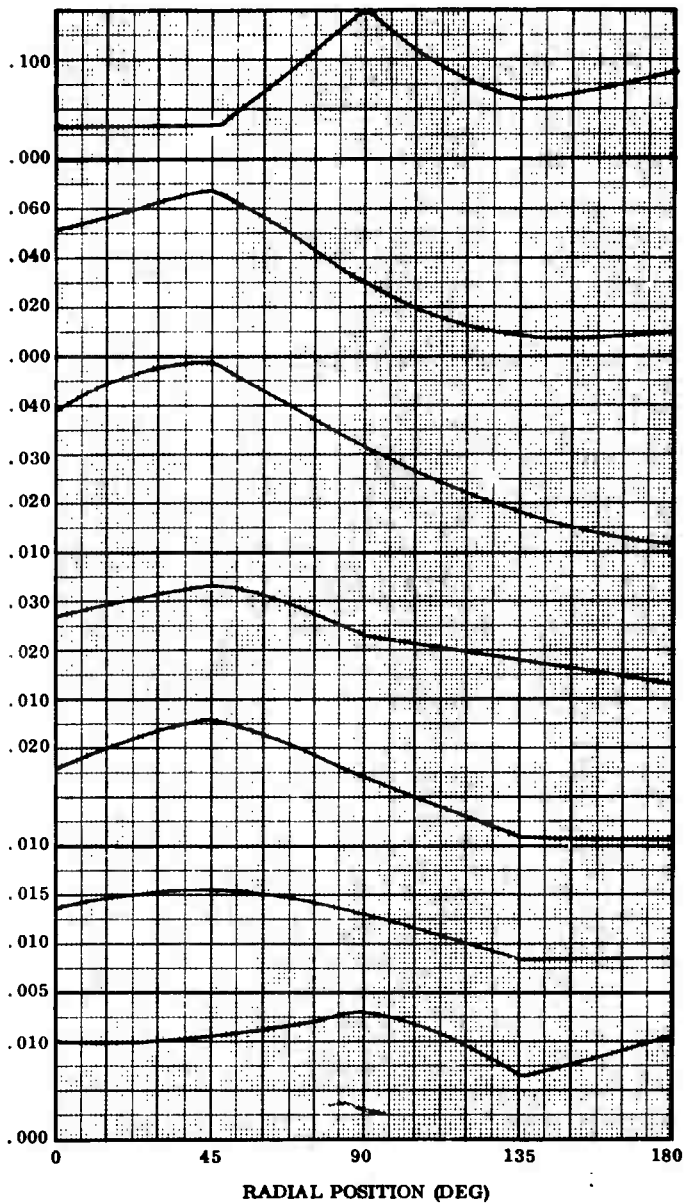
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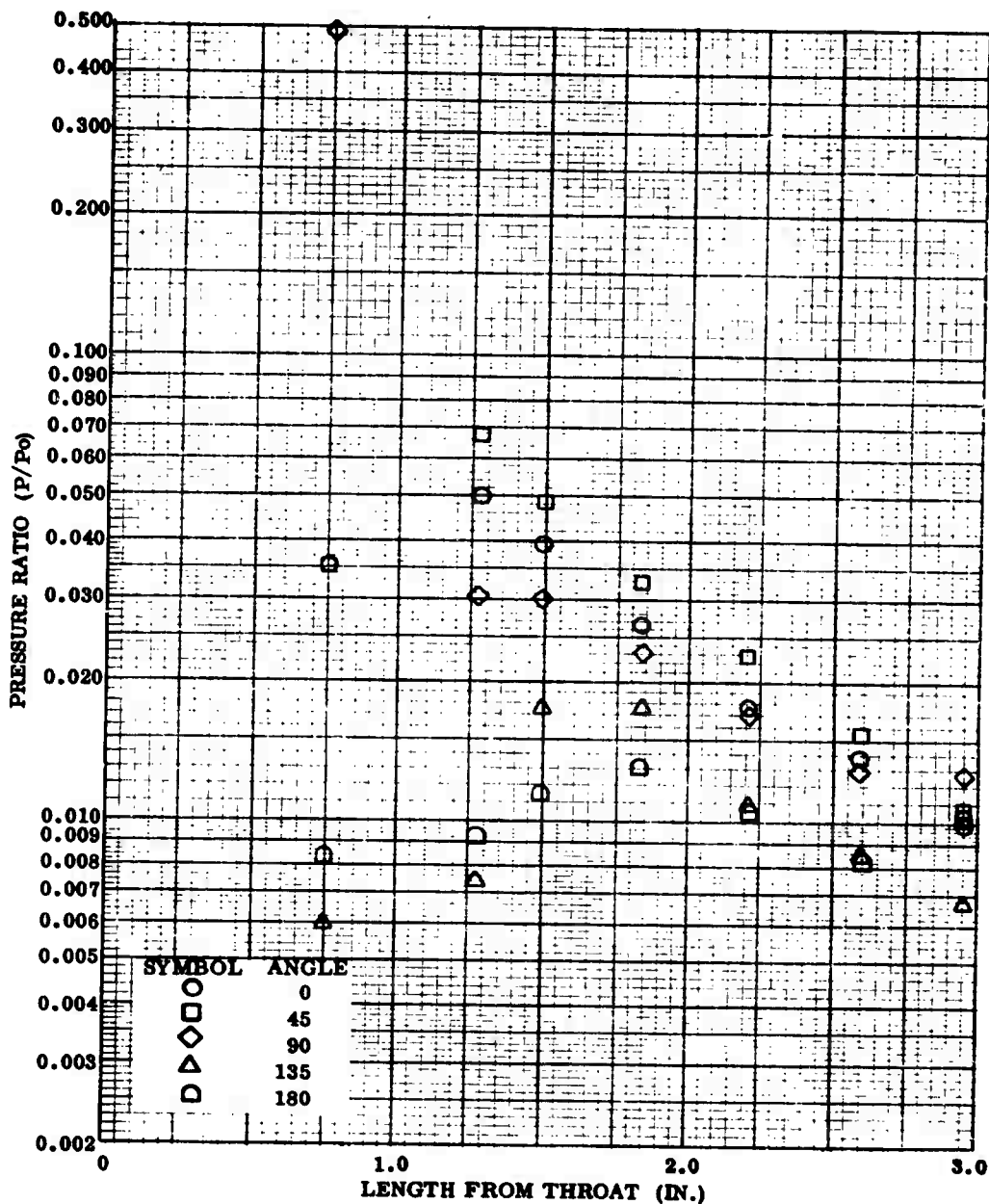
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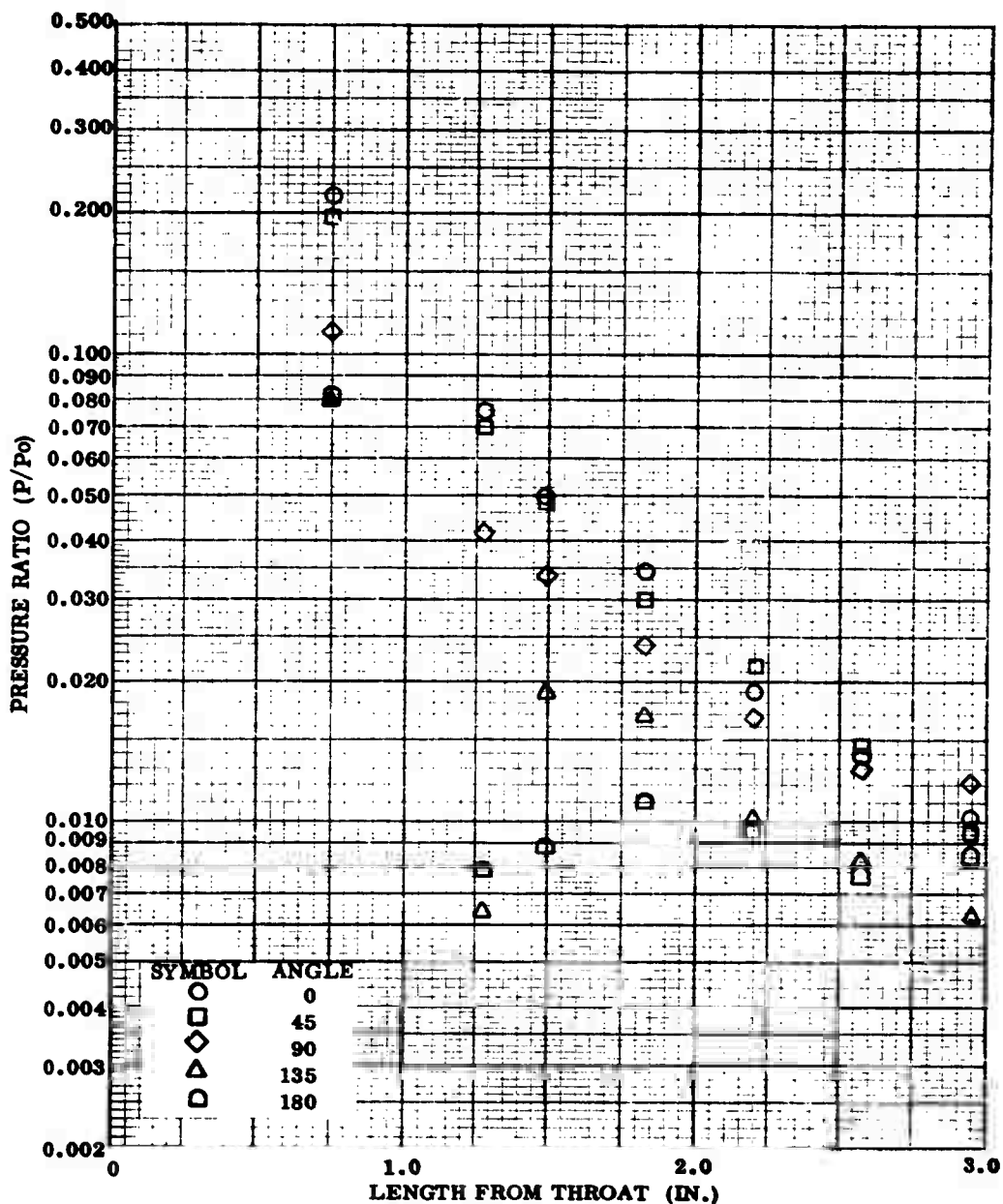
PRESSURE RATIO (P/P_0)



Flex-X Cold Flow Run 5C, Vector Angle 10 Degrees



Flex-X Cold Flow Run No. 5C , Vector Angle 10 Degrees



Flex-X Cold Flow Run No. 5 , Vector Angle 10 Degrees

STATION

3

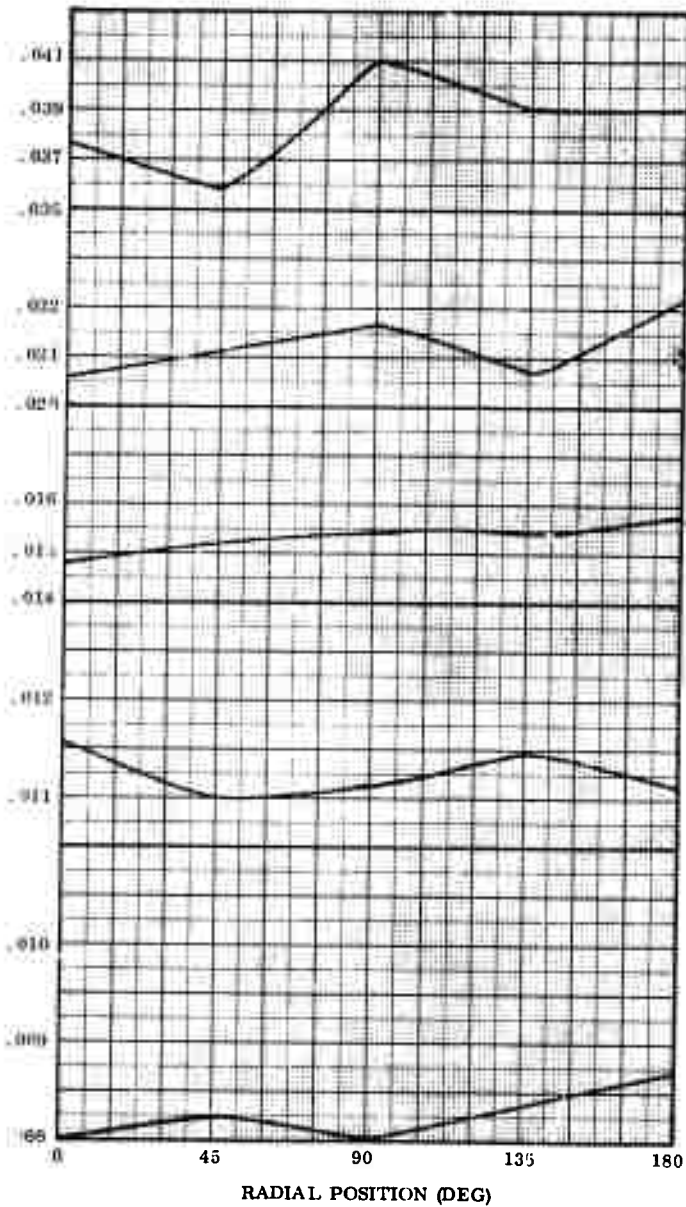
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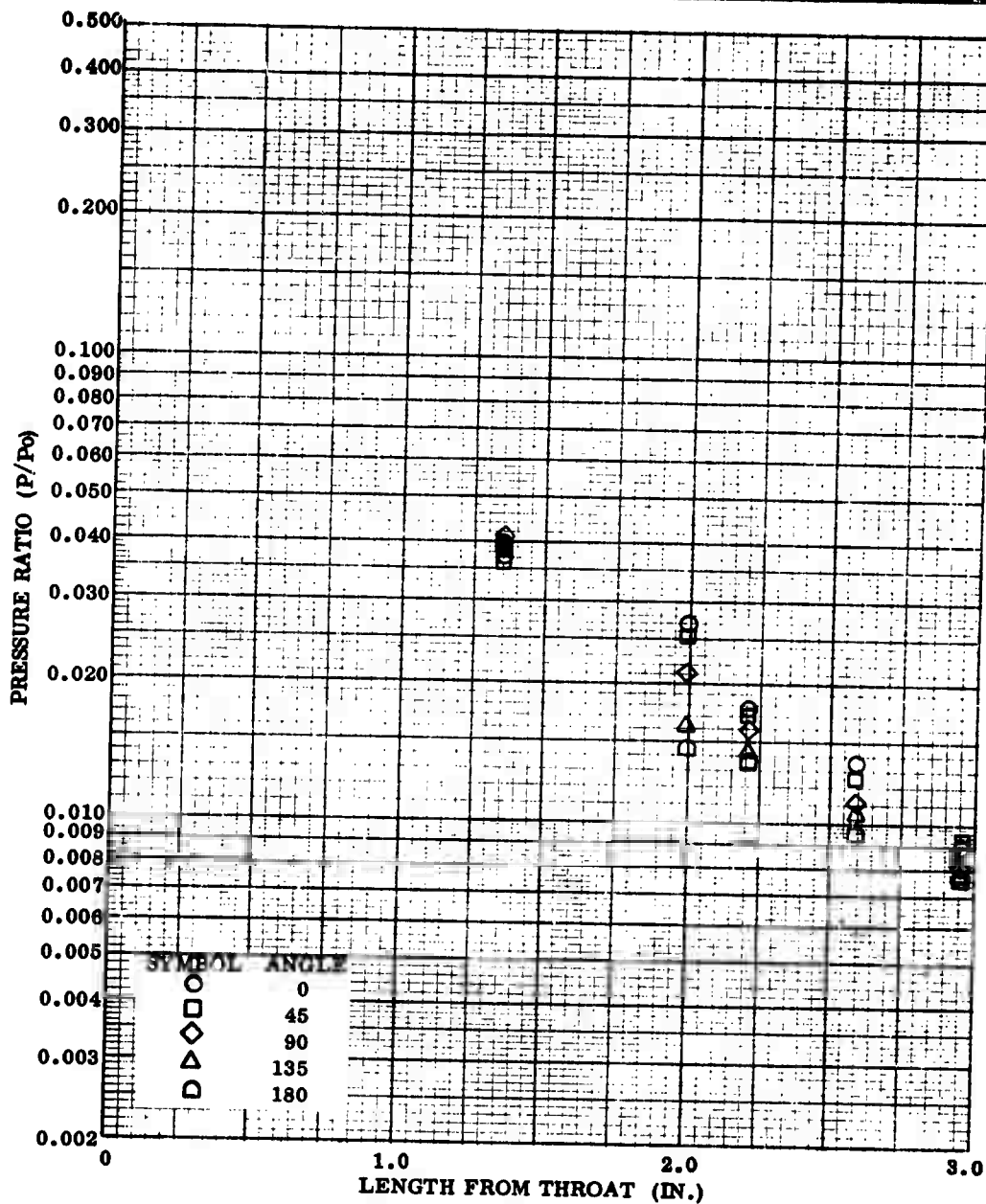
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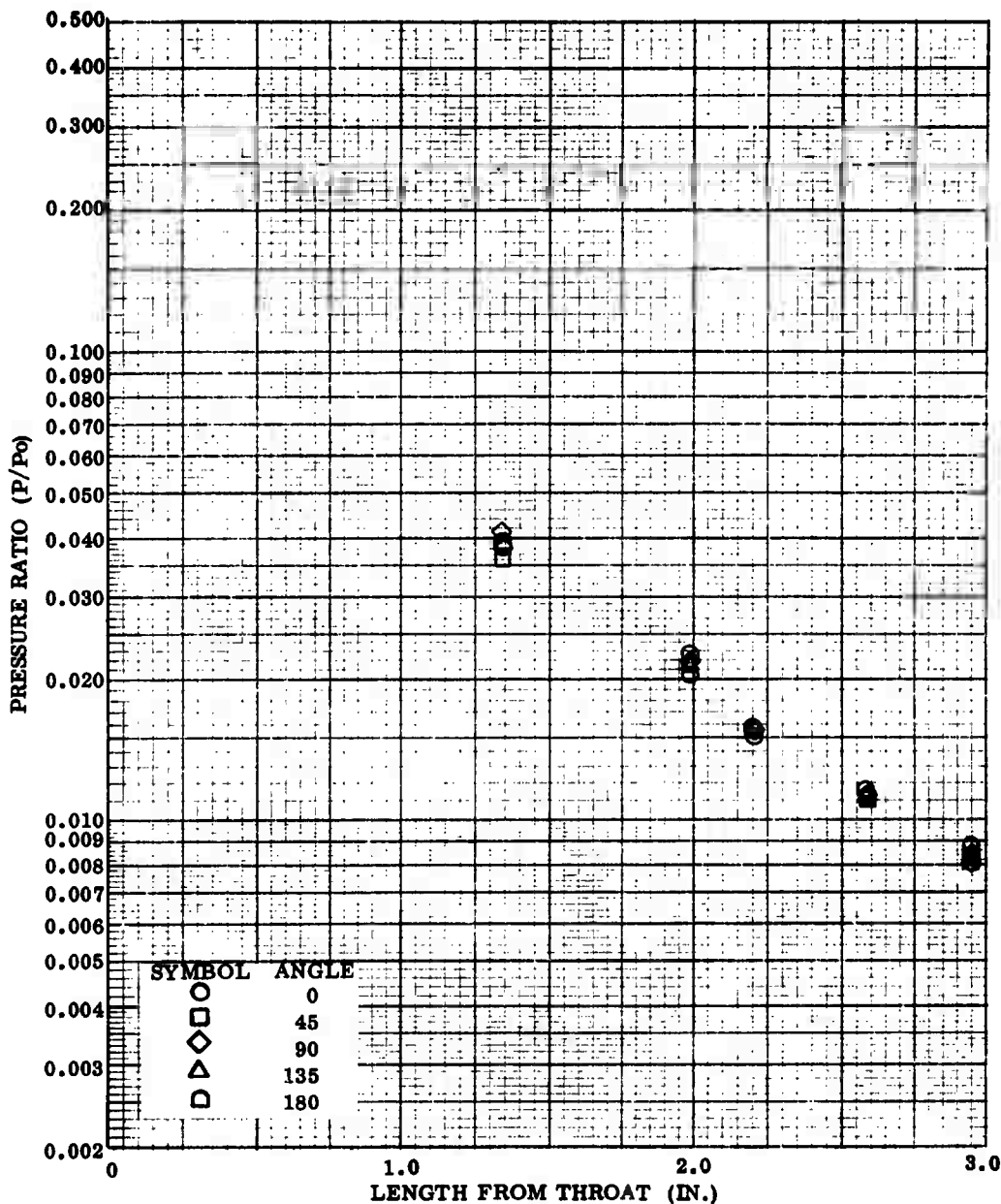
PRESSURE RATIO (P/P₀)



Flex-X Cold Flow Run 6 , Vector Angle 0 Degrees

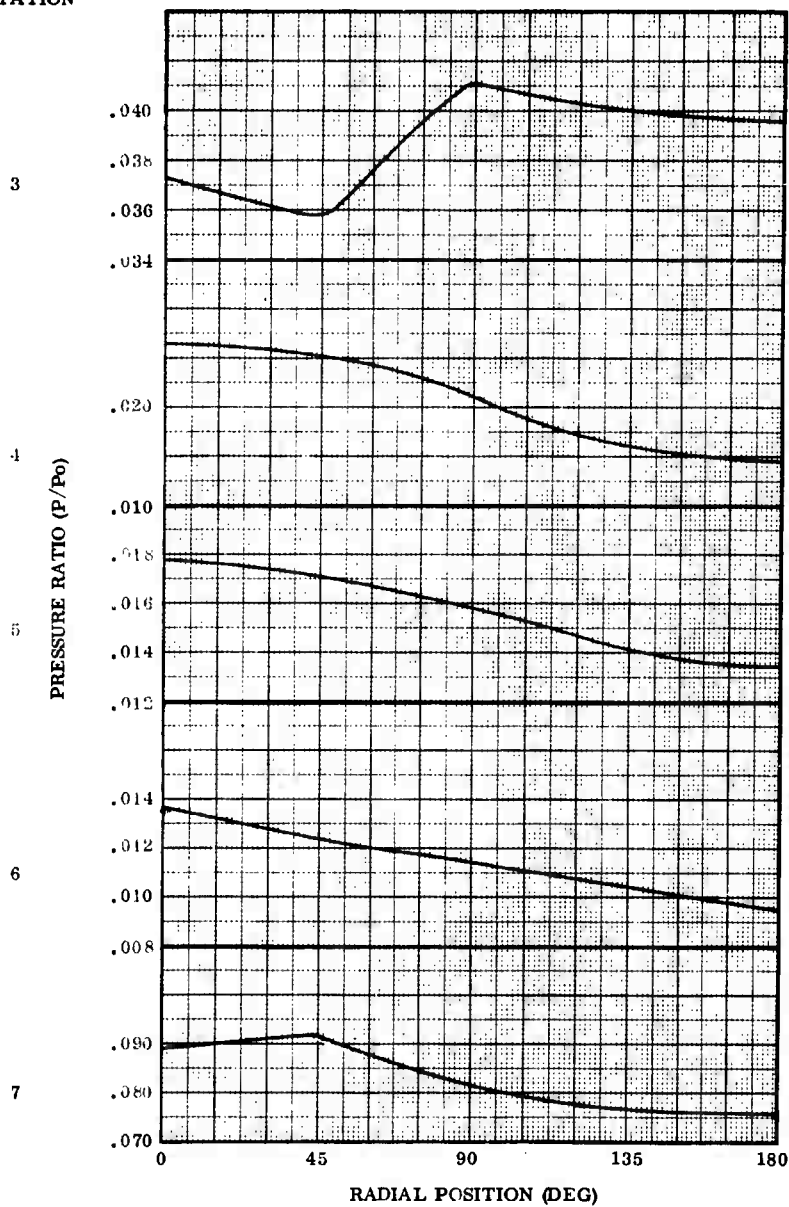


Flex-X Cold Flow Run No. 6 , Vector Angle 2.5 Degrees

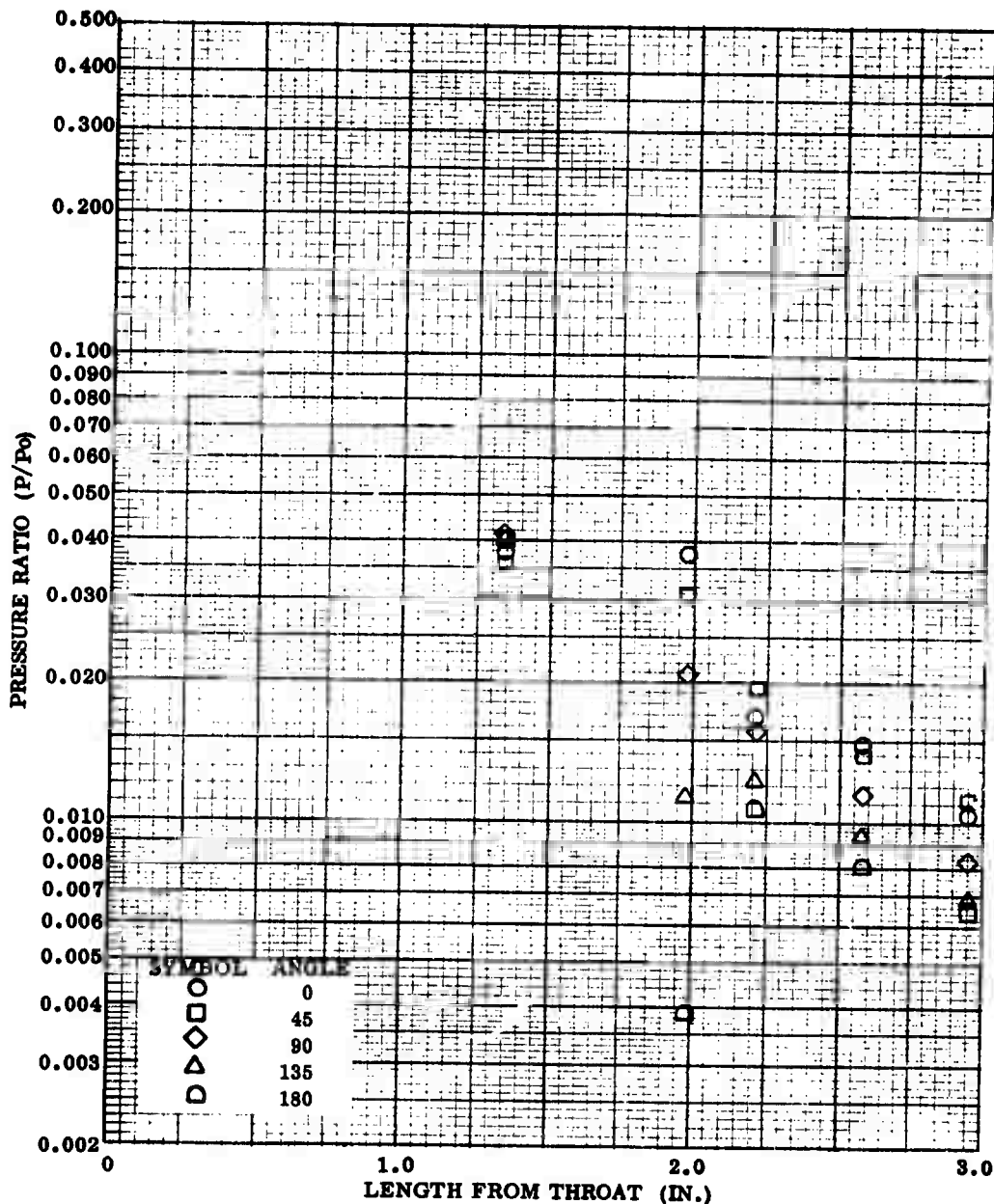


Flex-X Cold Flow Run No. 6 , Vector Angle 0 Degrees

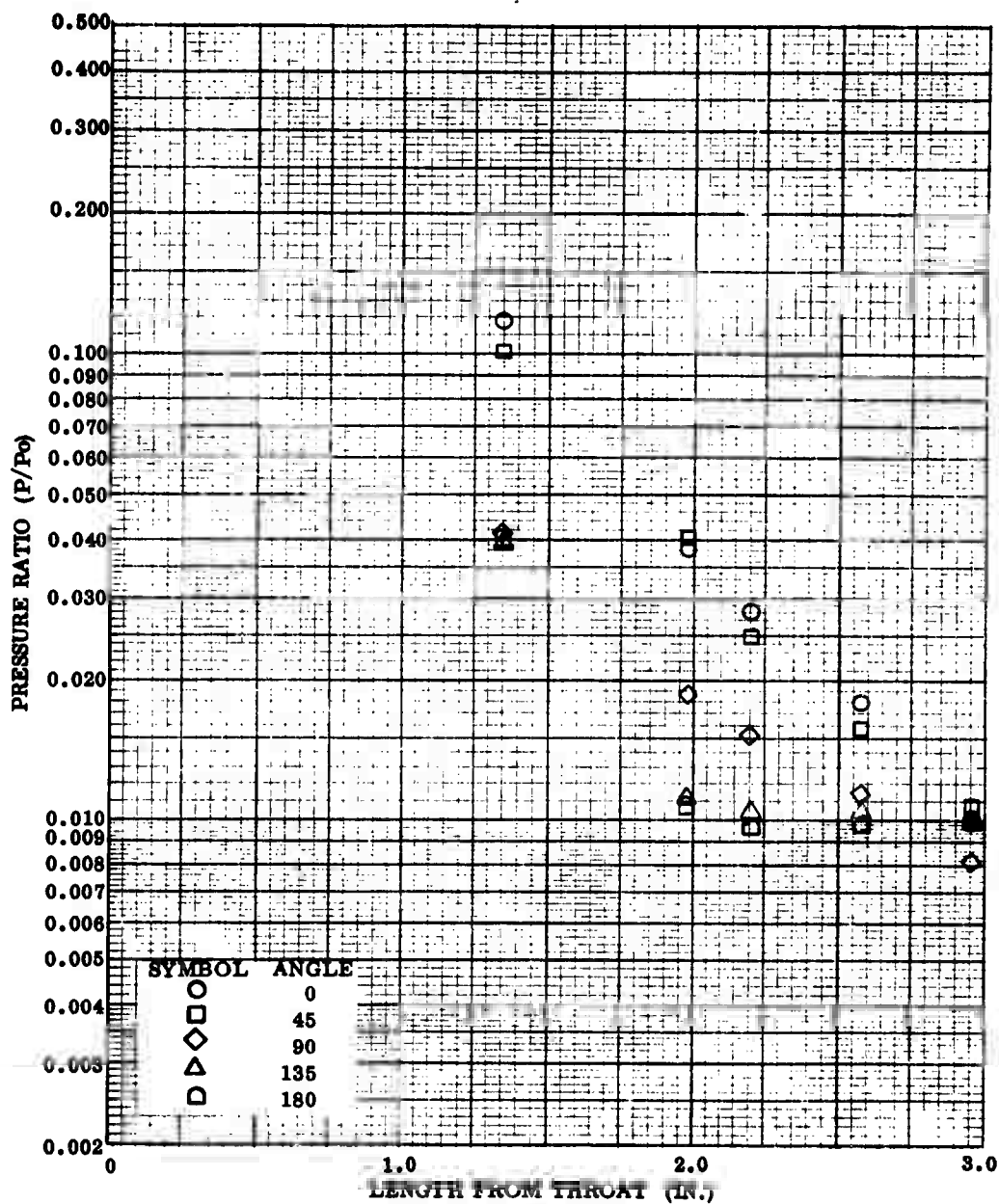
STATION



Flex-X Cold Flow Run 6 , Vector Angle 2.5 Degrees



Flex-X Cold Flow Run No. 6 , Vector Angle 5 Degrees



Flex-X Cold Flow Run No. 6 , Vector Angle 10 Degrees

STATION

3

4

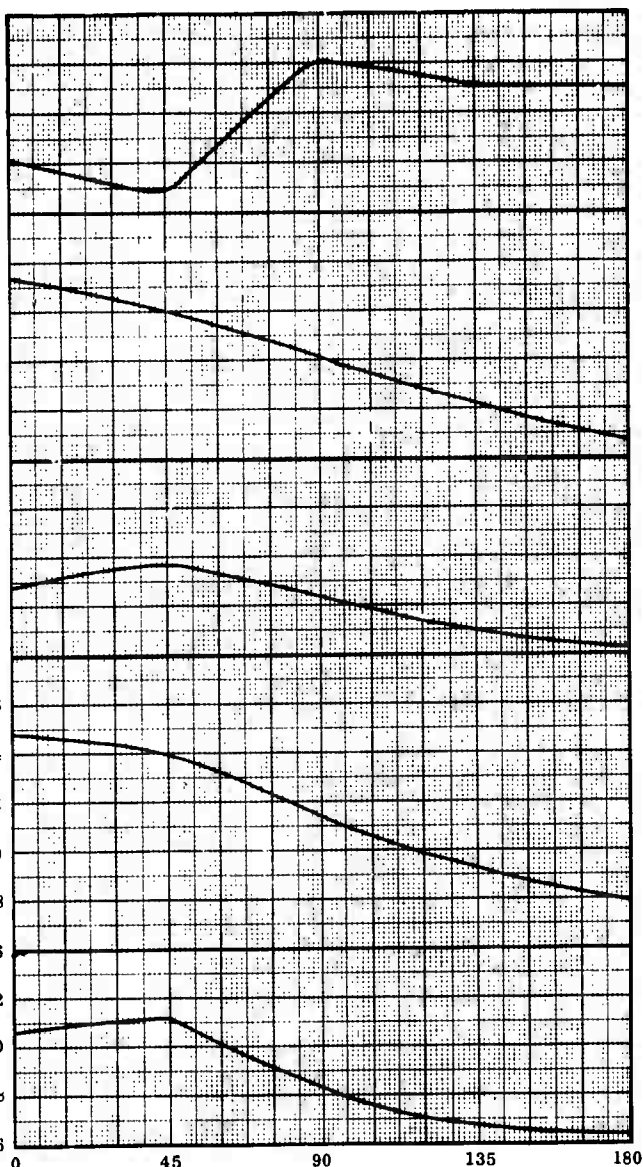
5

6

7

PRESSURE RATIO (P/P_0)

.041
.039
.038
.037
.035
.040
.026
.000
.020
.010
.016
.014
.012
.008
.006
.012
.010
.008
.006



RADIAL POSITION (DEG)

Flex-X Cold Flow Run 6 , Vector Angle 5 Degrees

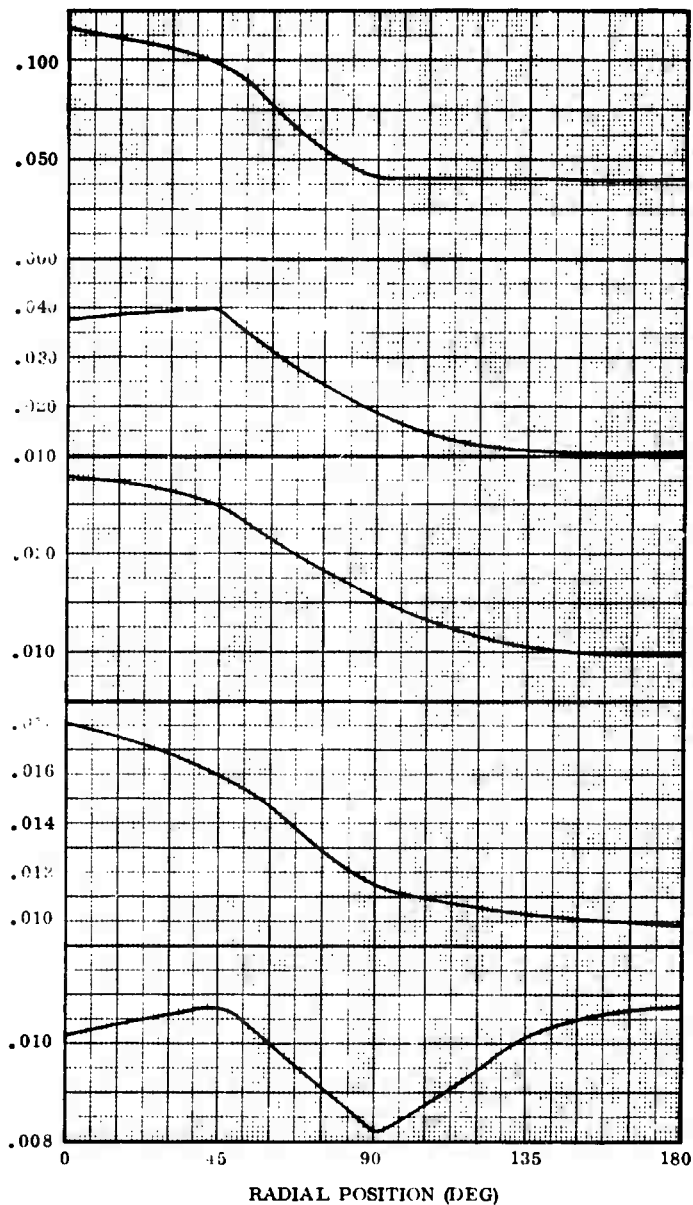
STATION

3

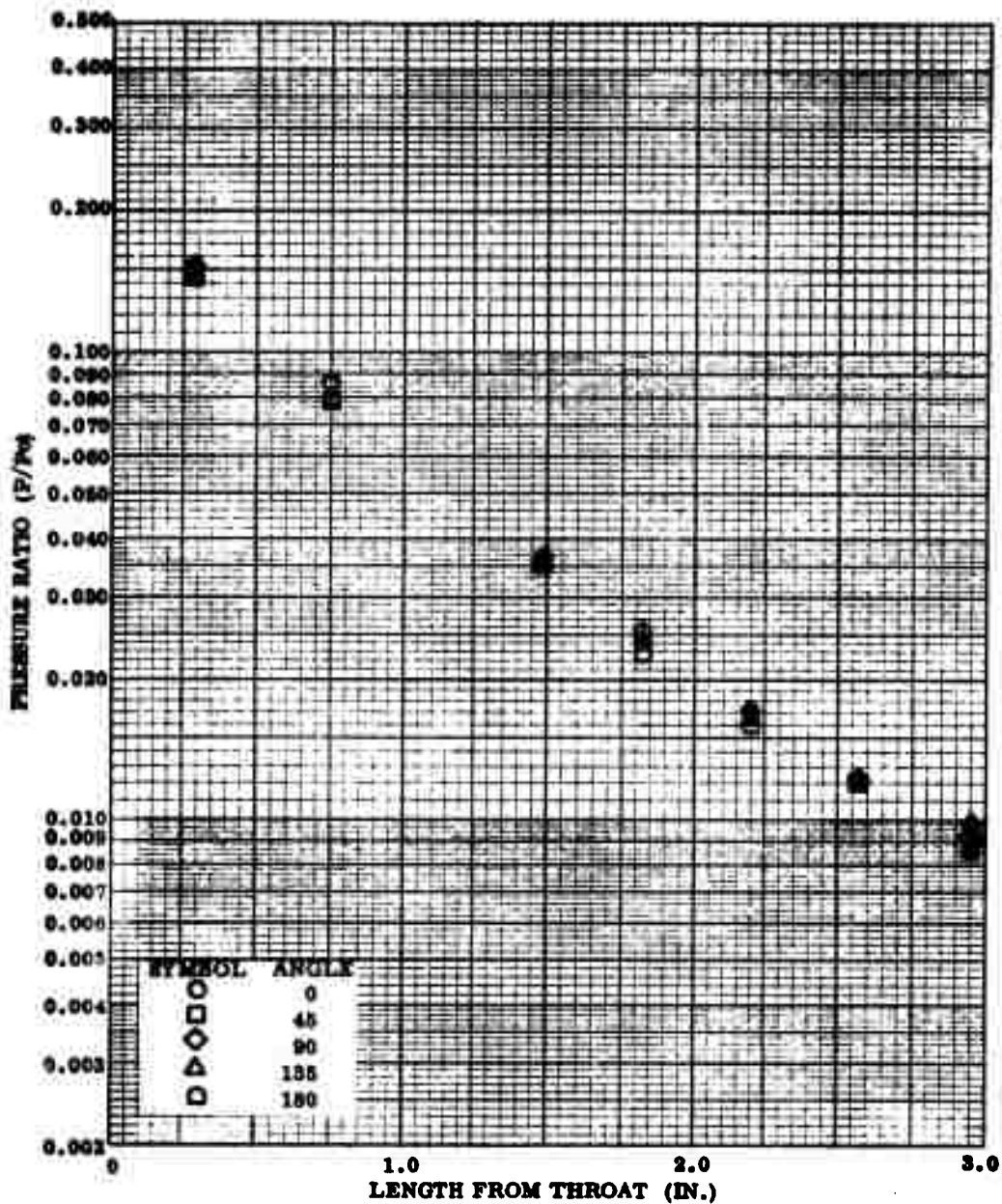
PRESSURE RATIO (P/P_0)

6

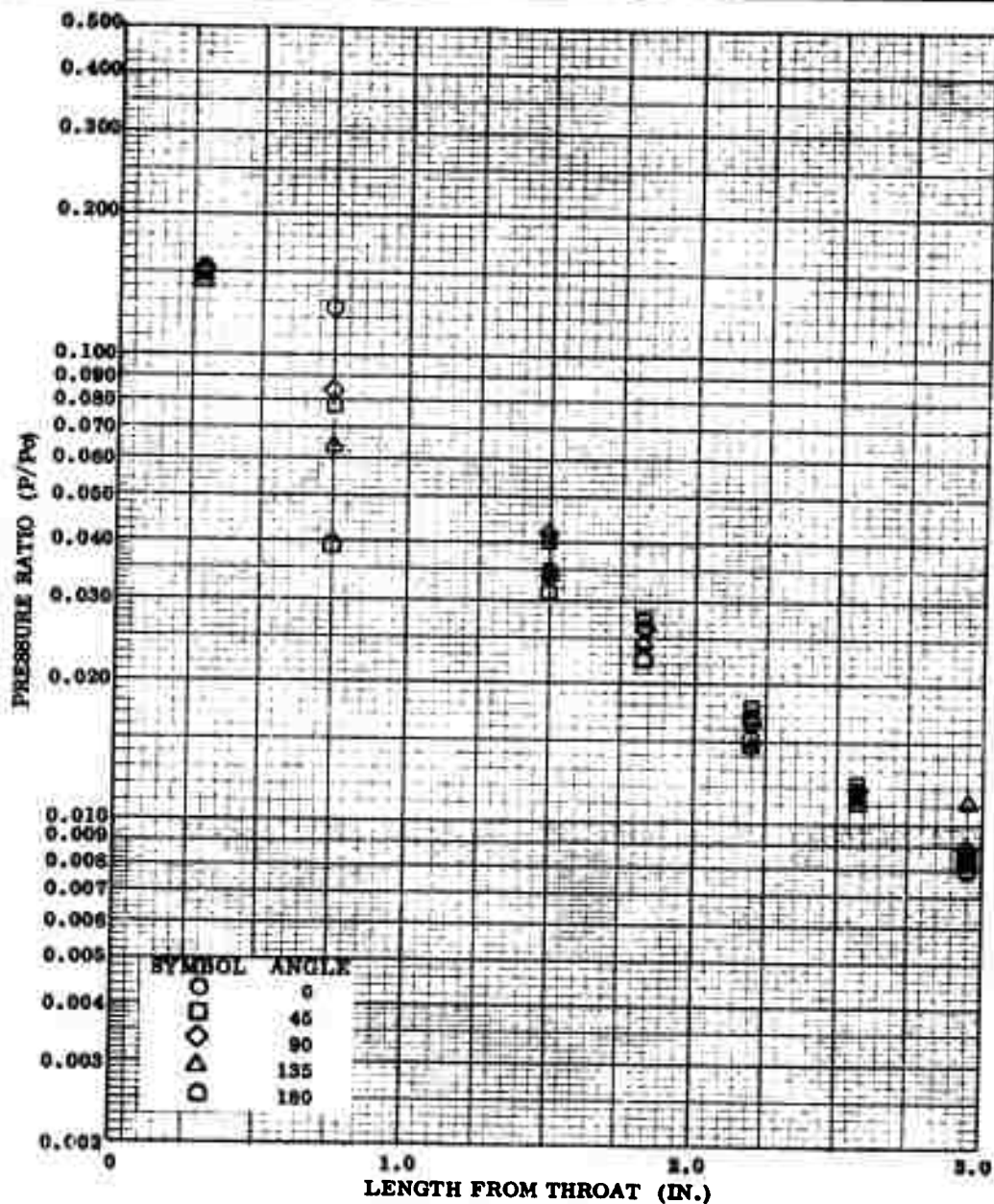
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Flex-X Cold Flow Run 6 , Vector Angle 10 Degrees



Flux-X Cold Flow Run No. 7 , Vector Angle 0 Degrees



Flex-X Cold Flow Run No. 7 , Vector Angle 3.5 Degrees

STATION

1

2

3

4

5

6

7

PRESSURE RATIO (P/Po)

.150

.140

.085

.080

.075

.036

.035

.034

.026

.024

.022

.017

.016

.016

.016

.0122

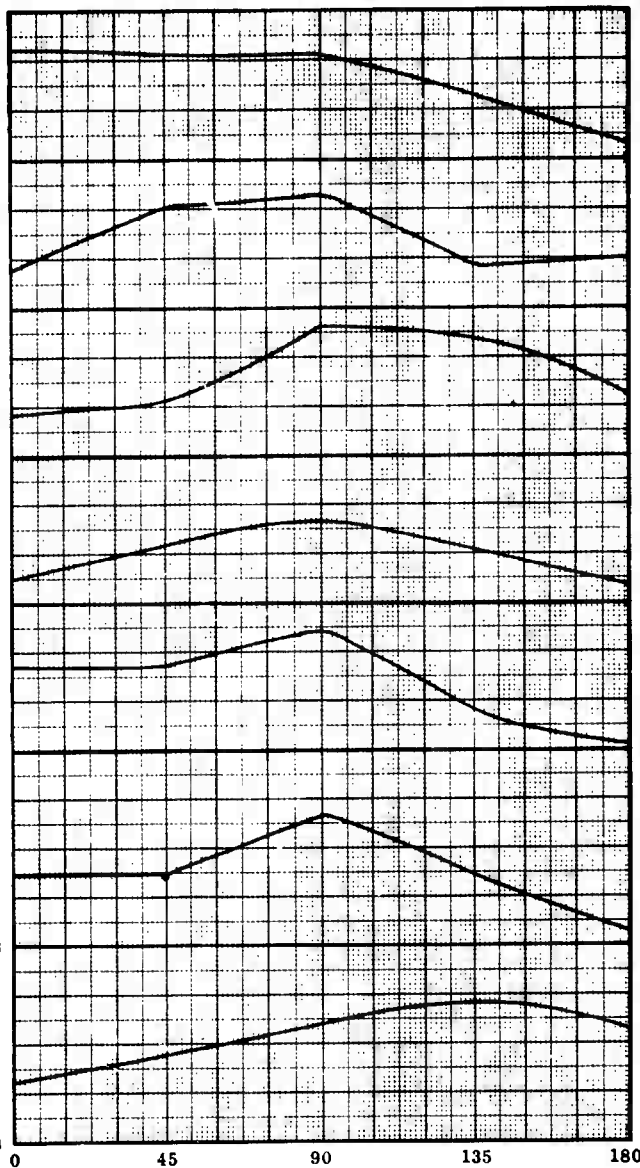
.0120

.0118

.009

.009

.008



RADIAL POSITION (DEG)

Flex-X Cold Flow Run 7 , Vector Angle 0 Degrees

STATION

1

2

3

4

5

6

7

PRESSURE RATIO (P/P_0)

.150

.140

.100

.000

.040

.030

.026

.024

.022

.017

.016

.015

.014

.012

.011

.012

.010

.008

45

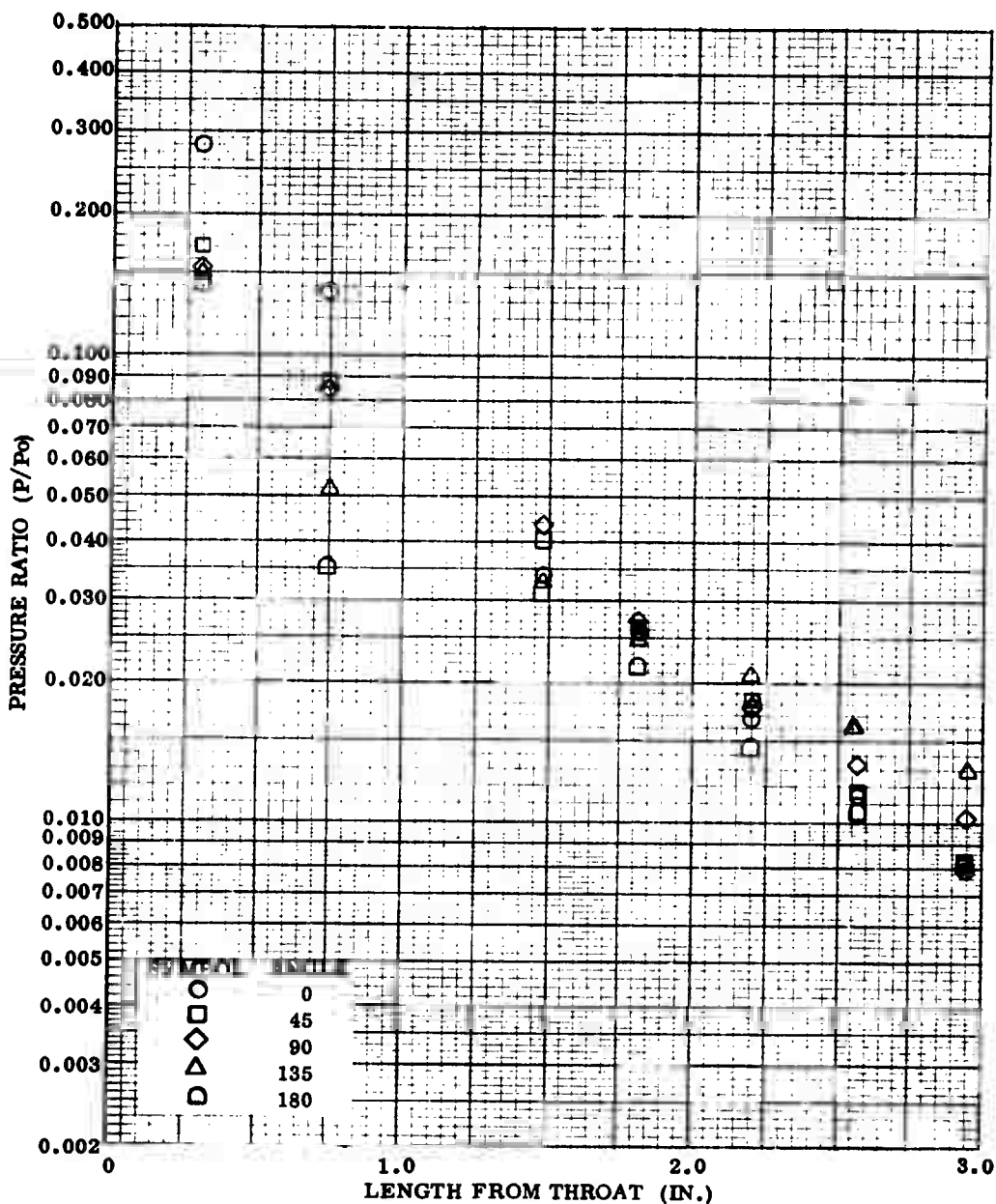
90

135

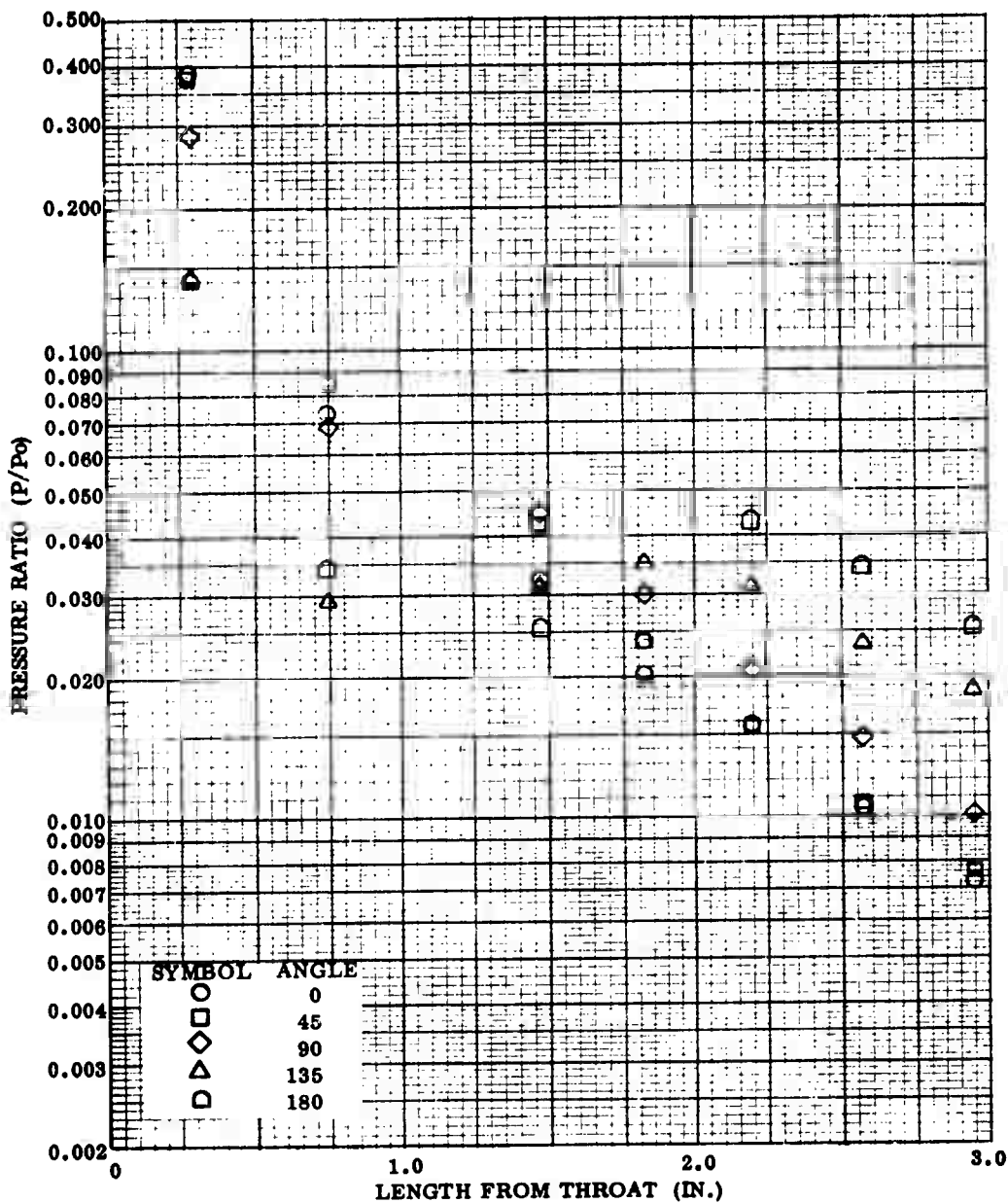
180

RADIAL POSITION (DEG)

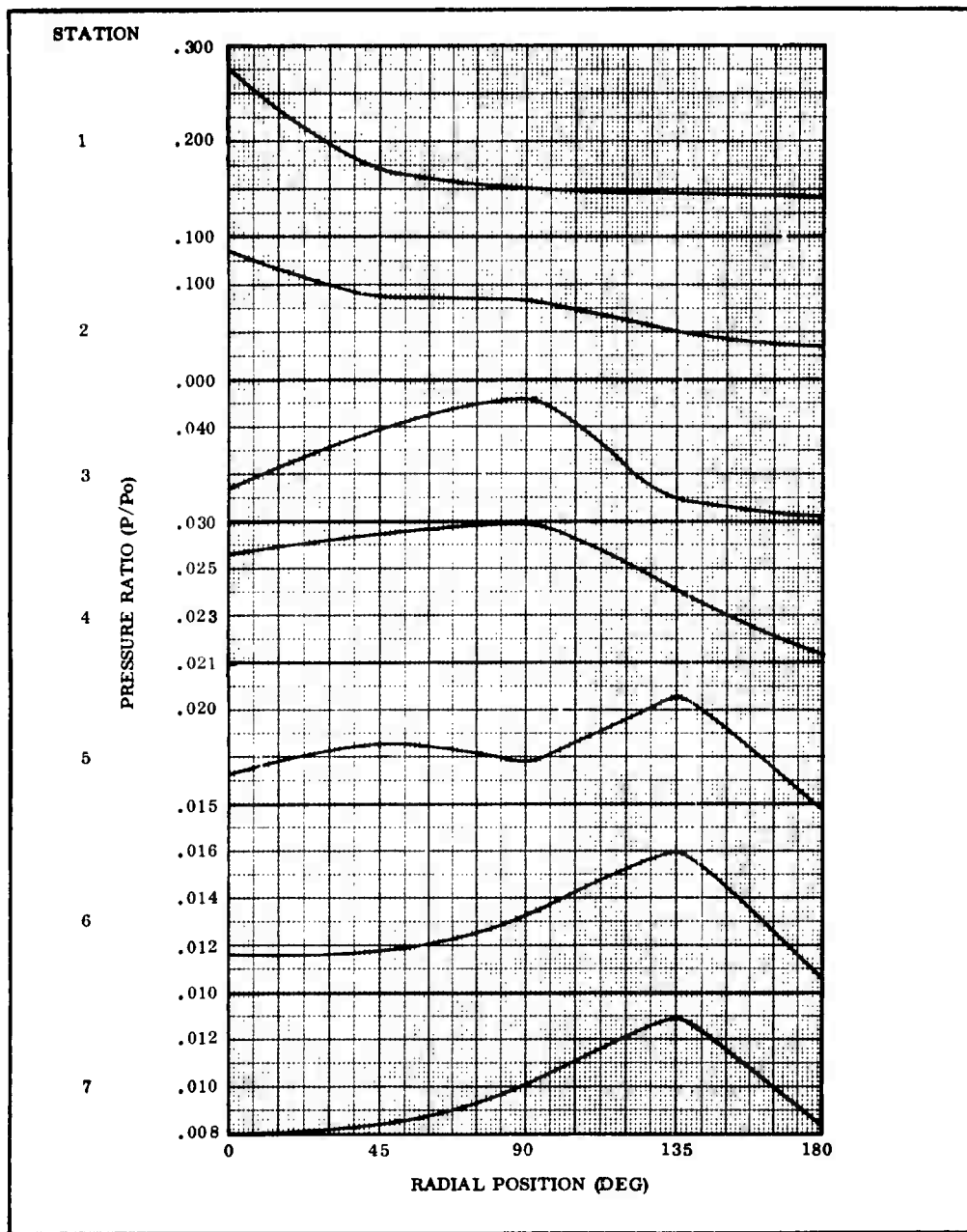
Flex-X Cold Flow Run 7, Vector Angle 3.5 Degrees



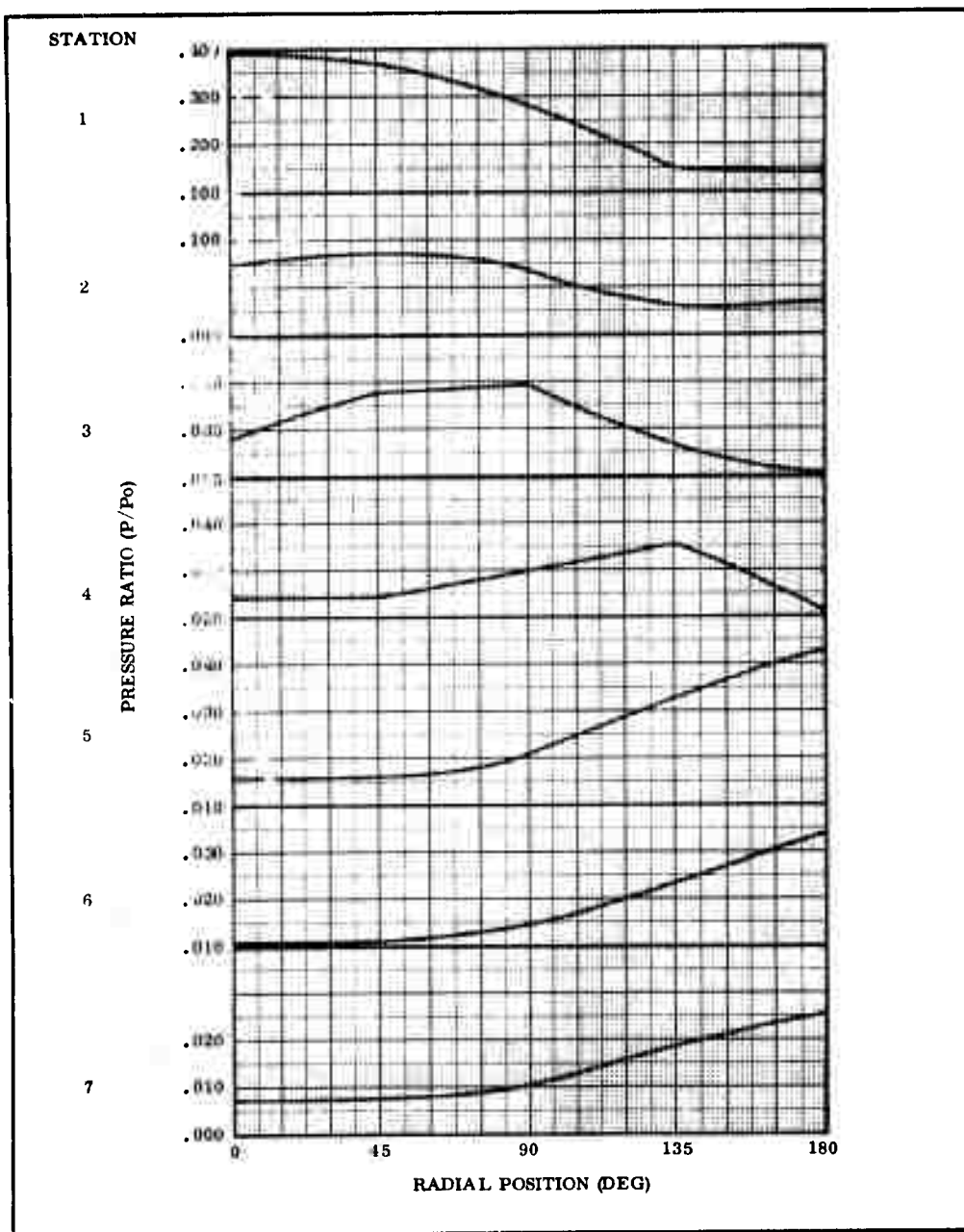
Flex-X Cold Flow Run No. 7 , Vector Angle 5 Degrees



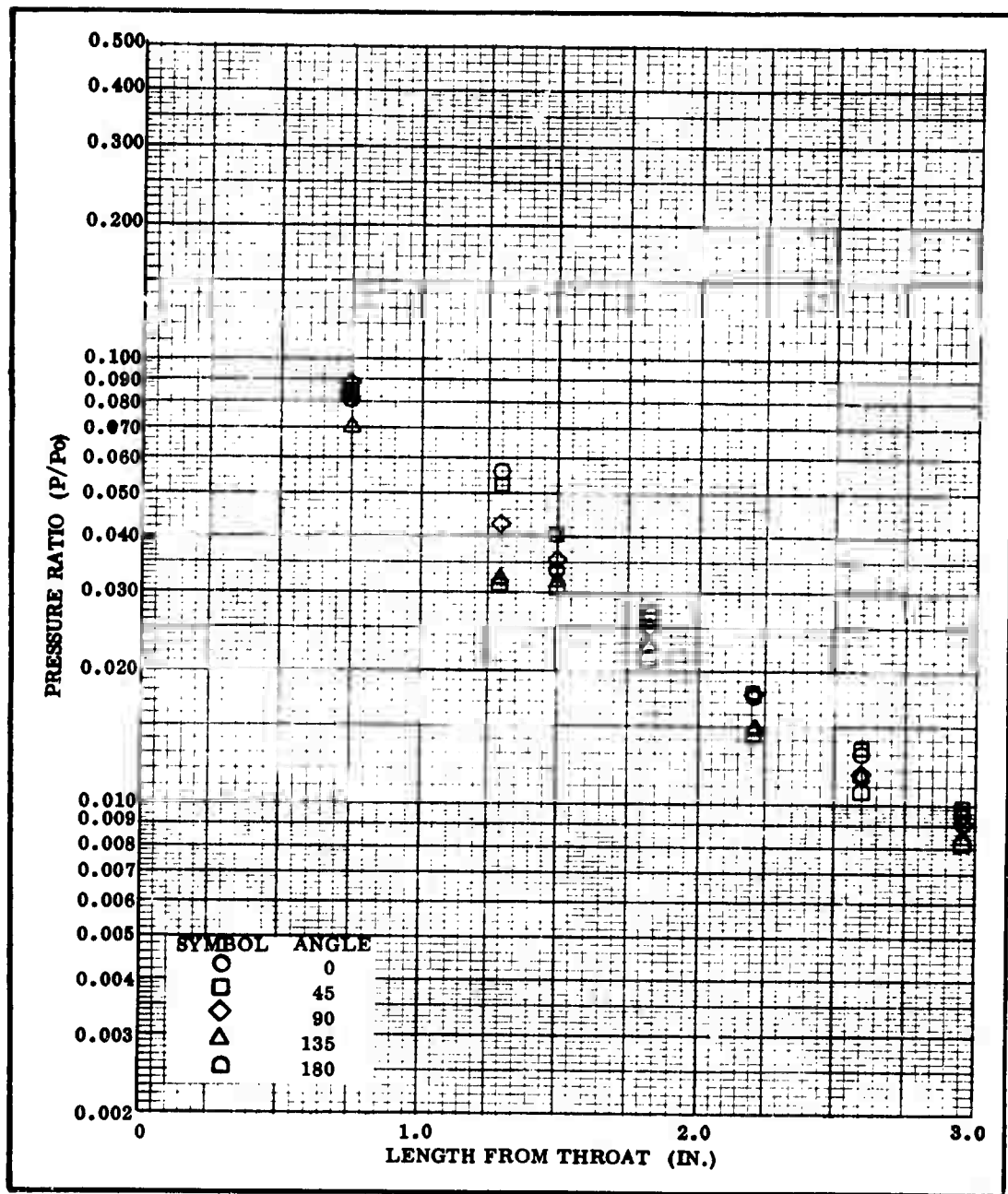
Flex-X Cold Flow Run No. 7 , Vector Angle 10 Degrees



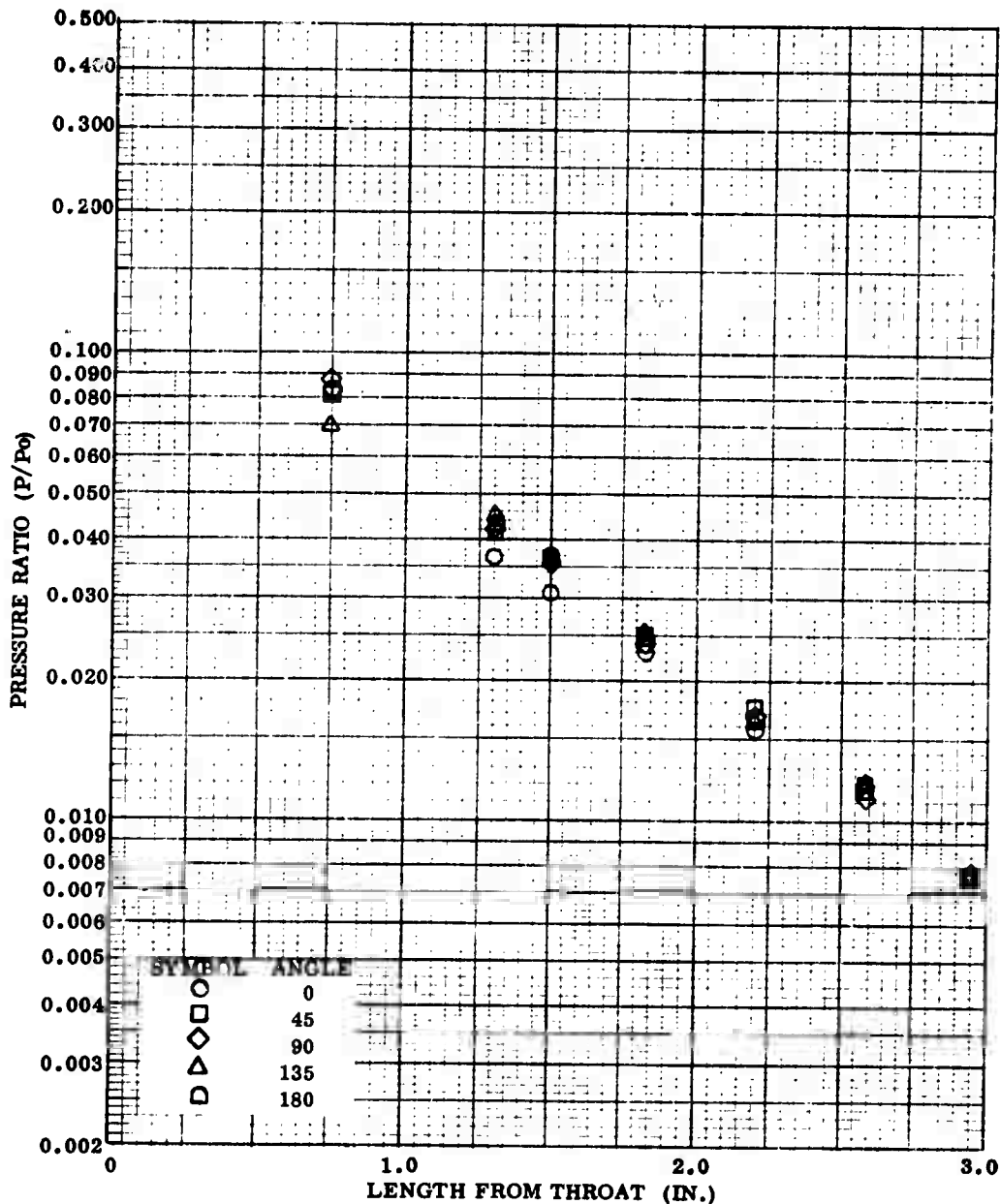
Flex-X Cold Flow Run 7, Vector Angle 5 Degrees



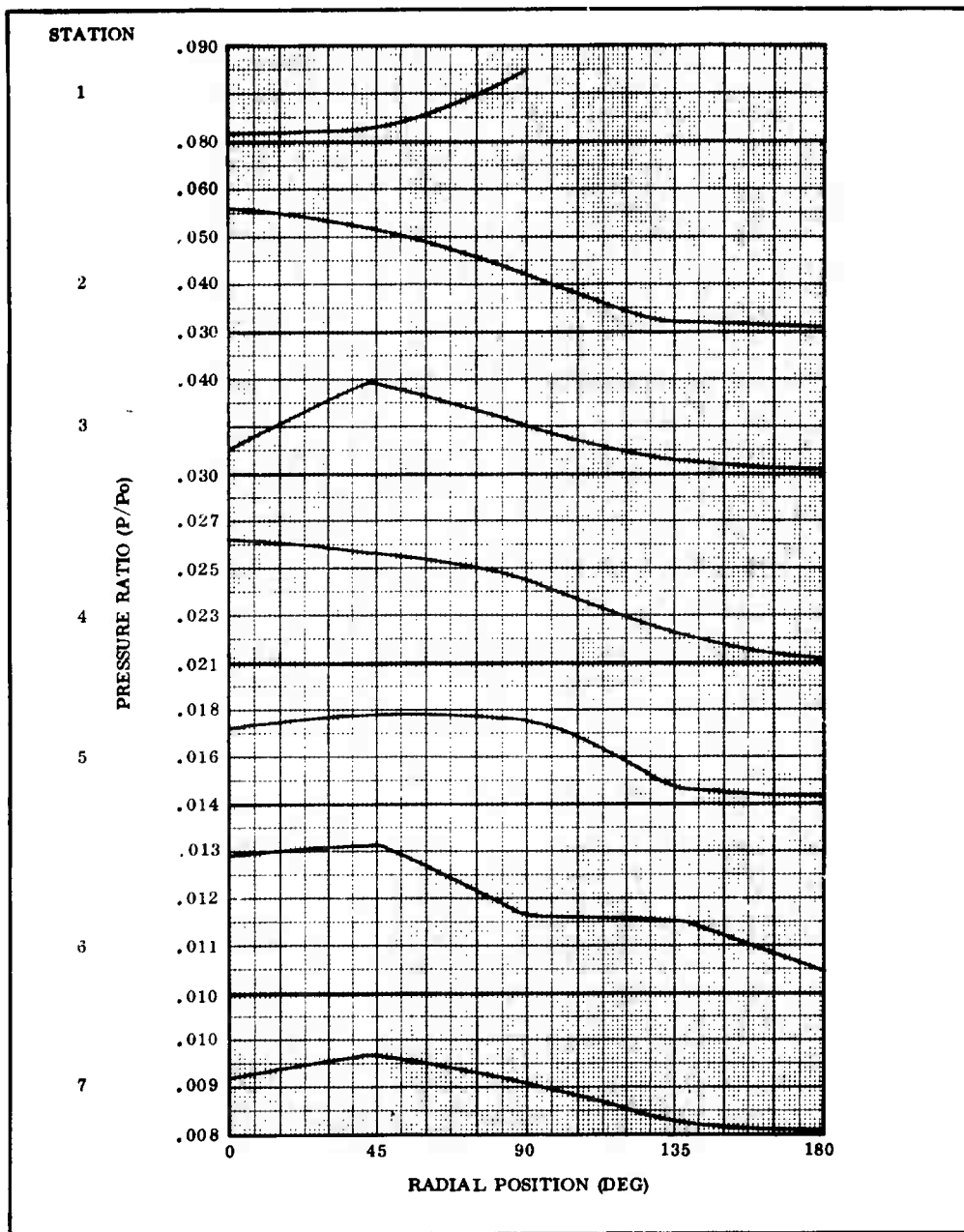
Flex-X Cold Flow Run 7 , Vector Angle 10 Degrees



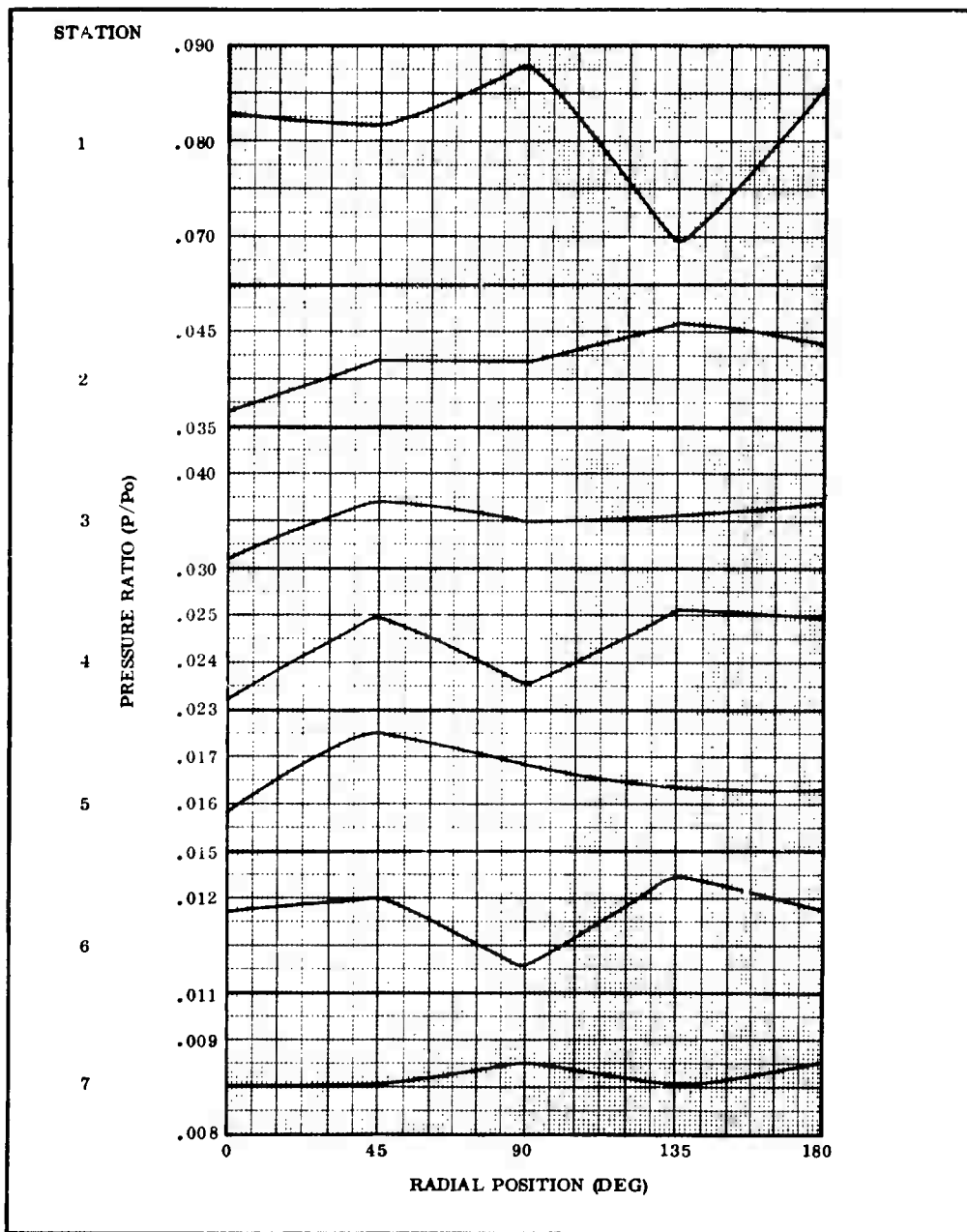
Flex-X Cold Flow Run No. 8 , Vector Angle 2.5 Degrees



Flex-X Cold Flow Run No. 8 , Vector Angle 0 Degrees



Flex-X Cold Flow Run 8, Vector Angle 25 Degrees



Flex-X Cold Flow Run 8 , Vector Angle 0 Degrees

STATION

1

2

3

4

5

6

7

PRESSURE RATIO (P/P_0)

.200

.100

.000

.050

.030

.010

.050

.030

.010

.030

.020

.010

.020

.010

.010

.018

.016

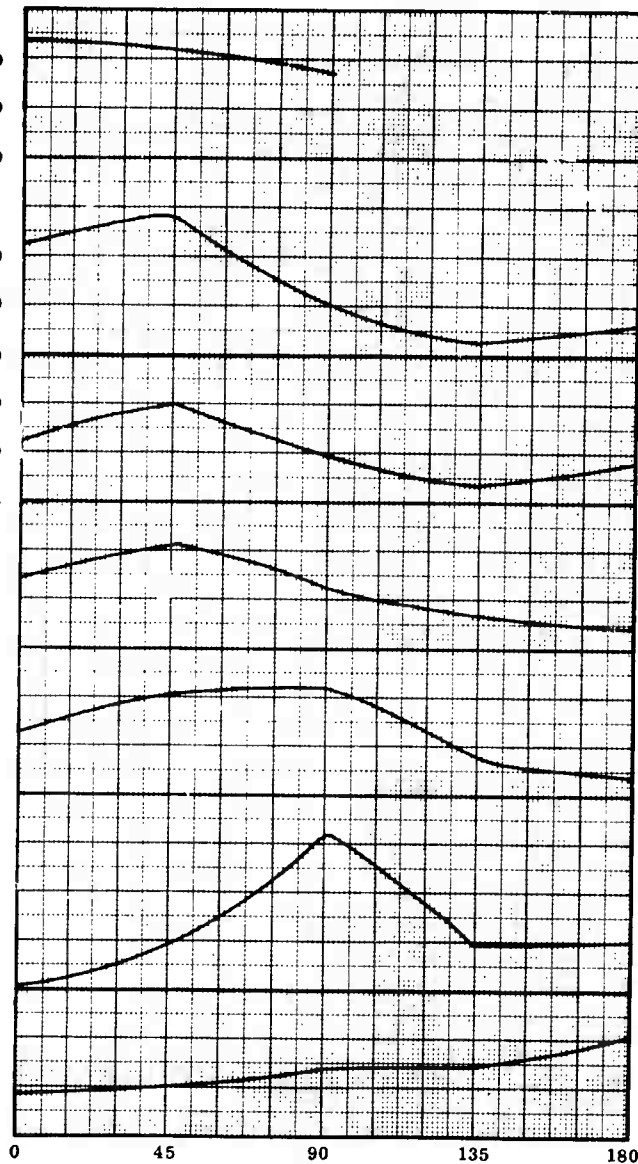
.014

.012

.020

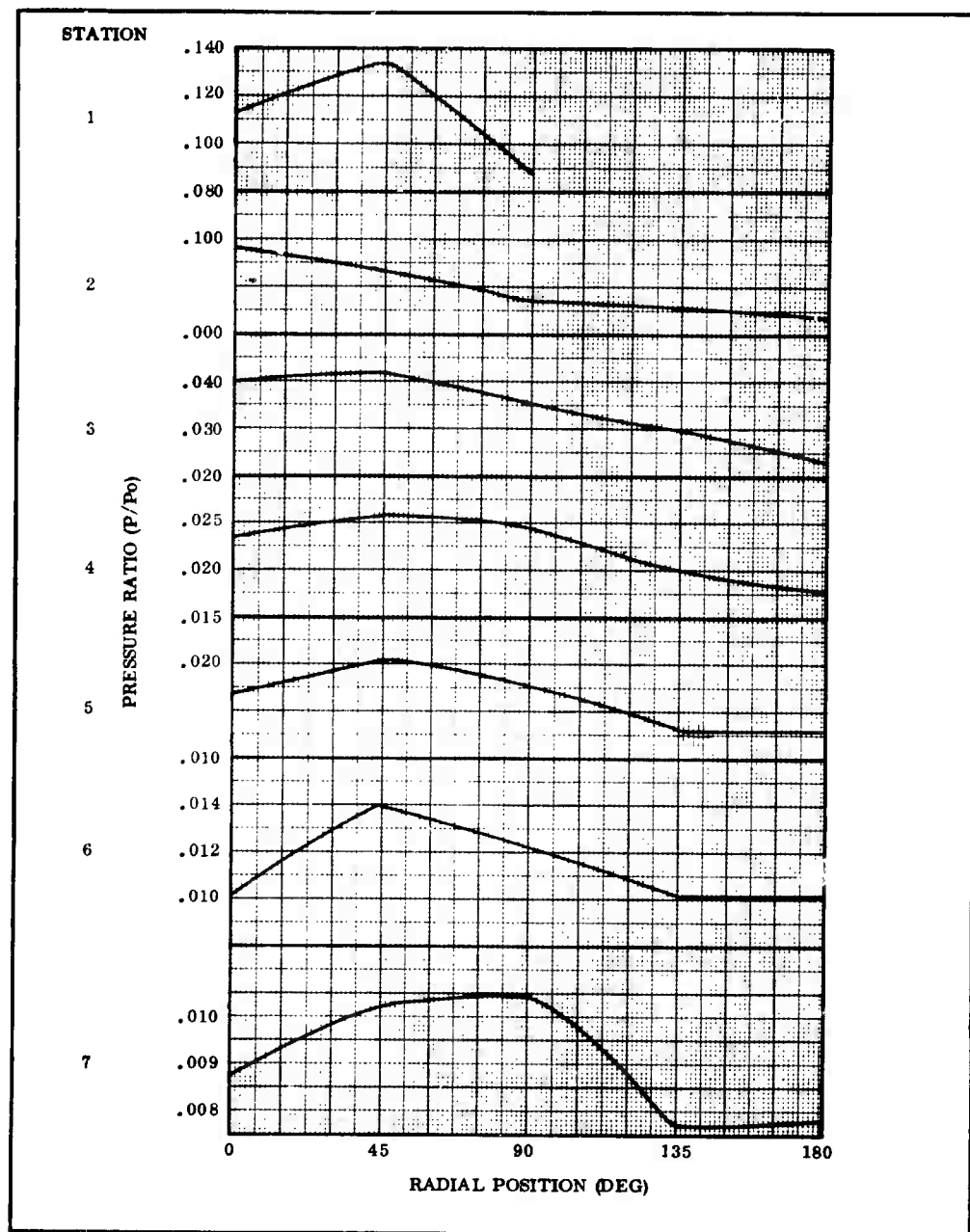
.010

.000

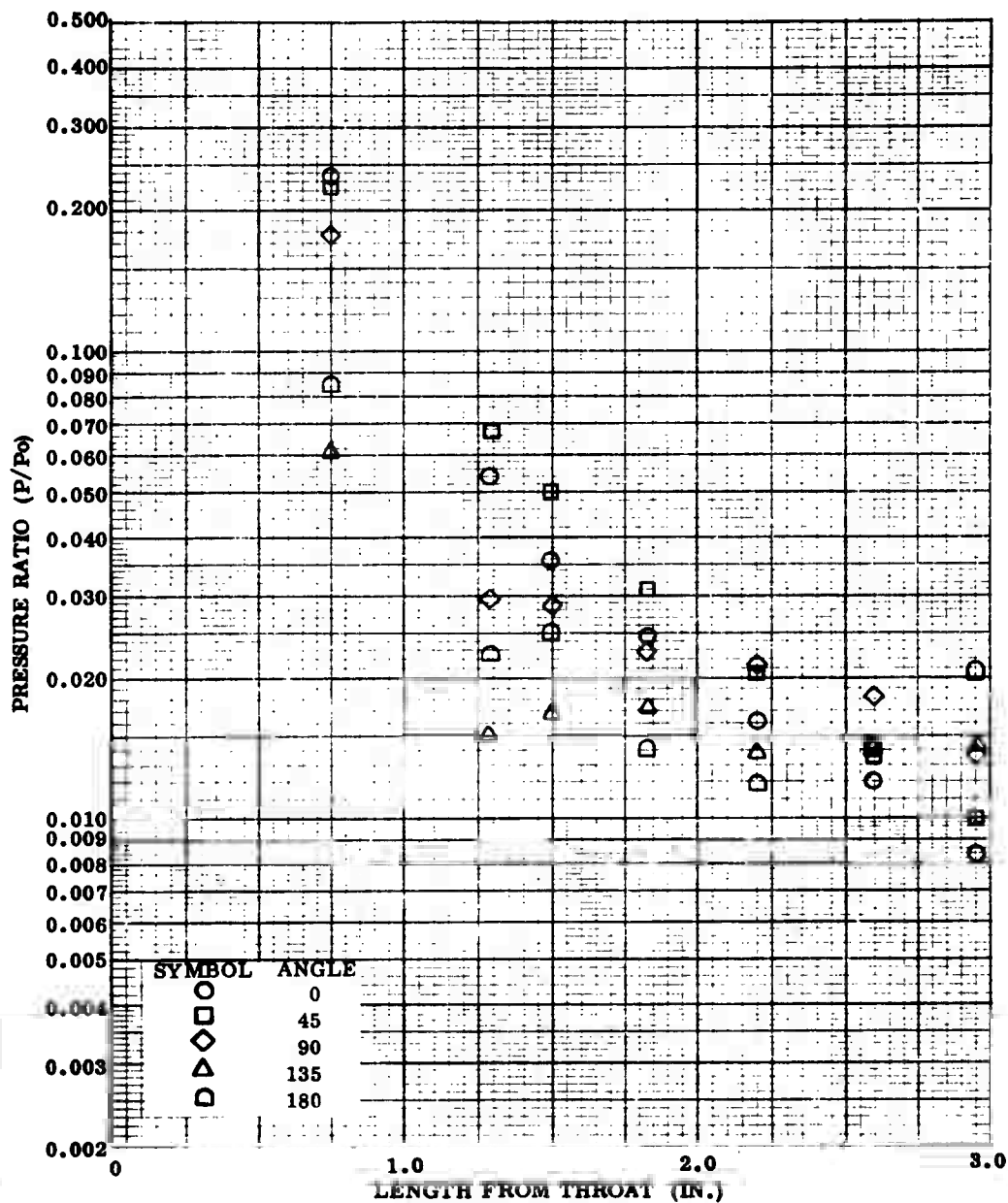


RADIAL POSITION (DEG)

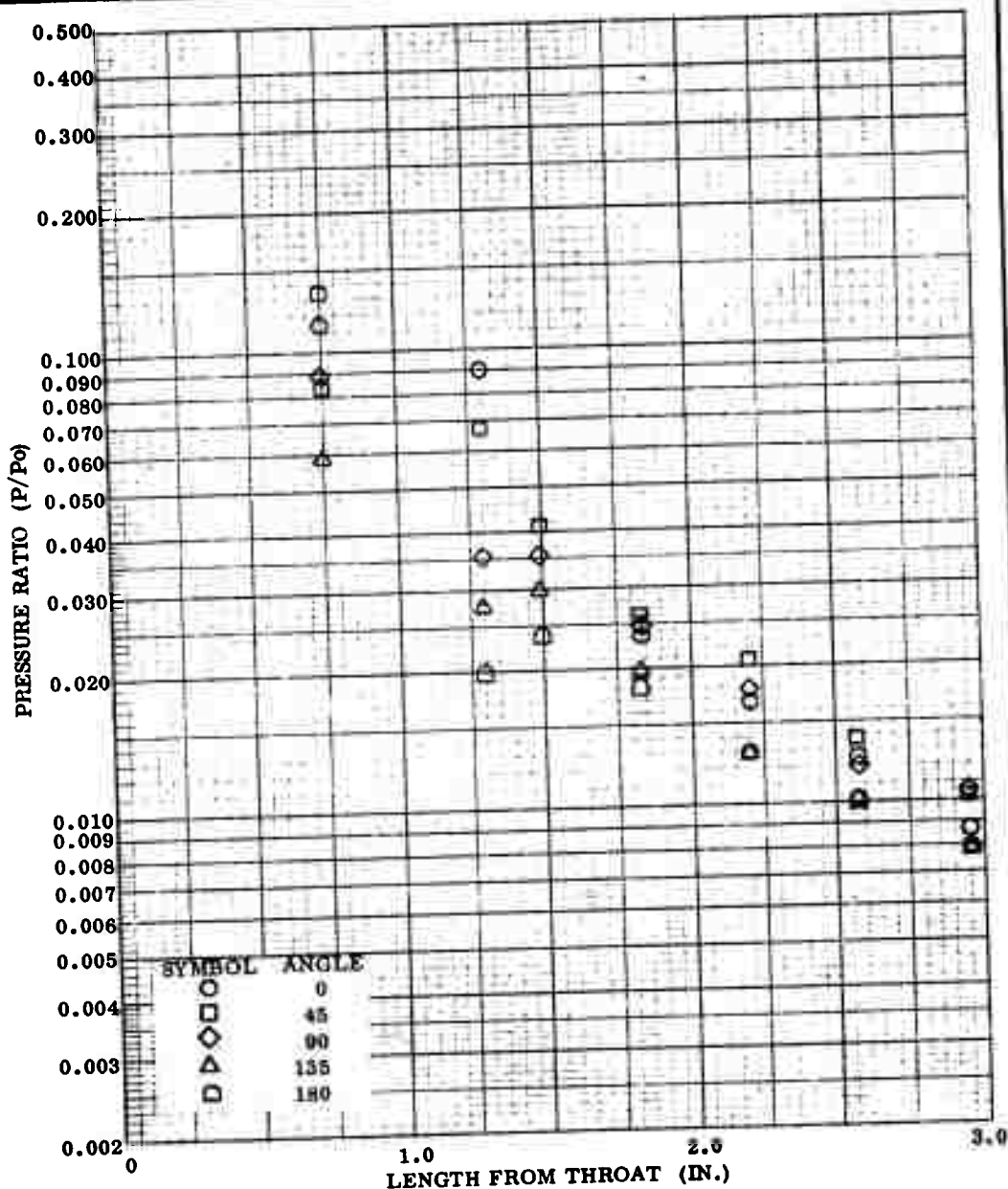
Flex-X Cold Flow Run 8 , Vector Angle 10 Degrees



Flex-X Cold Flow Run 8, Vector Angle 5 Degrees

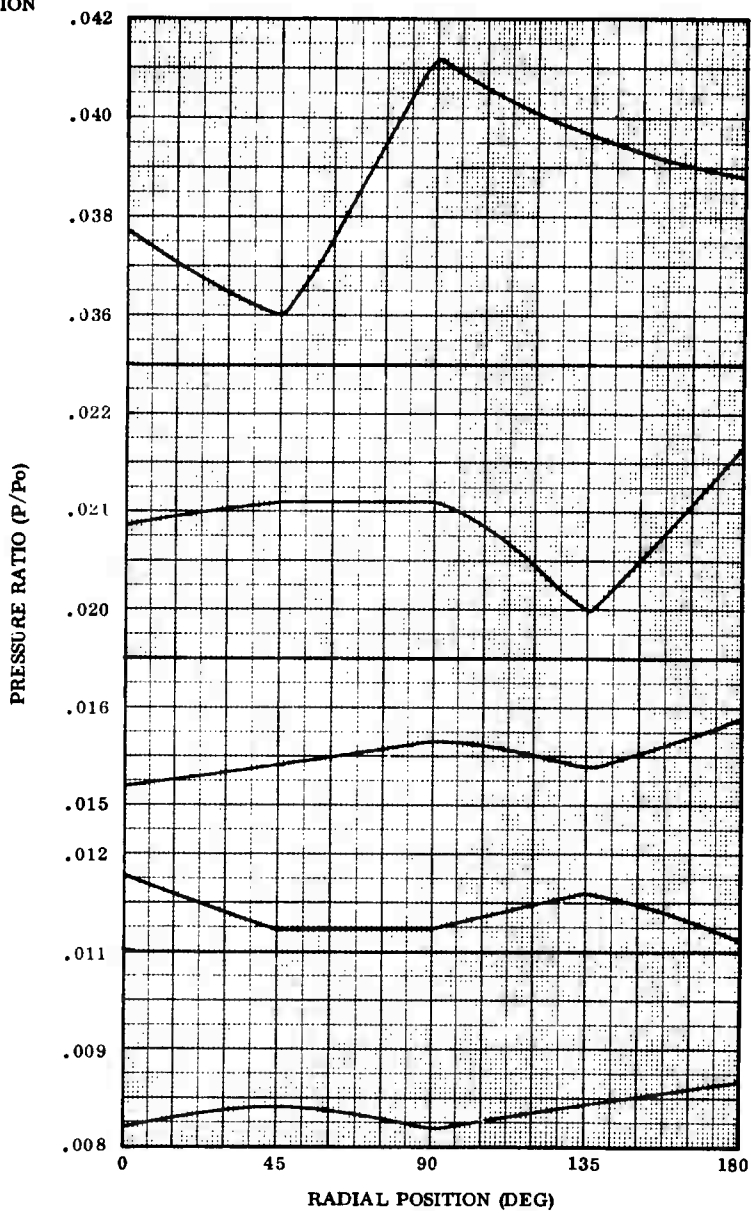


Flex-X Cold Flow Run No. 8 , Vector Angle 10 Degrees

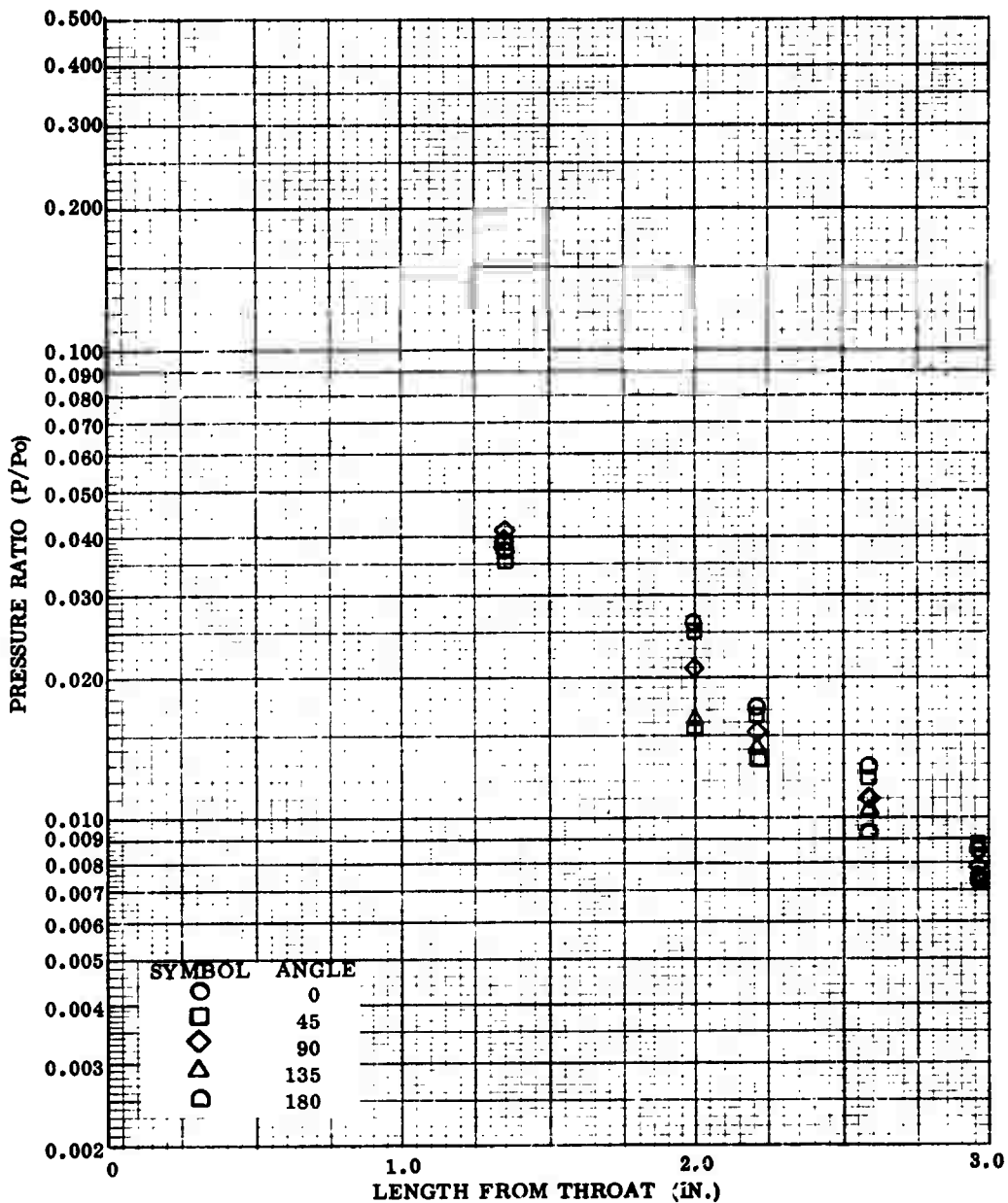


Flex-X Cold Flow Run No. 8 , Vector Angle 5 Degrees

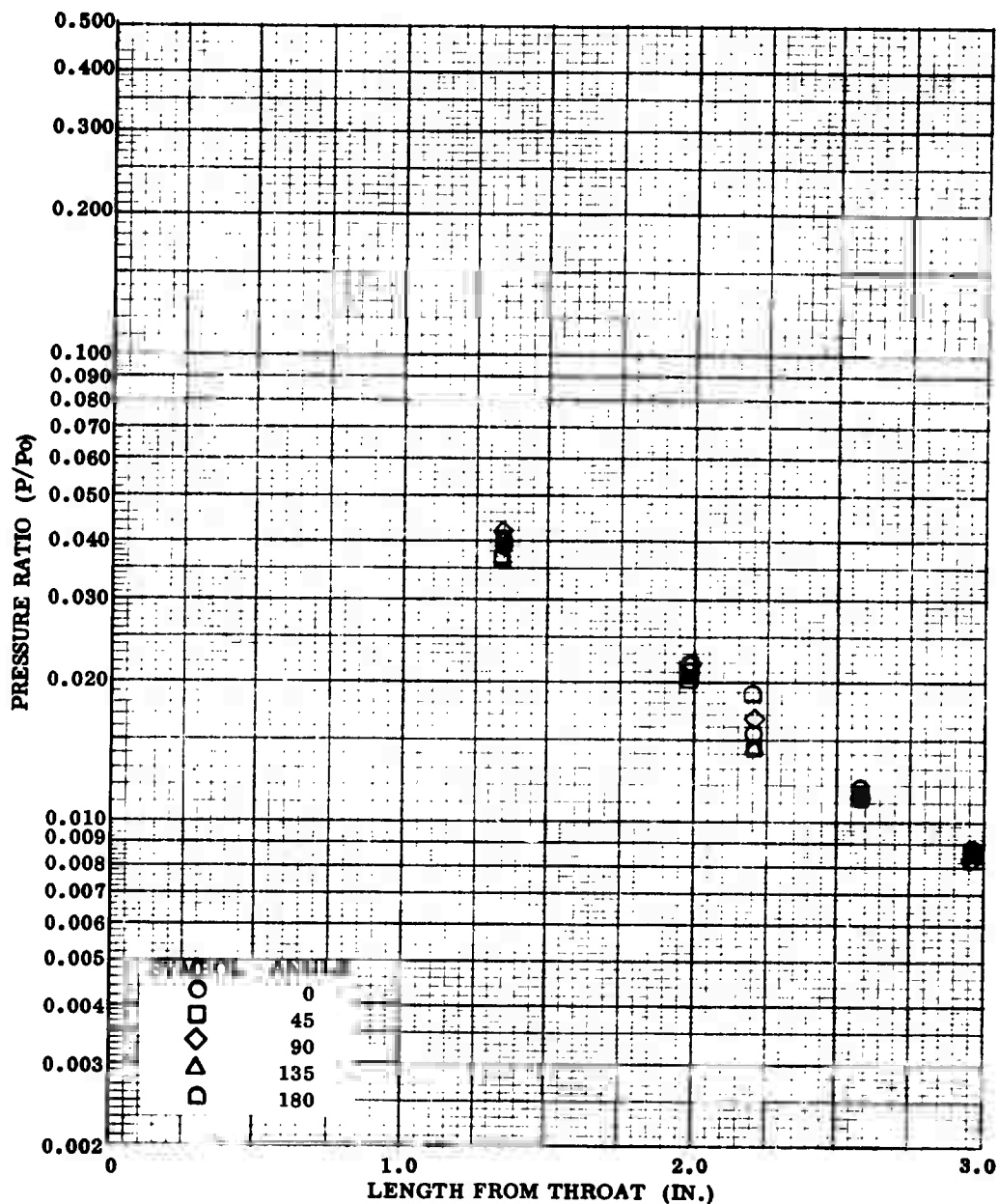
STATION



Flex-X Cold Flow Run 9, Vector Angle 0 Degrees

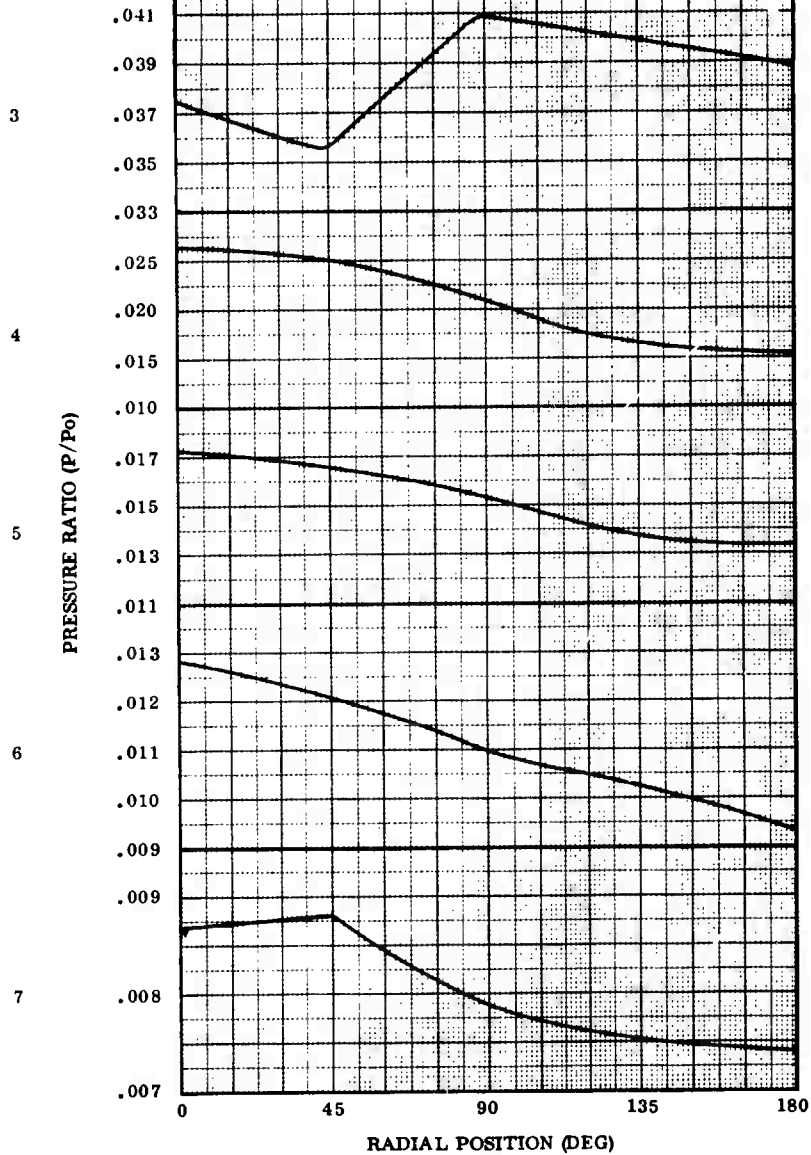


Flex-X Cold Flow Run No. 9 , Vector Angle 2.5 Degrees

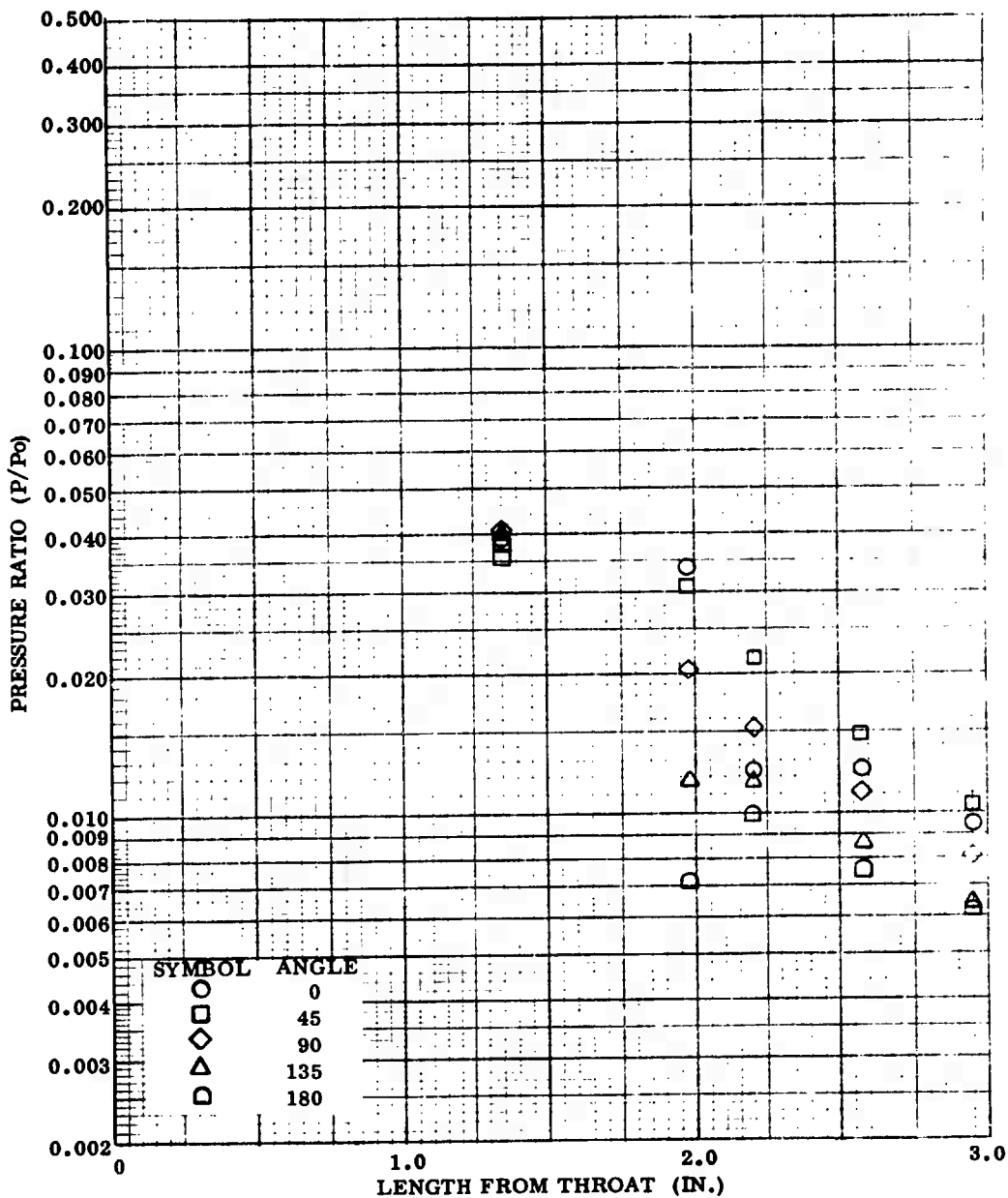


Flex-X Cold Flow Run No. 9 , Vector Angle 0 Degrees

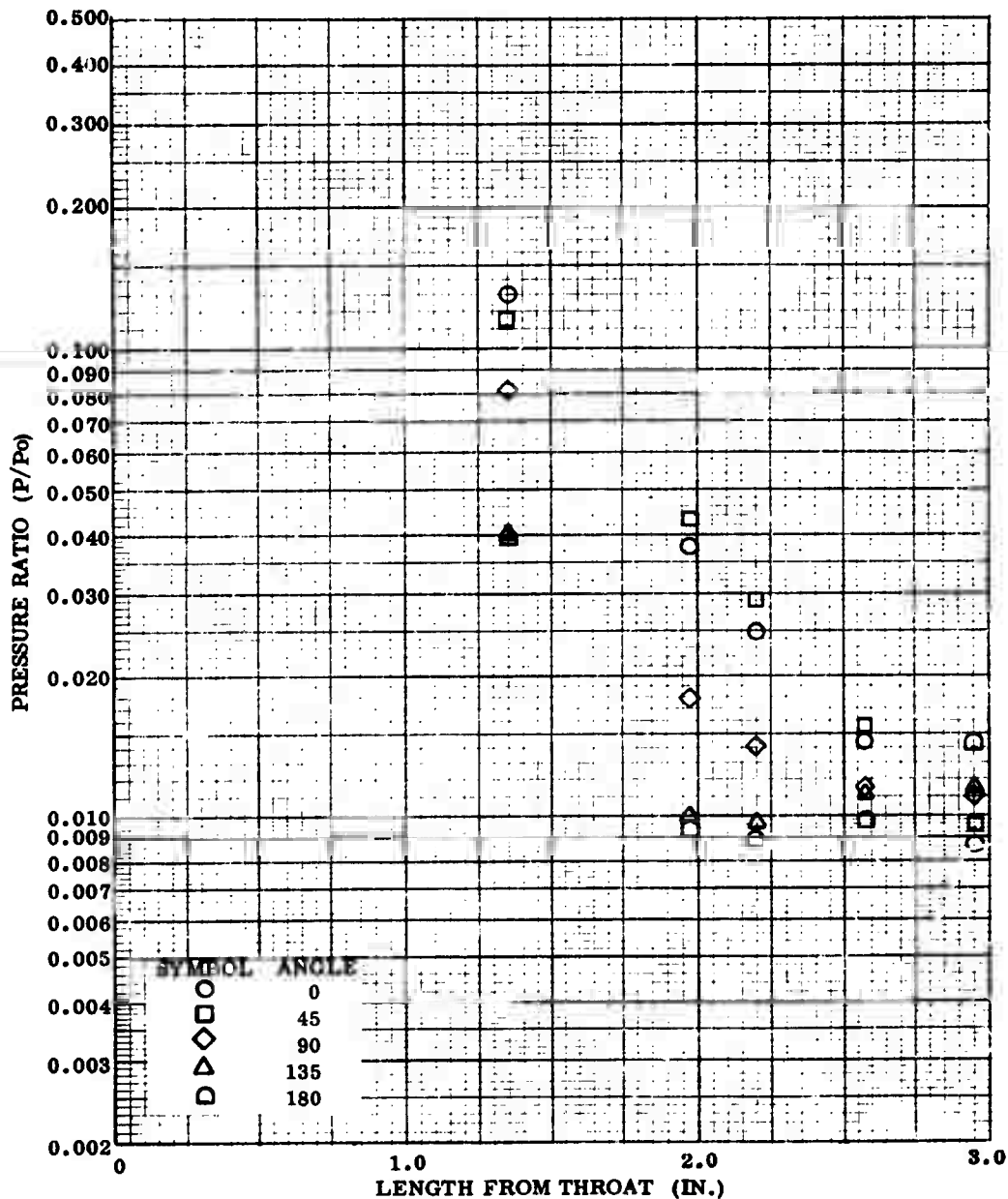
STATION



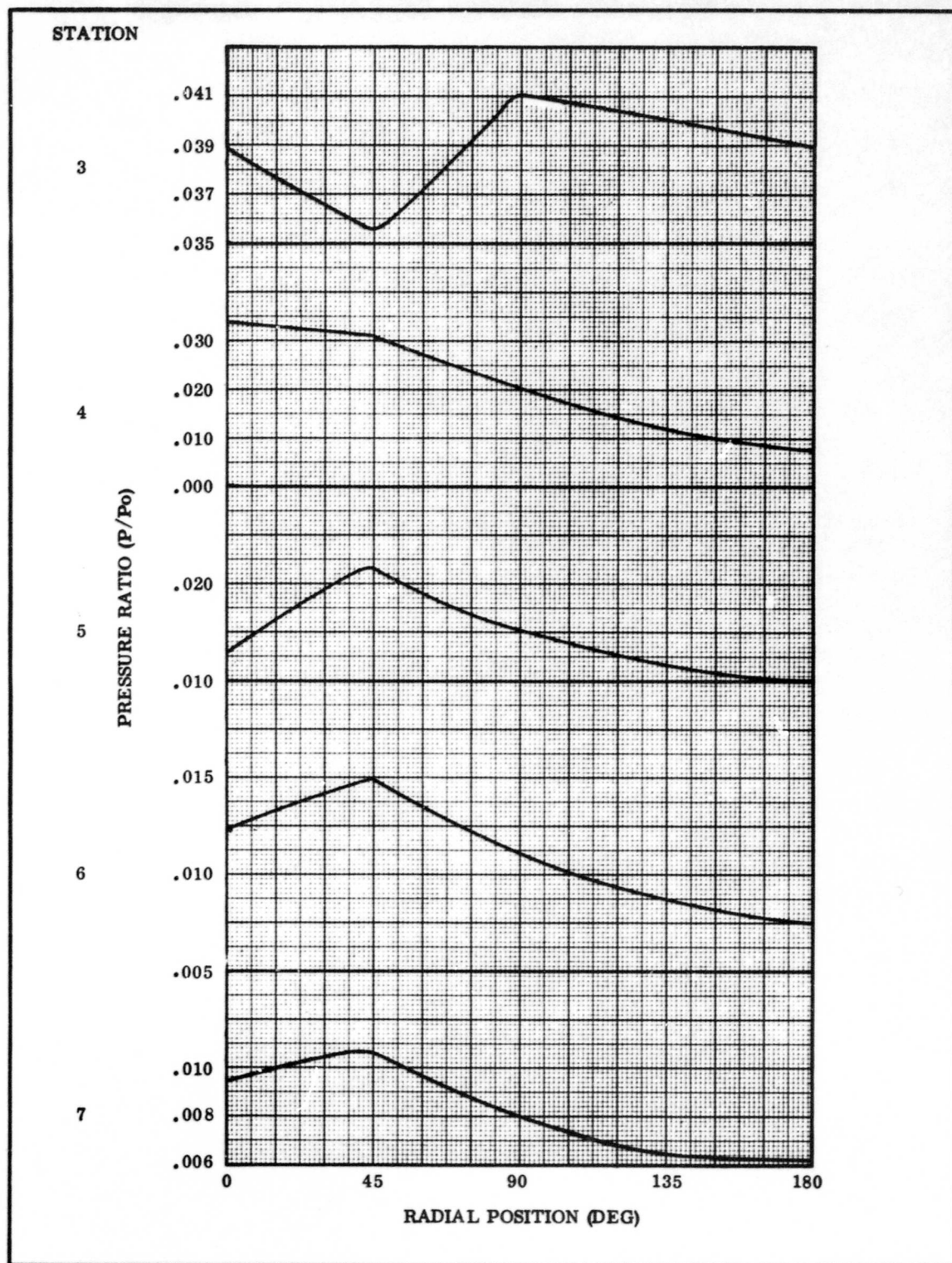
Flex-X Cold Flow Run 9 , Vector Angle 2.5 Degrees



Flex-X Cold Flow Run No. 9 , Vector Angle 5 Degrees

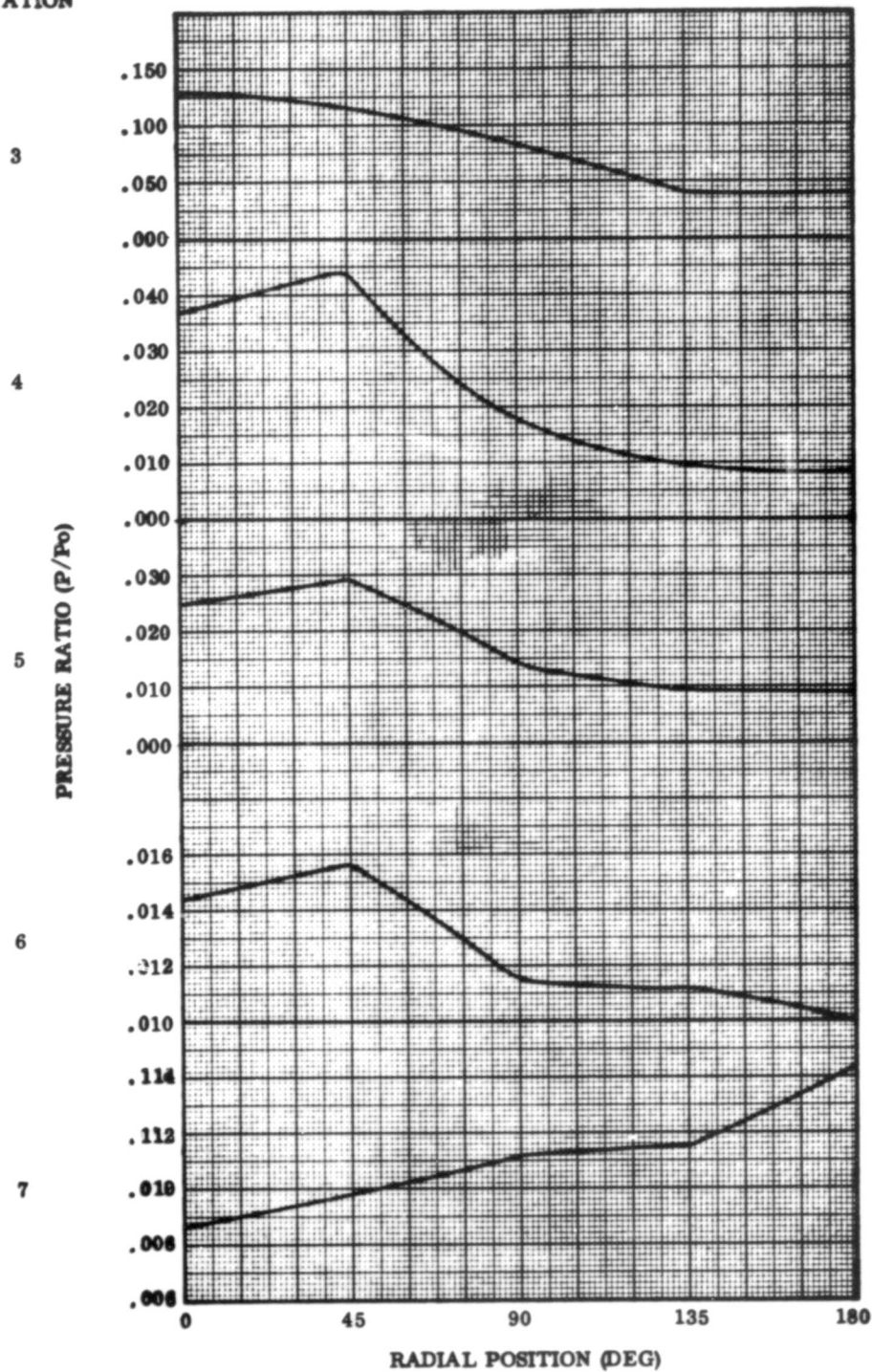


Flex-X Cold Flow Run No. 9 , Vector Angle 10 Degrees

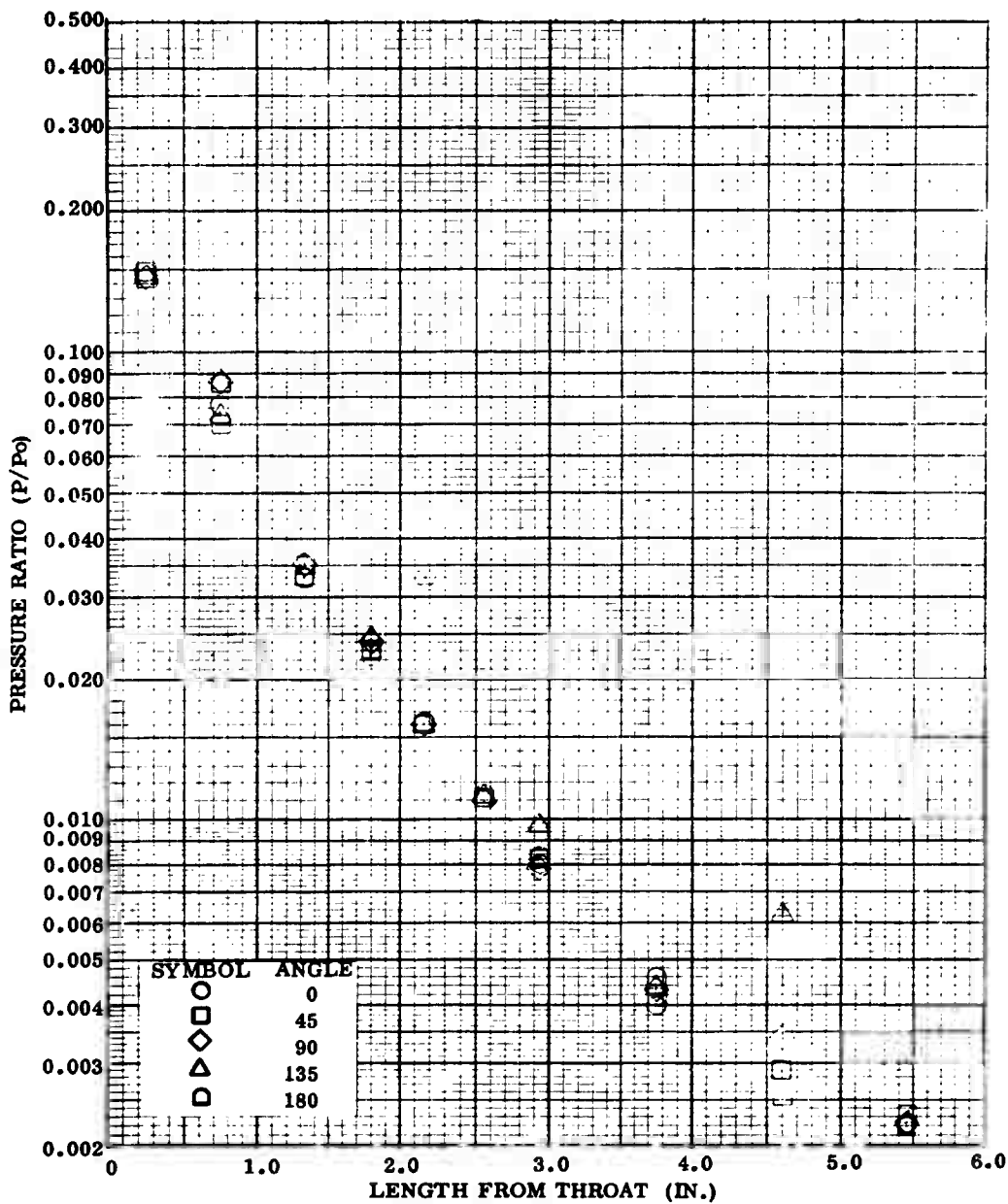


Flex-X Cold Flow Run 9 , Vector Angle 5 Degrees

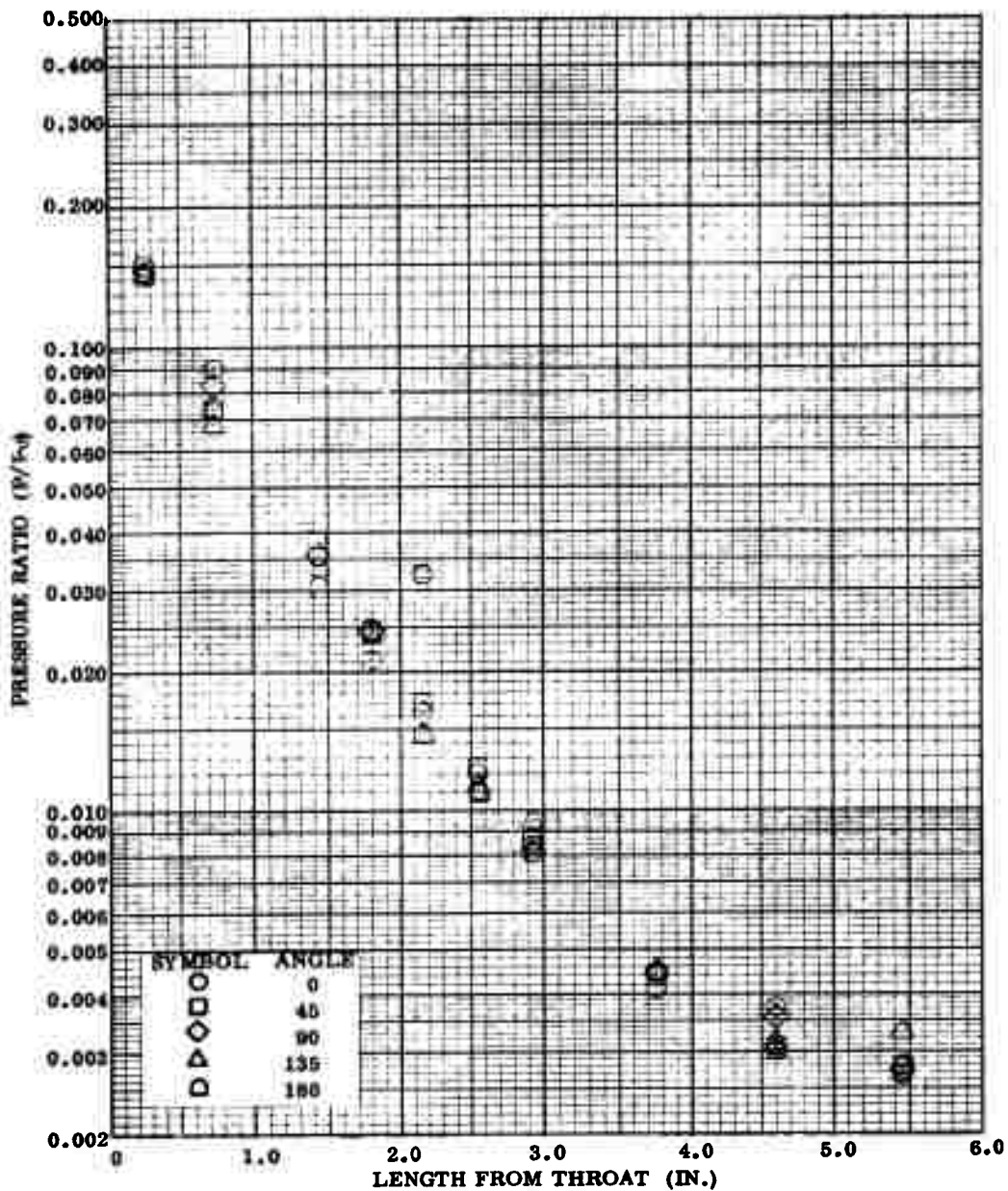
STATION



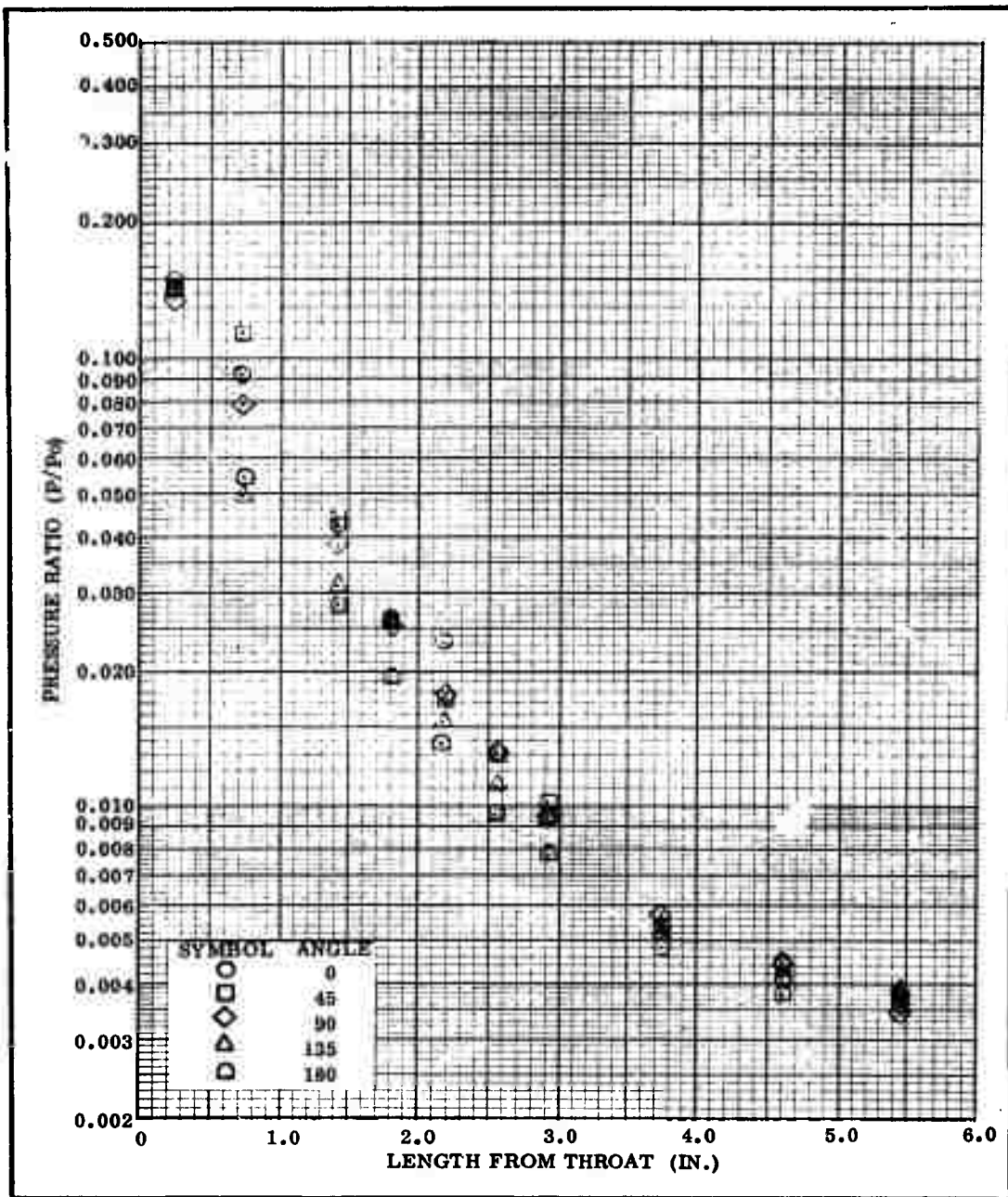
Flex-X Cold Flow Run 9, Vector Angle 10 Degrees



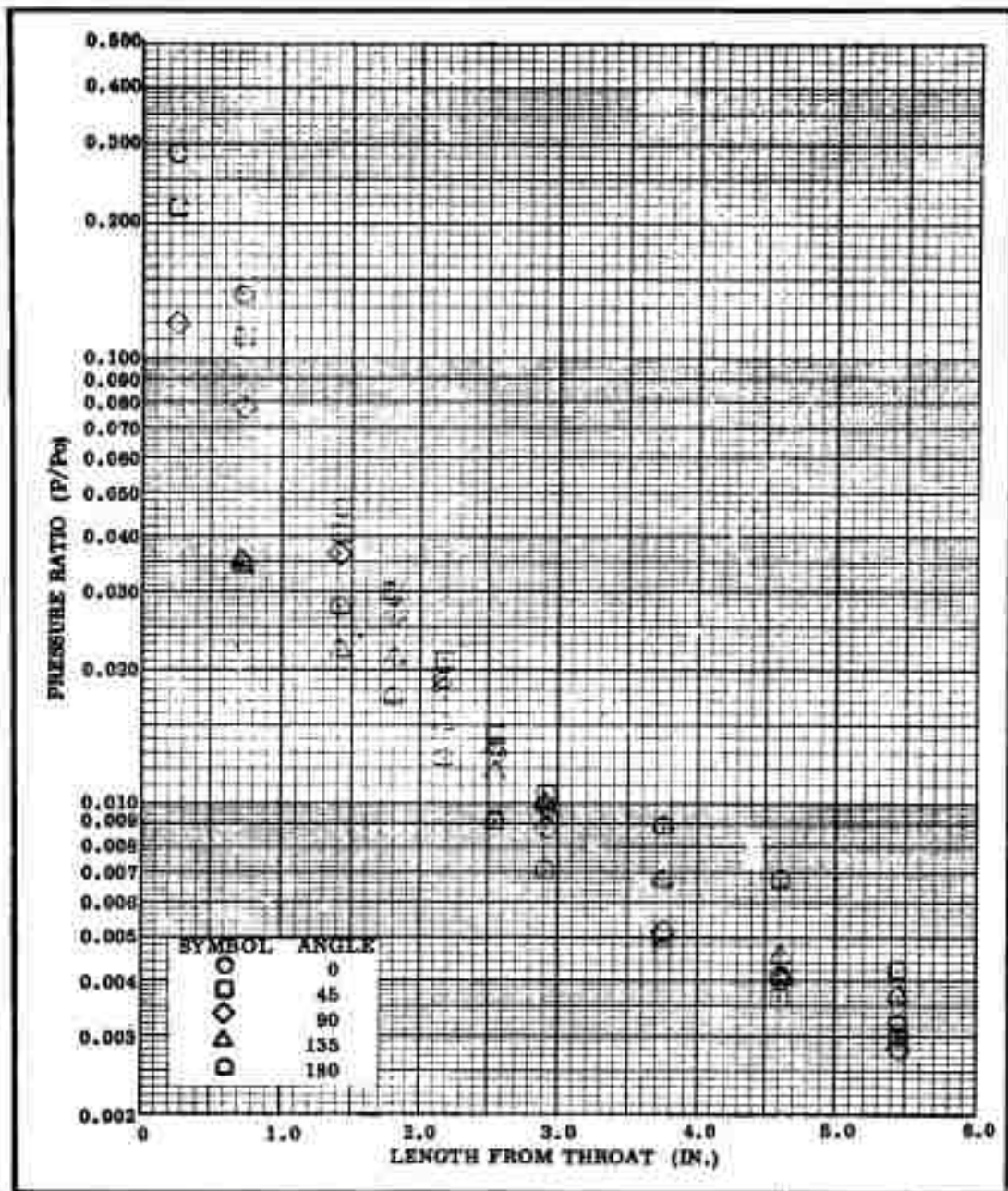
Flex-X Cold Flow Run No. 10 , Vector Angle 0 Degrees



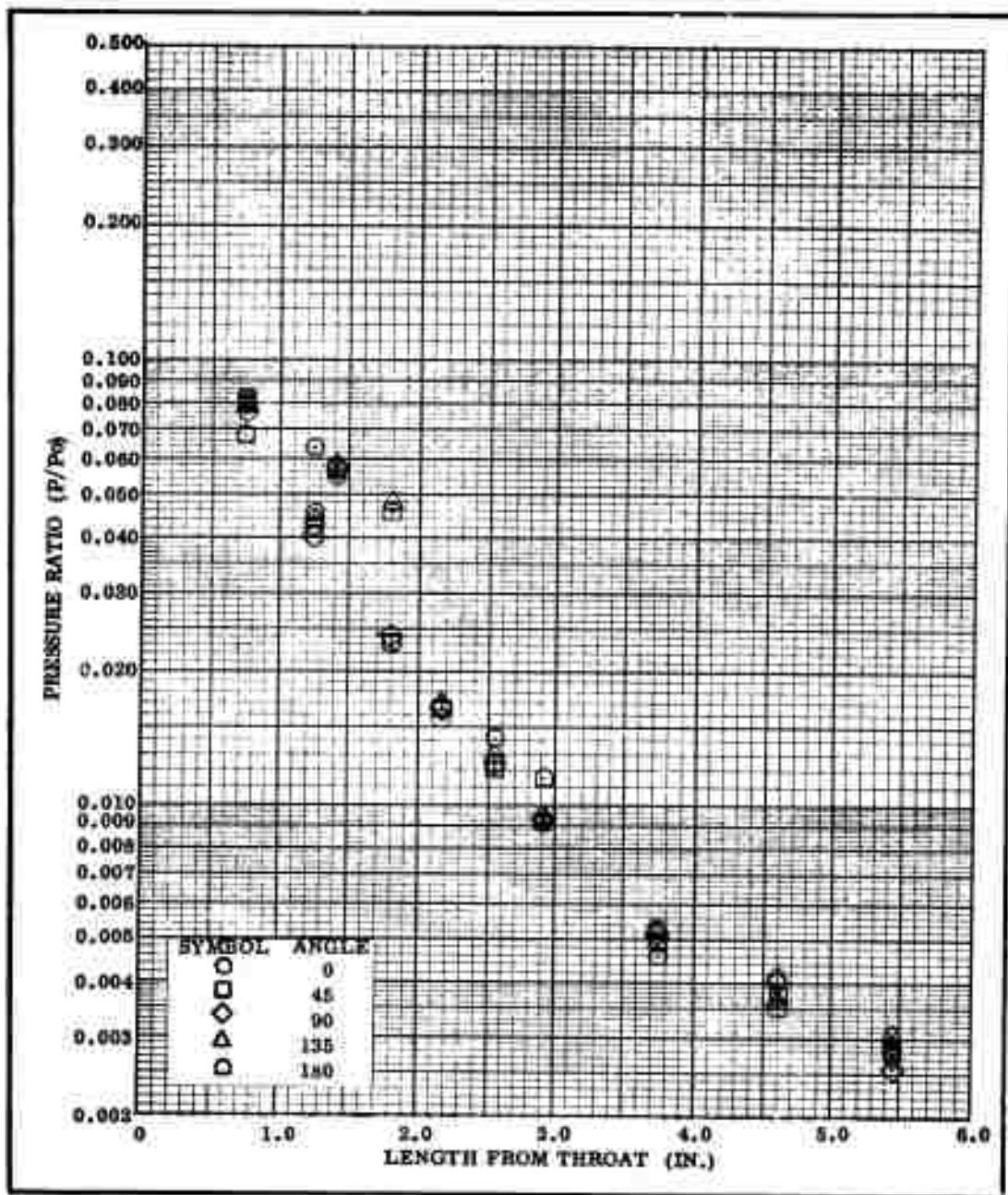
Flex-X Cold Flow Run No. 10 , Vector Angle 2.5 Degrees



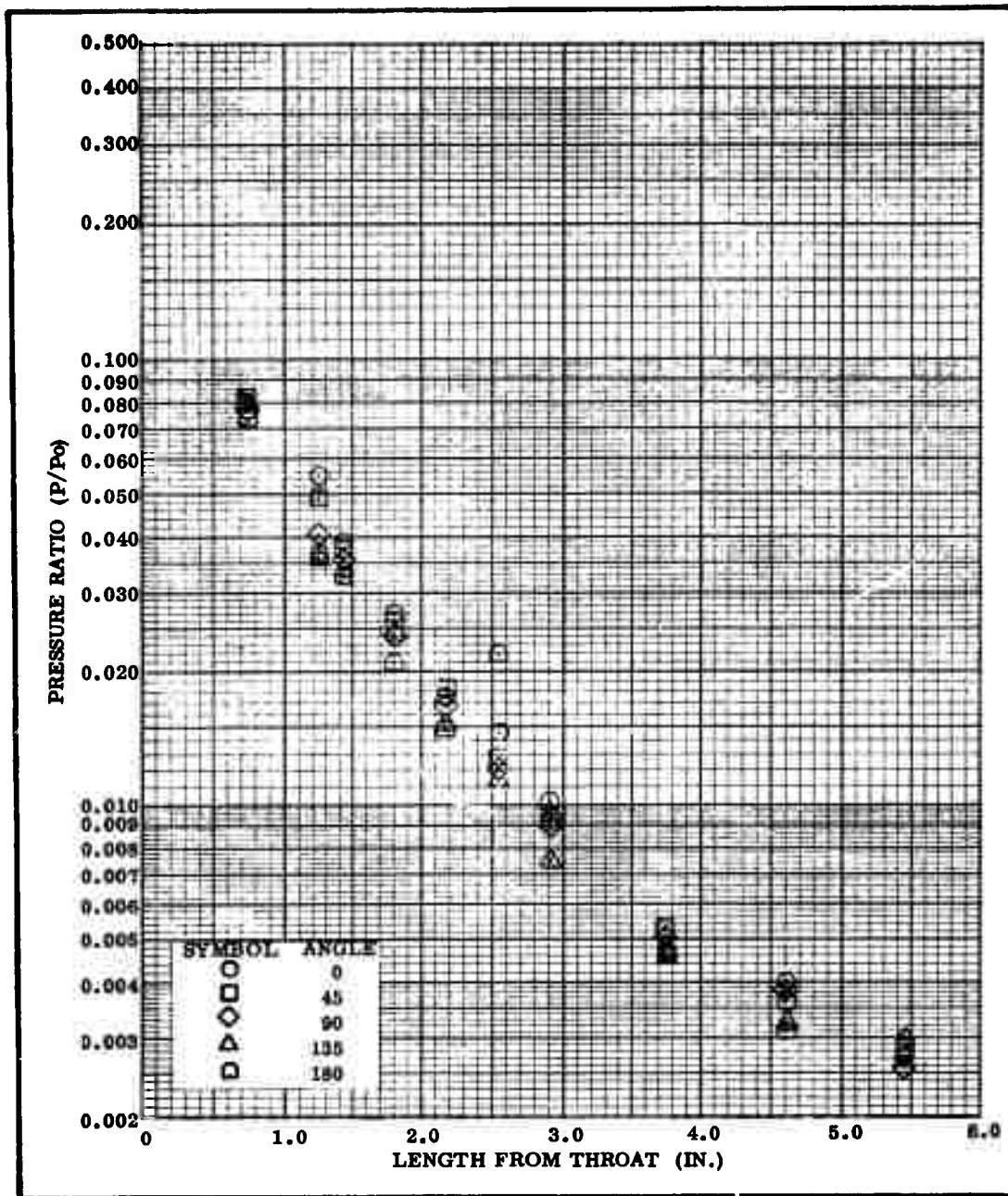
Flex-X Cold Flow Run No. 10, Vector Angle 5 Degrees



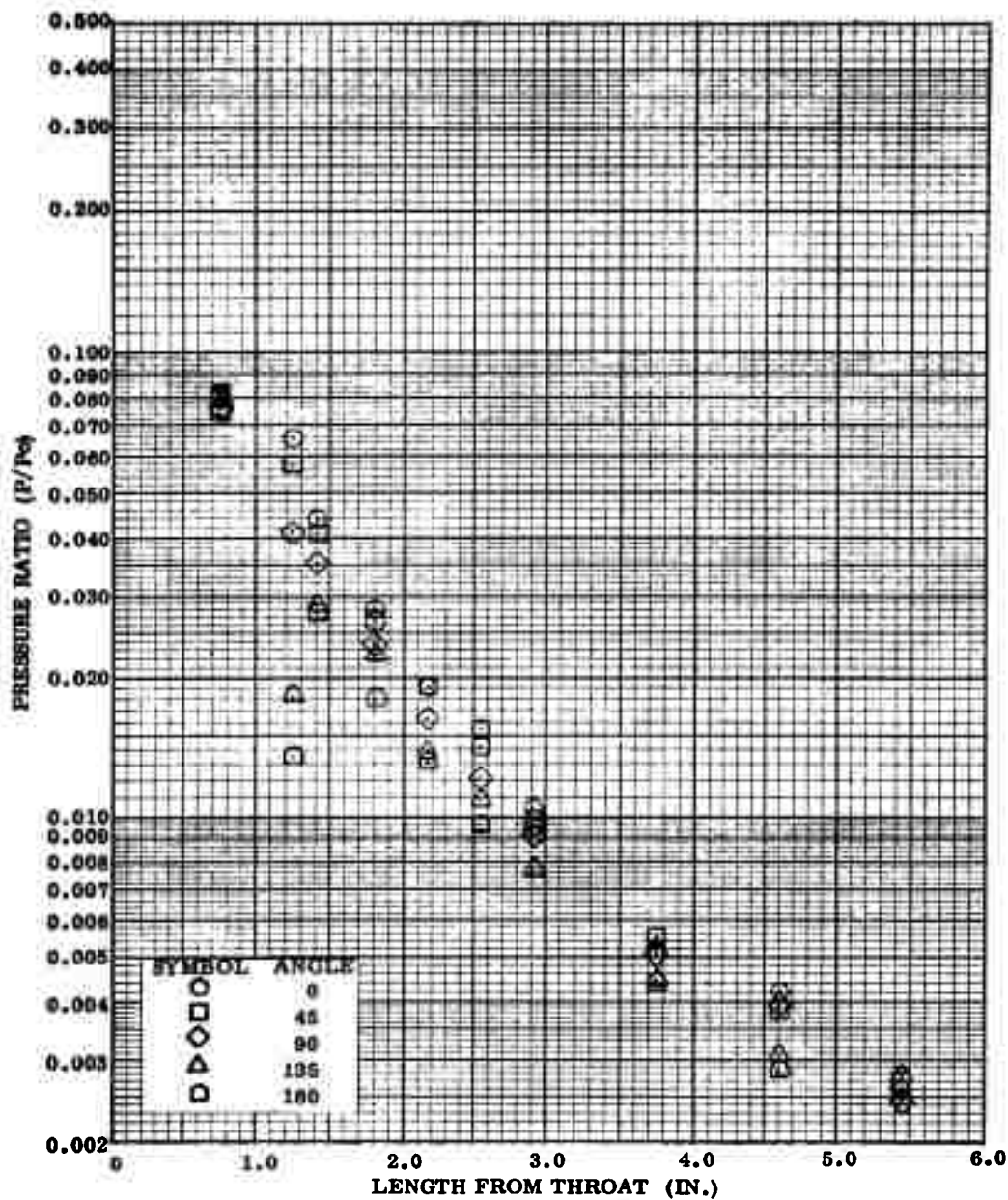
Flex-X Cold Flow Run No. 10, Vector Angle 10 Degrees



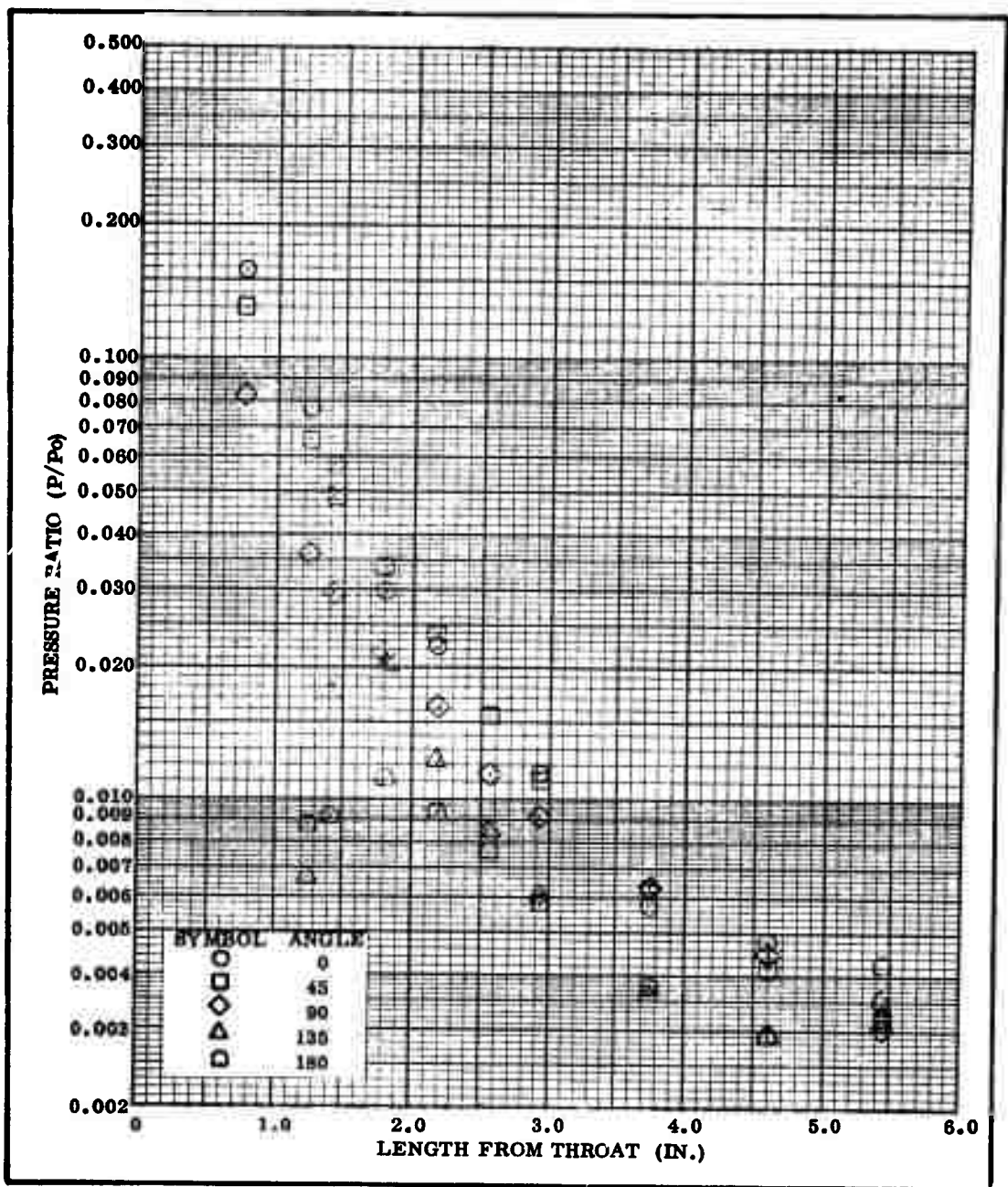
Flex-X Cold Flow Run No. 11 , Vector Angle 0 Degrees



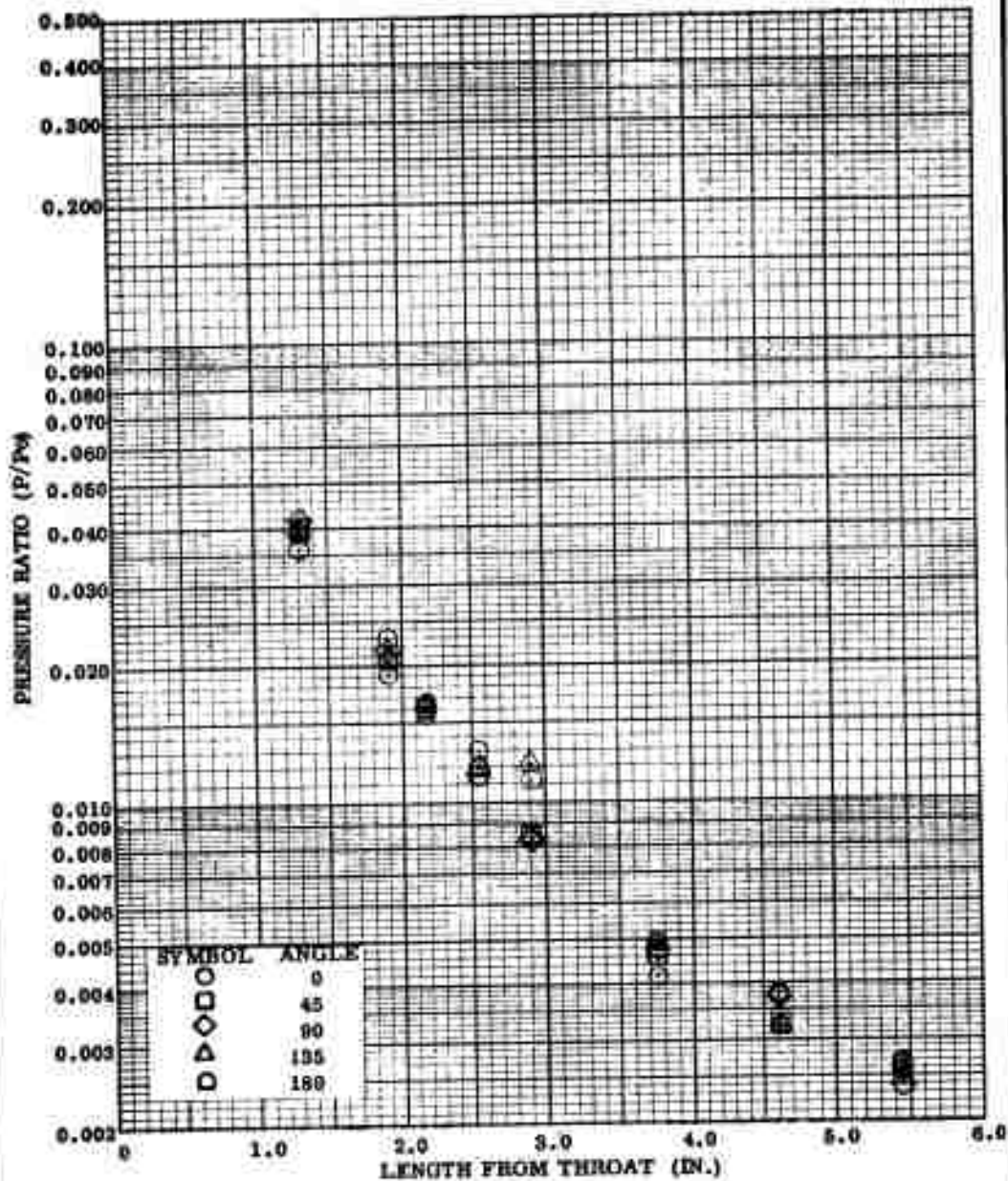
Flex-X Cold Flow Run No. 11, Vector Angle 2.5 Degrees



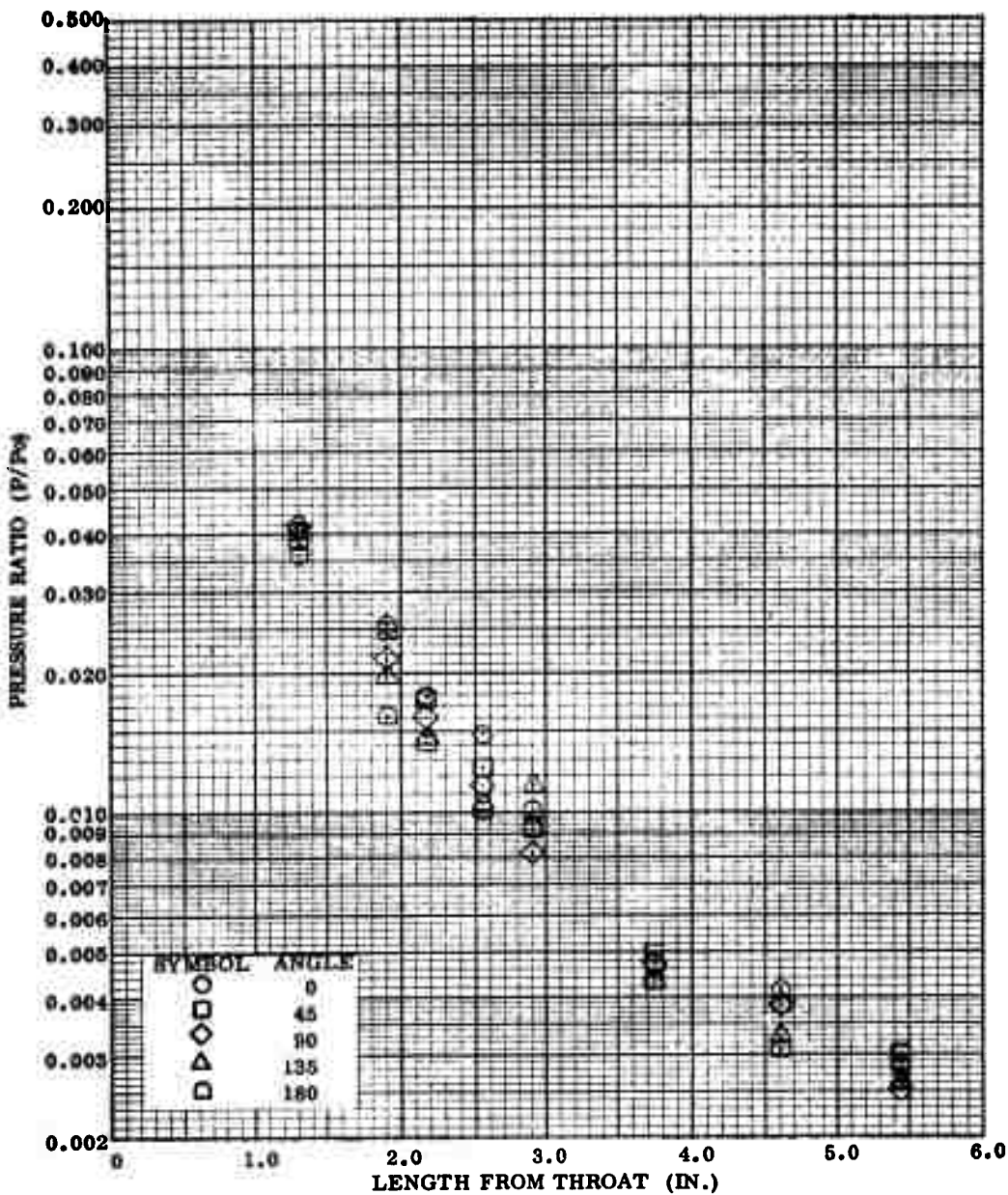
Flex-X Cold Flow Run No. 11, Vector Angle 5 Degrees



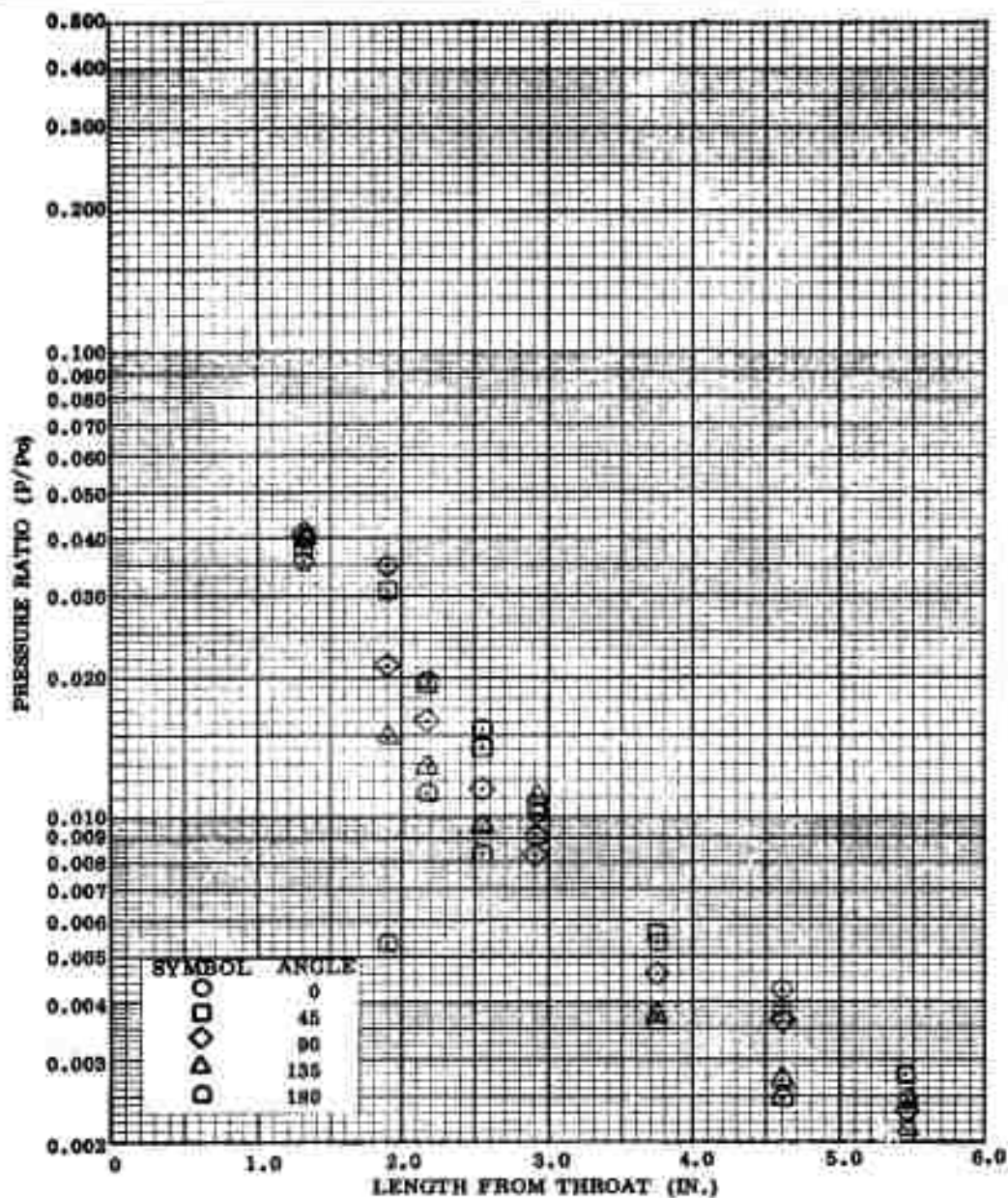
Flex-X Cold Flow Run No. 11 , Vector Angle 10 Degrees



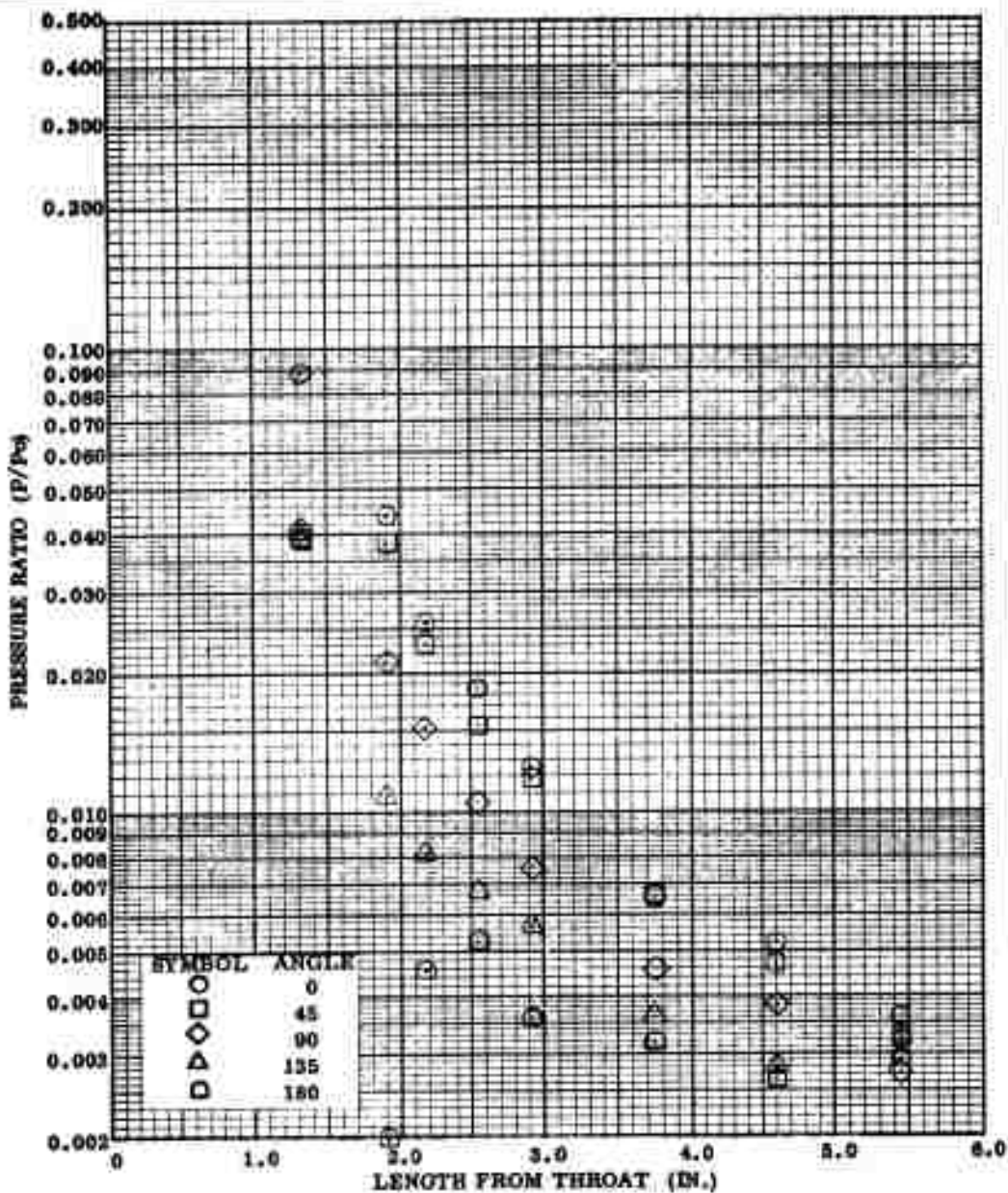
Flex-X Cold Flow Run No. 12, Vector Angle 0 Degrees



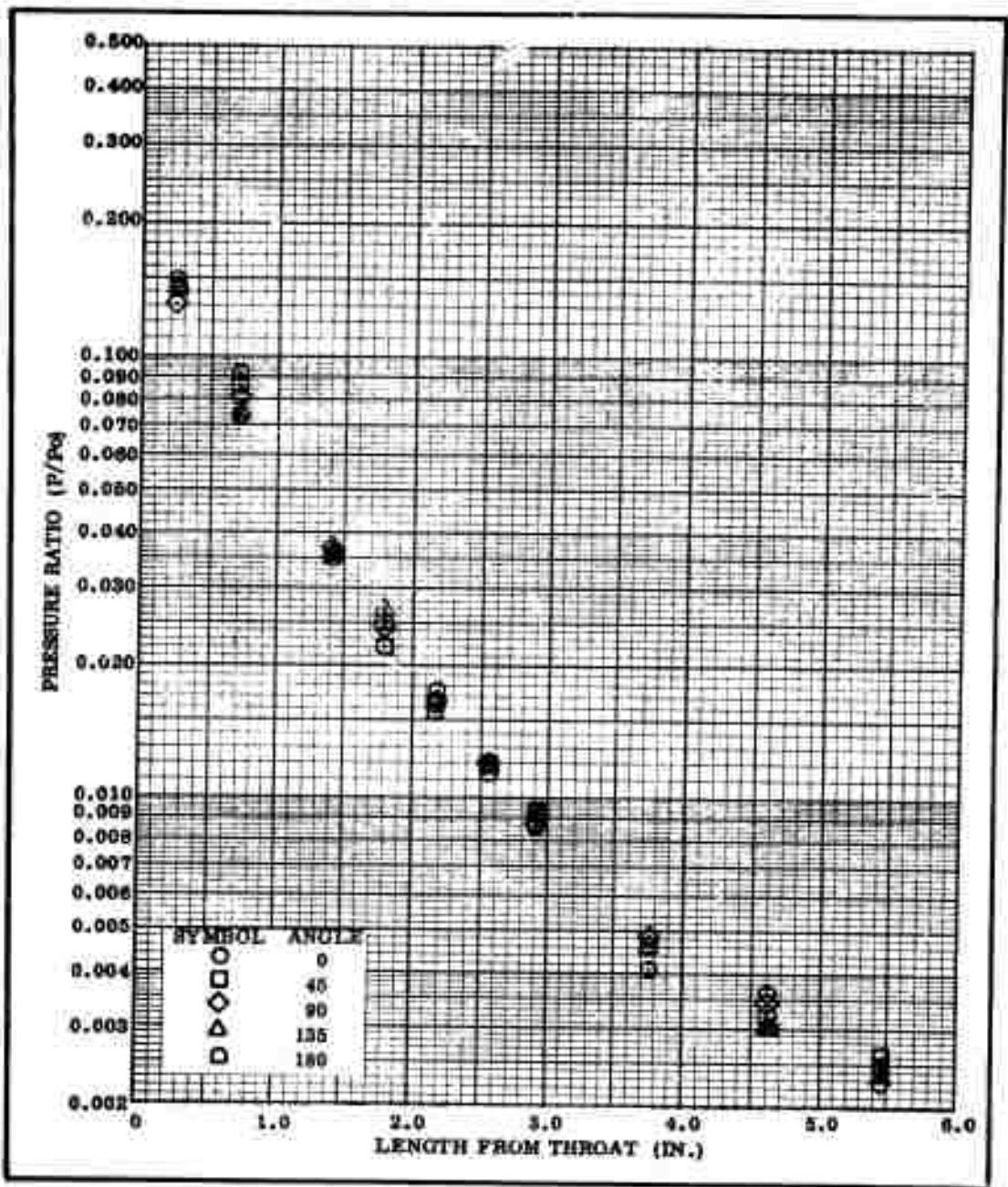
Flex-X Cold Flow Run No. 12, Vector Angle 2.5 Degrees



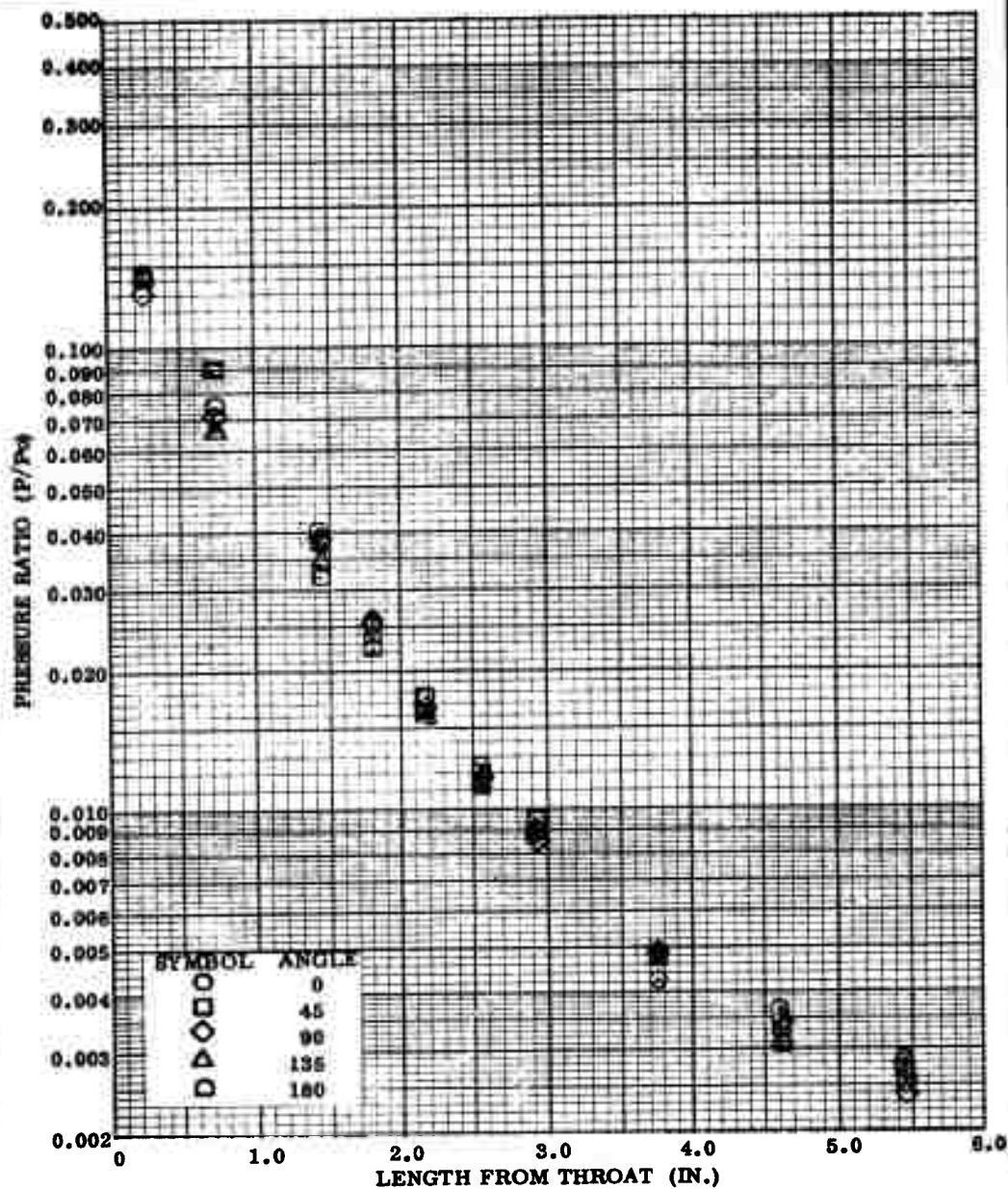
Flex-X Cold Flow Run No. 12 , Vector Angle 5 Degrees



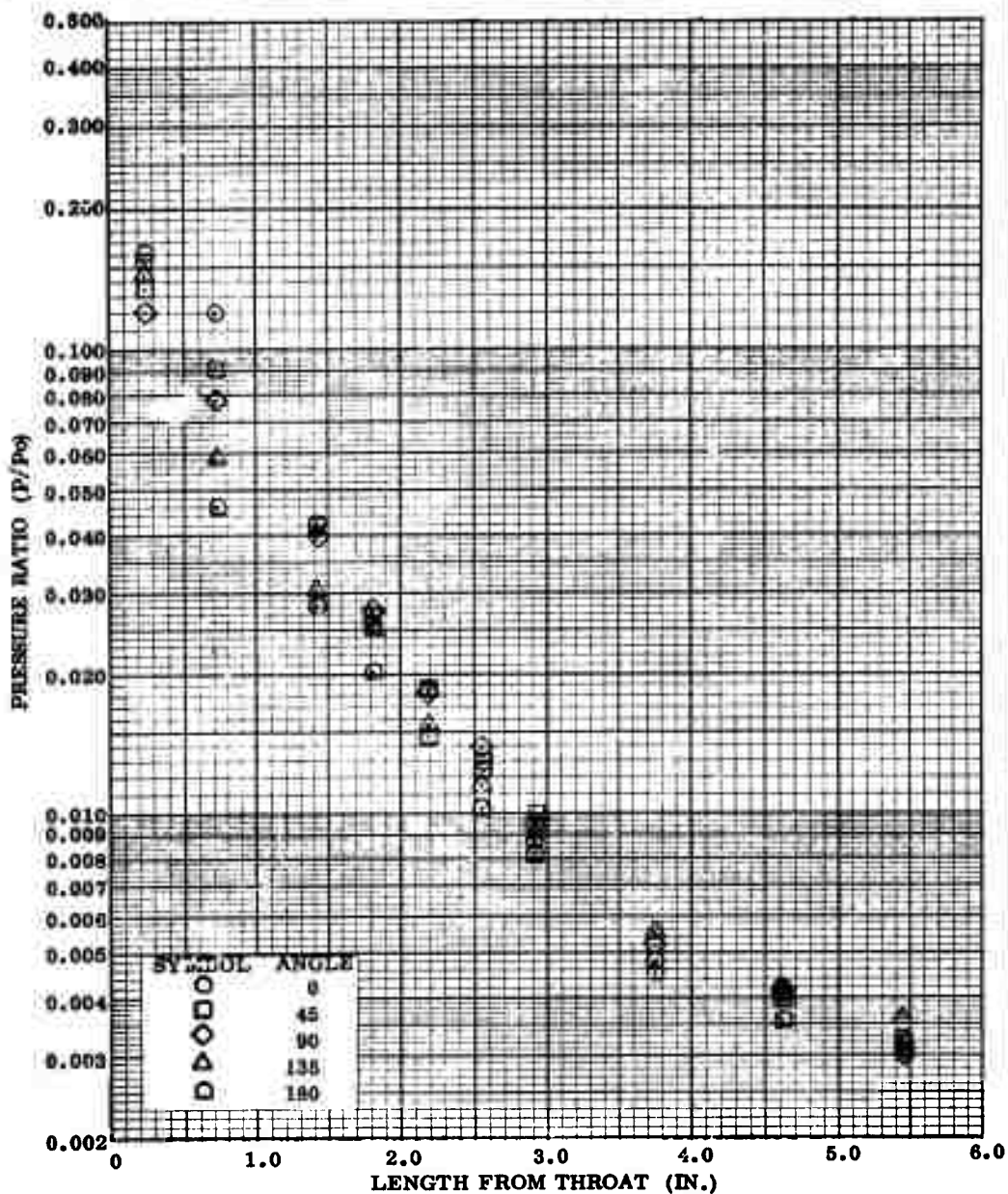
Flex-X Cold Flow Run No. 12, Vector Angle 10 Degrees



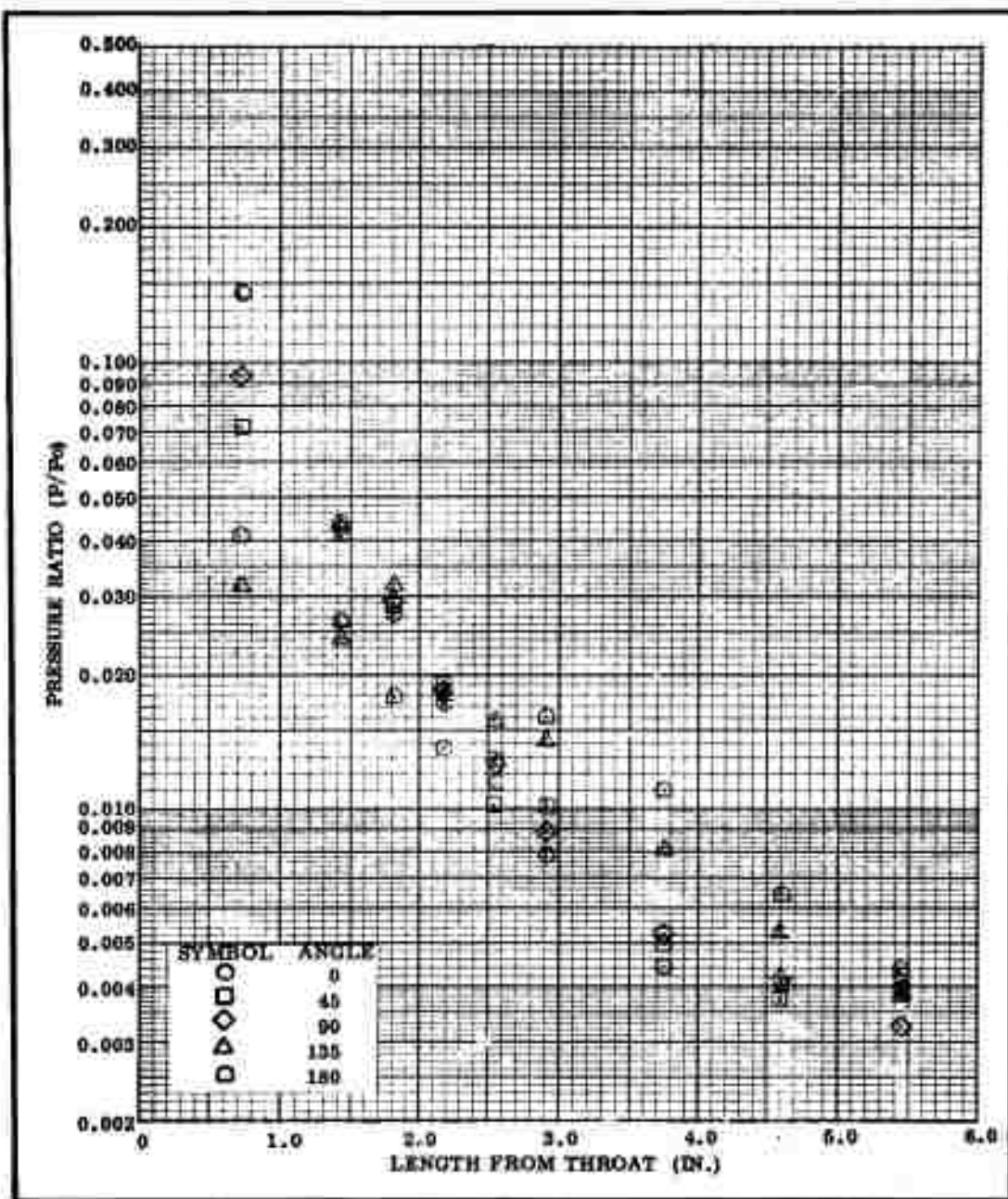
Flex-X Cold Flow Run No. 13 , Vector Angle 0 Degrees



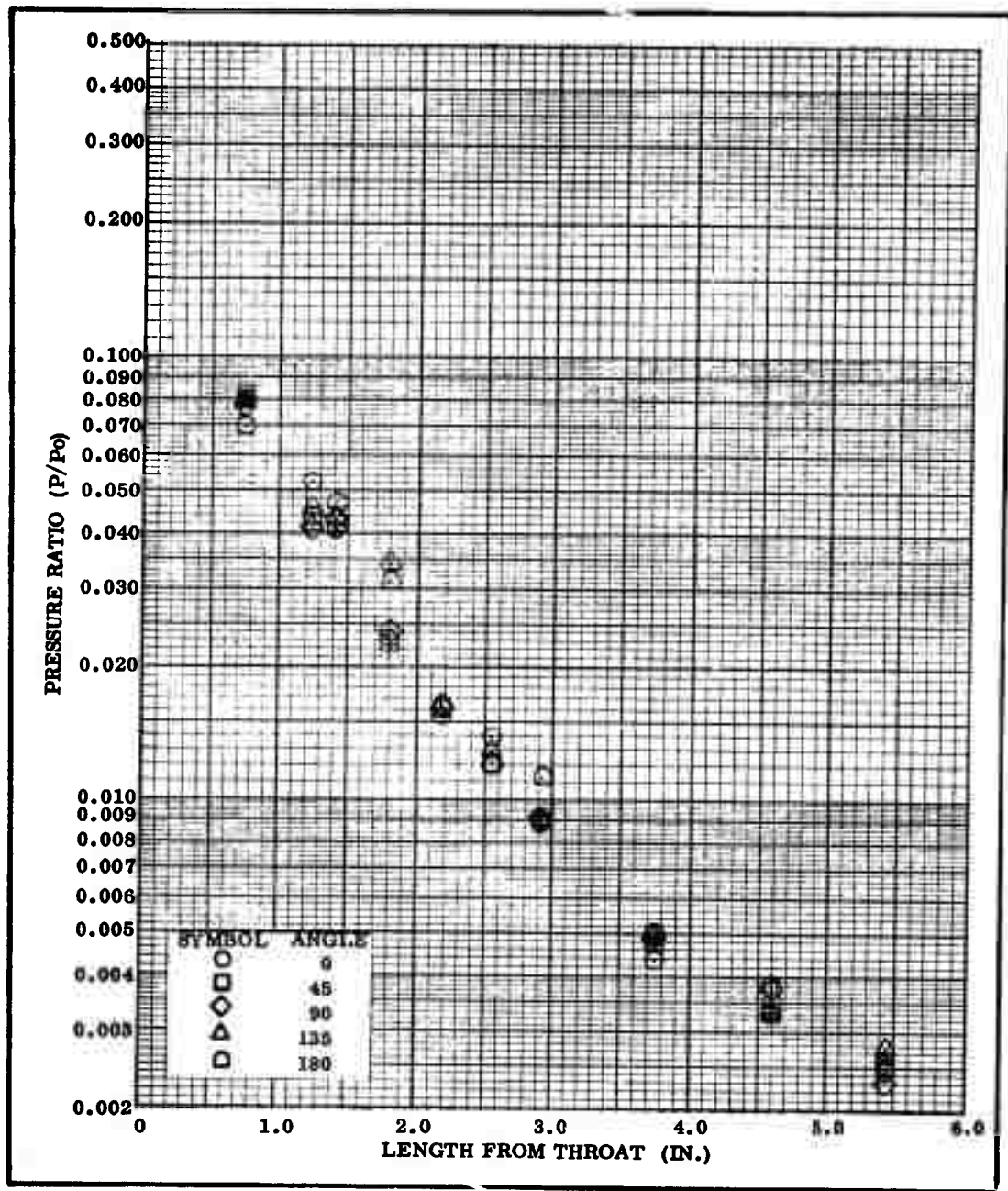
Flex-X Cold Flow Run No. 13 , Vector Angle 2.5 Degrees



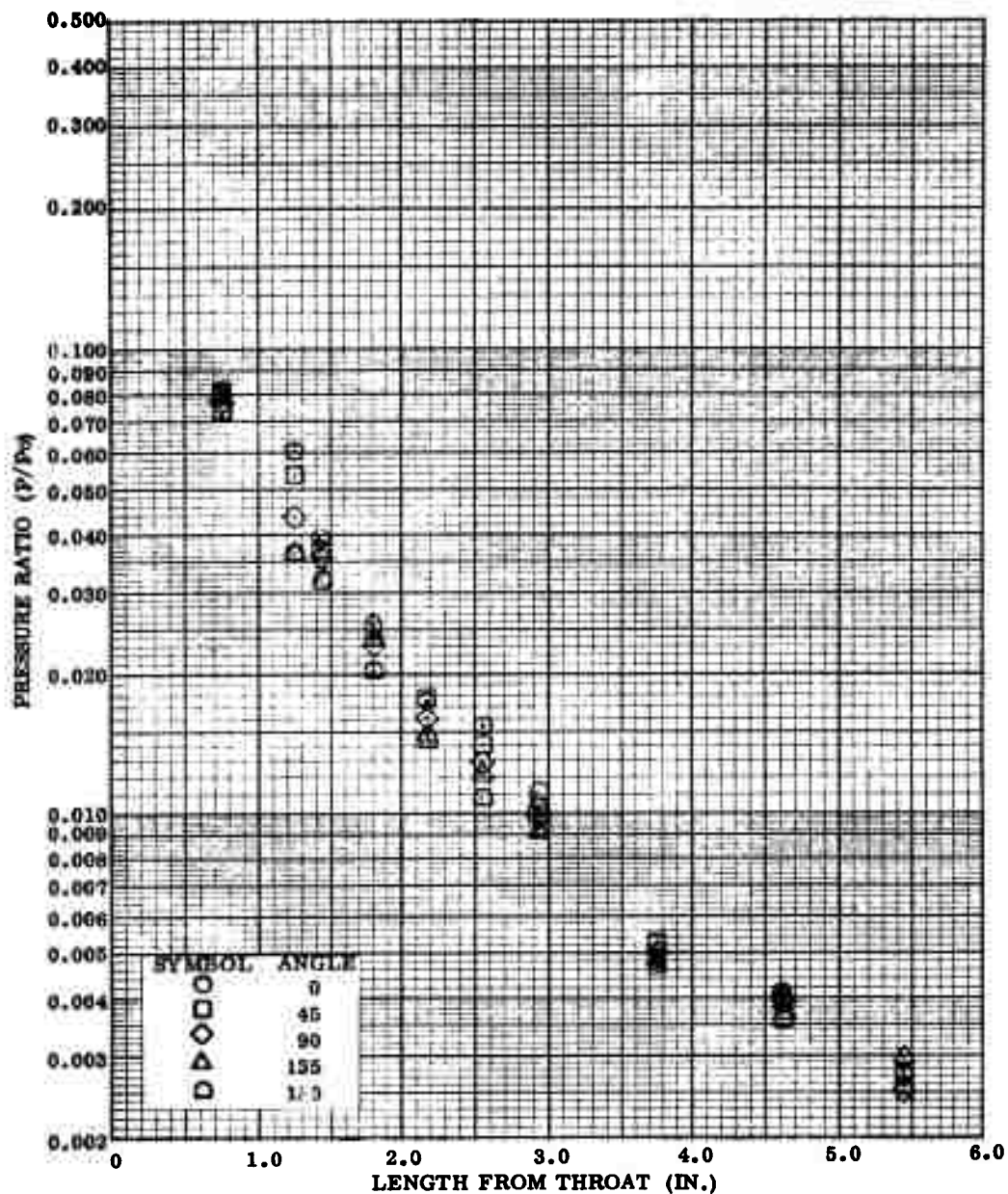
Flex-X Cold Flow Run No. 13 , Vector Angle 5 Degrees



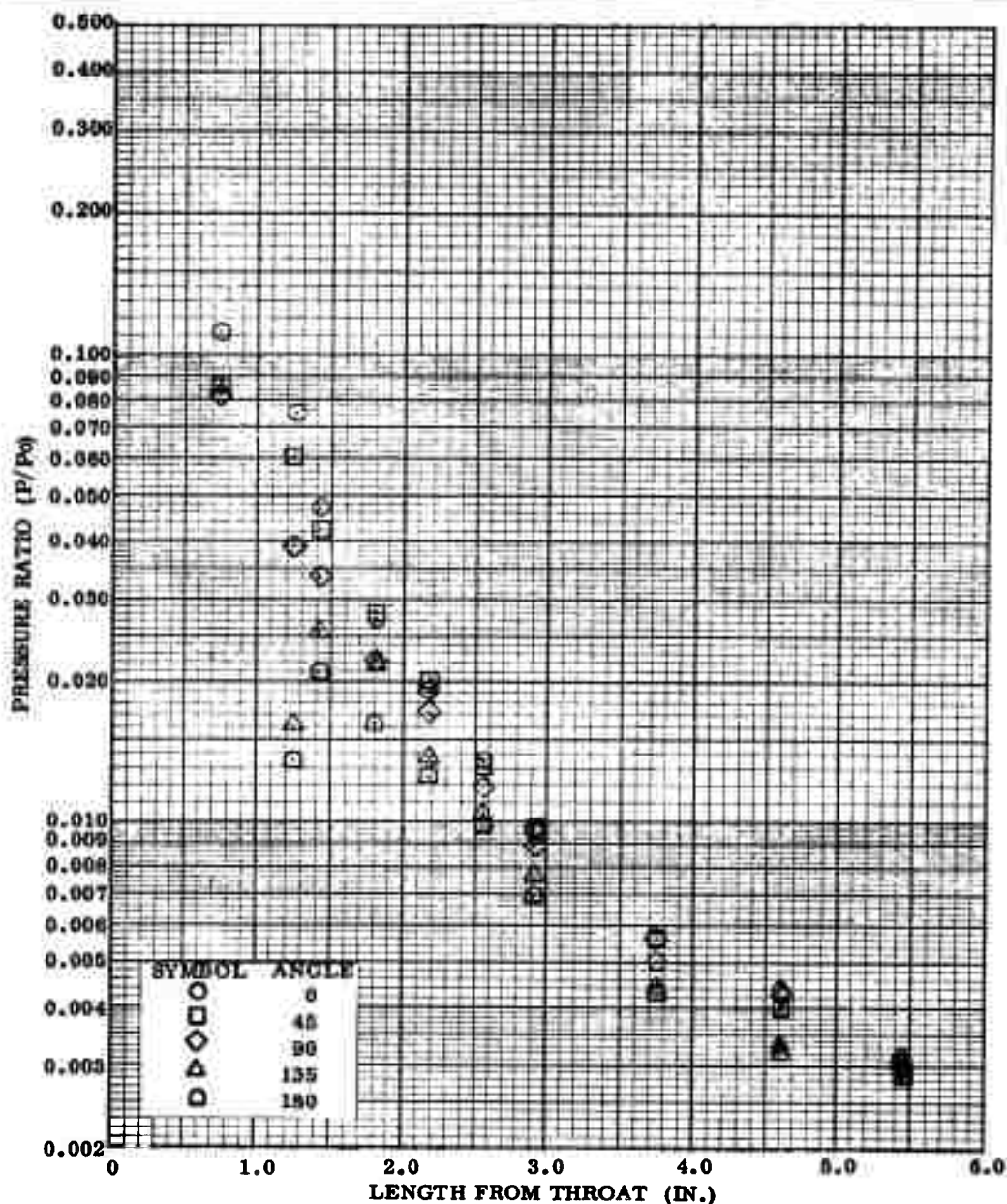
Flex-X Cold Flow Run No. 13 , Vector Angle 10 Degrees



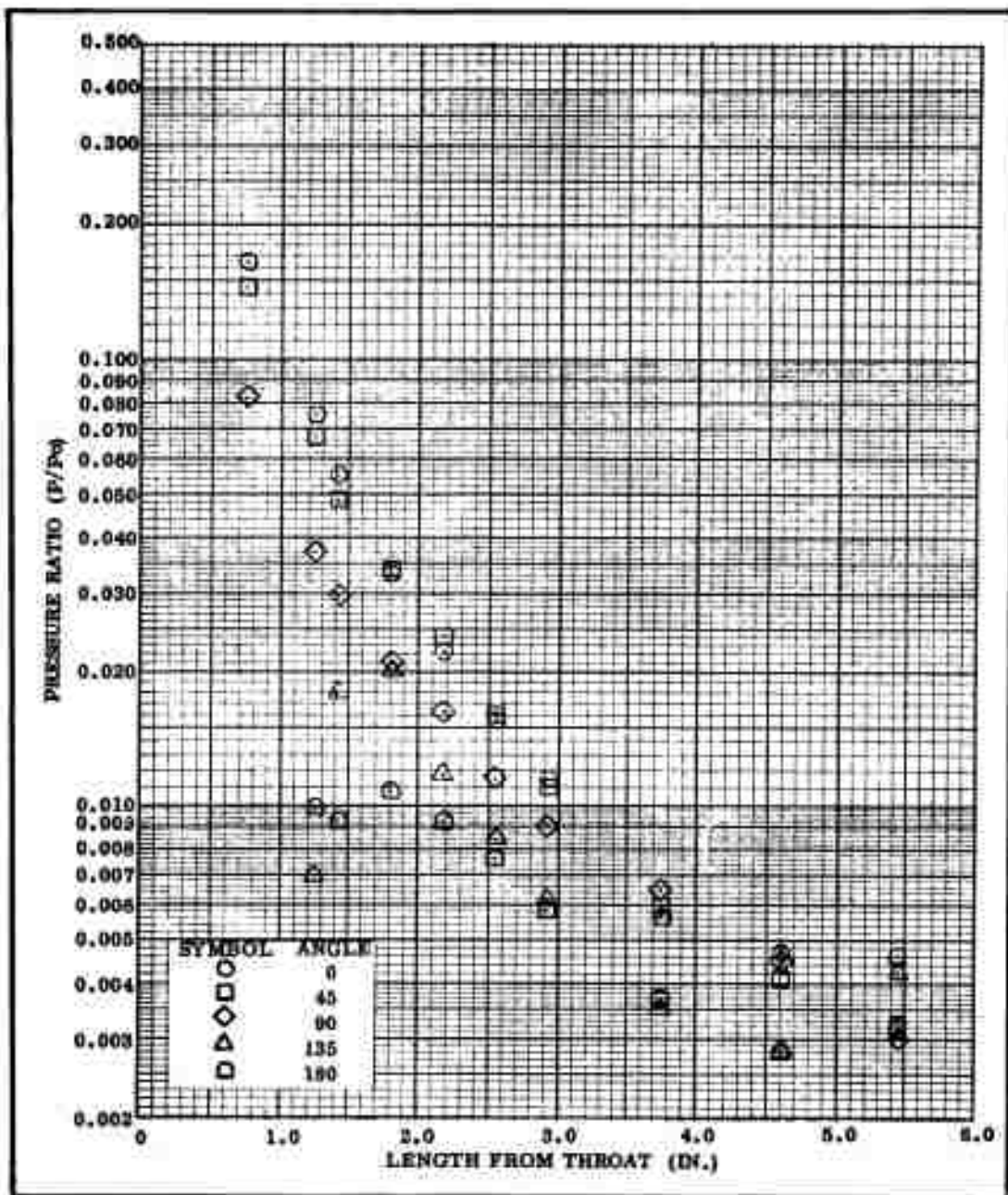
Flex-X Cold Flow Run No. 14 , Vector Angle 0 Degrees



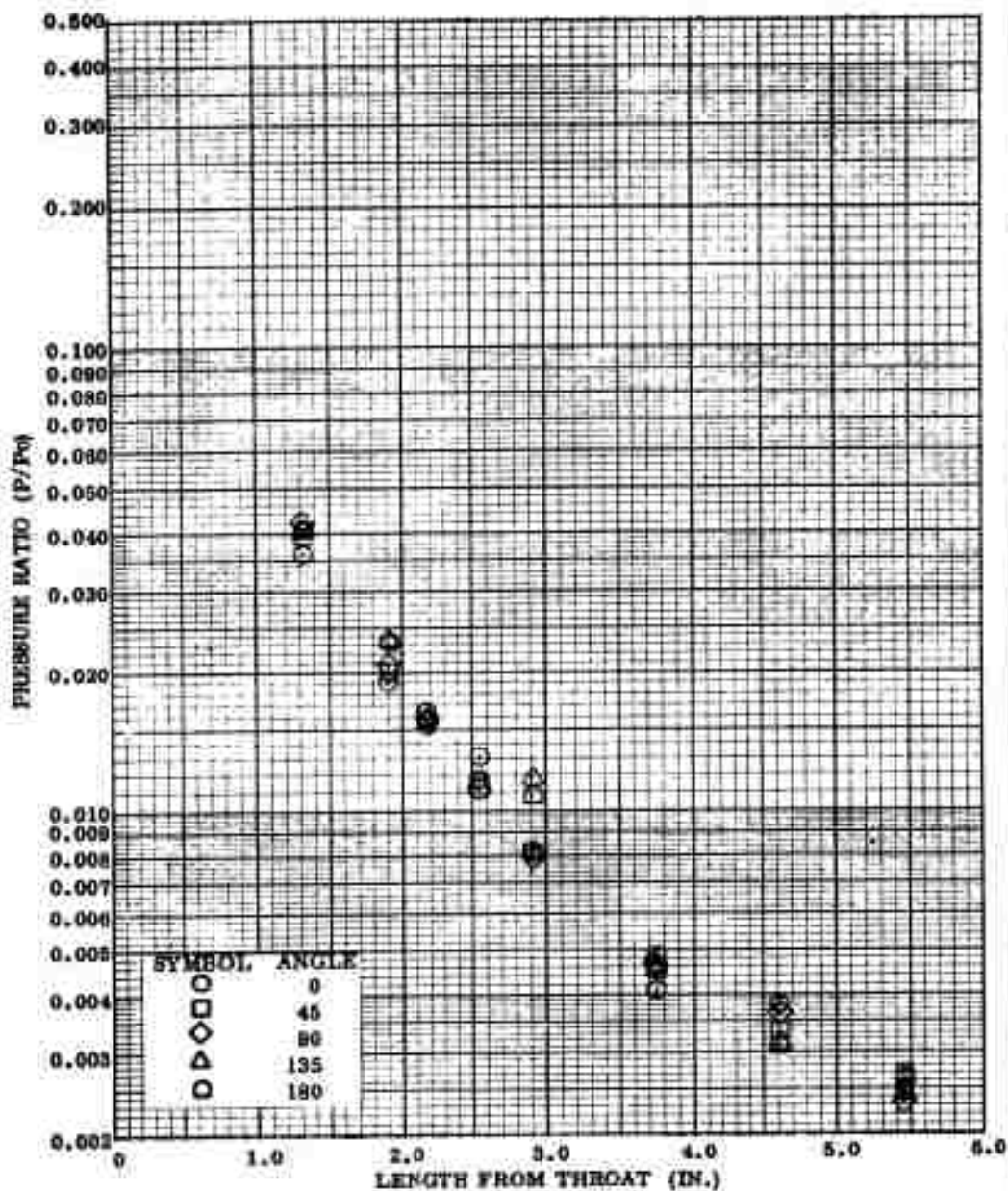
Flex-X Cold Flow Run No. 14 , Vector Angle 2.5 Degrees



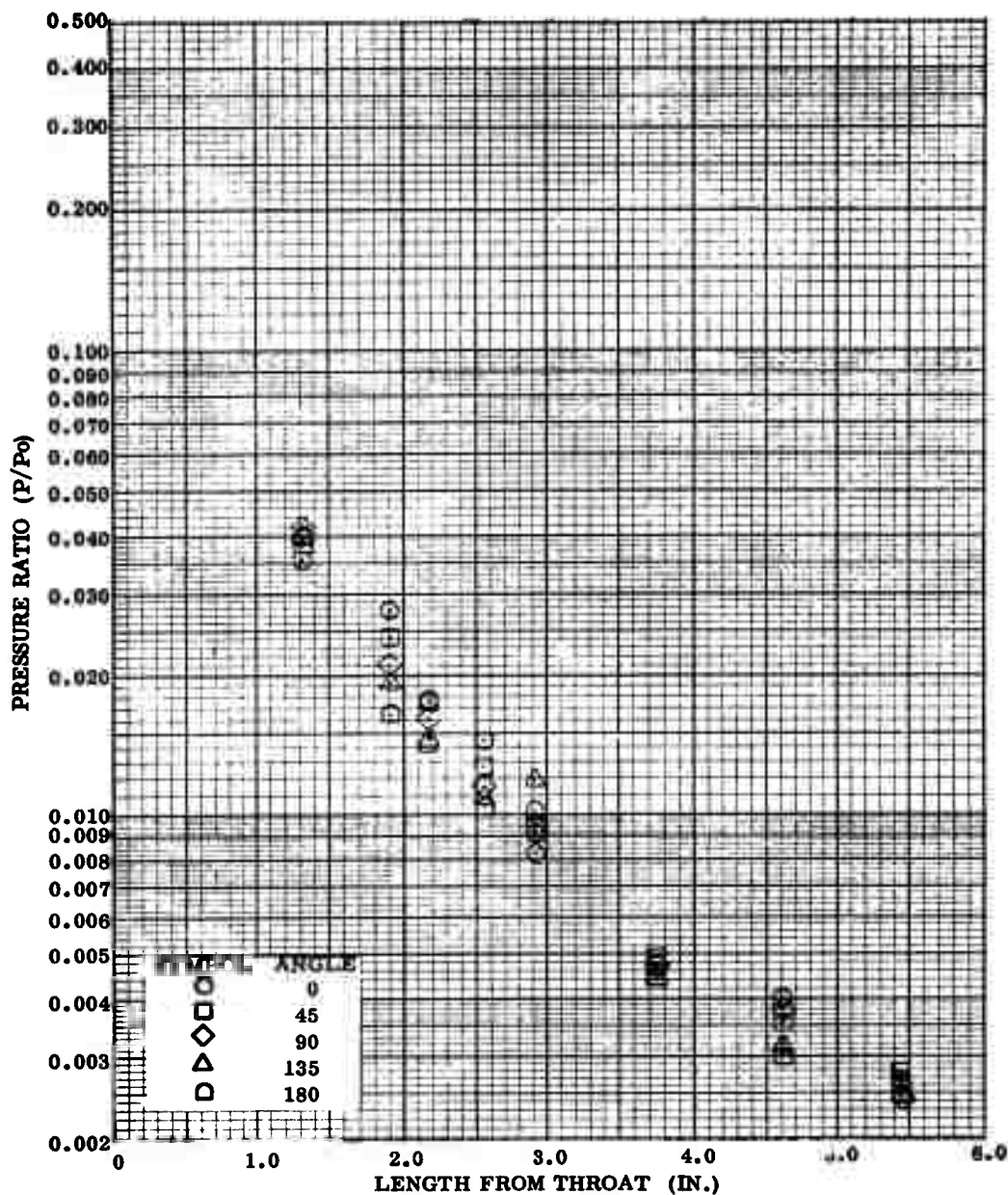
Flex-X Cold Flow Run No. 14, Vector Angle 5 Degrees



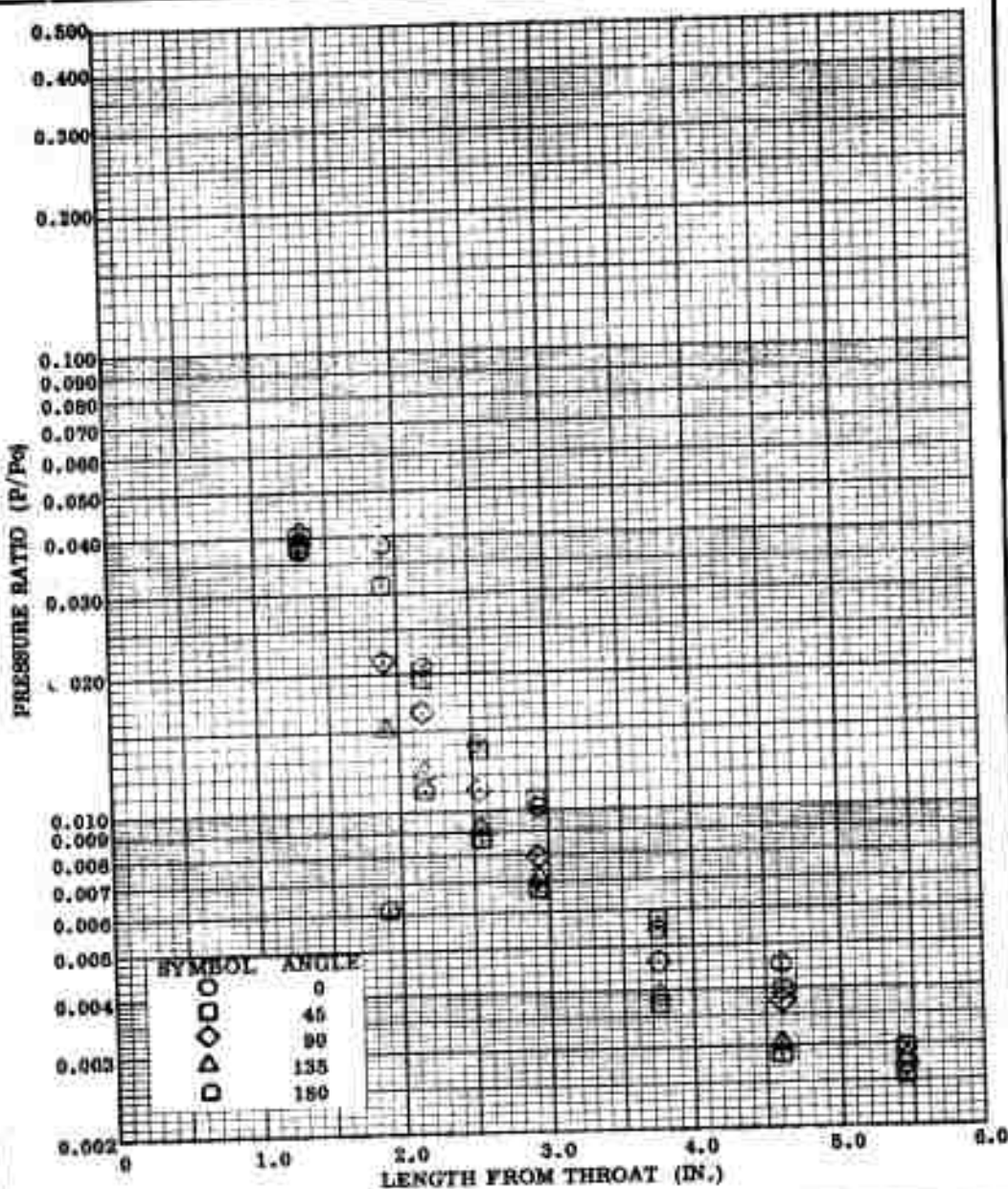
Flex-X Cold Flow Run No. 14 , Vector Angle 10 Degrees



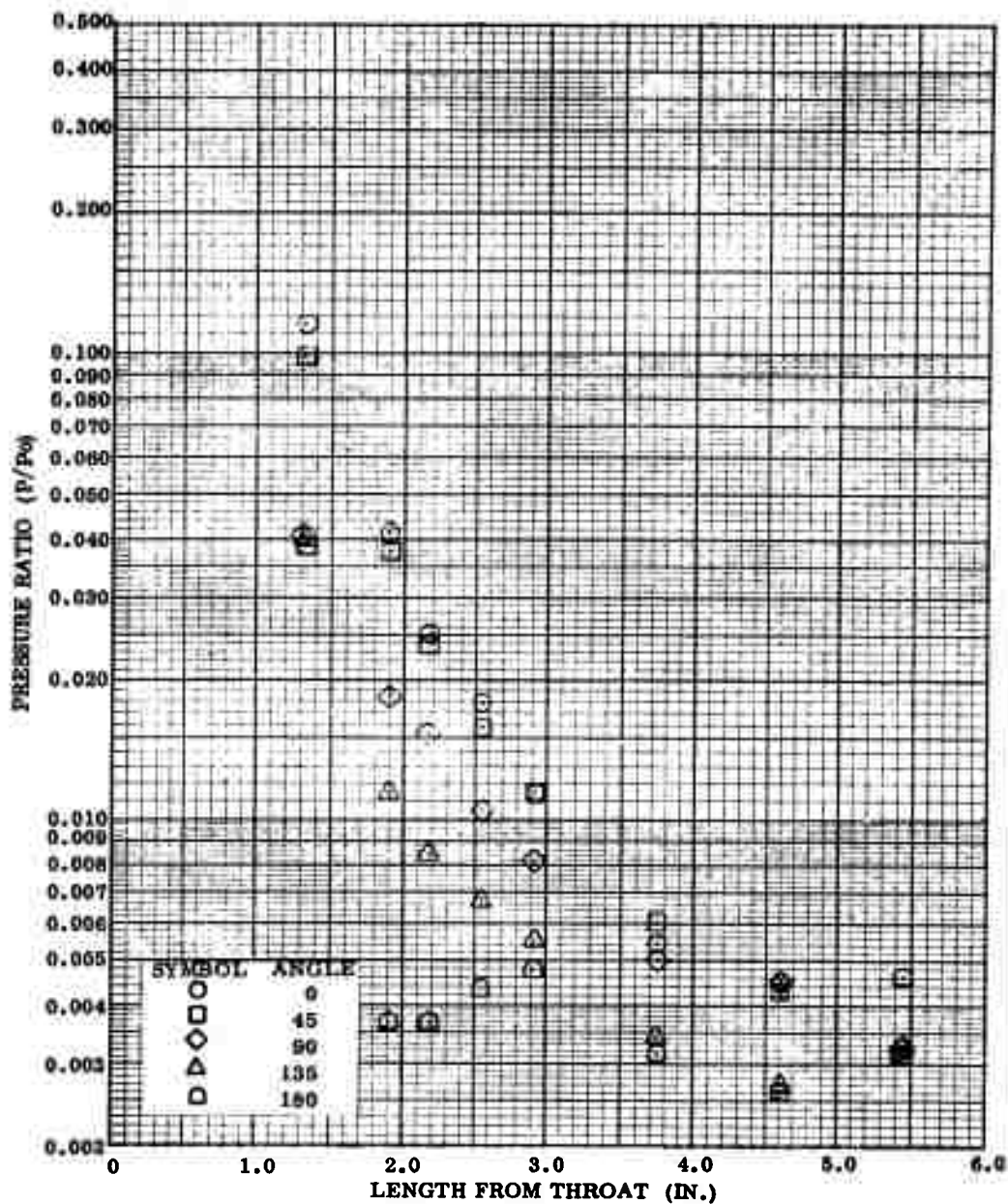
Flex-X Cold Flow Run No. 15, Vector Angle 0 Degrees



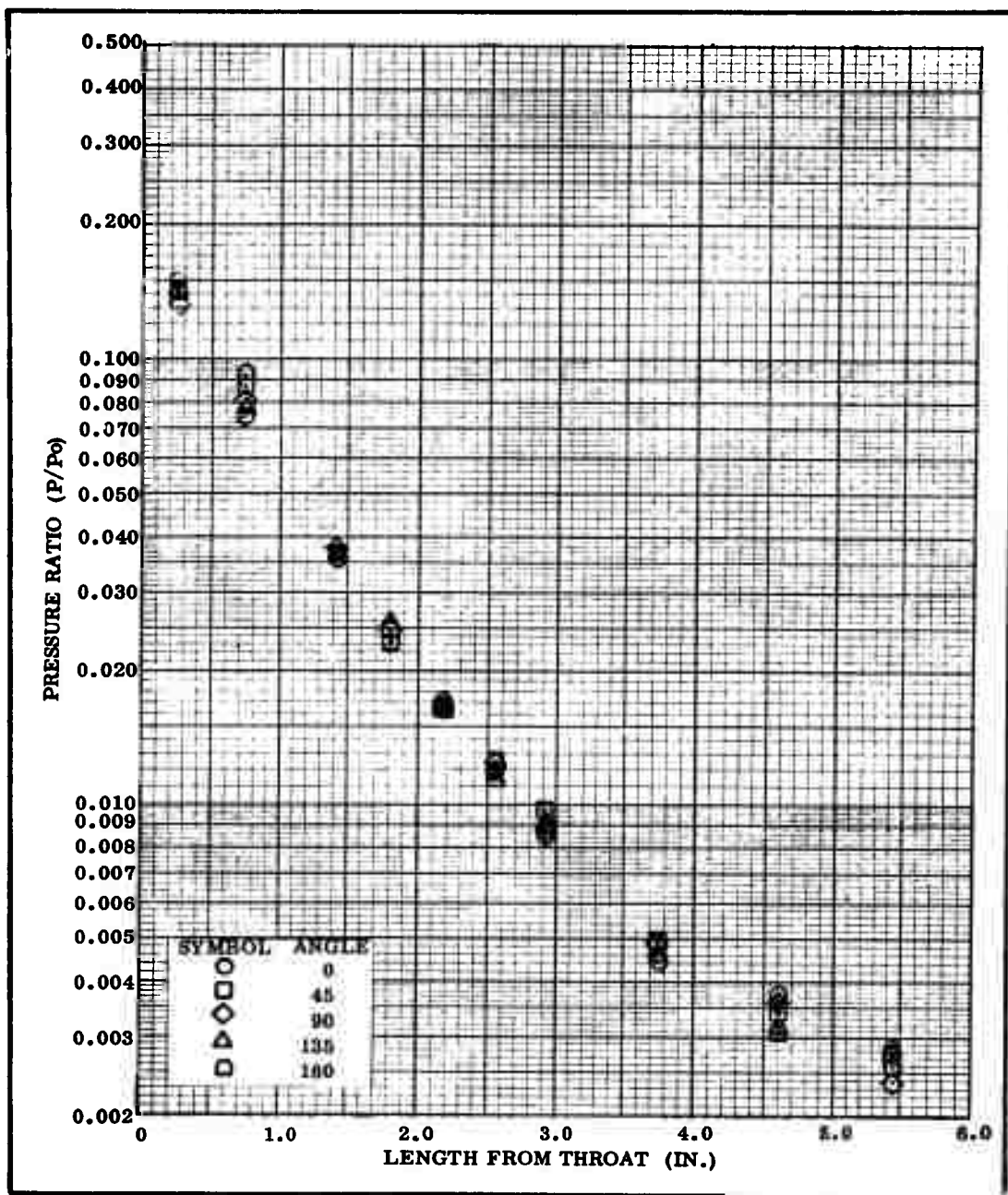
Flex-X Cold Flow Run No. 15, Vector Angle 2.5 Degrees



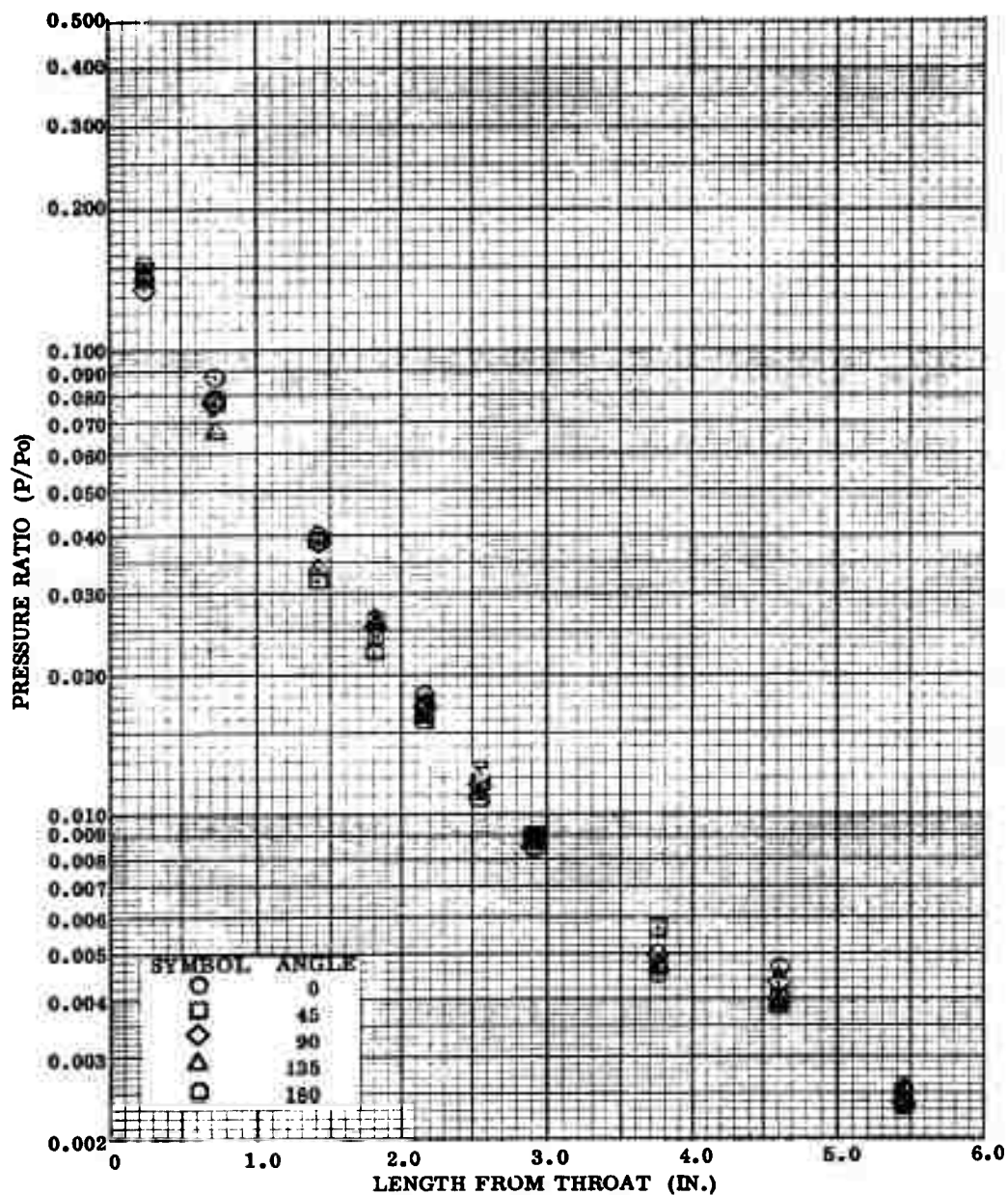
Flex-X Cold Flow Run No. 15, Vector Angle 5 Degrees



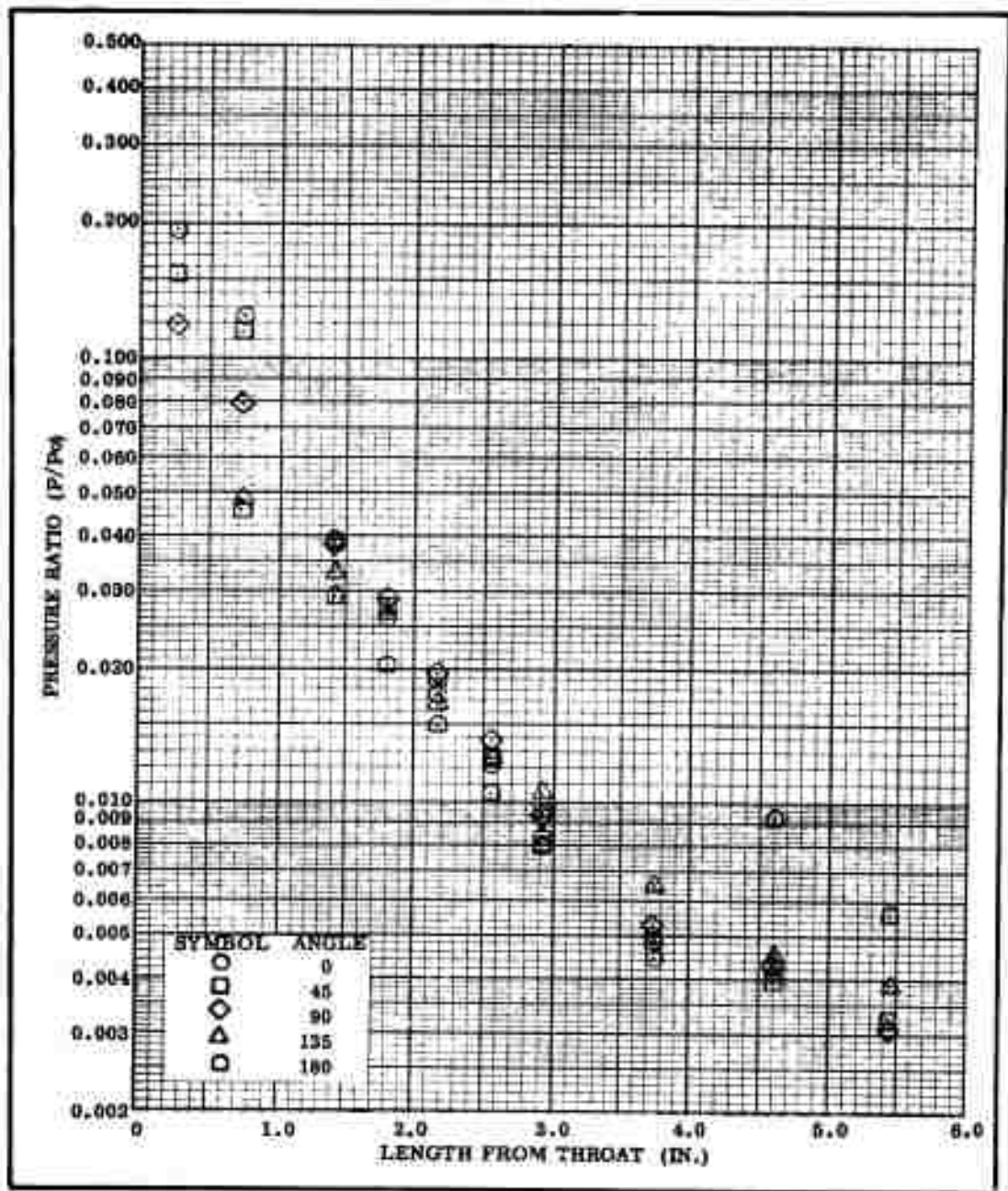
Flex-X Cold Flow Run No. 15, Vector Angle 10 Degrees



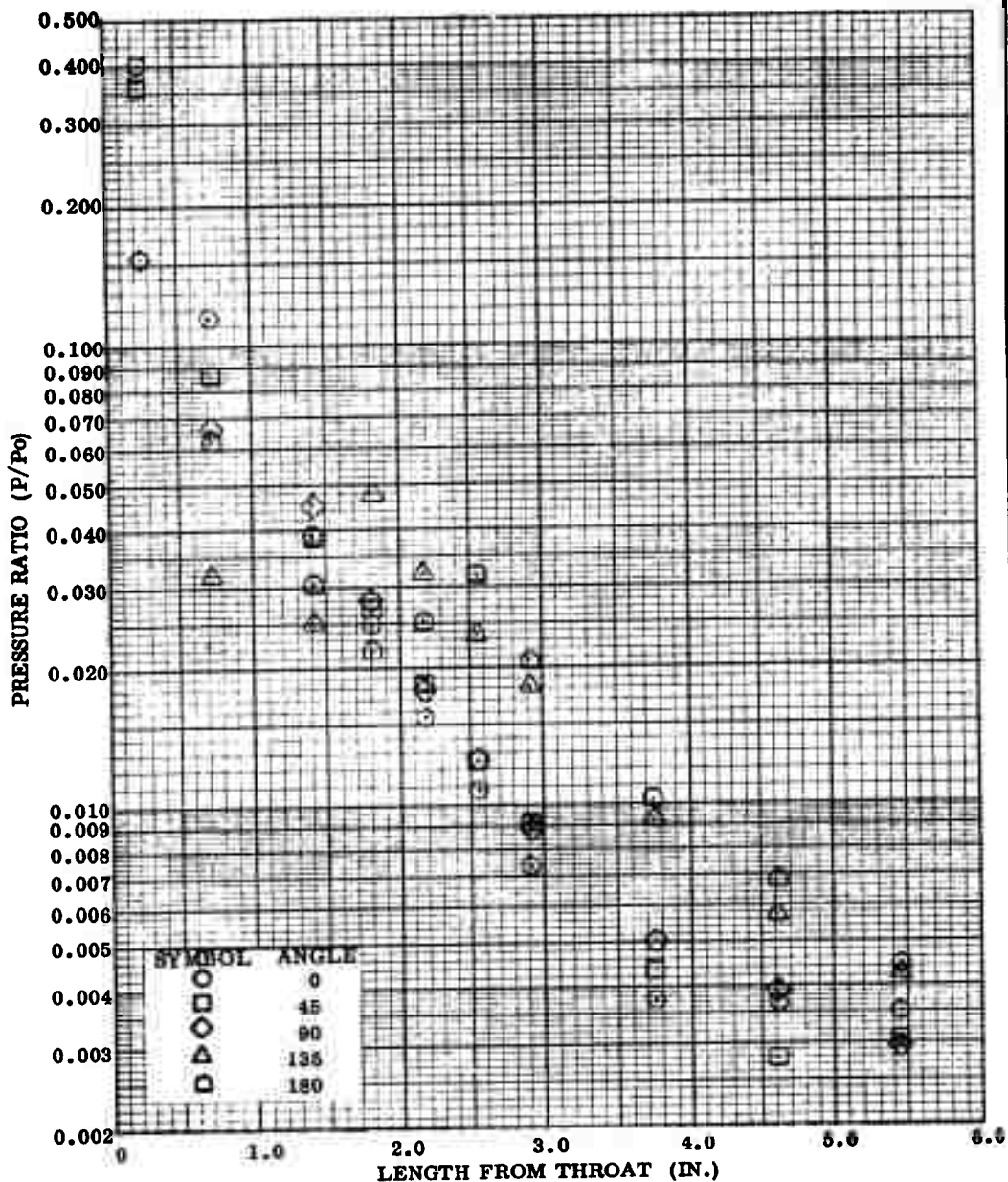
Flex-X Cold Flow Run No. 16, Vector Angle 0 Degrees



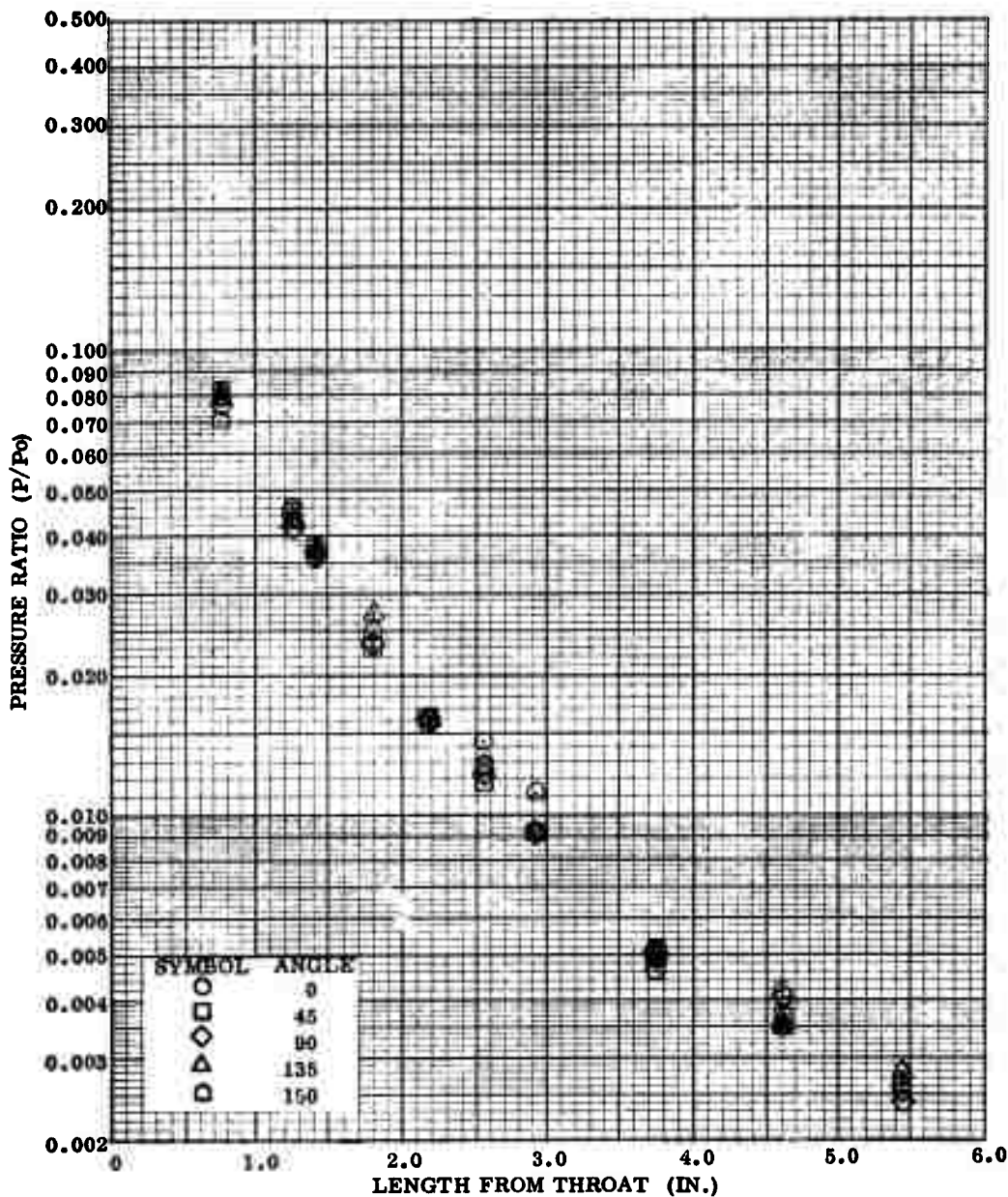
Flex-X Cold Flow Run No. 16 , Vector Angle 2.5 Degrees



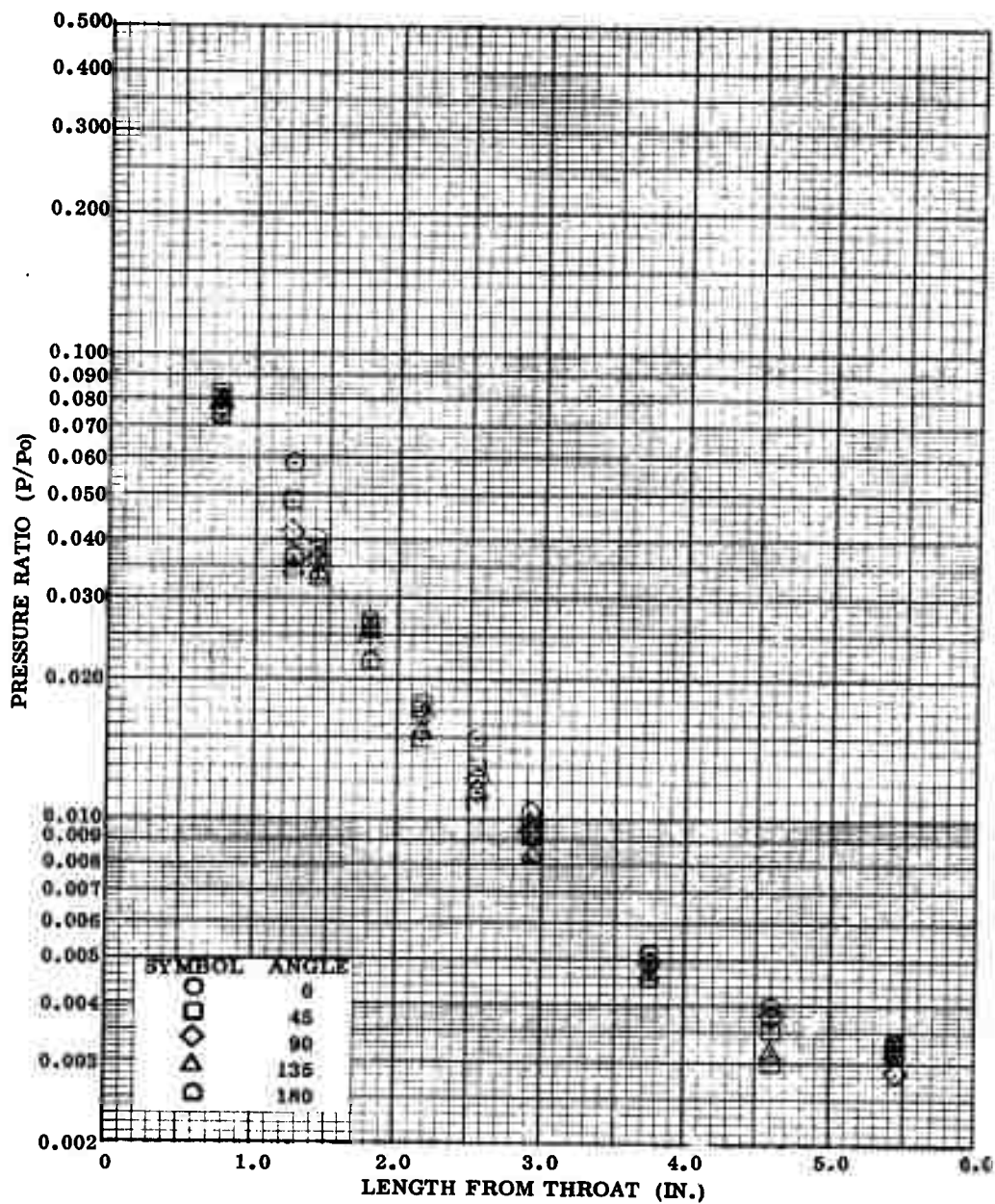
Flex-X Cold Flow Run No. 16 , Vector Angle 5 Degrees



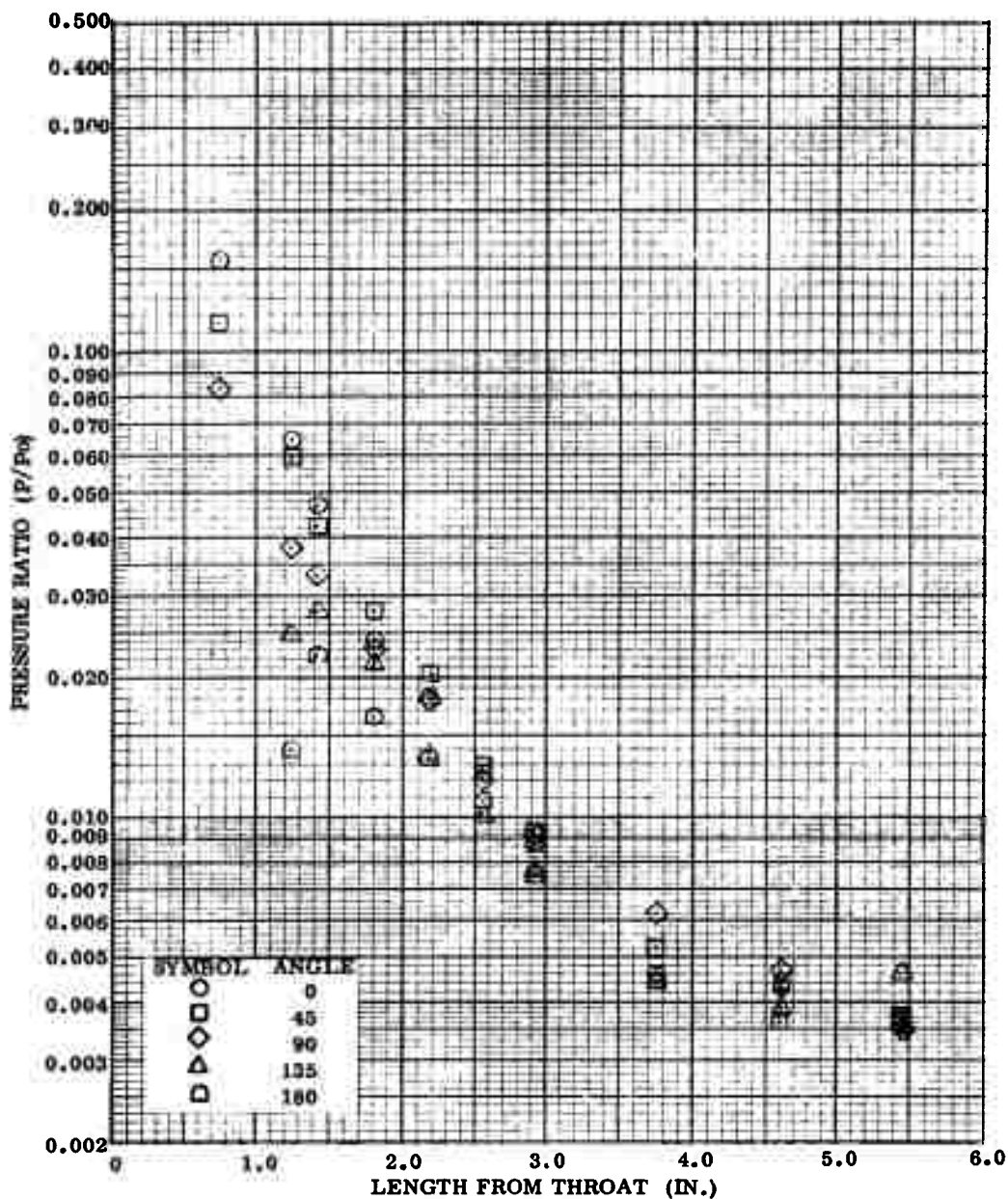
Flex-X Cold Flow Run No. 16 , Vector Angle 10 Degrees



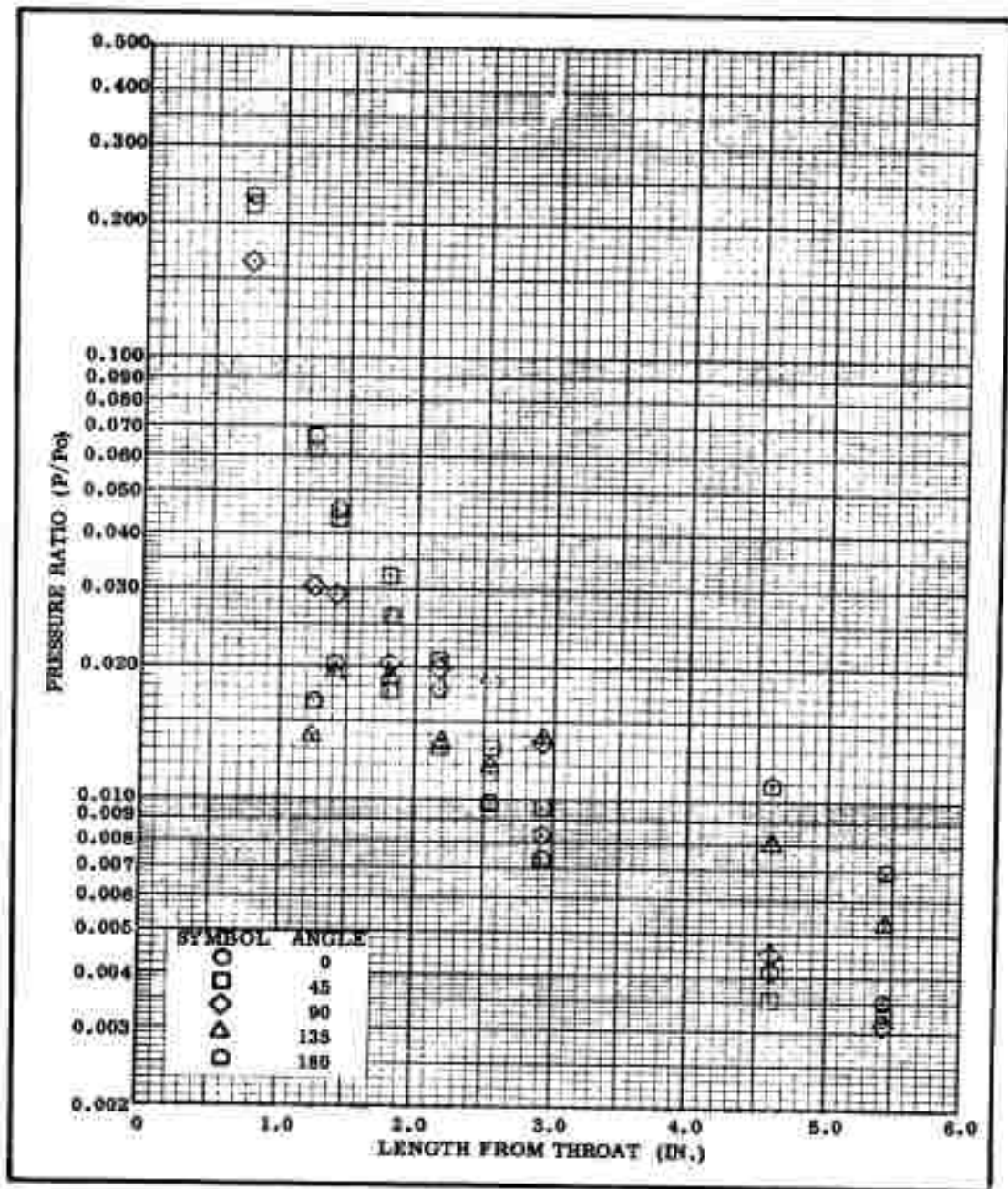
Flex-X Cold Flow Run No. 17 , Vector Angle 0 Degrees



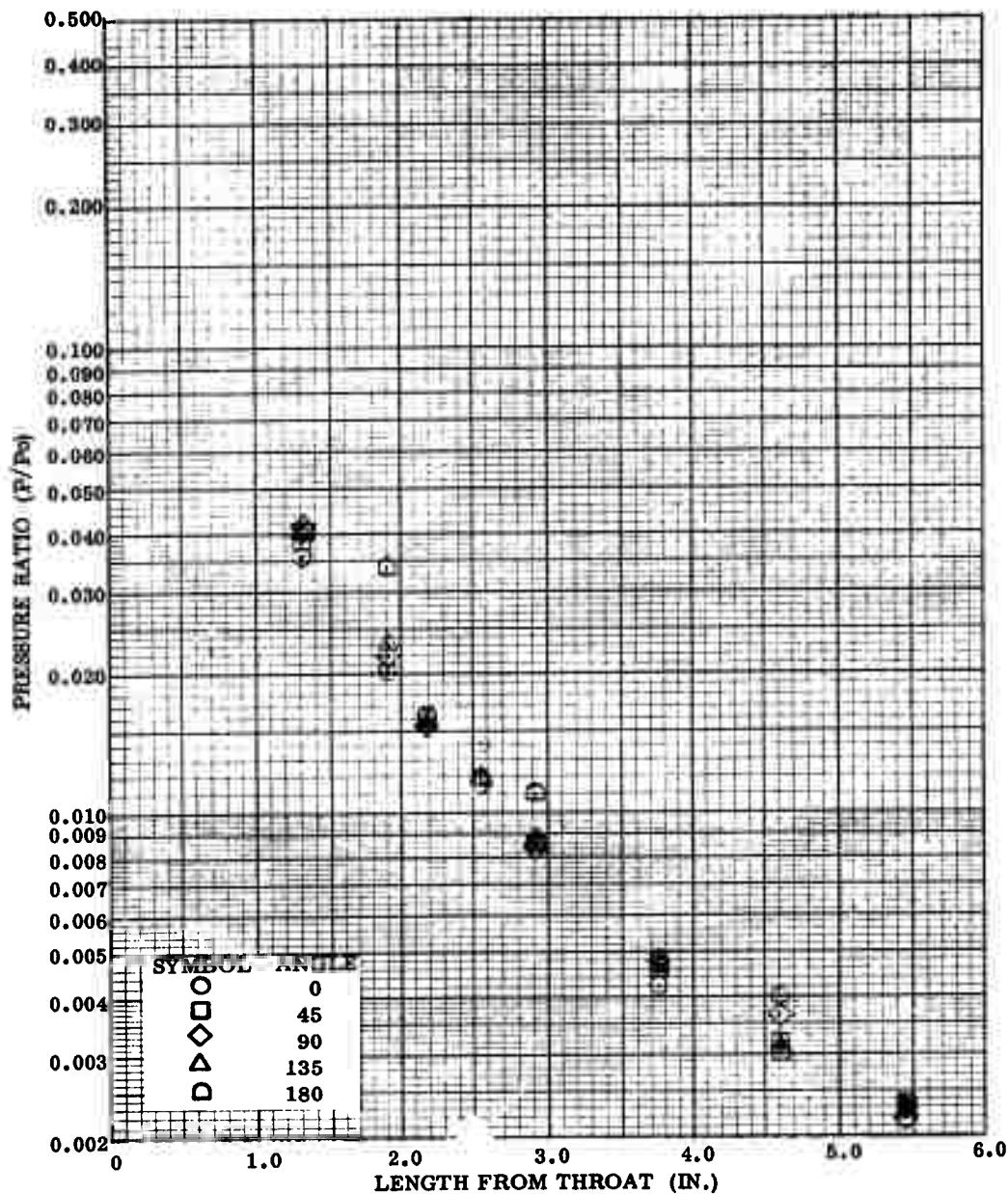
Flex-X Cold Flow Run No. 17 , Vector Angle 2.5 Degrees



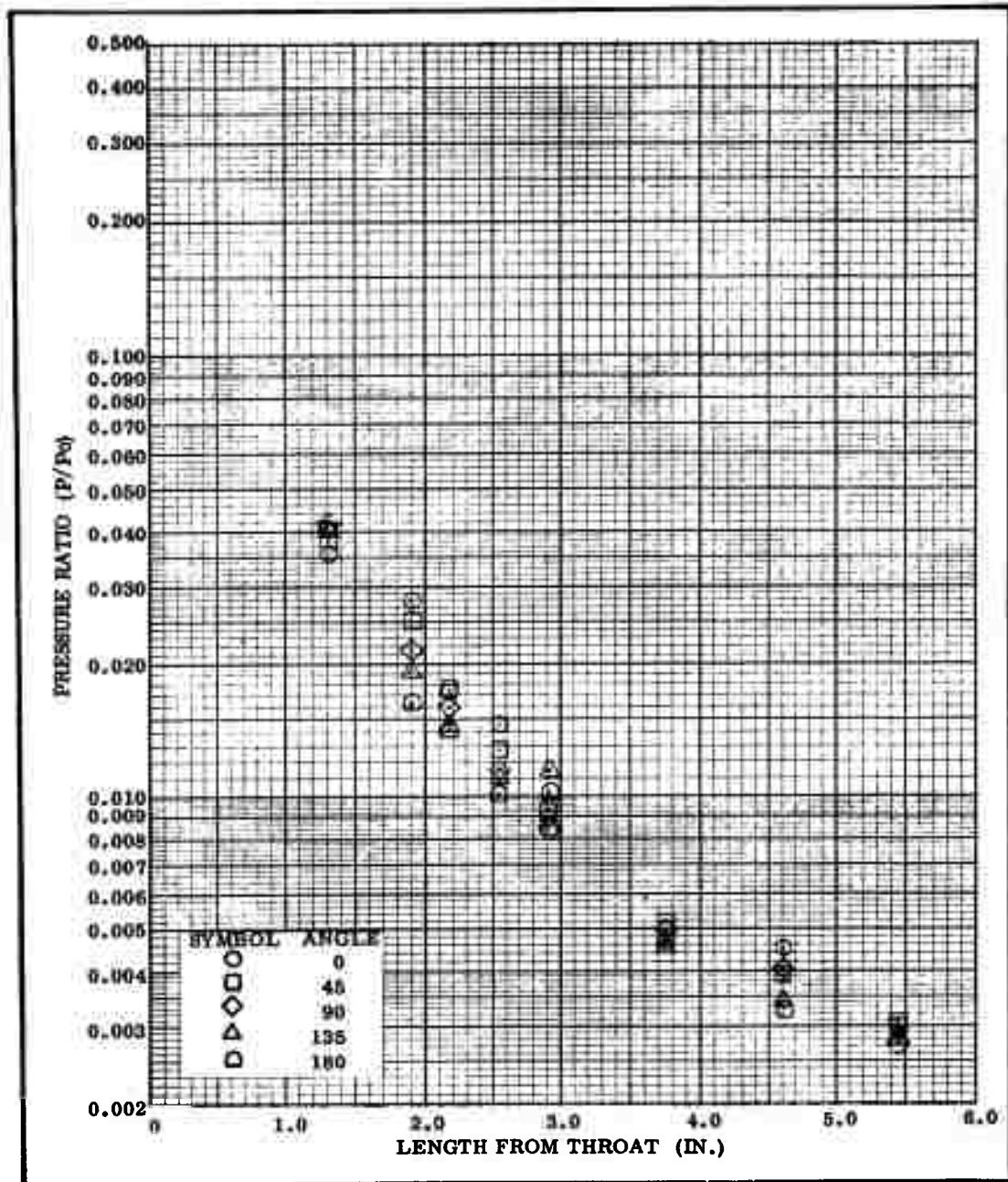
Flex-X Cold Flow Run No. 17 , Vector Angle 5 Degrees



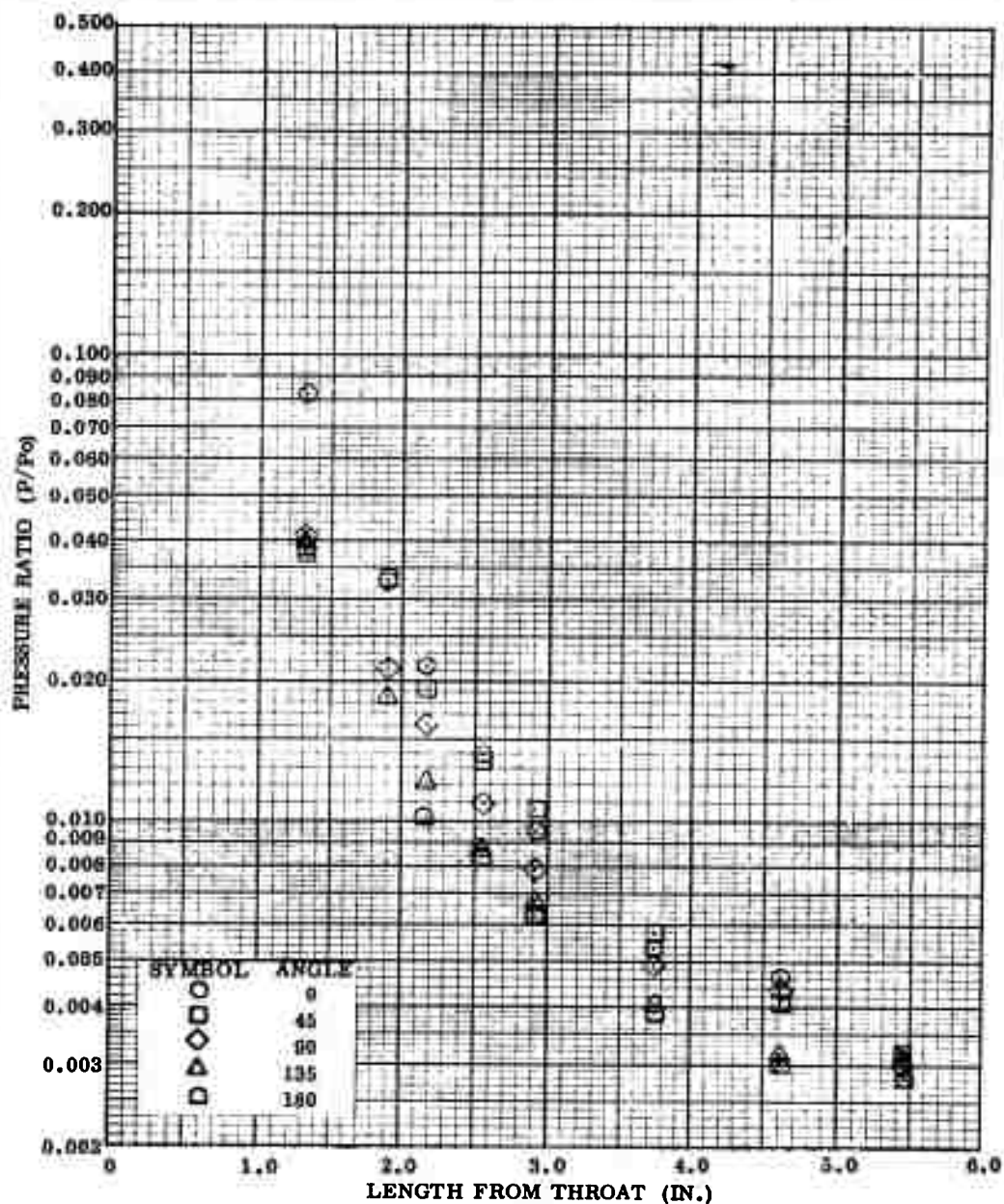
Flex-X Cold Flow Run No. 17 , Vector Angle 10 Degrees



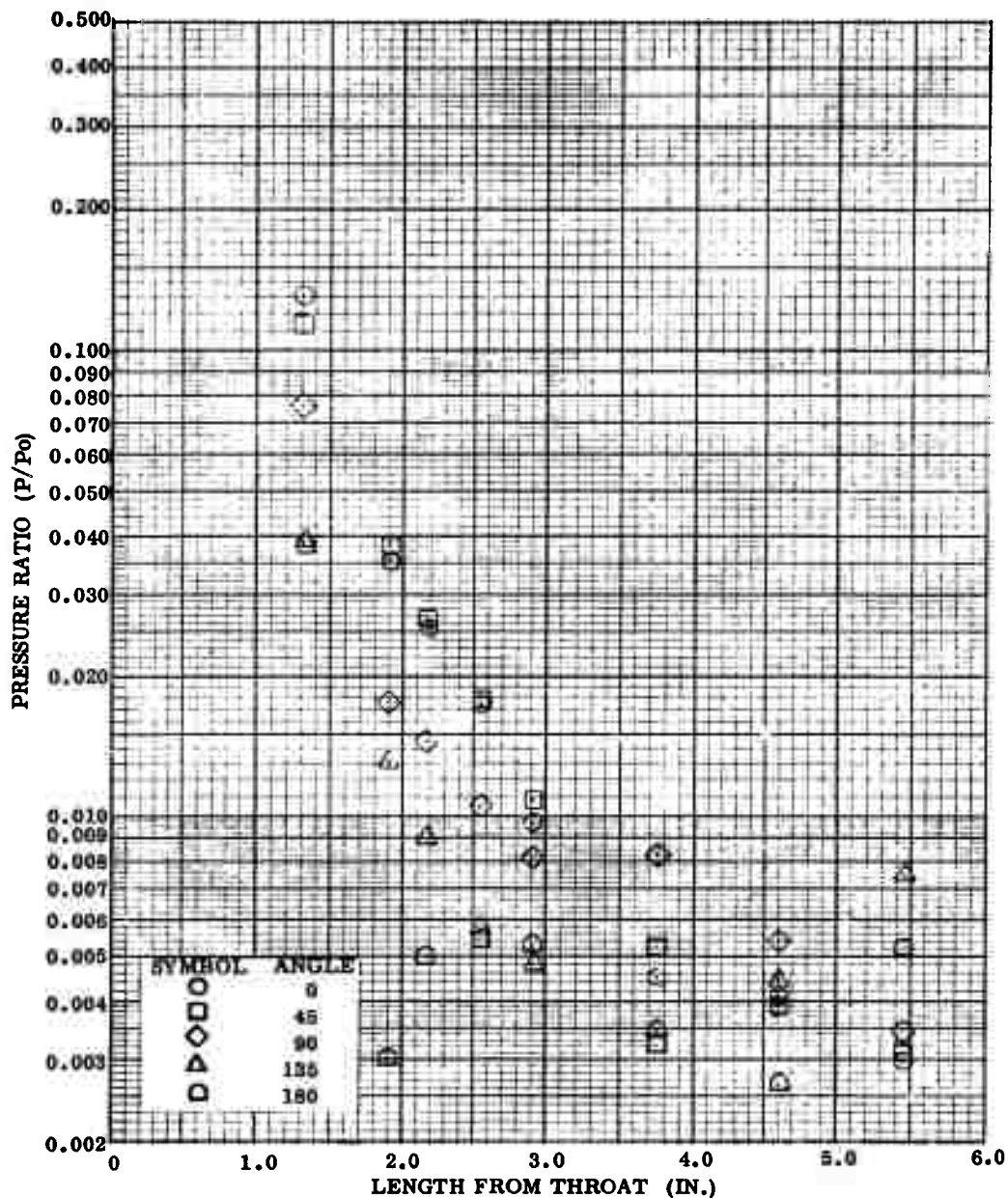
Flex-X Cold Flow Run No. 18 , Vector Angle 0 Degrees



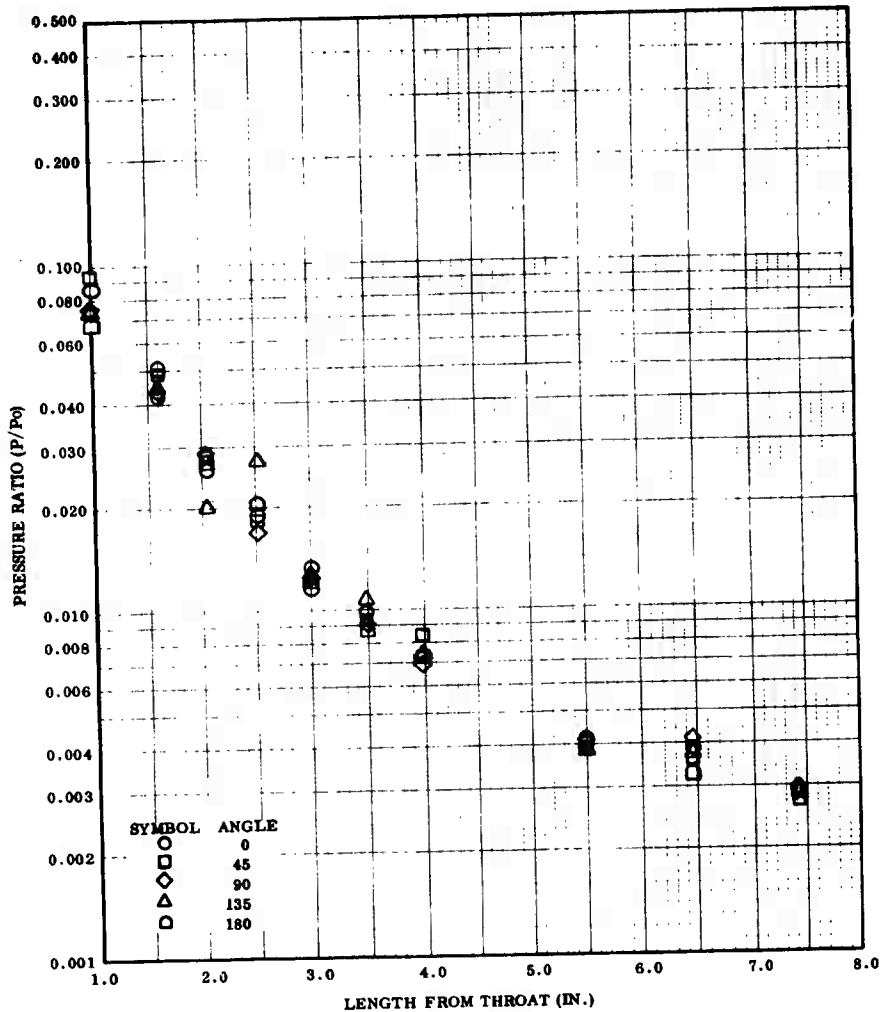
Flex-X Cold Flow Run No. 18 , Vector Angle 2.5 Degrees



Flex-X Cold Flow Run No. 18 , Vector Angle 5 Degrees

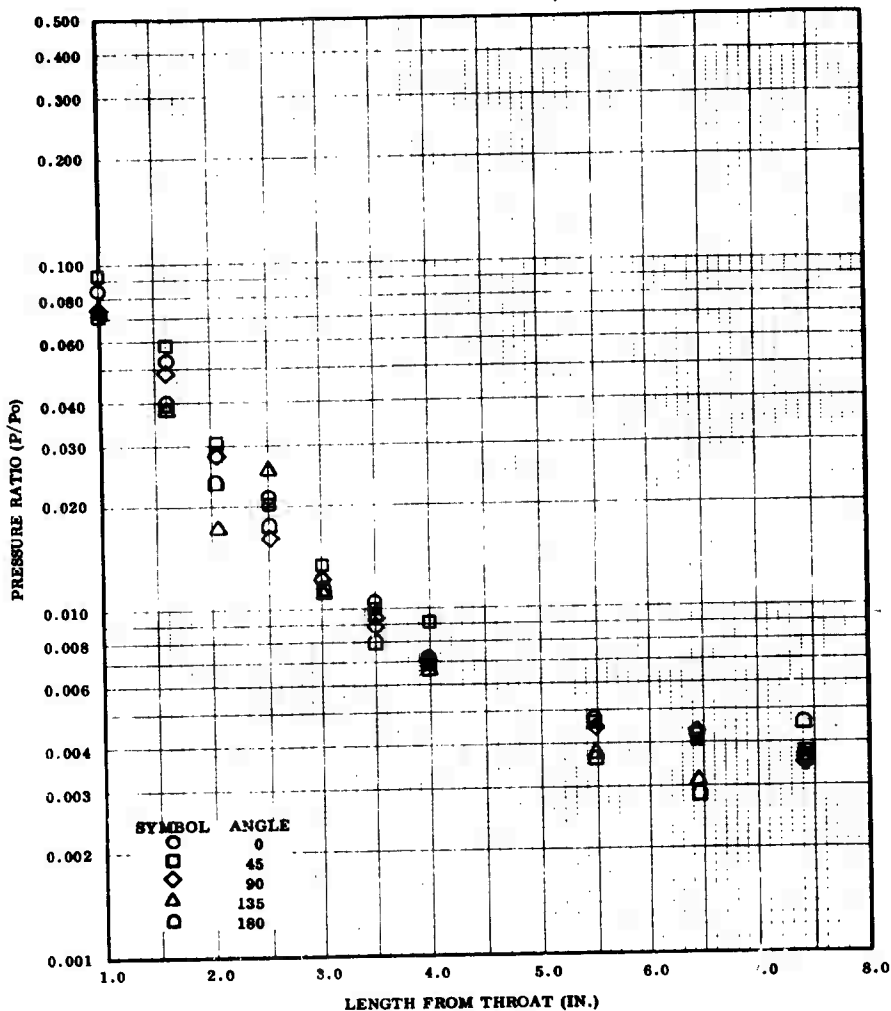


Flex-X Cold Flow Run No. 18 , Vector Angle 10 Degrees

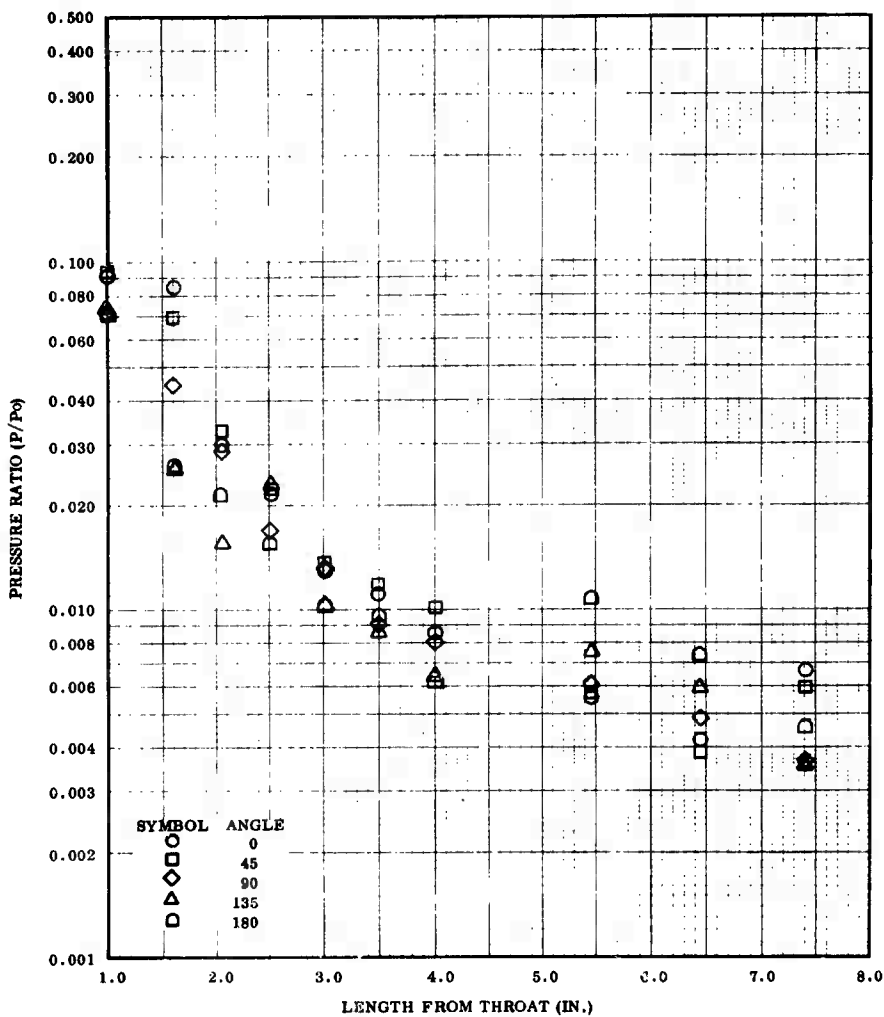


19523-43

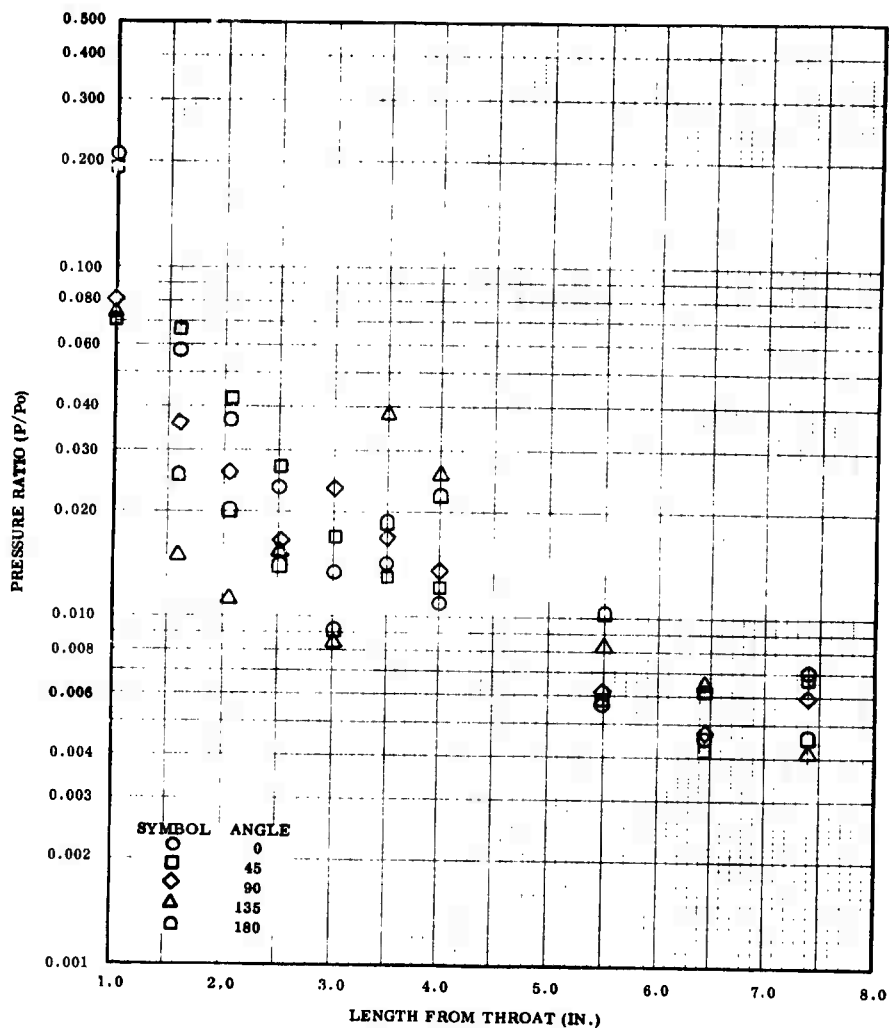
Flex-X Cold Flow Run No. 19, Vector Angle 0 Degrees



Flex-X Cold Flow Run No. 19, Vector Angle 2.5 Degrees

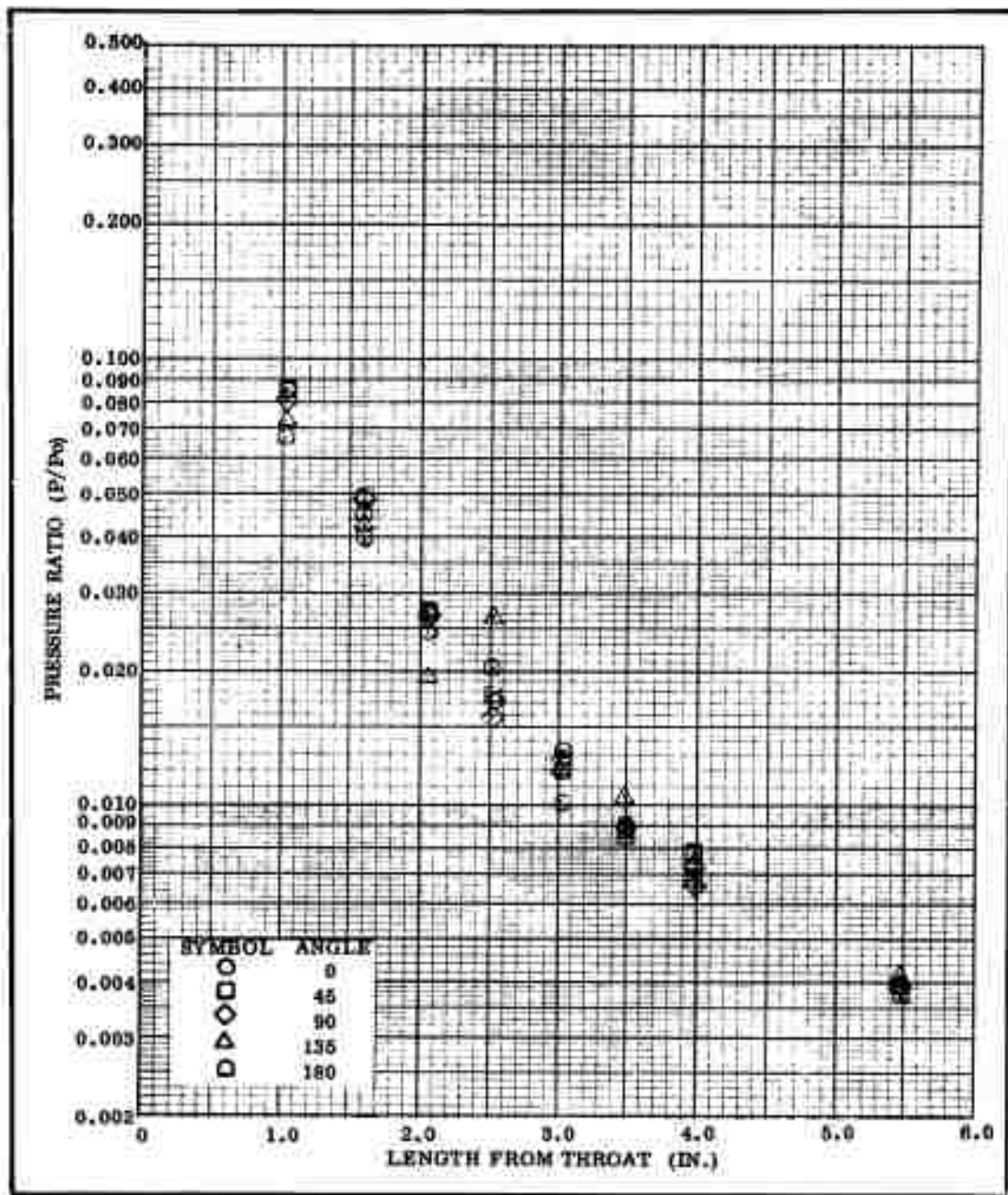


Flex-X Cold Flow Run No. 19, Vector Angle 5 Degrees

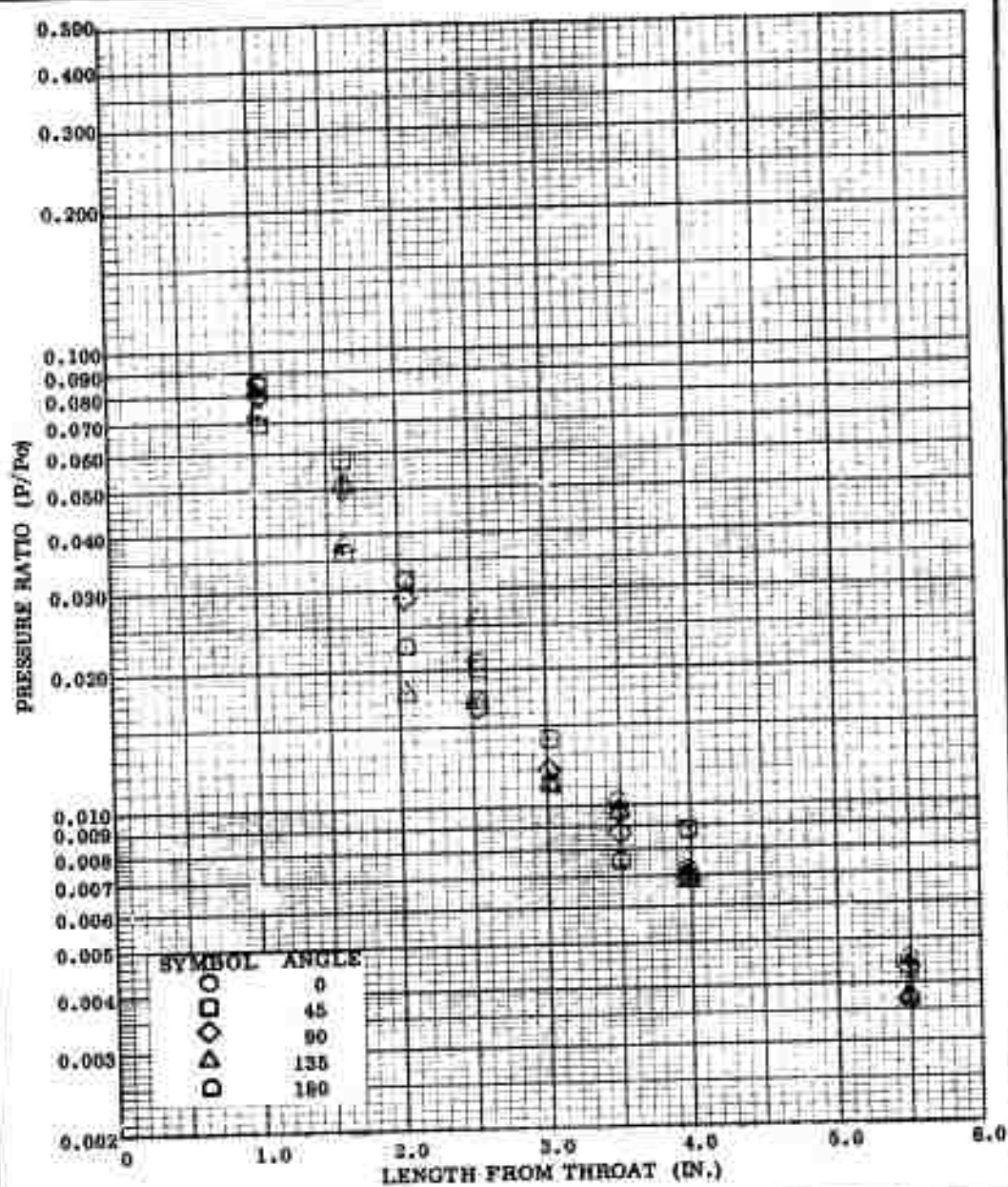


19523-40

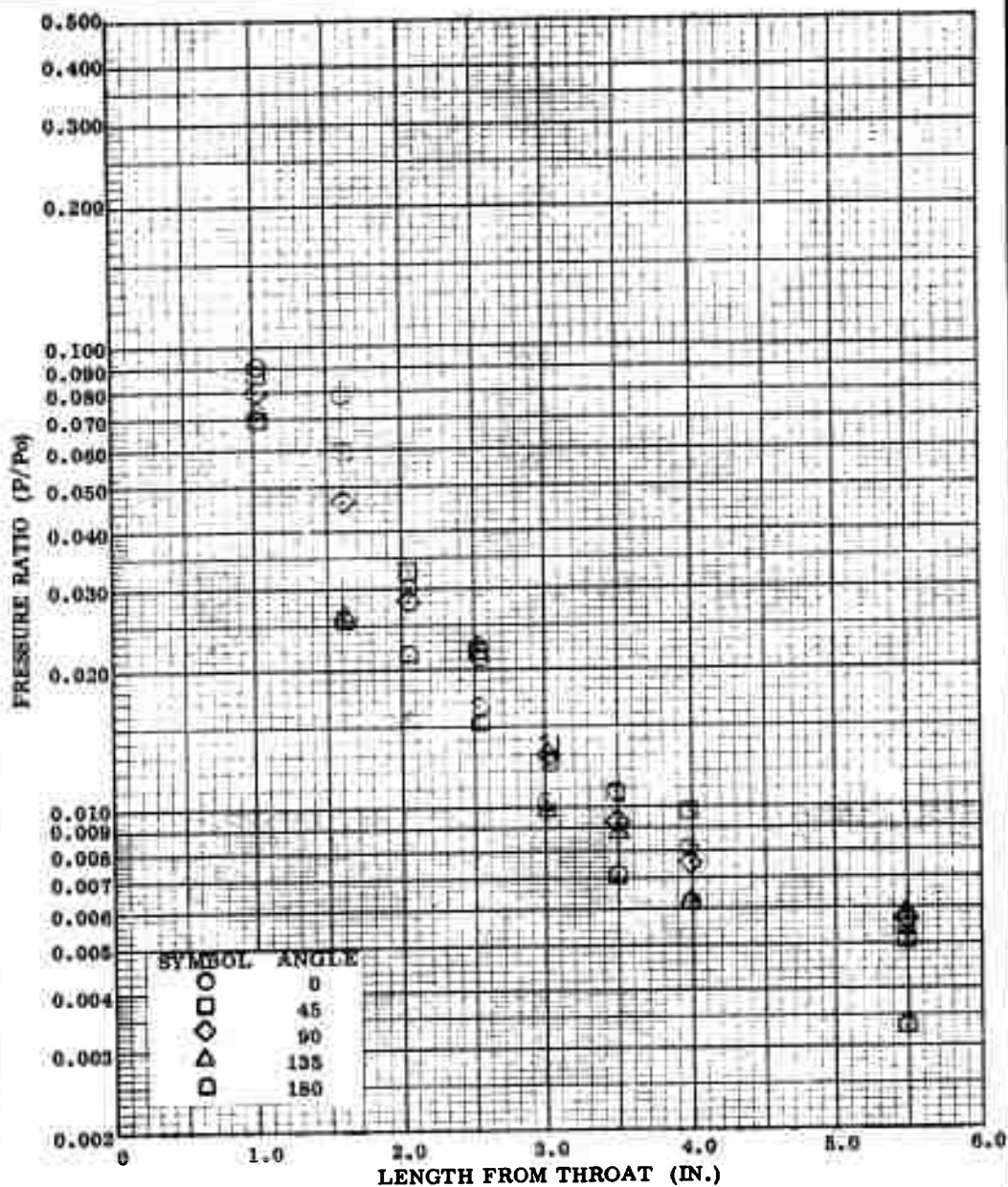
Flex-X Cold Flow Run No. 19, Vector Angle 10 Degrees



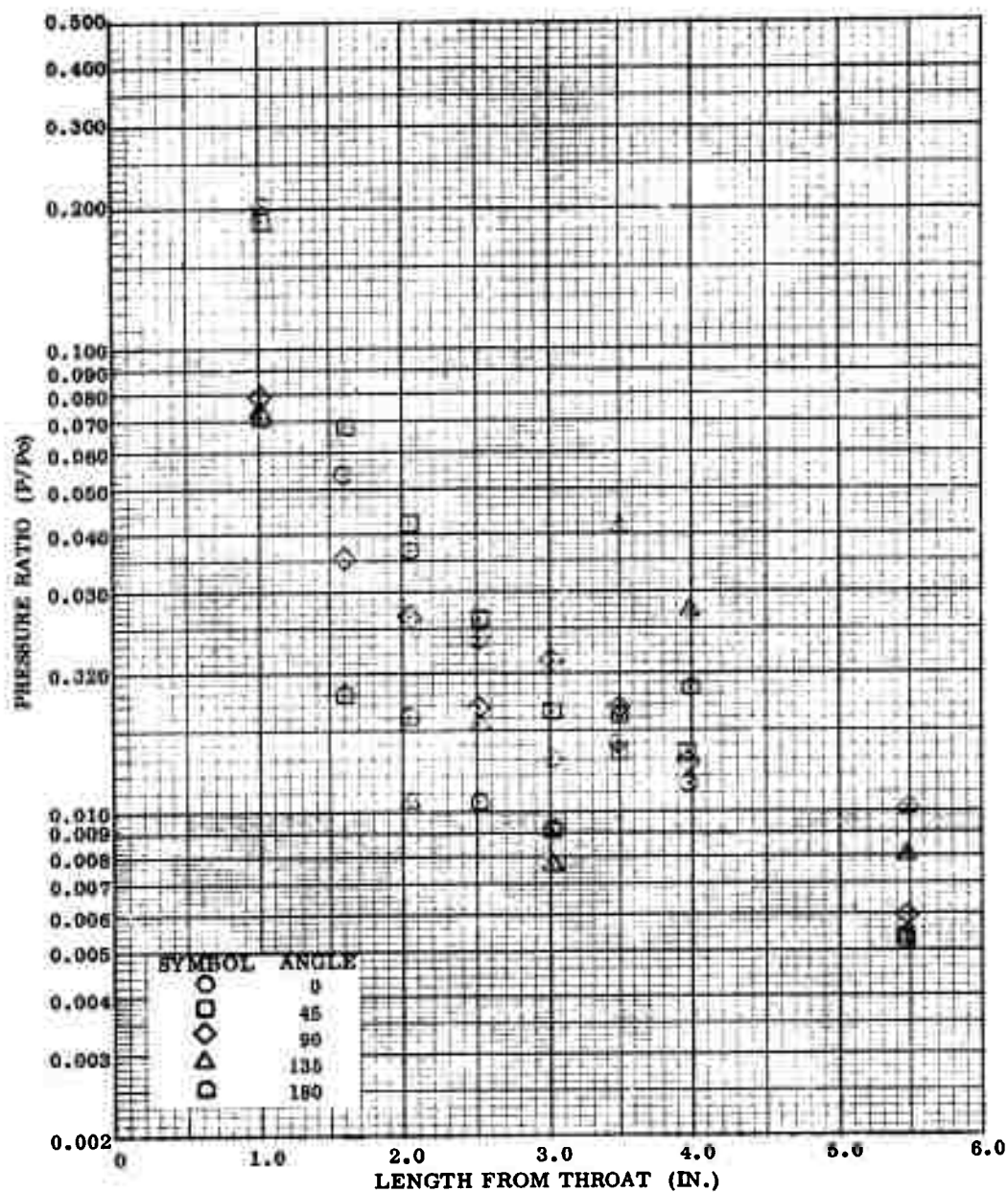
Flex-X Cold Flow Run No. 20 , Vector Angle 0 Degrees



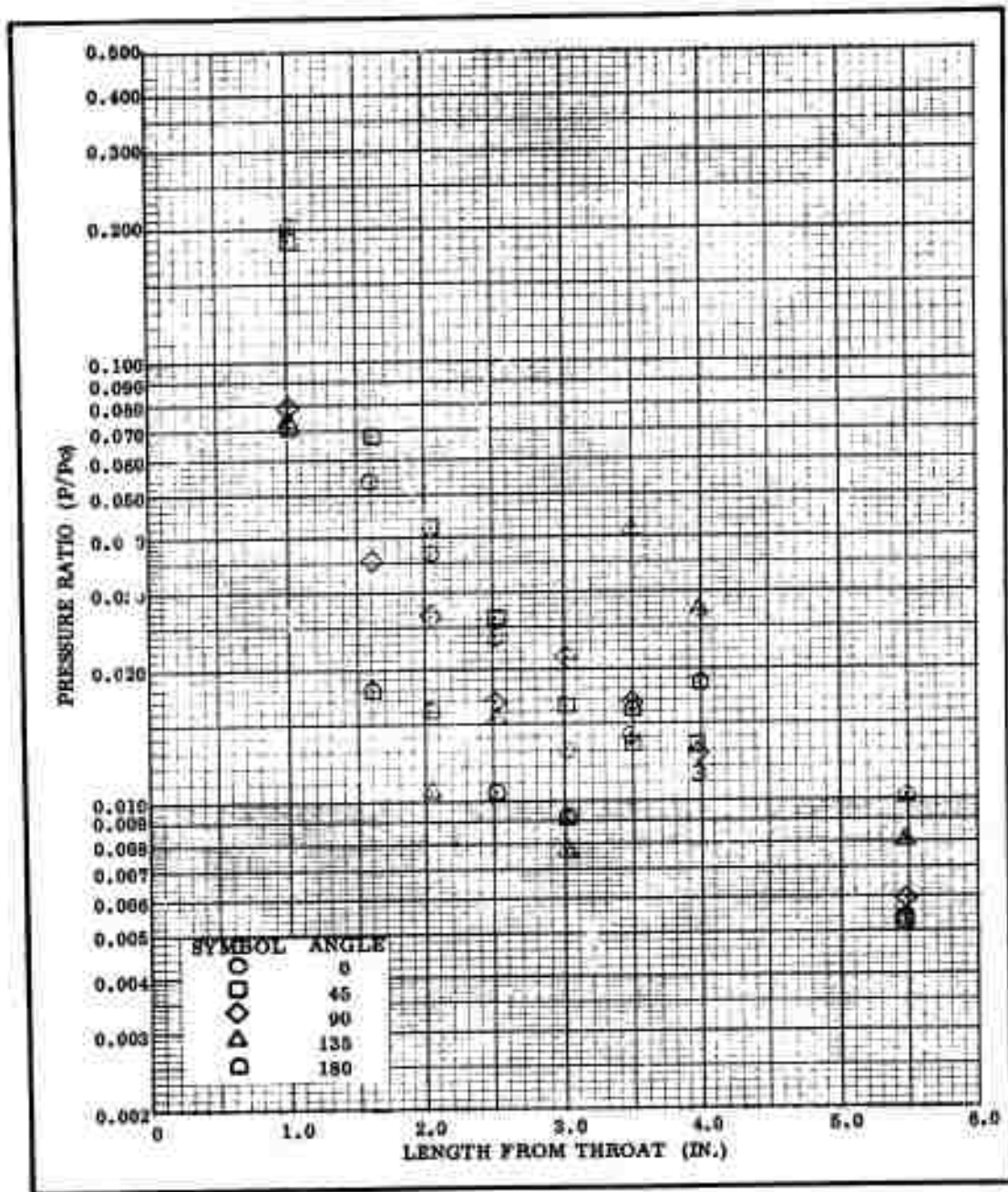
Flex-X Cold Flow Run No. 20 , Vector Angle 2.5 Degrees



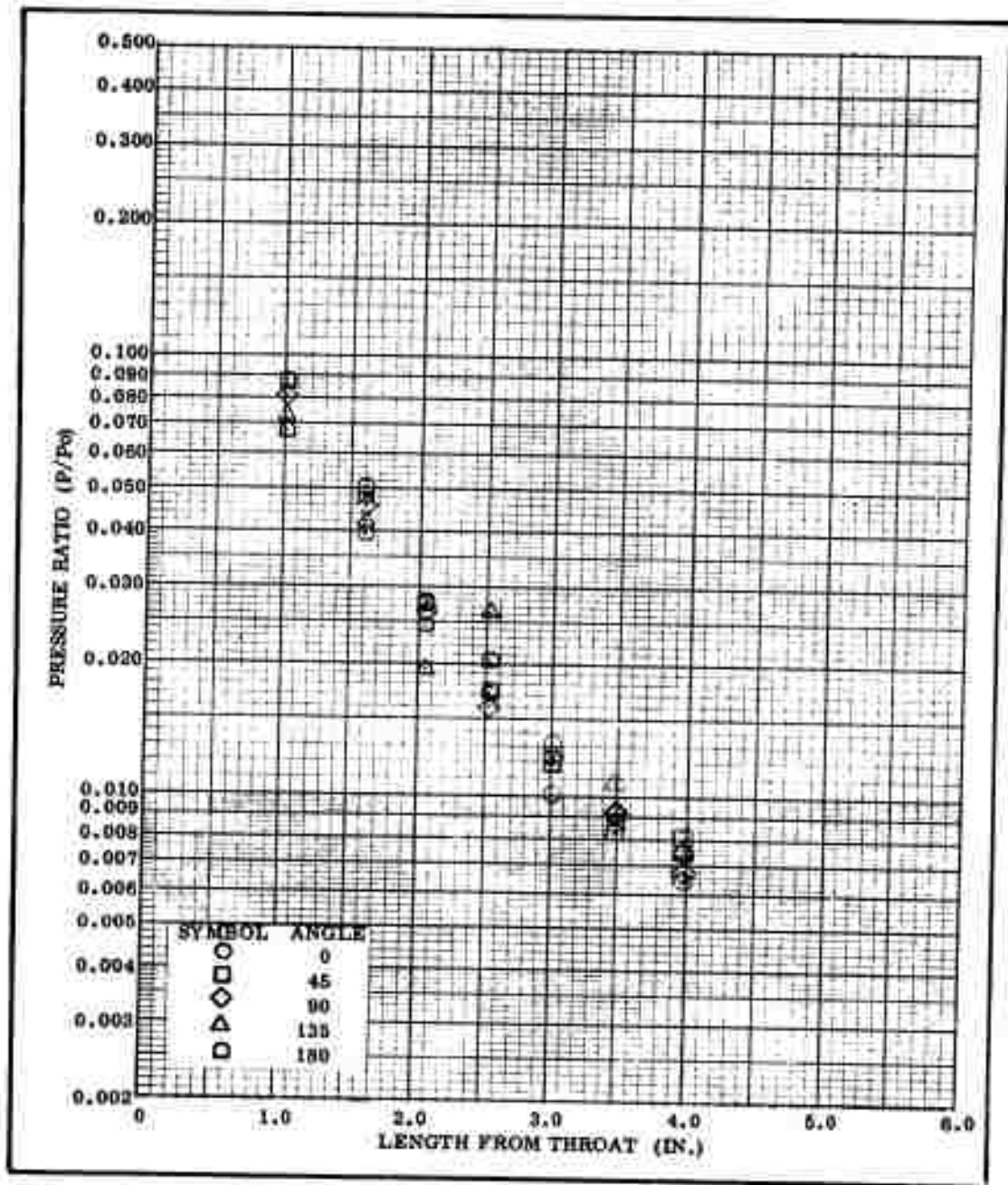
Flex-X Cold Flow Run No. 20, Vector Angle 5 Degrees



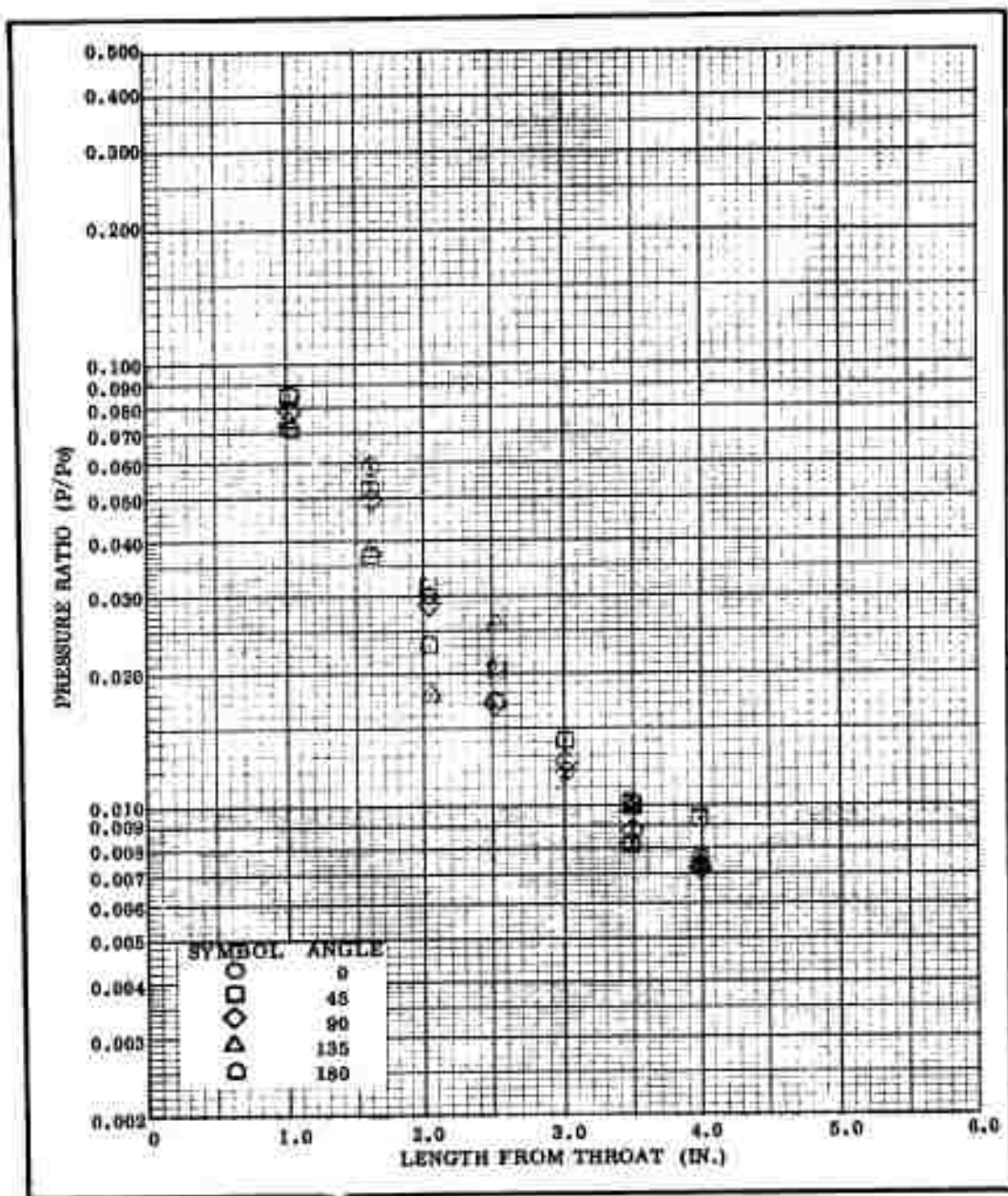
Flex-X Cold Flow Run No. 20 , Vector Angle 10 Degrees



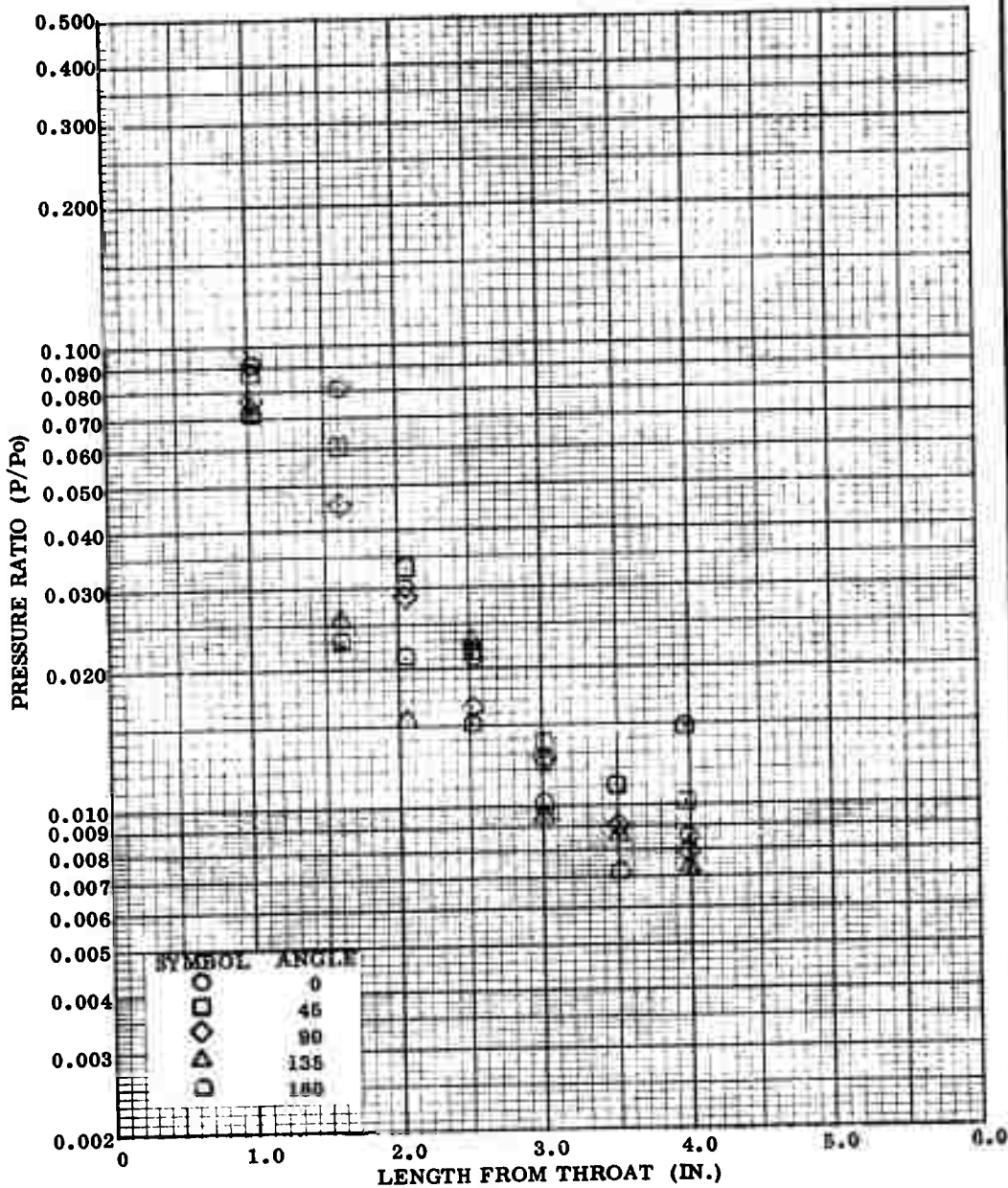
Flex-X Cold Flow Run No. 20 , Vector Angle 10 Degrees



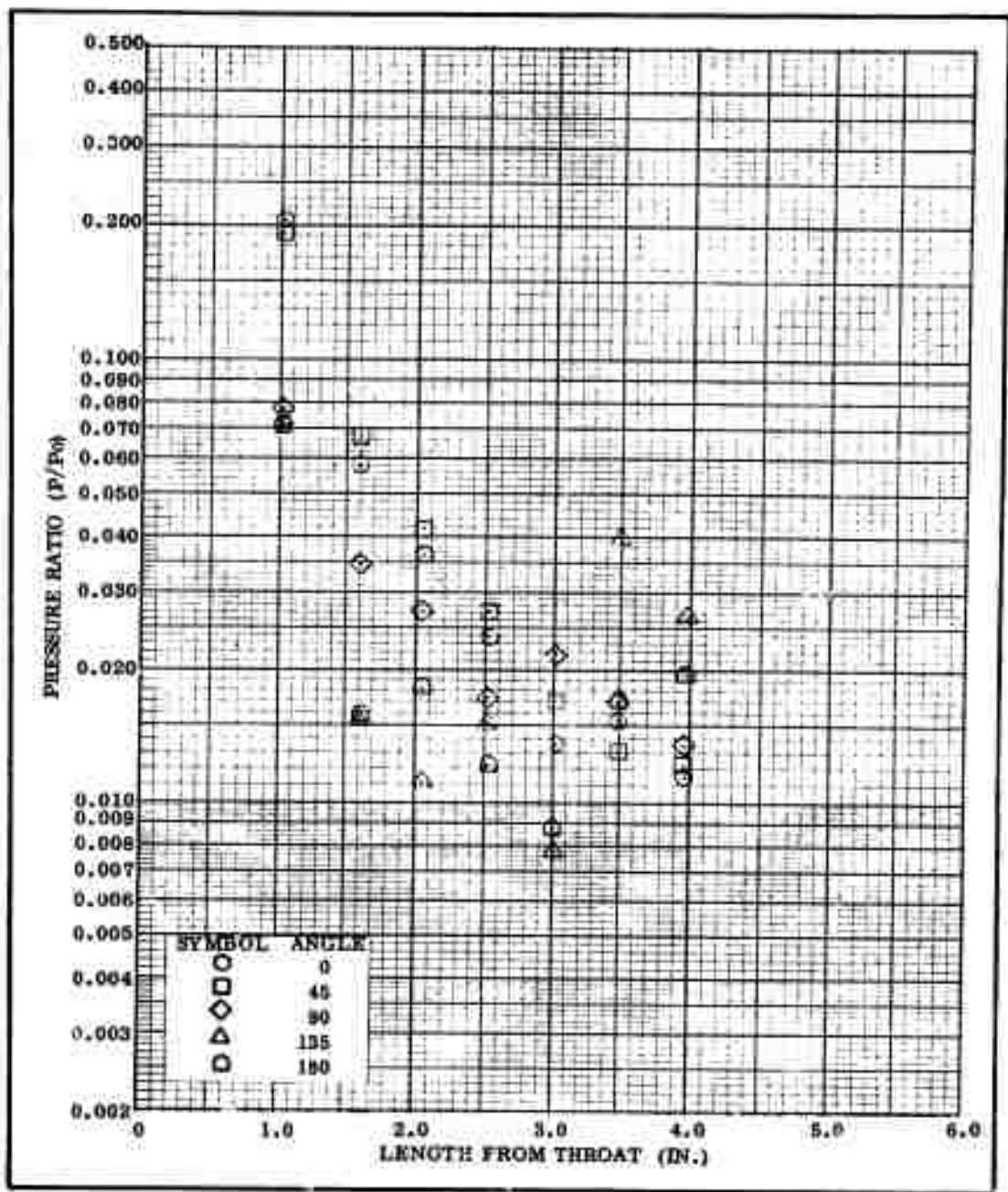
Flex-X Cold Flow Run No. 21 , Vector Angle 0 Degrees



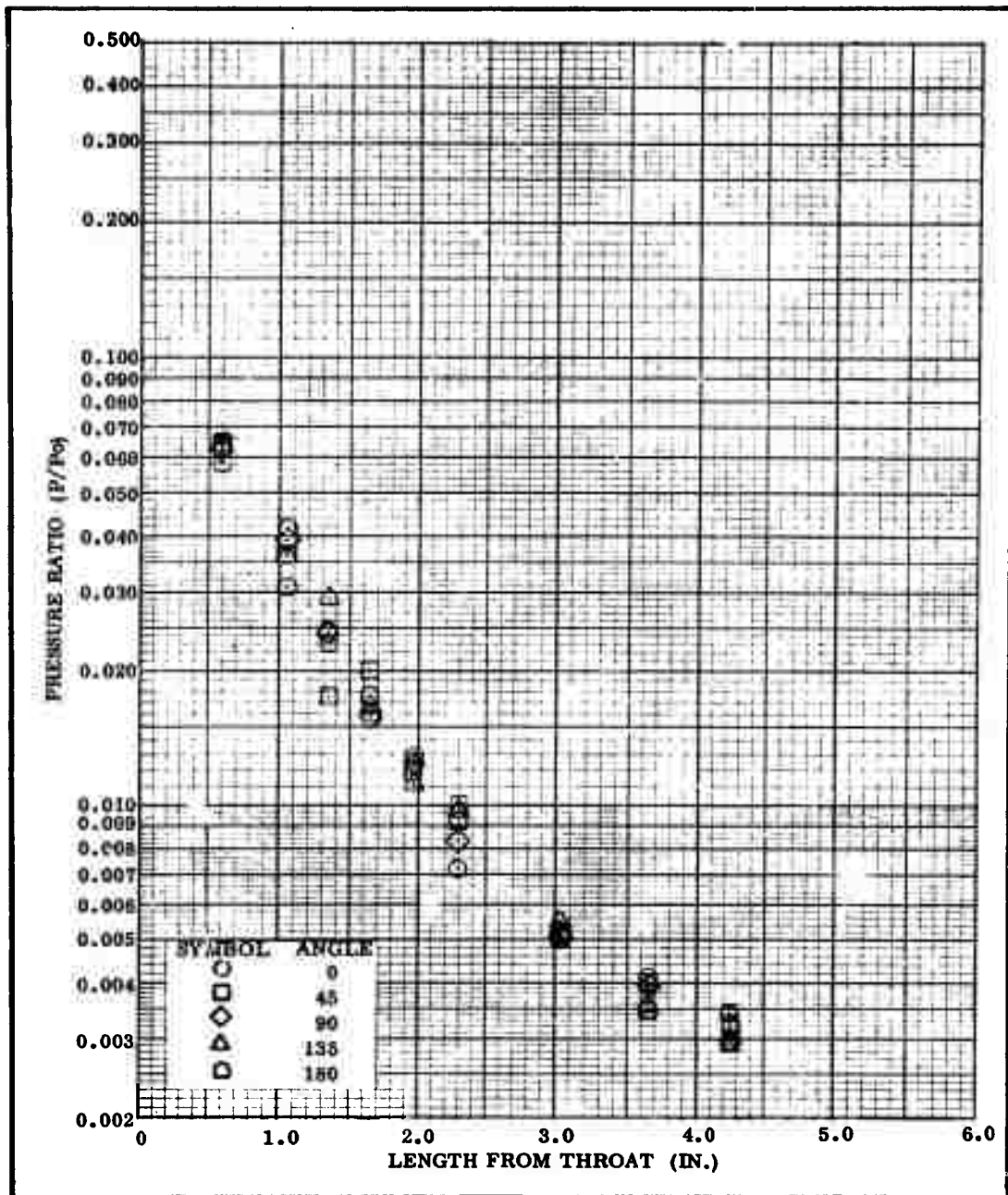
Flex-X Cold Flow Run No. 21 , Vector Angle 2.5 Degrees



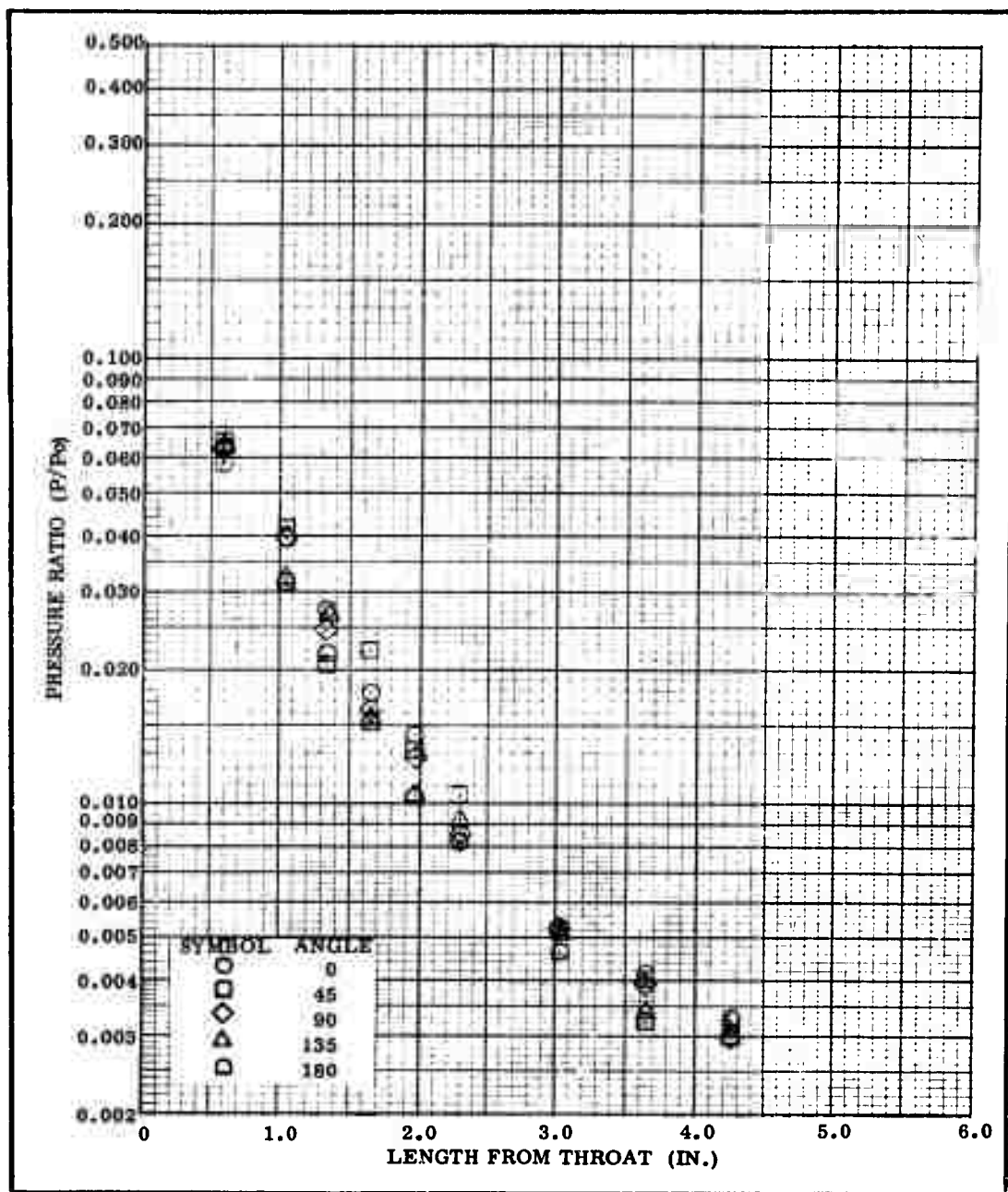
Flex-X Cold Flow Run No. 21 , Vector Angle 5 Degrees



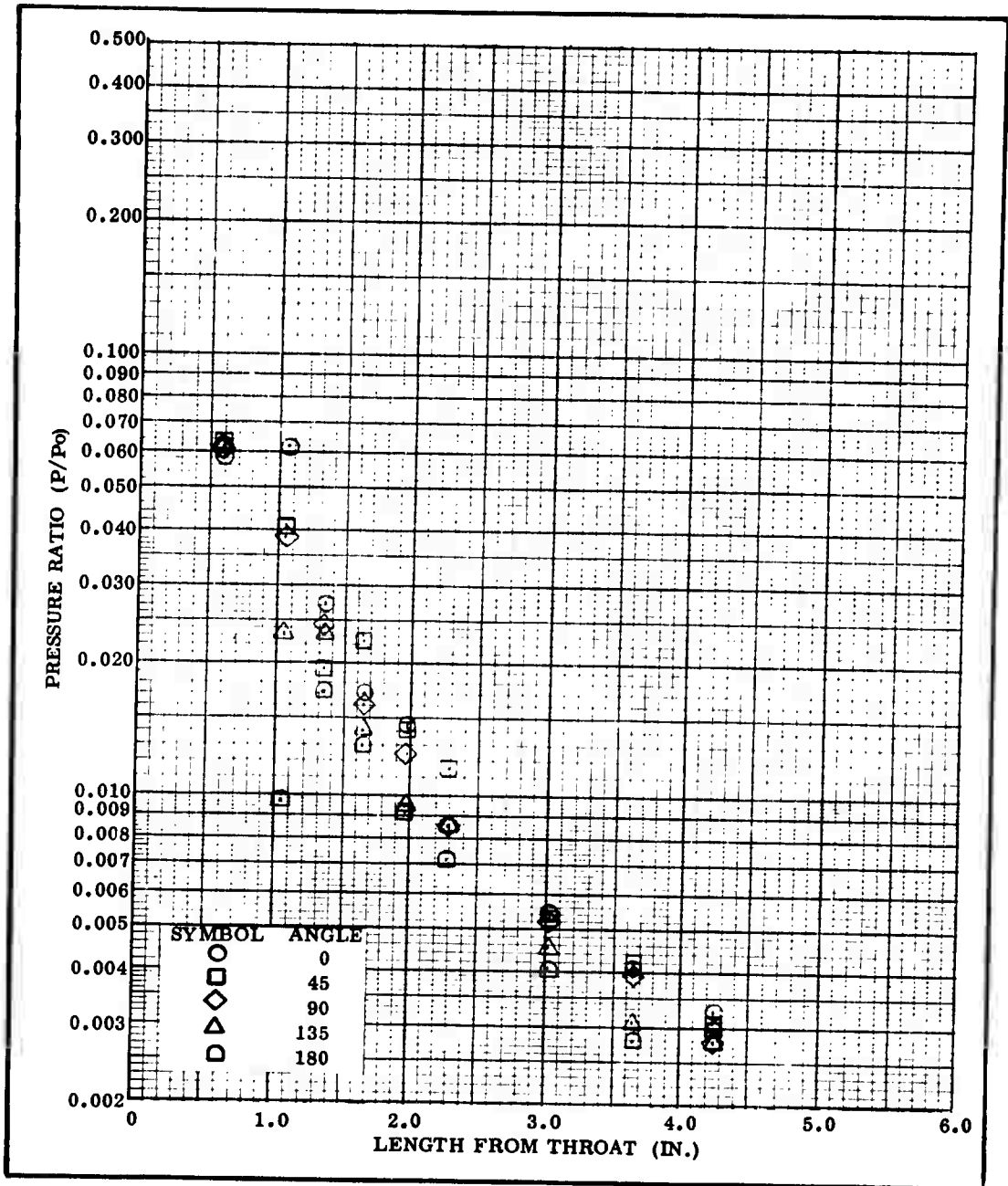
Flex-X Cold Flow Run No. 21 , Vector Angle 10 Degrees



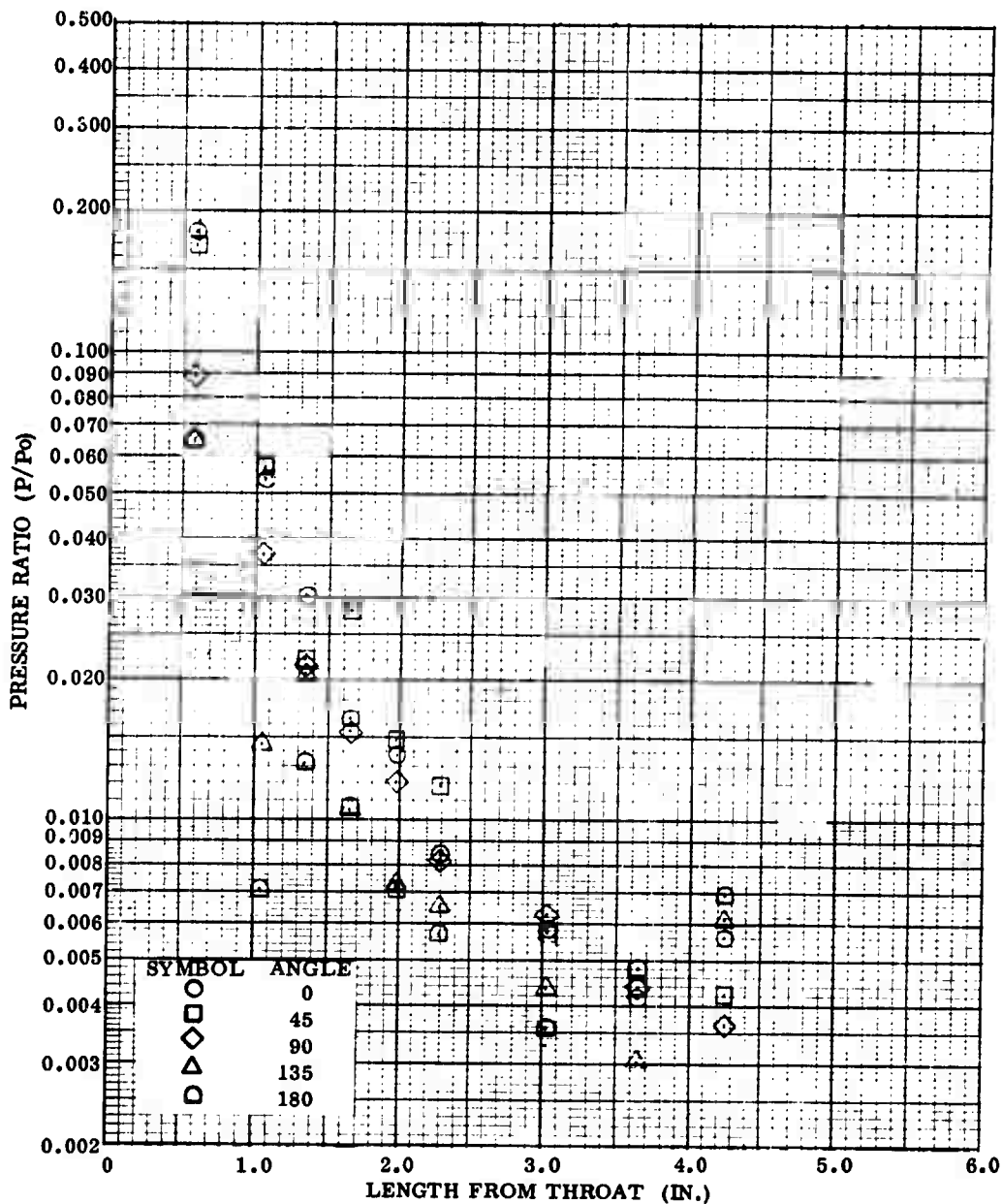
Flex-X Cold Flow Run No. 22 , Vector Angle 0 Degrees



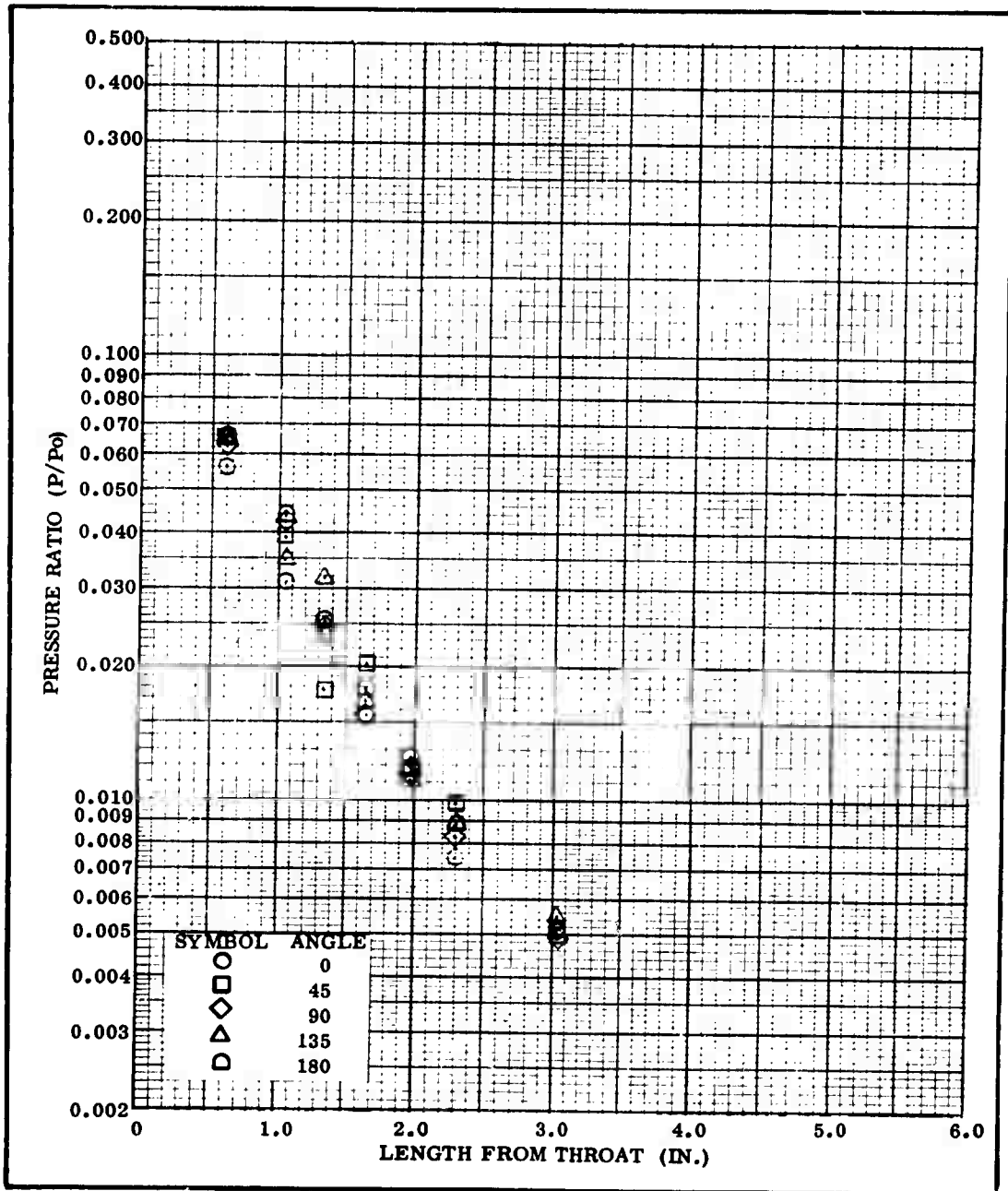
Flex-X Cold Flow Run No. 22 , Vector Angle 2.5 Degrees



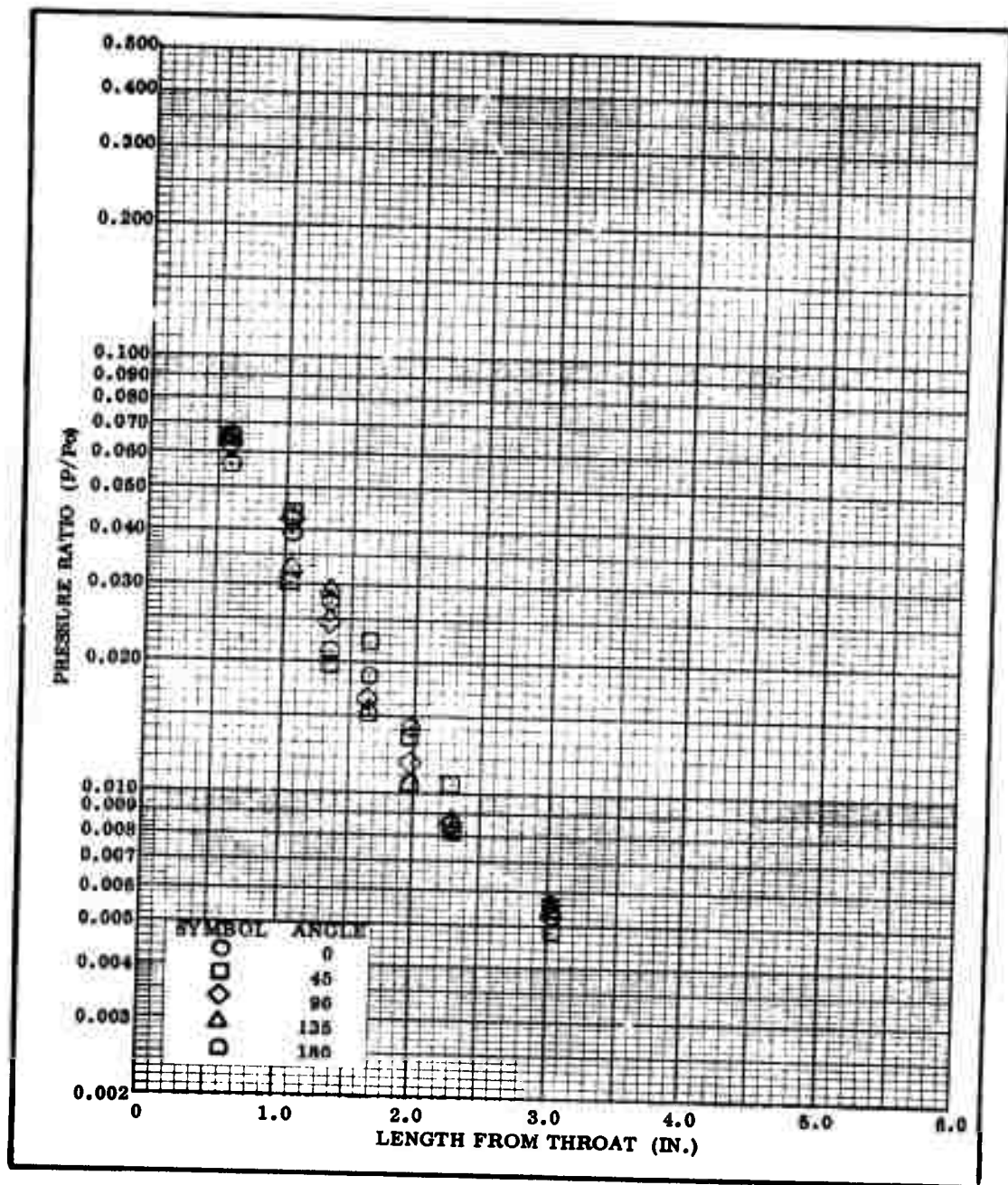
Flex-X Cold Flow Run No. 22 , Vector Angle 5 Degrees



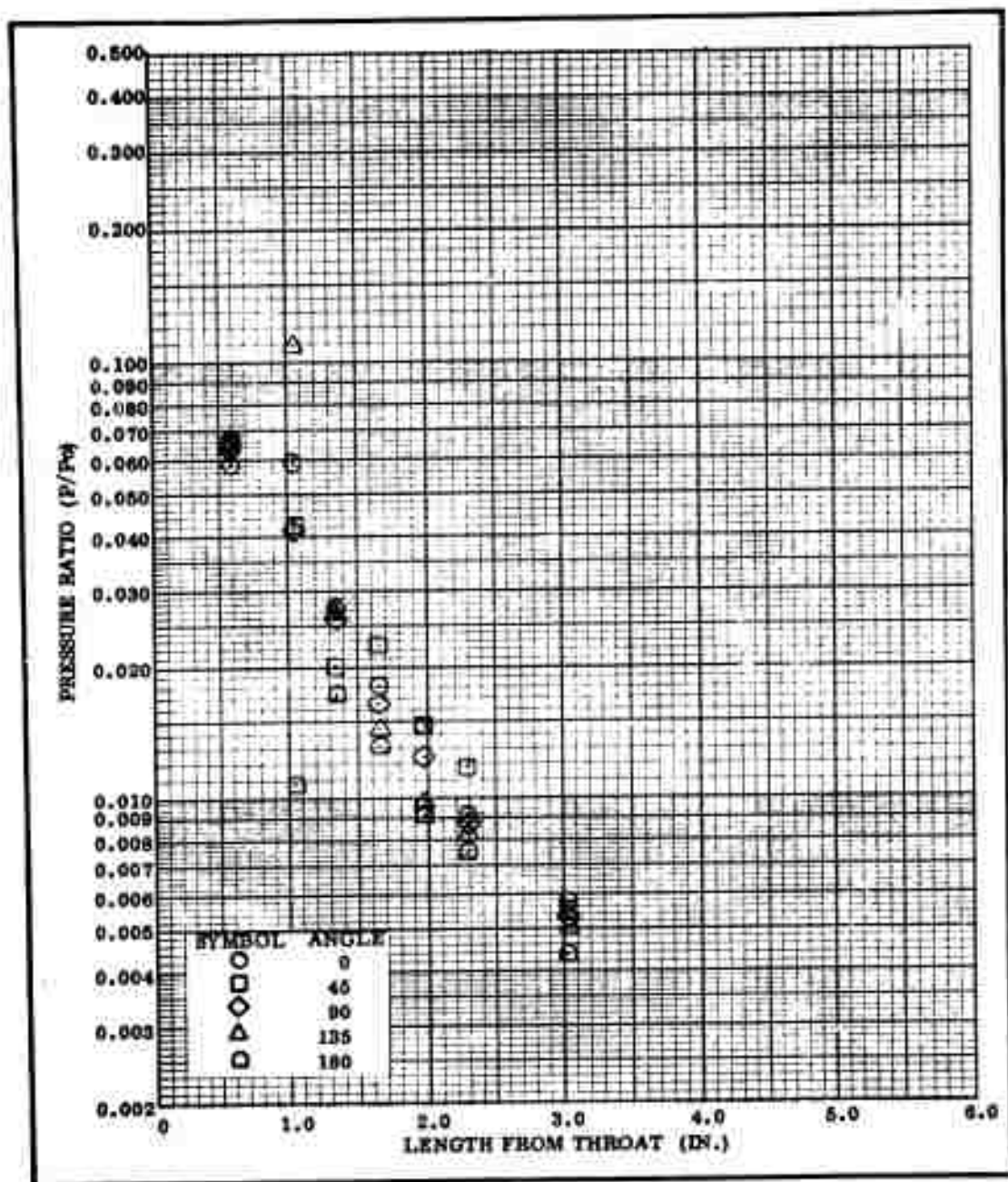
Flex-X Cold Flow Run No. 22 , Vector Angle 10 Degrees



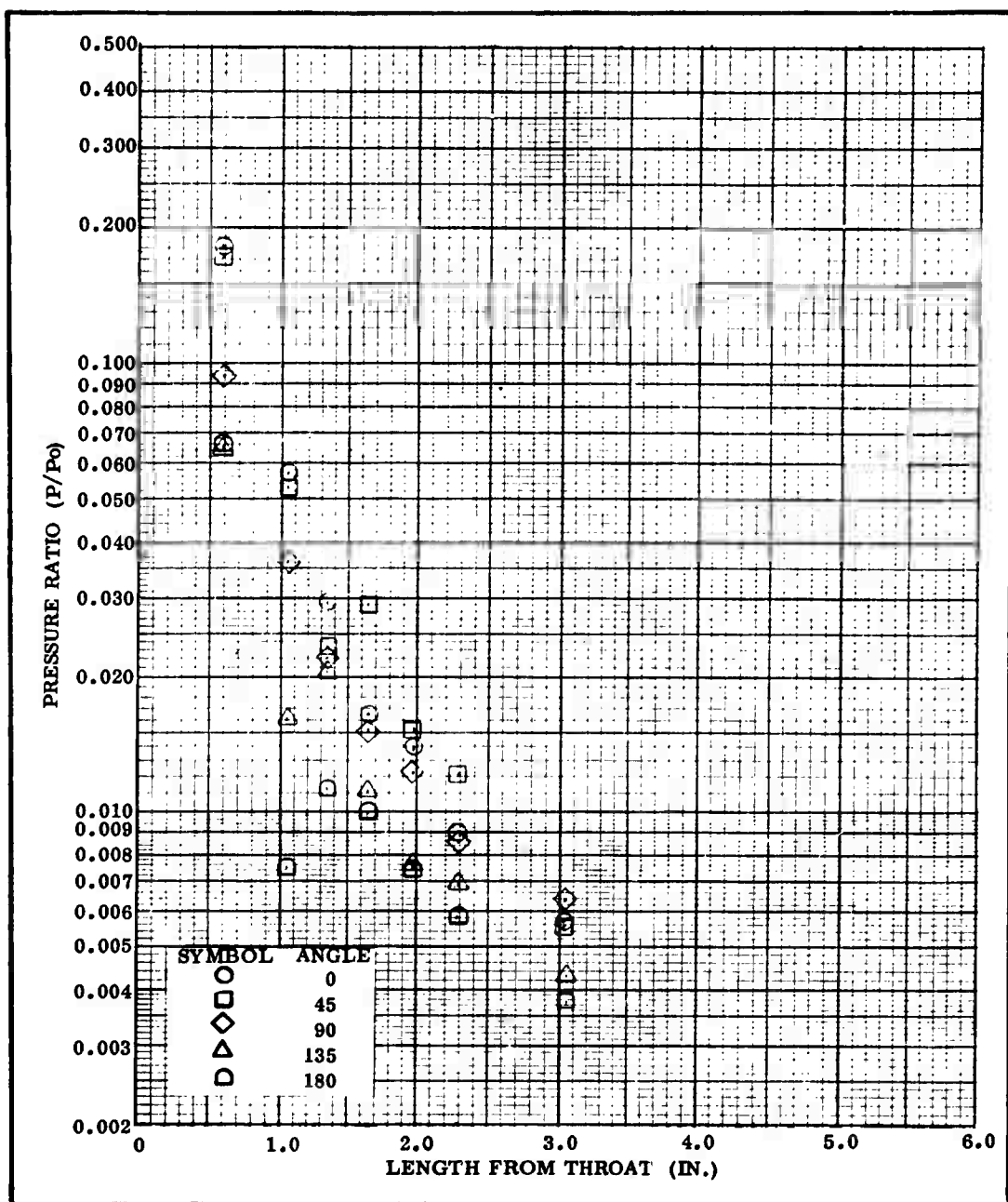
Flex-X Cold Flow Run No. 23, Vector Angle 0 Degrees



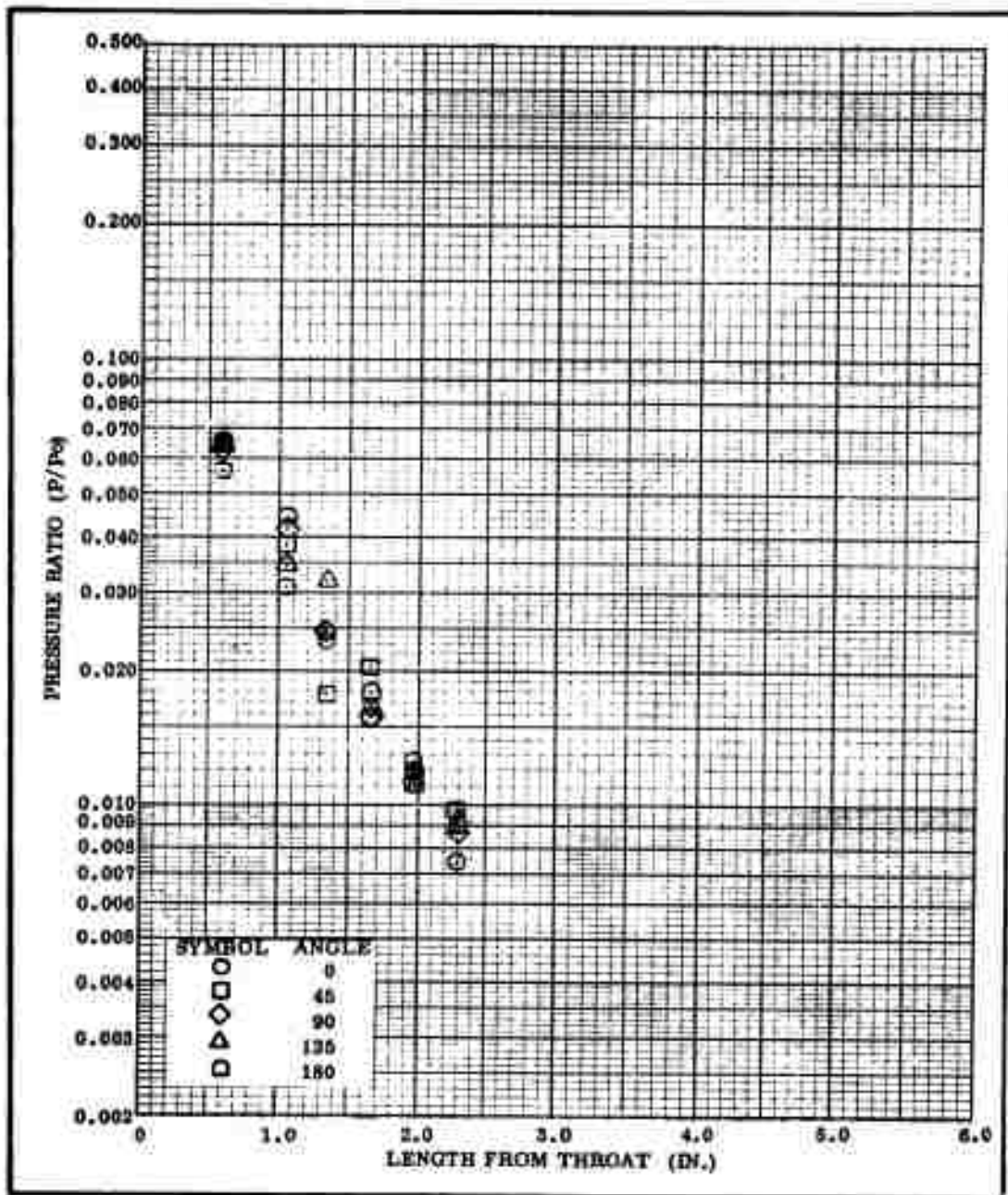
Flex-X Cold Flow Run No. 23, Vector Angle 2.5 Degrees



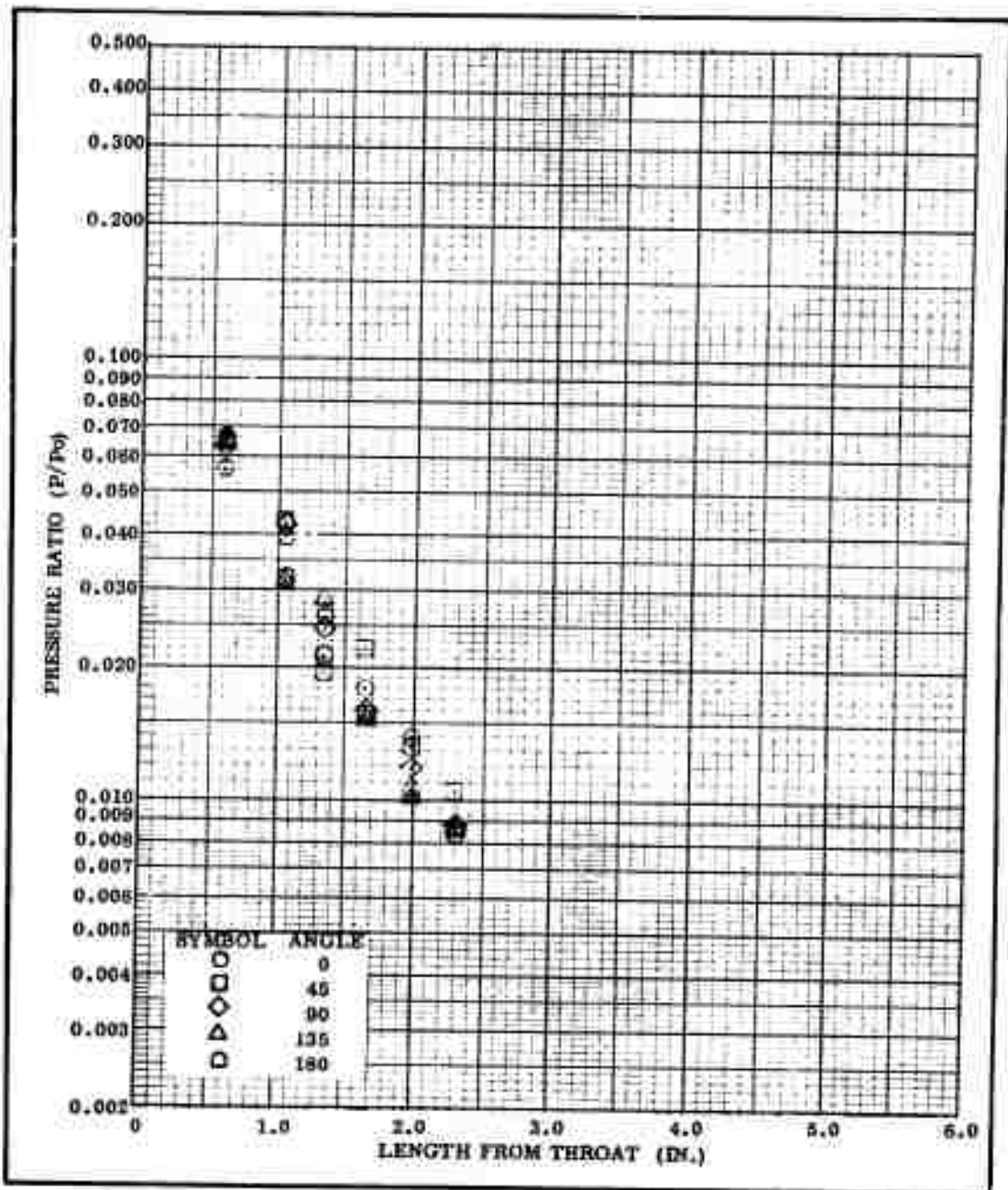
Flex-X Cold Flow Run No. 23 , Vector Angle 5 Degrees



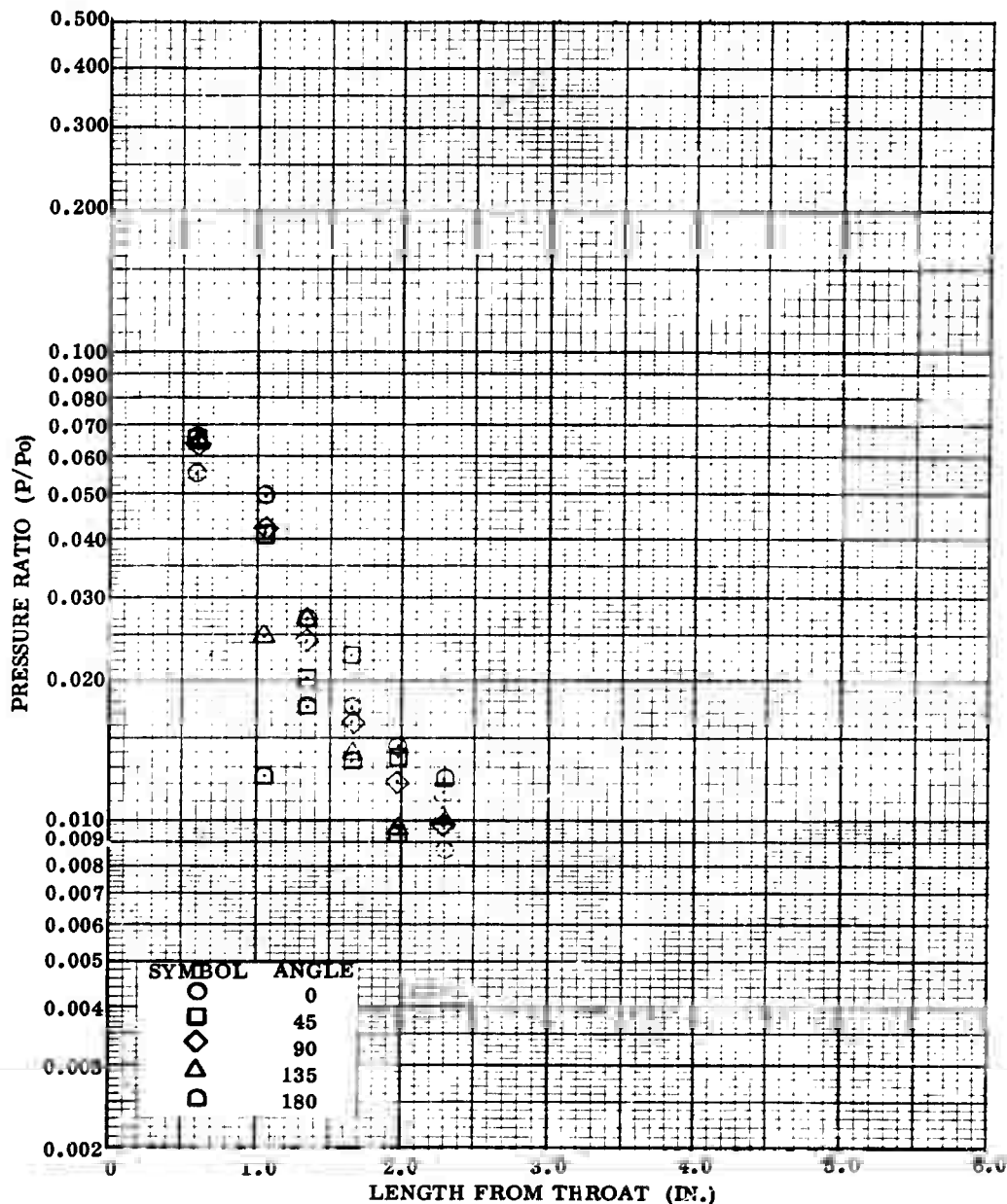
Flex-X Cold Flow Run No. 23 , Vector Angle 10 Degrees



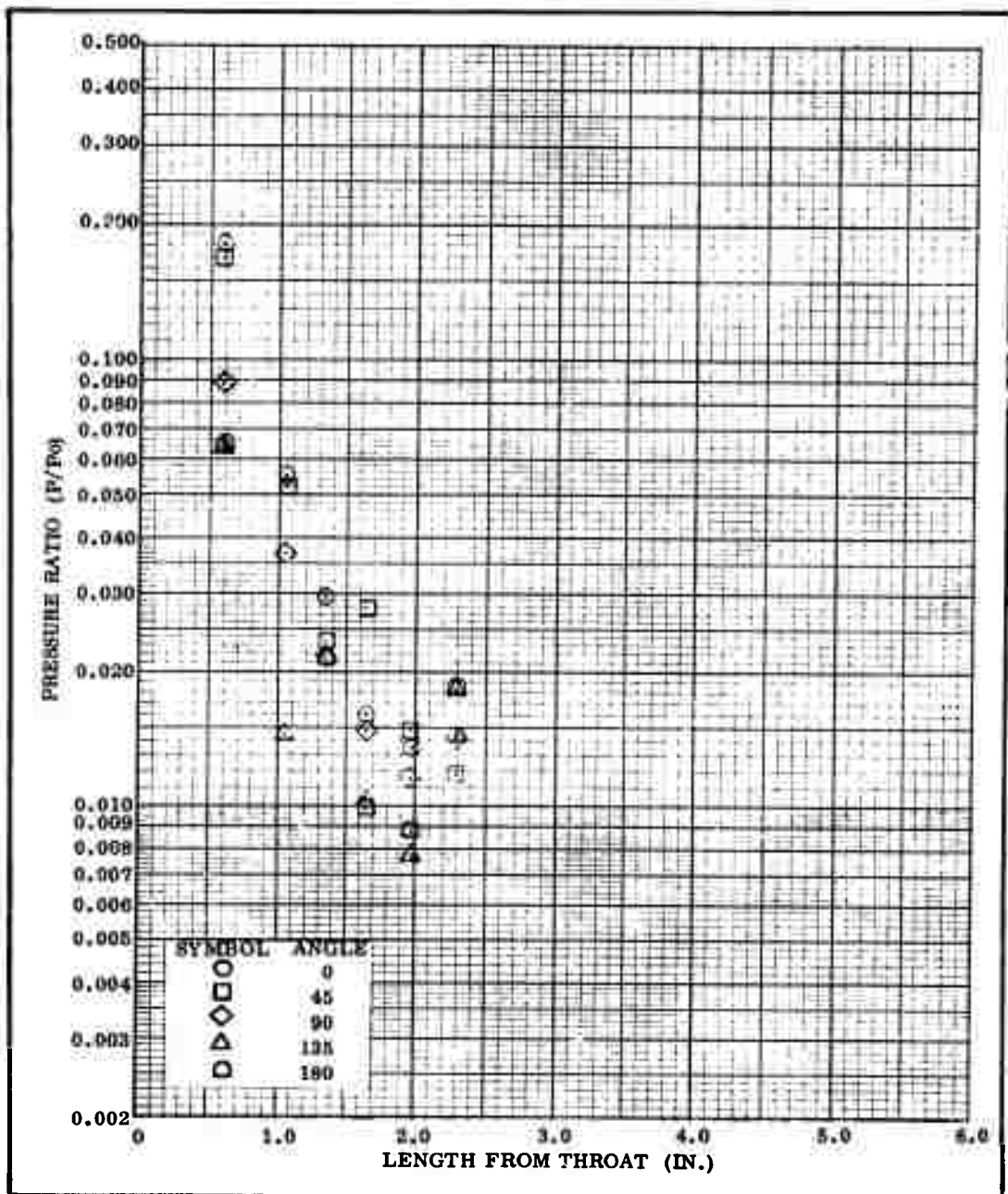
Flex-X Cold Flow Run No. 24 , Vector Angle 0 Degrees



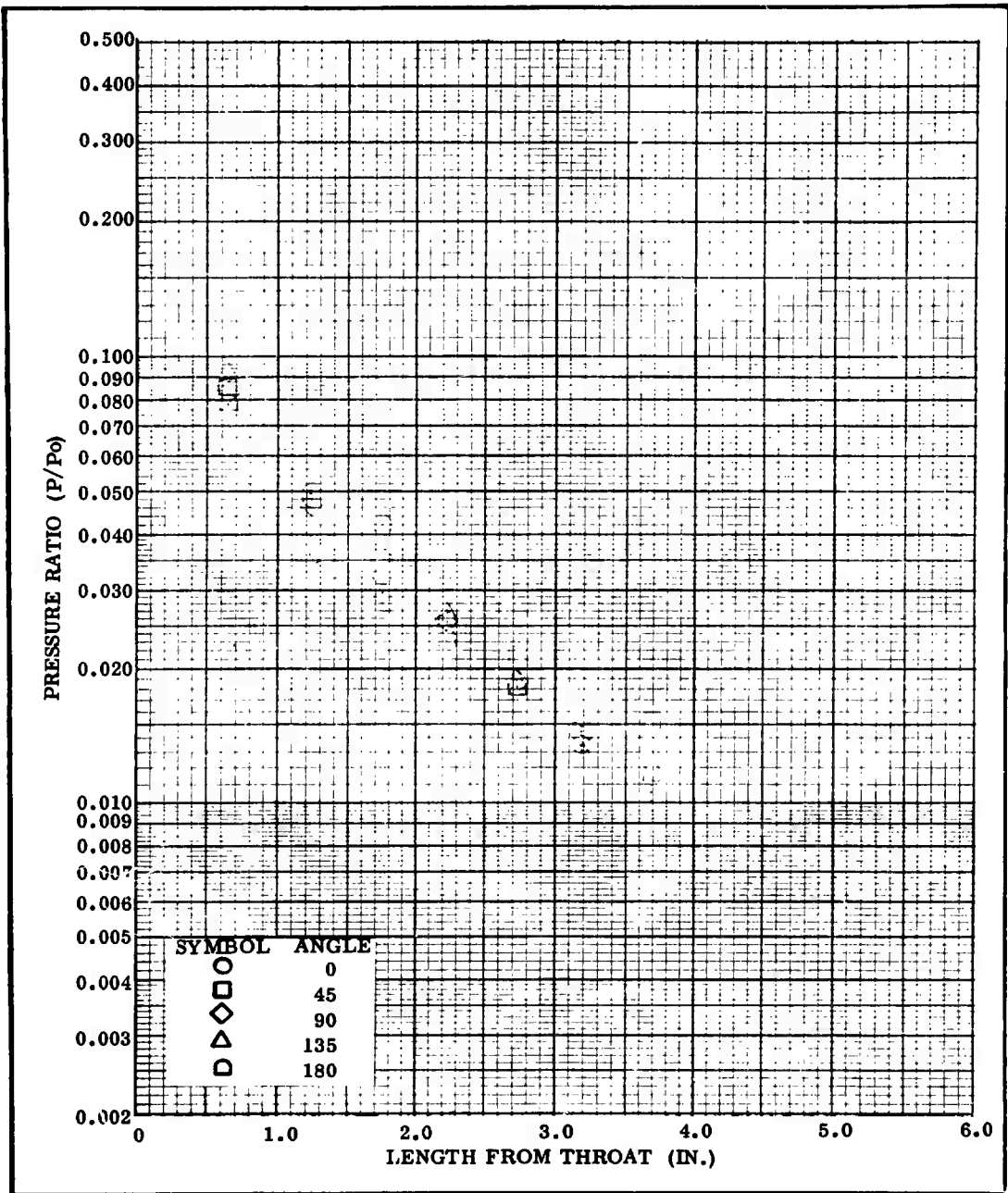
Flex-X Cold Flow Run No. 24 , Vector Angle 2.5 Degrees



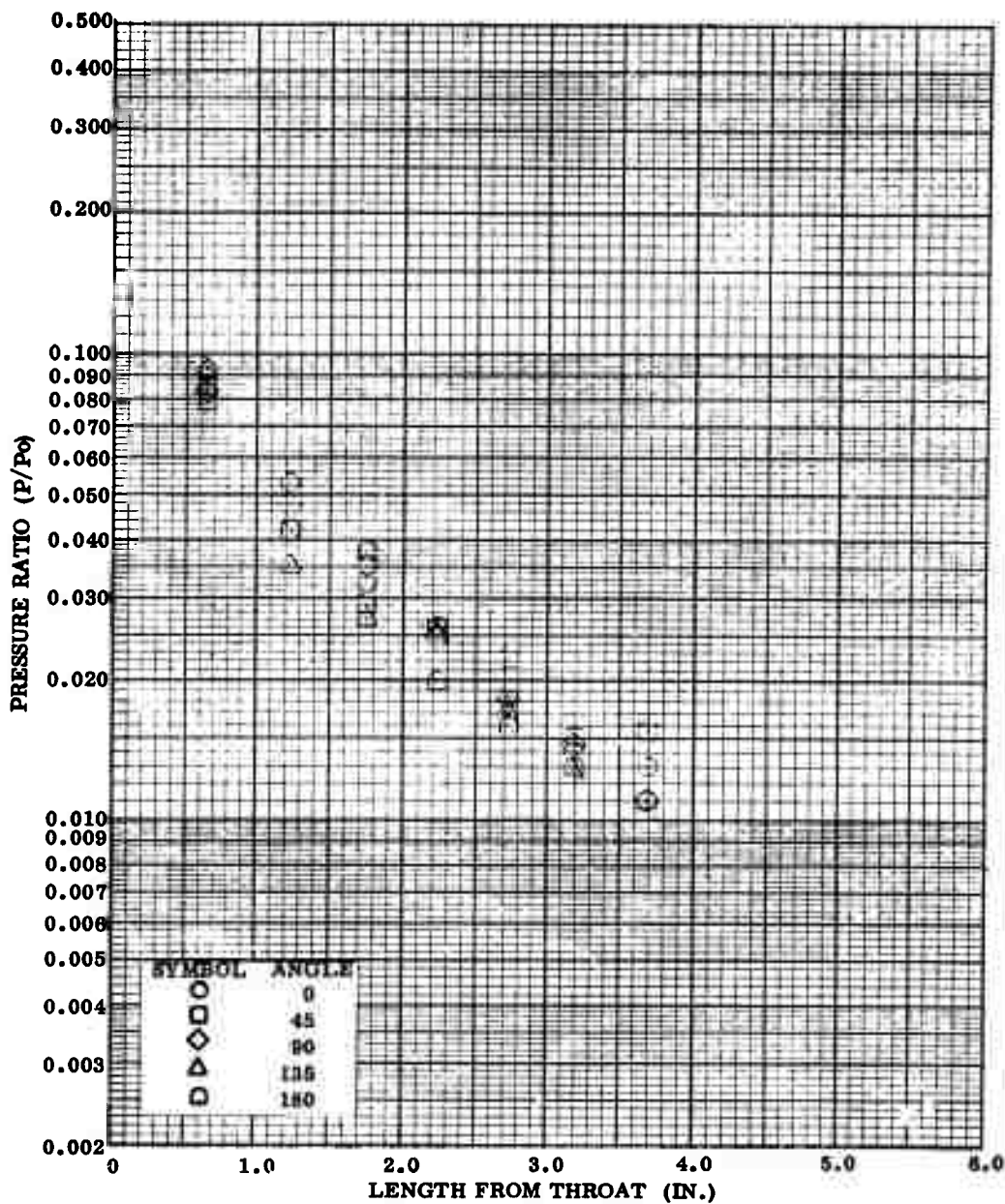
Flex-X Cold Flow Run No. 24 , Vector Angle 5 Degrees



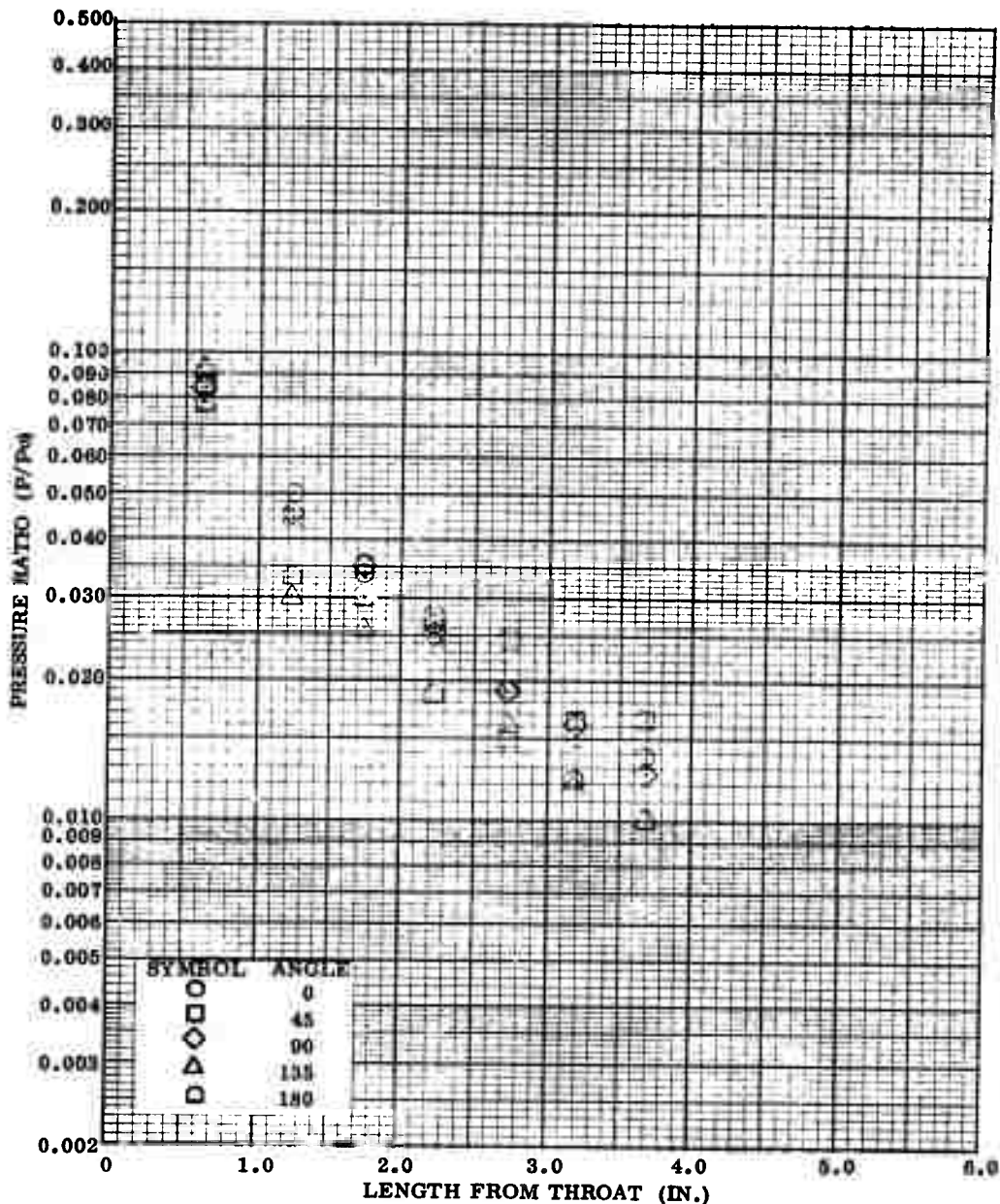
Flex-X Cold Flow Run No. 24 , Vector Angle 10 Degrees



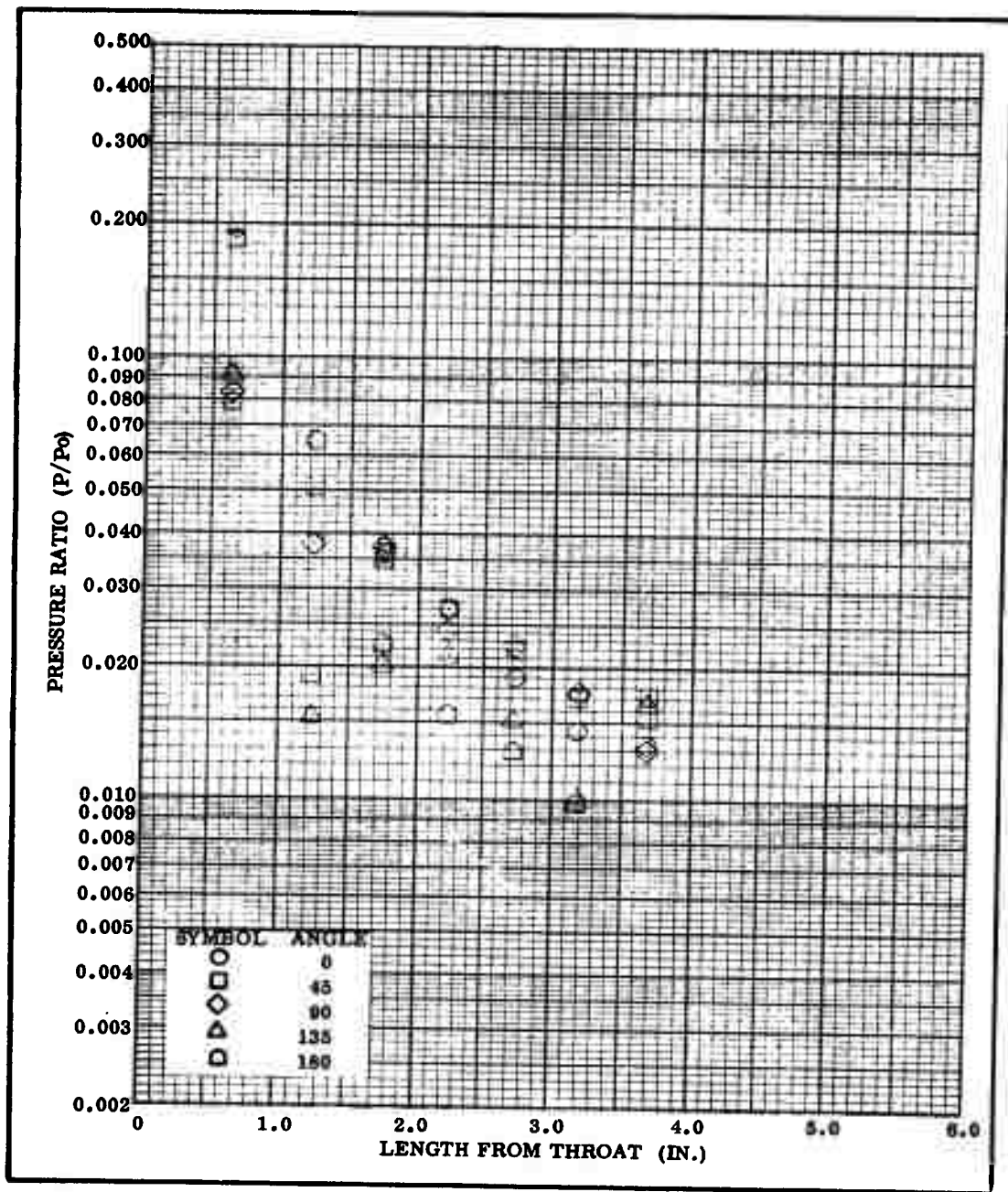
Flex-X Cold Flow Run No. 25 , Vector Angle 0 Degrees



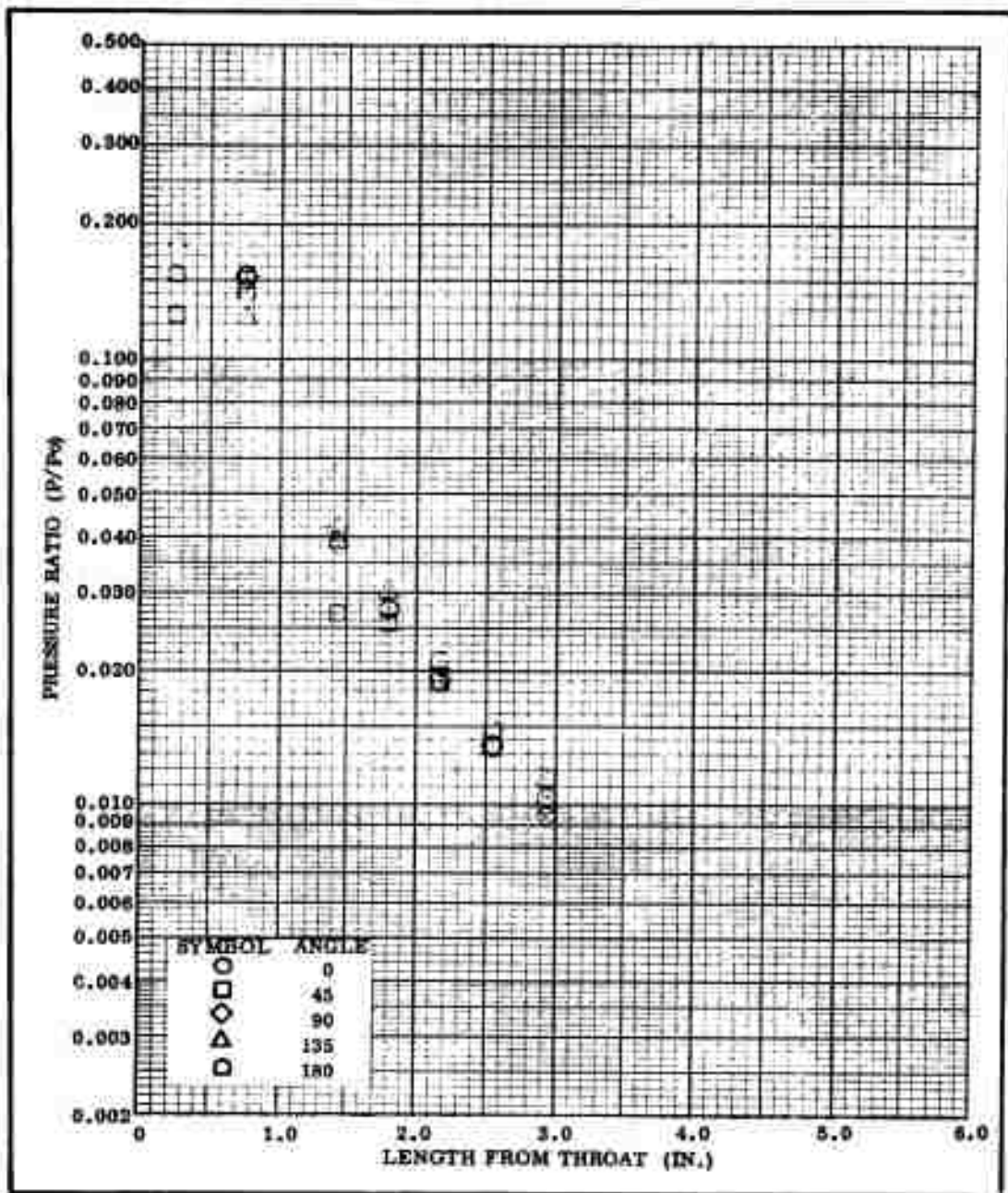
Flex-X Cold Flow Run No. 25 , Vector Angle 2.5 Degrees



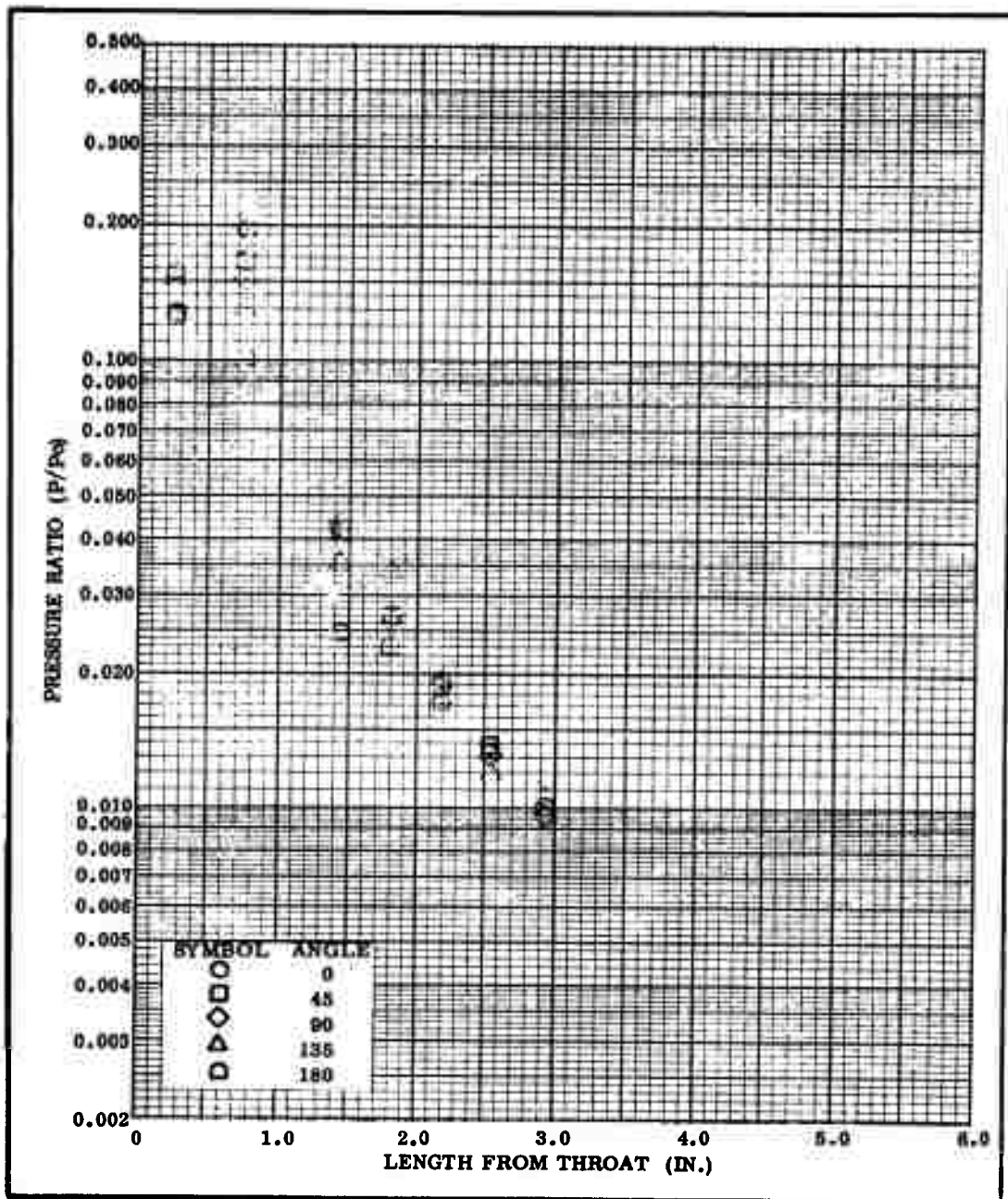
Flex-X Cold Flow Run No. 25 , Vector Angle 5 Degrees



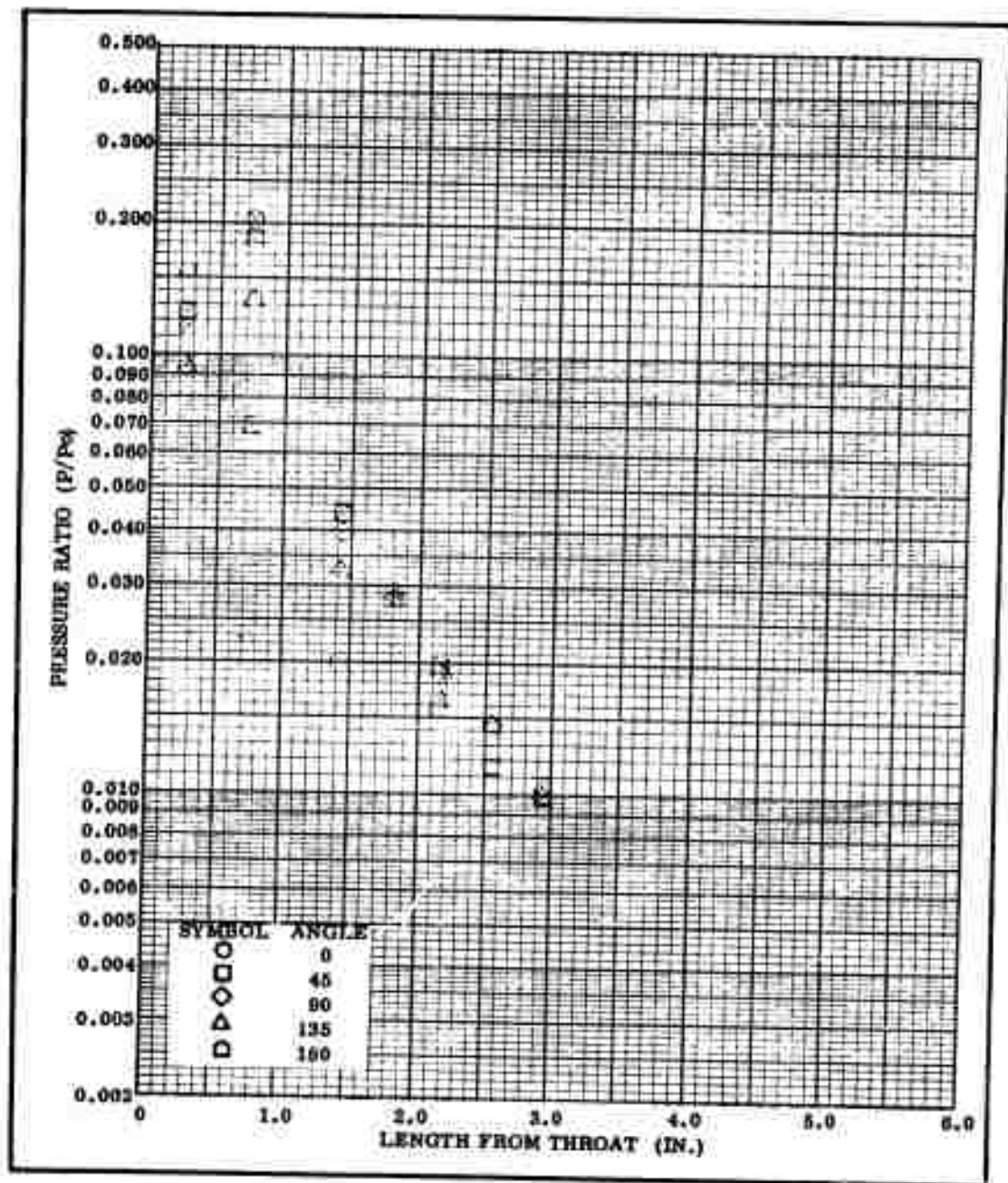
Flex-X Cold Flow Run No. 25 , Vector Angle 10 Degrees



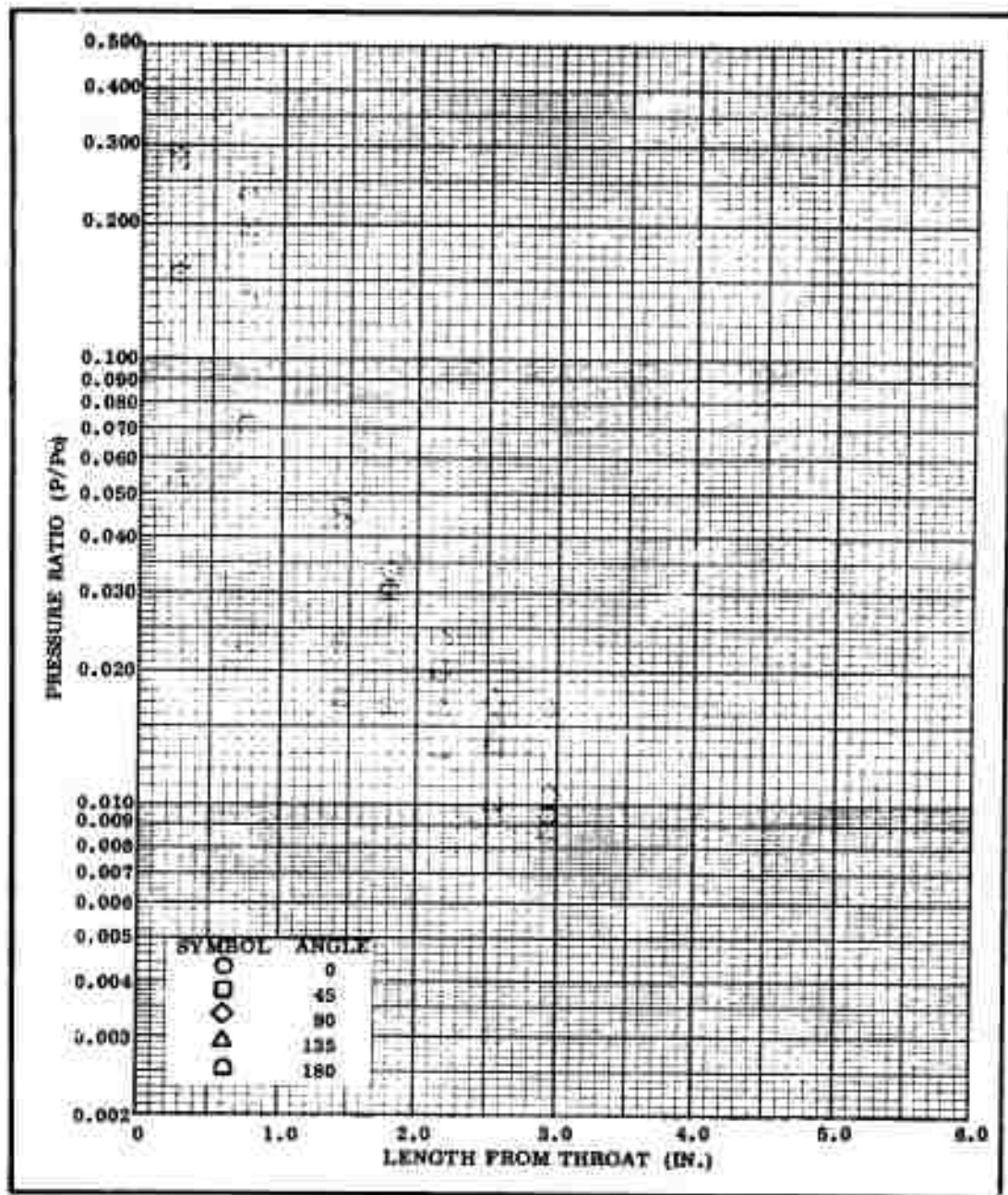
Flex-X Cold Flow Run No. 26 , Vector Angle 0 Degrees



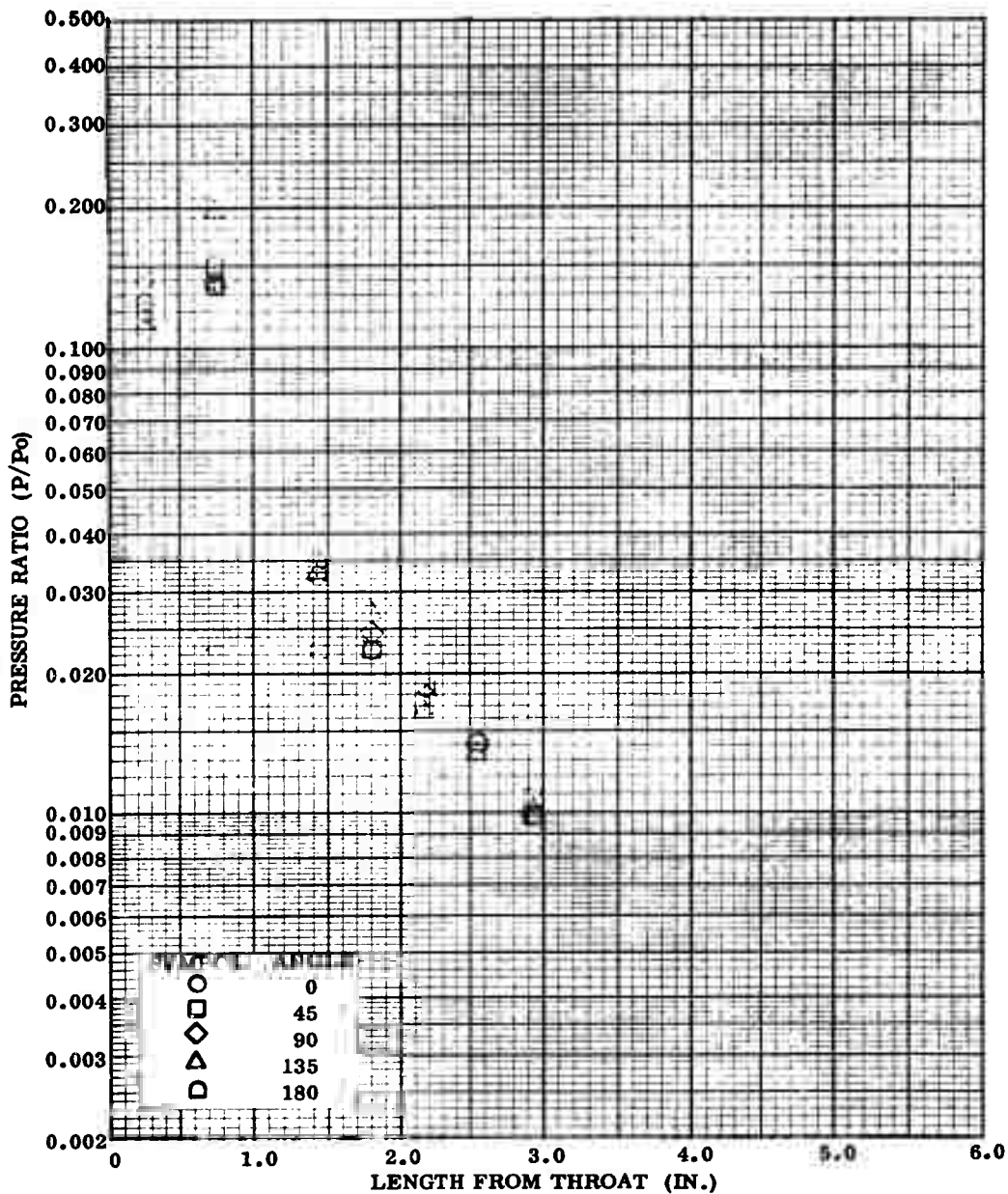
Flex-X Cold Flow Run No. 26 , Vector Angle 2.5 Degrees



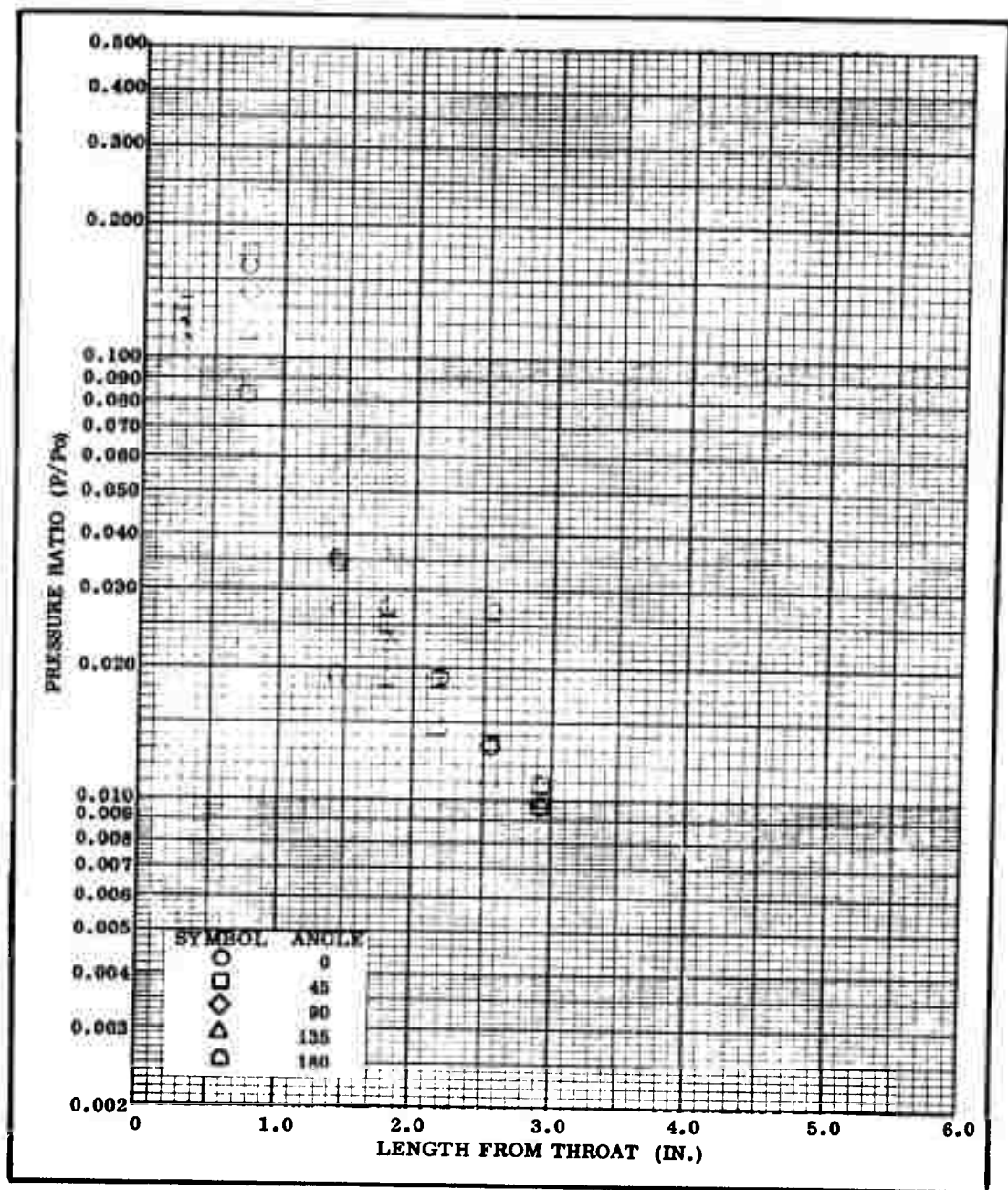
Flex-X Cold Flow Run No. 26 , Vector Angle 5 Degrees



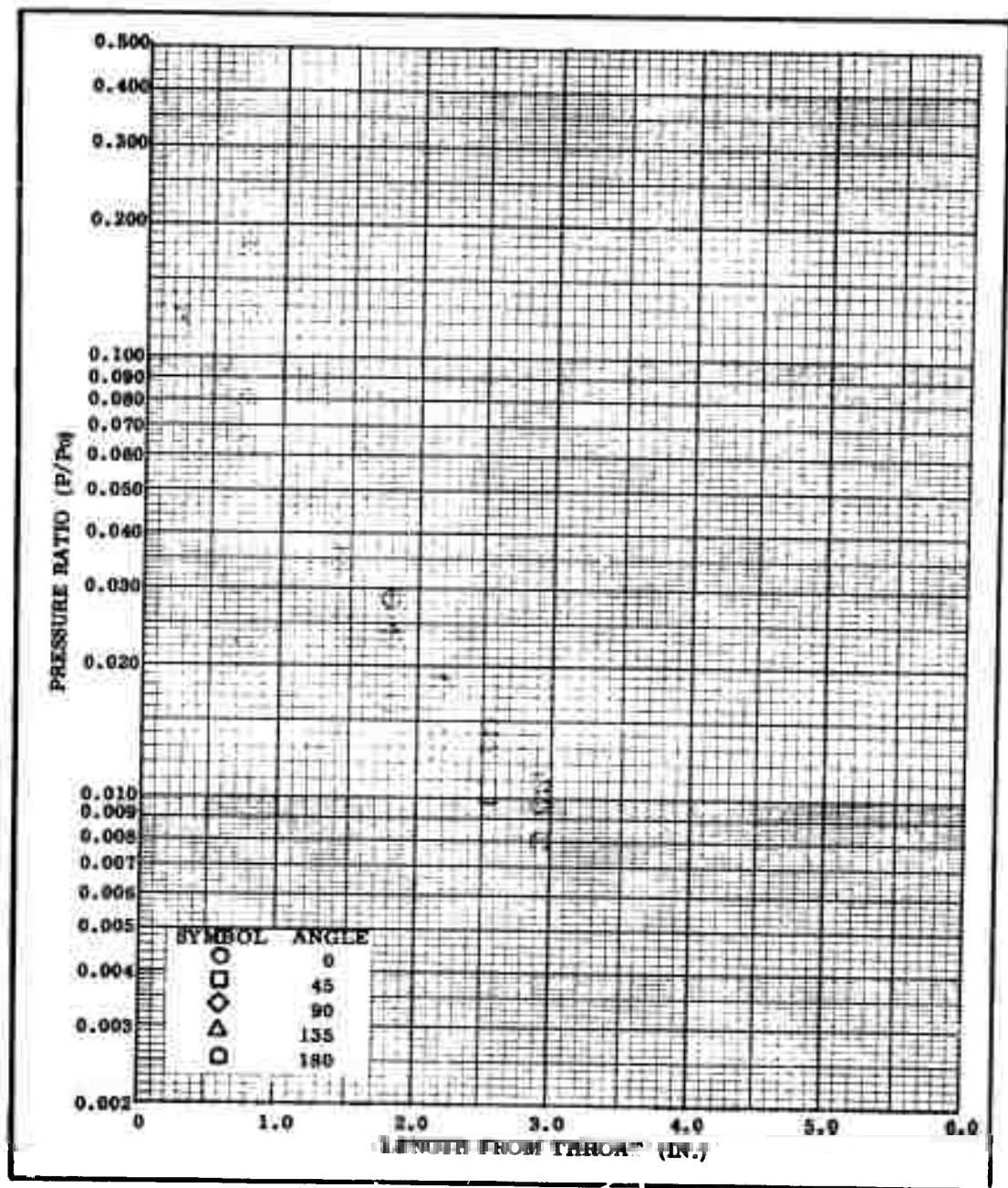
Flex-X Cold Flow Run No. 26 , Vector Angle 10 Degrees



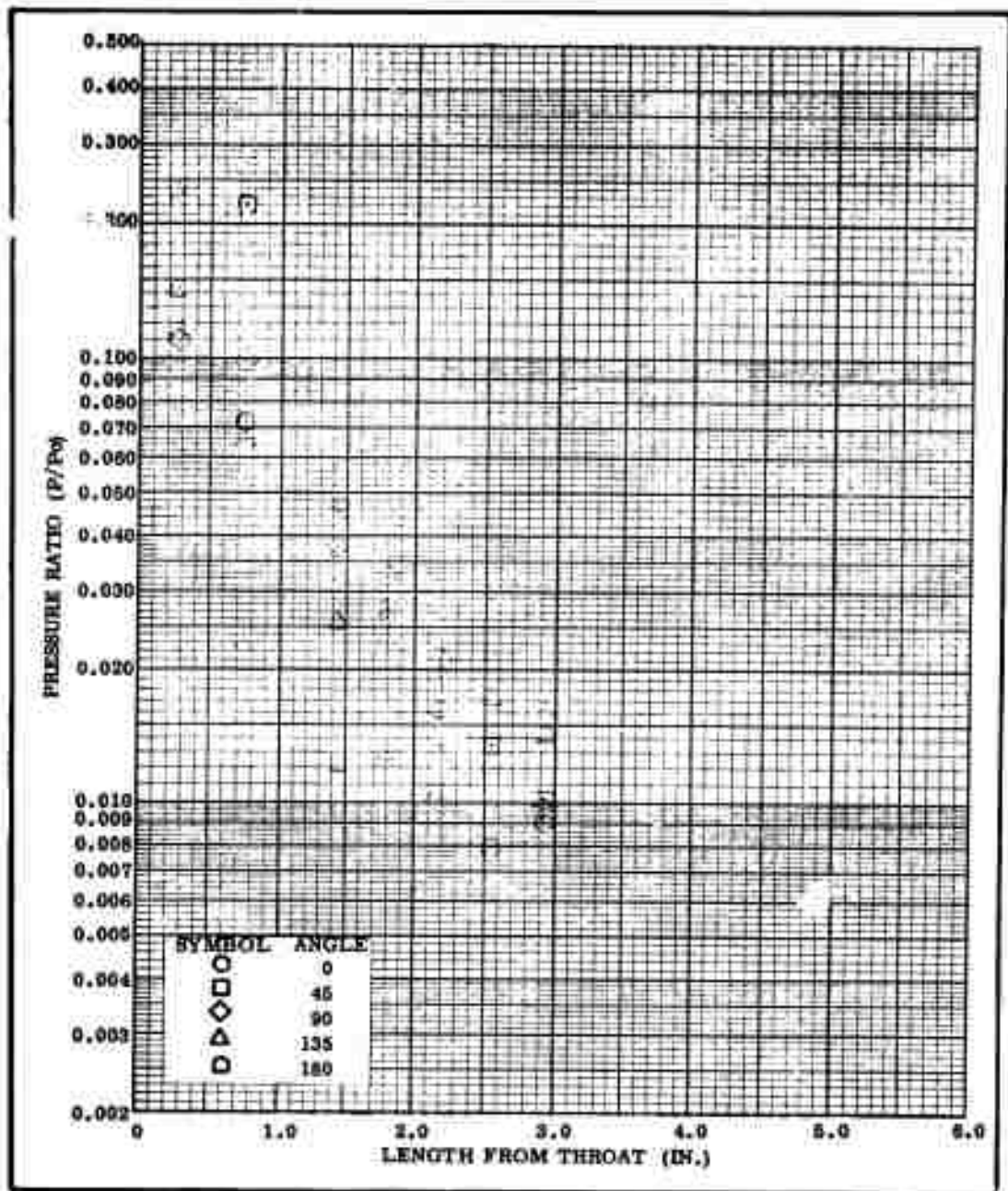
Flex-X Cold Flow Run No. 27 , Vector Angle 0 Degrees



Flex-X Cold Flow Run No. 27 , Vector Angle 2.5 Degrees



Flex-X Cold Flow Run No. 27 , Vector Angle 5 Degrees



Flex-X Cold Flow Run No. 27 , Vector Angle 10 Degrees